

# TLV

# PowerTrap<sup>®</sup>

## MODEL GP10/GP14

### SECONDARY PRESSURE DRAINER FOR PUMPING APPLICATIONS

#### Benefits

Technologically advanced system for pumping high-temperature condensate or process liquids from vented receivers and sumps.

1. No cavitation or seal leakage.
2. Non-electric design with durable nickel-based alloy compression spring for reliable performance.
3. Externally removable motive medium intake valve protected by an internal screen provides excellent serviceability.
4. Inlet and exhaust valve heads are both Rockwell 65C with 55C/45C seats for maximum durability.
5. High quality stainless steel internals ensure reliability.
6. 2-year mechanism and lifetime spring warranty.\*
7. Float resists shock to 1340 psig.
8. Cycle Counter installable as option.

\* Contact TLV for details



U.S. Pat. 6,015,267

#### Specifications

Model	GP10			GP14			
Body Material	Cast Iron	Cast Steel		Cast Iron	Cast Steel		
Connection	Pumped Medium Inlet & Outlet	<b>Screwed</b>	<b>Screwed</b>	<b>Flanged</b>	<b>Screwed</b>	<b>Screwed</b>	
	Motive Medium & Pump Exhaust	Screwed	Screwed	Flanged	Screwed	Flanged	
Size (in)	Pumped Medium Inlet x Outlet	<b>3 x 2</b>		<b>3 x 2</b>		<b>2 x 2, 3 x 2</b>	
	Motive Medium Inlet	1			1		
	Pump Exhaust Outlet	1			1		
Maximum Operating Pressure (psig) PMO	150			200			
Maximum Operating Temperature (°F) TMO	365			392			
Maximum Allowable Pressure (psig) PMA	200	230		200	230		
Maximum Allowable Temperature (°F) TMA	428			428			
Motive Medium Pressure Range (psig)	5 – 150			100 – 200			
Maximum Allowable Back Pressure	7 psi less than motive medium pressure used			7 psi less than motive medium pressure used, but not to exceed 150 psig			
Volume of Each Discharge Cycle (gal)	approximately 8						
Motive Medium*	Saturated Steam, Compressed Air, Nitrogen						
Pumped Medium**	Steam Condensate, Water						

\* Do not use with toxic, flammable or otherwise hazardous fluids. \*\* Do not use for fluids with specific gravities under 0.85 or over 1, or for toxic, flammable or otherwise hazardous fluids.

Connections and sizes in bold are standard

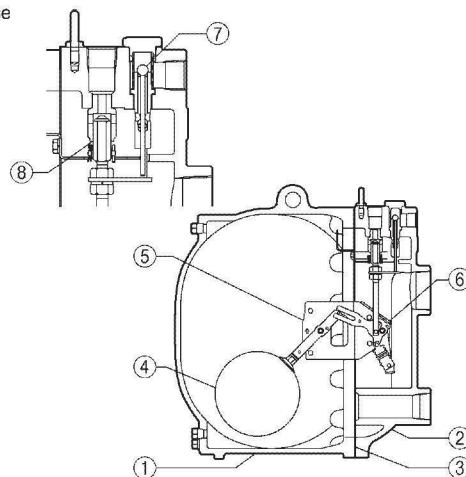


To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

No.	Description	Material	ASTM/AISI*	JIS
①	Body	Cast Iron	A126 Cl.B	FC250
		Cast Steel**	A216 Gr.WCB	—
②	Cover	Cast Iron	A126 Cl.B	FC250
		Cast Steel**	A216 Gr.WCB	—
③	Cover Gasket (GP10)	Graphite Compound	—	—
	Cover Gasket (GP14)	Graphite/Stainless Steel	- / AISI316L	- / SUS316L
④	Float	Stainless Steel	AISI316L/303	SUS316L/303
⑤	Lever Unit	Stainless Steel	—	—
⑥	Snap-action Unit	Stainless Steel	—	—
⑦	Motive Medium Intake Valve Unit	Intake Valve	Stainless Steel	AISI303/440C
		Valve Seat	Cast Stainless Steel/ Stainless Steel	A351 Gr.CF8/ AISI440C
⑧	Exhaust Valve Unit	Exhaust Valve	Stainless Steel	AISI303/440C
		Valve Seat	Stainless Steel	AISI420F
⑨	Check Valve***	CK3MG	Cast Stainless Steel	A351 Gr.CF8
		CKF3MG	Cast Stainless Steel	A351 Gr.CF8

\* Equivalent \*\* Option: Cast Stainless Steel

\*\*\* Not shown, model depends on connection; CK3MG for screwed, CKF3MG for flanged



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## Discharge Capacity

### ● GP10 (Filling Head: 36" from Grade)

Inlet Pipe Size		A 2"		B 2"		C 2"		D 3"		E 2"		F 3"	
Inlet Check Valve		1" CK3MG		1½" CK3MG		2" CK3MG		3" CK3MG		2" CKF3MG		3" CKF3MG	
Outlet Check Valve		1" CK3MG		1½" CK3MG		2" CK3MG		2" CK3MG		2" CKF3MG		2" CKF3MG	
Motive Medium		Air		Steam		Air		Steam		Air		Steam	
Motive Medium Inlet Pressure (P <sub>m</sub> ) (psig)	Total Lift or Back Pressure (P <sub>2</sub> ) (psig)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)
150	15	3,600	3,400	7,800	7,500	12,100	11,900	18,600	18,400	10,900	10,700	16,700	16,600
	25	3,500	3,300	7,400	6,900	11,200	11,000	16,400	15,800	10,100	9,900	14,800	14,200
	40	3,300	3,100	6,800	6,300	9,800	9,300	13,400	12,500	8,800	8,400	12,100	11,300
	60	3,000	2,900	6,200	5,400	8,300	7,800	10,400	9,500	7,500	7,000	9,400	8,600
	80	2,900	2,700	5,600	4,600	7,000	6,500	8,000	7,300	6,300	5,900	7,200	6,600
100	2,600	2,500	5,100	3,900	6,400	5,400	7,000	6,100	5,800	4,900	6,300	5,500	
125	15	3,400	3,200	7,600	7,200	11,800	11,600	17,500	17,300	10,600	10,400	15,800	15,600
	25	3,300	3,100	7,200	6,700	10,600	10,400	15,300	14,900	9,500	9,400	13,800	13,400
	40	3,100	2,900	6,600	6,000	9,300	8,900	12,600	11,600	8,400	8,000	11,300	10,400
	60	2,900	2,800	5,900	5,100	8,000	7,000	10,000	8,900	7,200	6,300	9,000	8,000
	80	2,600	2,500	5,100	4,300	6,800	5,800	7,700	6,800	6,100	5,200	6,900	6,100
100	2,400	2,200	4,600	3,500	6,100	5,000	6,800	5,600	5,500	4,500	6,100	5,000	
100	15	3,300	3,100	7,500	7,000	11,500	11,200	16,900	16,100	10,400	10,100	15,200	14,500
	25	3,100	3,000	7,000	6,600	10,000	9,800	15,000	13,600	9,000	8,800	13,500	12,200
	40	2,900	2,800	6,200	5,700	8,800	8,200	11,900	10,700	7,900	7,400	10,700	9,600
	60	2,700	2,600	5,400	4,800	7,600	6,600	9,600	7,900	6,800	5,900	8,600	7,100
	80	2,400	2,300	4,700	3,900	6,400	5,000	7,400	5,900	5,800	4,500	6,700	5,300
75	15	3,100	3,000	7,400	6,700	11,100	10,900	15,500	14,600	10,000	9,800	14,000	13,100
	25	3,000	2,900	6,700	6,200	9,400	9,200	13,300	12,100	8,500	8,300	12,000	10,900
	40	2,800	2,700	5,800	5,300	8,100	7,700	10,600	8,800	7,300	6,900	9,500	7,900
	60	2,500	2,400	4,700	4,300	6,500	5,600	7,600	6,600	5,900	5,000	6,800	5,900
50	10	3,100	2,900	7,500	6,600	11,000	10,800	15,100	14,600	9,900	9,700	13,600	13,100
	15	3,000	2,800	7,100	6,200	9,800	9,300	13,900	13,000	8,800	8,400	12,500	11,700
	25	2,900	2,700	6,300	5,400	8,500	7,200	11,900	9,900	7,700	6,500	10,700	8,900
	40	2,600	2,500	5,000	4,200	6,600	5,500	8,000	6,100	5,900	5,000	7,200	5,500
25	5	3,000	2,900	7,200	6,300	10,500	10,300	14,800	12,900	9,500	9,300	13,300	11,600
	10	2,900	2,800	6,700	5,700	9,500	8,200	12,400	9,700	8,600	7,400	11,200	8,700
	15	2,800	2,600	6,200	5,100	8,500	6,400	9,500	7,300	7,700	5,800	8,600	6,600

### ● GP14 (Filling Head: 36" from Grade)

Inlet Pipe Size		G 2"		H 3"		I 2"		J 3"	
Inlet Check Valve		2" CK3MG		3" CK3MG		2" CKF3MG		3" CKF3MG	
Outlet Check Valve		2" CK3MG		2" CK3MG		2" CKF3MG		2" CKF3MG	
Motive Medium		Air		Steam		Air		Steam	
Motive Medium Inlet Pressure (P <sub>m</sub> ) (psig)	Total Lift or Back Pressure (P <sub>2</sub> ) (psig)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)	(lb/h)
150 – 200	15	11,100	9,700	13,800	13,300	9,900	8,700	13,400	12,700
	25	10,300	8,600	12,600	11,700	9,200	7,800	12,200	11,100
	40	9,200	7,100	10,800	9,400	8,100	6,500	10,500	8,900
	60	8,000	5,600	9,000	7,200	7,100	5,300	8,900	6,700
	80	7,000	4,400	7,500	5,400	6,200	4,300	7,500	5,000
	100	6,200	3,600	6,600	4,200	5,500	3,600	6,500	3,900
	120	5,700	3,200	6,000	3,600	5,100	3,200	6,000	3,400
125	15	11,100	9,000	13,800	11,900	9,900	7,900	13,400	11,400
	25	10,300	7,900	12,600	10,300	9,200	7,000	12,200	9,800
	40	9,200	6,400	10,800	8,100	8,100	5,800	10,500	7,600
	60	7,900	4,900	9,000	6,000	7,100	4,600	8,400	5,500
	80	6,700	3,700	7,500	4,300	6,000	3,500	6,800	3,900
	100	6,000	2,900	6,600	3,300	5,400	2,700	6,100	2,900
100	15	10,300	8,300	12,900	10,800	9,100	7,200	12,600	9,800
	25	9,500	7,200	11,600	9,100	8,300	6,300	11,300	8,300
	40	8,400	5,700	9,700	6,900	7,300	5,000	9,600	6,200
	60	7,200	4,200	7,900	4,800	6,300	3,700	7,800	4,300
	80	6,100	3,000	6,400	3,200	5,500	2,600	6,100	2,900

### ● Correction Factors

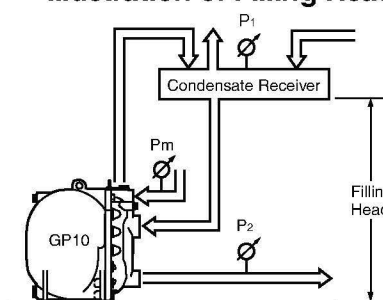
(For GP10 and GP14 with filling heads other than 36")

Filling Head from Grade	Inlet Pipe / Check Valve Size (in)			
	GP10		GP14	
	1	1½, 2	3	2, 3
60"	1.34	1.27	1.14	1.14
54"	1.29	1.24	1.12	1.12
48"	1.22	1.18	1.09	1.09
42"	1.13	1.11	1.05	1.05
36"	1.0	1.0	1.0	1.0
30"	0.71	0.75	0.88	0.88

#### NOTE:

- A check valve must be installed at both the pumped medium inlet and outlet. To achieve the above capacities with the standard GP10 or GP14 configuration, TLV CK3MG or CKF3MG check valves must be used.
- Motive medium pressure minus back pressure must be greater than 7 psi.
- In closed system applications, the motive medium must be compatible with the liquid being pumped. If a non-condensable gas such as air or nitrogen is used as the motive medium, consult TLV for assistance.
- A strainer must be installed at the motive medium and pumped medium inlets.

### ● Illustration of Filling Head and Pressures

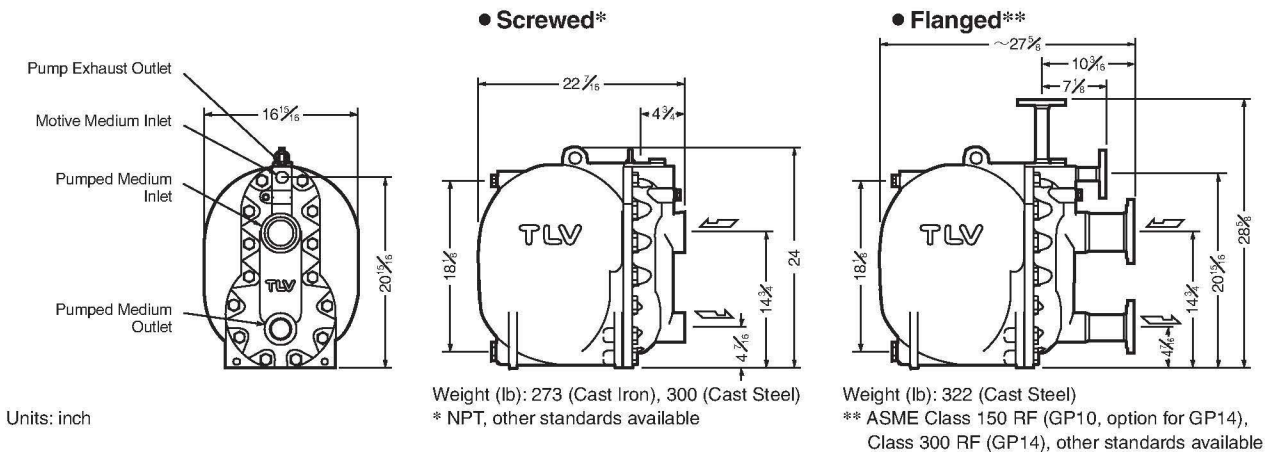


The discharge capacity is determined by the motive medium, motive medium pressure (P<sub>m</sub>) and back pressure (P<sub>2</sub>).

Make sure that:

$$\text{Discharge capacity} \times \text{Correction Factor} > \text{Required Flow Rate}$$

**Dimensions**



**Receiver/Reservoir Sizing Tables**

The receiver/reservoir must have a capacity sufficient to store the condensate produced during the **PowerTrap** operation and discharge. A receiver will generally be larger than a reservoir because it must handle the condensate both as a liquid and as flash steam, and separate one from the other so that only condensate is sent to the **PowerTrap**.

If NO flash steam is present, use dimensions given in table ①. If flash steam is present, compare tables ① & ② and choose the larger resultant size. For all open systems, use table ① to select a suitable vent pipe diameter.

① Receiver Dimensions (Length: 3.5 ft)

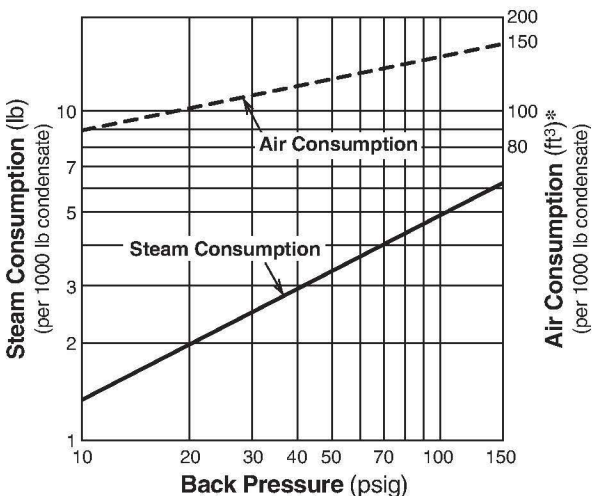
Flash Steam up to (lb/h)	Receiver Diameter (in)	Vent Pipe Diameter (in)
50	3	1
75	4	1 1/2
100	4	2
200	6	2 1/2
300	8	3
400	8	4
600	10	4
800	12	6
1,000	14	6
1,400	16	8
1,600	18	8
2,000	20	8

② Reservoir Dimensions

Amount of condensate lb/h	Reservoir diameter (in) and length (ft)						
	1 1/2	2	3	4	6	8	10
500 or less	3.0 ft	2.0					
700	4.0	2.5	1.0				
1,000	5.5	3.5	1.5				
1,200		4.5	2.0	1.0			
1,500			2.5	1.5			
2,000			3.5	2.0			
3,000			4.5	3.0			
4,000			6.5	4.0	1.5		
5,000				5.0	2.5		
6,000				5.5	2.5	1.5	
7,000				6.5	3.0	1.5	
8,000					3.5	2.0	
9,000					4.0	2.5	1.5
10,000					4.5	2.5	1.5
12,000					5.0	3.0	2.0
14,000					6.0	3.5	2.5
16,000					6.5	4.0	2.5
18,000						4.5	3.0
20,000						5.0	3.5

Reservoir length can be reduced by 50% when the motive medium pressure (Pm) divided by back pressure (P2) equals 2 or greater (when Pm ÷ P2 ≥ 2).

**Steam or Air Consumption (Motive Medium)**

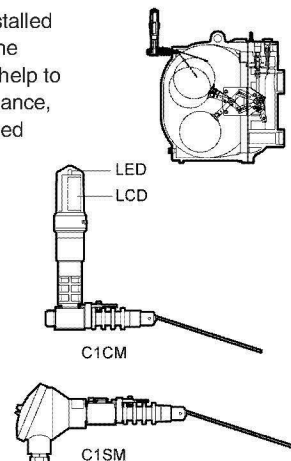


\* Equivalent consumption of air at 68 °F under atmospheric pressure

**Cycle Counter (option)**

Two types of counter can be installed on the GP10/GP14 to monitor the number of pumping cycles and help to determine the timing of maintenance, or estimate the volume of pumped condensate.

- C1CM - (Counter Unit Type) : Self-contained standalone unit. Includes an LCD counter display and an operation indicator LED.
- C1SM - (Terminal Box Type) : Designed for use with remote monitoring equipment and systems.



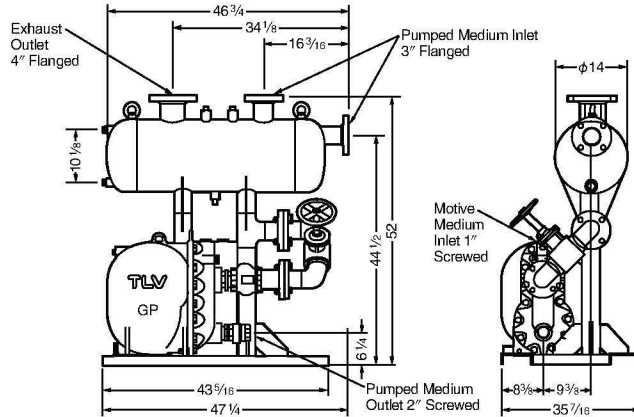
Intrinsically Safe models are also available. See the Cycle Counter SDS for further details.

**System Packages**

**Single System Package**

**25 Gallon Tank System**

Discharge Capacity: see discharge capacity table column **D** for GP10, column **H** for GP14 (use a correction factor of 0.93)  
 Maximum Allowable Flash Steam: 1100 lb/h  
 Tank Size: 25 gal  
 Weight: approx. 750 lb

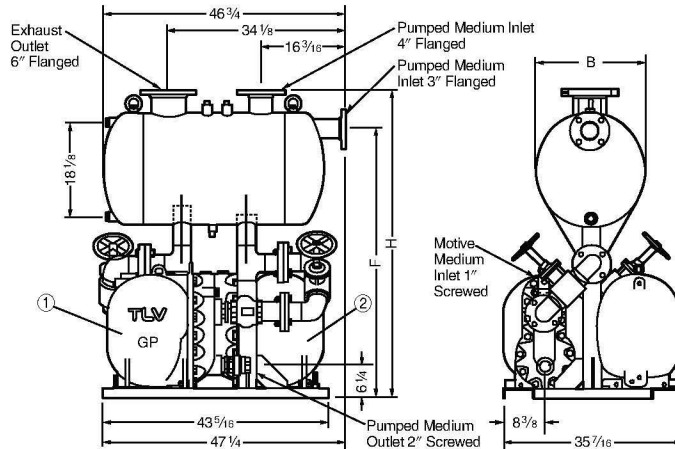


**Twin System Packages**

**PowerTrap** ① is the primary operating unit. **PowerTrap** ② is staged to begin operation after **PowerTrap** ① as condensate loads increase.

**60 Gallon Tank System**

Discharge Capacity: double the discharge capacity found in column **D** for GP10, column **H** for GP14 (use a correction factor of 0.93)  
 Maximum Allowable Flash Steam: 2200 lb/h  
 Tank Size: 60 gal  
 Weight: approx. 1250 lb



**85 Gallon Tank System**

Discharge Capacity: double the discharge capacity found in column **D** for GP10, column **H** for GP14 (use a correction factor of 0.93)  
 Maximum Allowable Flash Steam: 3300 lb/h  
 Tank Size: 85 gal  
 Weight: approx. 1280 lb

**Dimensions**

Tank Size	H	F	φB
60 Gallon	59 13/16	51 15/16	22
85 Gallon	63 3/4	55 7/8	26

**Standards:**

Screwed Connections: NPT  
 Flanged Connections: ASME Class 150 RF  
 Other standards available, but weights and dimensions may differ

Units: inch

**CAUTION** DO NOT DISASSEMBLE OR REMOVE THIS PRODUCT WHILE IT IS UNDER PRESSURE. Allow internal pressure of this product to equal atmospheric pressure and its surface to cool to room temperature before disassembling or removing. Failure to do so could cause burns or other injury. READ INSTRUCTION MANUAL CAREFULLY.

**TLV CORPORATION**

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Manufacturer  
**TLV CO., LTD.**  
 Kakogawa, Japan  
 Is approved by LRQA Ltd. to ISO 9001/14001

ISO 9001/ISO 14001

