

# TLV<sup>®</sup>

## SEPARATOR FILTER

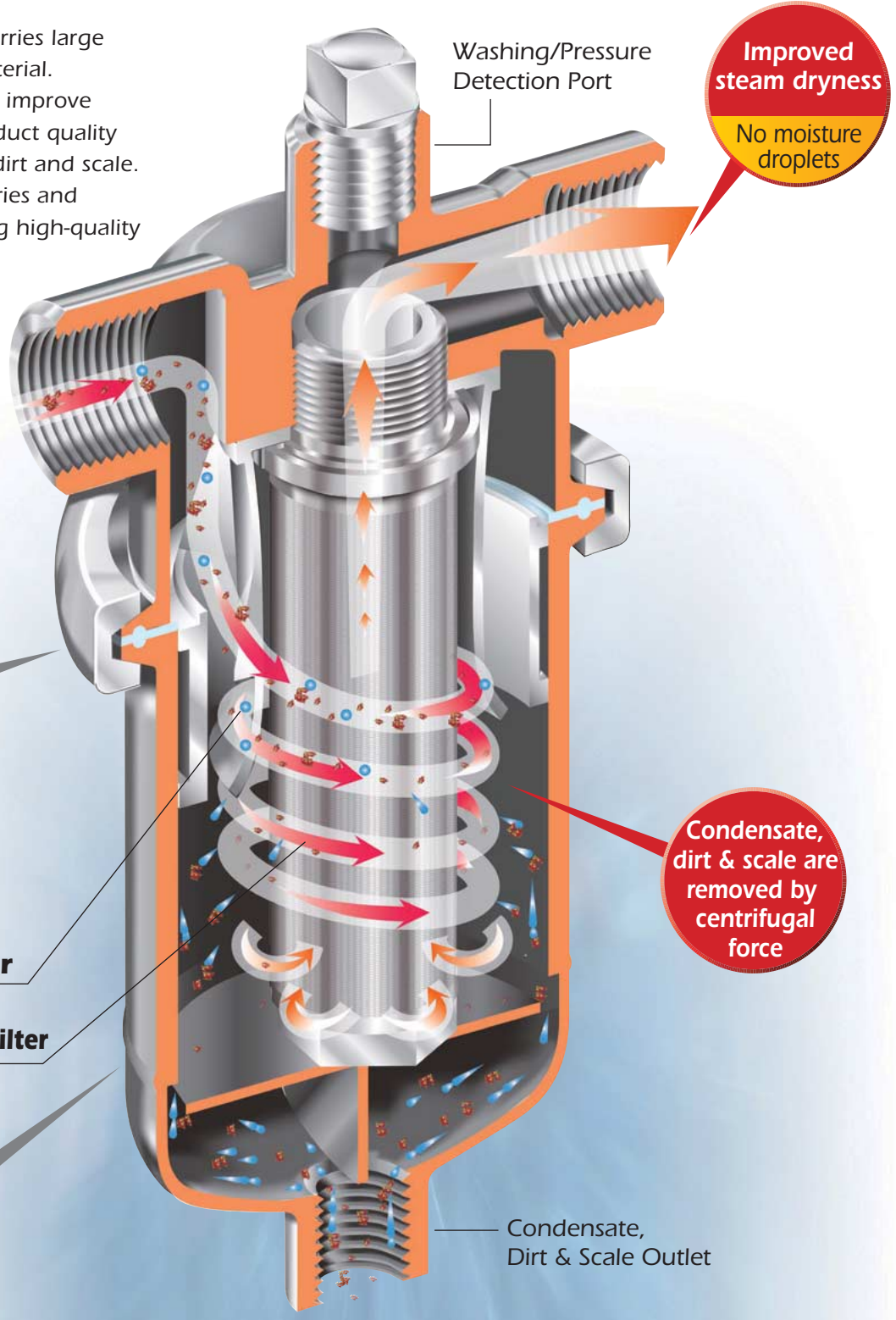
SF1



# Cleaner filter for longer... ...utilize the cyclone effect

In regular piping, steam carries large quantities of entrained material. With TLV's Separator Filter, improve heating efficiency and product quality by removing condensate, dirt and scale. Ideal for bio-related industries and other applications requiring high-quality dry steam.

SF1, when fitted with a 0.5 micron filter element, conforms to the recommendations for the production of culinary steam to 3-A Accepted Practice No. 609-03.



## Clamp Construction

Ferrule clamp joint facilitates assembly and disassembly.



## Cyclone Separator

## Sintered Wire Mesh Filter

## All Stainless Steel

Body is made of rust-proof CF8 stainless steel.

Condensate, Dirt & Scale Outlet

Parts with USP/FDA/EN Compliant Materials		Standard		
		USP	FDA	EN
Filter Gasket	High-performance Fluorine Resin	Class VI	21 CFR 177.1550	1935
Body Gasket				
Seal Tape for Plug	Fluorine Resin	-	21 CFR 177.1615	-

# Time between cleaning & replacement is increased, maintenance cost is reduced

- Typical Applications**
- Sterilizers, steam washers, etc.
  - Bio-related steam equipment
  - Live steam use - food, pharmaceutical
  - Non-hazardous gas applications

## Cyclone Separator



### Centrifugal Force and Gravity Remove:

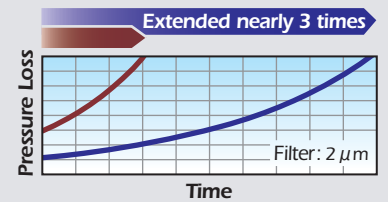
- **98%\* of Condensate**  
Eliminating condensate produces the highest quality steam.  
\* for steam velocity up to 100 ft/s
- **Large dirt particles & scale**  
Preventing major sources of filter blockage from reaching the filter results in a longer service life.



### Maintenance cycle is nearly 3 times longer!

Compared to a filter with no separator, the time between required maintenance is improved by nearly 3 times.

#### ● Pressure Loss vs. Time



- Cyclone Separator & Filter
- Filter Only

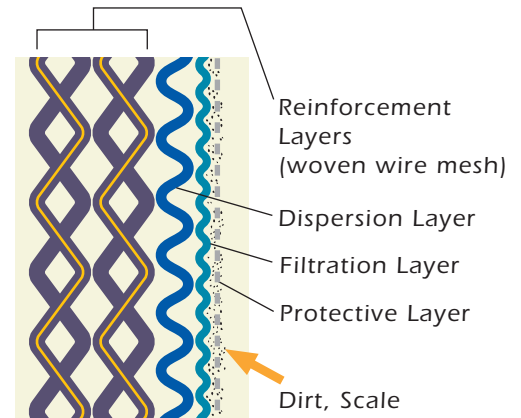
(scale introduction stress test)

## 5-layer Sintered Wire Mesh Filter



### Effective cleaning allows repeated use

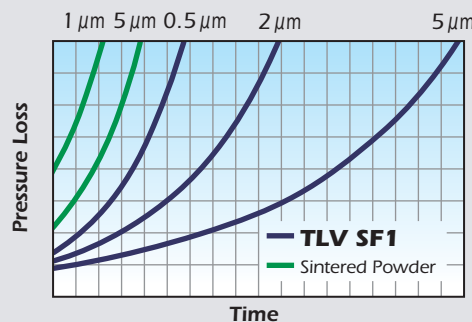
The five-layer sintered wire mesh filter catches small dirt and scale particles on the outside surface of the filtration layer. Compared to sintered metal powder the wire mesh filter is easier to clean resulting in longer durability, and reusability.



Filter Construction

### Low Pressure Loss

TLV's sintered wire mesh filters provide a longer maintenance cycle than powder filters of the same rating. Therefore, the decision to use a finer filter rating or a more compact filter becomes easier.



- **TLV SF1**  
Sintered Wire Mesh  
(Diameter 1 1/2"; Length 5"; Surface Area 25 in<sup>2</sup>)

- **Sintered Powder**  
(Diameter 2 1/2"; Length 10"; Surface Area 75 in<sup>2</sup>)

#### Stress Test Parameters

- Inlet steam pressure: 15 psig
- Flow rate: 66 lb/h
- Iron powder introduced: 1 3/4 oz/h (average size of particles 8  $\mu\text{m}$ )
- Housing: 1"

## Specifications



Connection	Screwed	Socket Weld	Flanged
Size (in)	1/2, 3/4, 1, 1 1/2, 2		
Maximum Operating Pressure (psig)	PMO	150	
Maximum Operating Temperature (°F)	TMO	365	
Maximum Allowable Pressure (psig)	PMA	150	
Maximum Allowable Temperature (°F)	TMA	365	
Nominal Filter Rating* (µm)	0.5, 2, 5		
Internal & External Finishing**	Acid Cleaning (lost-wax cast)		
Ferrule Clamp	Two-piece two-bolt clamp		
Applicable Fluids***	Steam, Air		

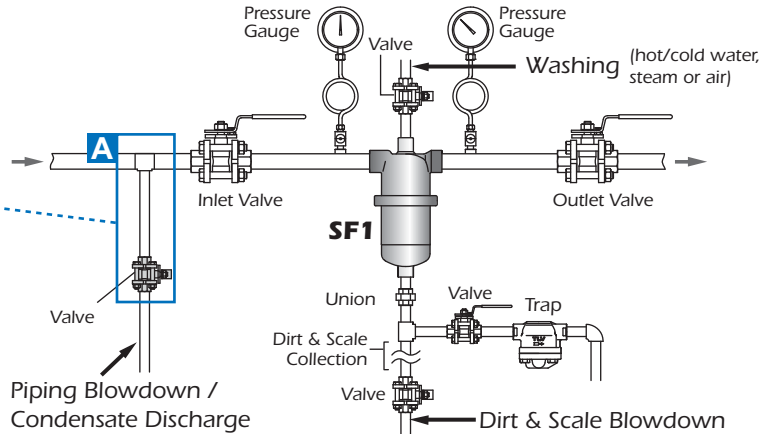
\* Consult TLV for other available filter ratings \*\* Optional electro-polishing (lost-wax cast) available on request  
 \*\*\* Do not use for toxic, flammable or otherwise hazardous fluids.

**CAUTION** To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside the specification range. Local regulations may restrict this product to below the conditions quoted.

## Piping Examples

### Typical Installation

Ahead of the inlet valve for the **SF1**, install a **valve for piping blowdown** or a **trap** with sufficient discharge capacity when differential pressure is extremely low.

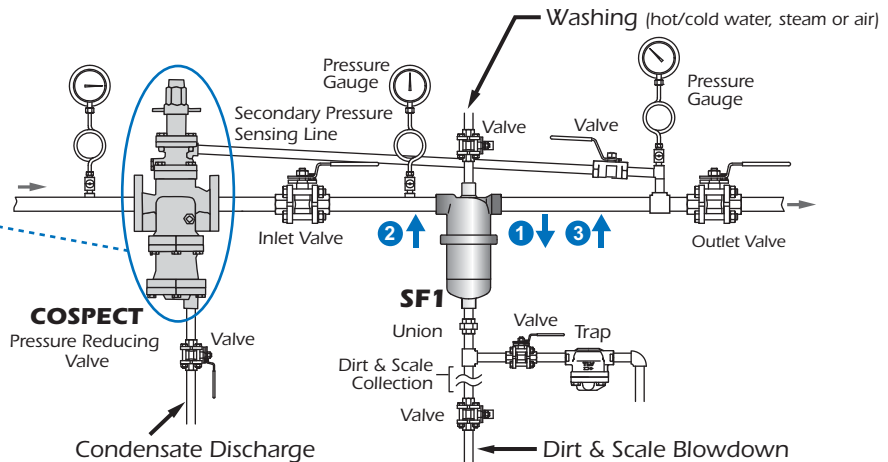


### In cases where more stable pressure is needed

For applications where it is desirable to prevent pressure drop at the outlet due to build-up of dirt/scale at the filter.

Installing a **COSPECT PRV** \*1 with an external pressure sensing line from the outlet of the **SF1** will help supply stable pressure and minimize pressure drop, which gradually increases due to build-up of dirt/scale at the filter.

- 1 Dirt & scale build up, **SF1** outlet pressure drops.
- 2 PRV detects pressure drop and automatically increases **SF1** inlet pressure.
- 3 **SF1** outlet pressure rises to maintain set pressure\*2



\*1 If a PRV other than COSPECT (with built-in strainer, separator, and steam/air trap) is installed, the equipment indicated by **A** in the diagram above must be installed ahead of the PRV for the SF1 inlet.

\*2 If it becomes impossible to adjust the pressure with the PRV due to build-up of dirt/scale, clean or replace the filter.

For explanation purposes only, not intended as installation designs.



DO NOT DISASSEMBLE OR REMOVE THIS PRODUCT WHILE IT IS UNDER PRESSURE. Allow internal pressure of this product to equal atmospheric pressure and its surface to cool to room temperature before disassembling or removing. Failure to do so could cause burns or other injury. READ INSTRUCTION MANUAL CAREFULLY.

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Manufacturer  
**TLV CO., LTD.**  
 Kakogawa, Japan  
 is approved by LRQA Ltd. to ISO 9001/14001

