

# SOFT STARTERS



## SSW04

WEG SSW04 Soft Starters are built to match the ruggedness and reliability of WEG motors, providing a complete and cost effective solution.

Full microprocessor based control allows easy adjustment through the keypad during start-up and complete motor protection. A specific pump control feature prevents running pumps at no load and eliminates pipeline water hammer.



FRACTIONAL HP

GENERAL PURPOSE

NEMA PREMIUM EFFICIENCY

CRUSHER® DUTY

IEC TRU-METRIC™

PUMP MOTORS

DEFINITE PURPOSE

ADD-ON™ MODIFICATIONS

MOTOR TECHNICAL DATA

DRIVES & SOFT STARTERS

CONTROLS

## APPLICATIONS

- Pumps
- Fans
- Blowers
- Compressors
- Conveyors
- Crushers
- Saws
- Grinders
- Escalators

## STANDARD FEATURES

- 220–440V and 460–575V, 50/60Hz input power supply
- Duty cycle: 300% of full load current during 20 seconds every 6 minutes
- Keypad with LED display
- Four programmable isolated digital inputs (24VDC)
- Two programmable relay outputs (1Amp–250V)
- One programmable analog output
- Protective features: Motor overload (TIMP), under and over current, power supply phase loss, motor phase loss, thyristor fault, phase sequence, soft starter over temperature and external fault

- Control features: Pump control, acceleration and deceleration independently adjustable ramps, kick start, pedestal voltage, voltage ramp start, constant current start, bypass relay, JOG, DC braking, energy saving, auto-reset and fault history
- Display readings: Motor Amps (A and %), kW, kVA, PF and V
- Ambient: 32°F (0°C) to 104°F (40°C), 3300 ft (1000m) altitude, 90% non-condensing humidity

## OPTIONAL FEATURES

- Remote Keypad
- PC Programming Software





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## SSW04 – IP20 PROTECTED CHASSIS ENCLOSURE

Motor Volts	Motor HP	Soft Starter Nominal AMPS	Soft Starter Max. Cont. AMPS	Catalog Number	Frame Size	Dimensions (in.) H x W x D	App. Shpg. Wt. (lbs.)	List Price	Multiplier Symbol
<b>INPUT POWER SUPPLY: THREE-PHASE - 230V</b>									
230V	5	16	17.6	SSW040163D1	1	11 X 6 X 8	12	\$ 1,373	E1
	10	30	33	SSW040303D1	1	11 X 6 X 8	12	\$ 1,456	E1
	15	45	49.5	SSW040453D1	1	11 X 6 X 8	12	\$ 1,602	E1
	25	60	68	SSW040603D1	2	11 X 6 X 11	20	\$ 1,890	E1
	30	85	96	SSW040853D1	3	12 X 6 X 11	20	\$ 2,238	E1
<b>INPUT POWER SUPPLY: THREE-PHASE - 460V</b>									
460V	10	16	17.6	SSW040163G1	1	11 X 6 X 8	12	\$ 1,373	E1
	20	30	33	SSW040303G1	1	11 X 6 X 8	12	\$ 1,456	E1
	30	45	49.5	SSW040453G1	1	11 X 6 X 8	12	\$ 1,602	E1
	50	60	68	SSW040603G1	2	11 X 6 X 11	20	\$ 1,890	E1
	75	85	96	SSW040853G1	3	12 X 6 X 11	20	\$ 2,238	E1
<b>INPUT POWER SUPPLY: THREE-PHASE - 575V</b>									
575V	15	16	17.6	SSW040163G1	1	11 X 6 X 8	12	\$ 1,373	E1
	30	30	33	SSW040303G1	1	11 X 6 X 8	12	\$ 1,456	E1
	40	45	49.5	SSW040453G1	1	11 X 6 X 8	12	\$ 1,602	E1
	60	60	68	SSW040603G1	2	11 X 6 X 11	20	\$ 1,890	E1
	75	85	96	SSW040853G1	3	12 X 6 X 11	20	\$ 2,238	E1

**Notes:** 1) "HP" rating based on "average FLA values". Use as a guide only. Motor FLA may vary with speed and manufacturer. **ALWAYS compare motor FLA to Nominal AMPS and Max Continuous AMPS of starter.**  
 2) 120V Control and Blower Power Supply required.  
 3) For other technical data please refer to WEG product manual.

## SSW04 – ACCESSORIES

Description	Catalog Number	List Price	Multiplier Symbol
Keypad with LED display without cable	IHM-3P	\$ 67	E1
Kit for Remote Keypad (Cable and Dummy Cover) 3.3 ft. (1 m.)	IHM-3P.1	\$ 111	E1
Kit for Remote Keypad (Cable and Dummy Cover) 6.6 ft. (2 m.)	IHM-3P.2	\$ 190	E1
Kit for Remote Keypad (Cable and Dummy Cover) 10 ft. (3 m.)	IHM-3P.3	\$ 268	E1

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## SSW04 – TECHNICAL DATA

POWER SUPPLY	Main Voltage	Model D: 230 / 220 / 240 / 380 / 400V (+10%, -15%) Model G: 460 / 480 / 575 (+10%, -15%) 50 / 60 Hz +/- 5Hz	
	Control Voltage	115Vac	
ENCLOSURE	Metallic Cabinet	IP-20	
	Color	Cover: Opaque Gray, Cabinet: Opaque Blue	
CONTROL	Method	Motor Voltage Variation	
	Power Supply	Switched mode Power Supply	
	CPU	16 bit Microprocessor	
STARTING DUTY CYCLE (10 Starts / Hour)	Normal	300 % (3 x Rated) for 20 s ( 10 starts/ hour)	
INPUTS	Digital	4 X 24 VDC programmable isolated inputs	
	Relay	2 programmable outputs 250 VAC / 1A Form A Contact (NO)	
	Analog		
OUTPUTS	Analog	1 Output (Reversing (NO NC) : 250 V / 1 A -- Fault Indication	
	Serial Interface	RS 232	
SAFETY	Protections	Power supply phase Loss	Programming Error
		Motor Phase Loss	Motor locked rotor
		Motor Overload – i2t	CPU Error
		External Fault	Motor Immediate Over current
		Phase sequence	Motor Over temperature (via Thermistor Input)
		Motor Immediate Under Current	Self Diagnosis error
		Thyristor Fault	Thyristor's/Heatsink Over Temperature
		Serial Communication Error	
		Built-in operator interface, detachable with dual display LED + LCD	
		Programming enabling password	
FUNCTIONS / FEATURES	Standard	Fault Auto Diagnosis	
		Local / Remote operation selection	
		PUMP CONTROL function (Water hammer protection for pumps)	
		ENERGY SAVING Feature	
		BYPASS RELAY	
		FWD / REV Feature via Digital Input (Needs External Contactor)	
		RS-232 Serial Interface	
		Motor PTC thermistor input	
		Programmable IPedestal Voltage 25 . . . 90 % of Rated Voltage	
		Programmable acceleration ramp	1 . . . .240 Seconds
		Programmable deceleration ramp	OFF, 2 . . . 240 seconds
		Programmable step down voltage for deceleration	100 . . . 40 % of line voltage
		Programmable starting current limit	OFF, 150 . . . 500 % of motor rated current
		Programmable immediate motor over current	105 . . . 200 % above rated current
		Programmable immediate over current time	OFF, 1 . . . 20 seconds
		Programmable immediate motor under current	25 . . . 95 % below rated current
		Programmable immediate under current time	OFF, 1 . . . 30 seconds
		KICK START	Level: 70 - 90% of line voltage Duration: 0.1 - 2 seconds
		DC Braking (DC Current Injection)	Level: 30 . . . 50% of Rated Voltage Time 1 . . . 10 Seconds
		Programmable Motor Overload Protection	OFF, 50 . . . 120% of rated content
		JOG Function	25 . . .50% of Rated Voltage
		Programmable Fault Auto Reset	OFF, 10 . . . 600 seconds
		Programmable Motor Thermal Memory Auto Reset	OFF, 1 . . . 600 seconds
		Motor Thermal Overload Protection Class	5, 10, 15, 20, 25, 30
		Motor service Factor	0.80 . . . 1.50
		Programmable Line Voltage	220 . . . 440 V and 460 . . . 575 V
	Optional	Remote Operator Interface (LEDs)	
OPERATOR INTERFACE (KEYPAD)	Command	Start, Stop/ Reset and Programming Increment and Decrement Parameters Content	
	Display readings	Output Current ( Motor ) - [ A ] Output Current (Motor) - [% of Related] Load Active Power [kW] Load Apparent Power [kVA] Thermal Protection Statue [0 . . . 250% ]	Output Voltage - [ 0 . . . 100% Rated Voltage ] Motor Output Factor - [0.00 . . . 0.99] 4 Last Faults Back-up Soft Starter Software Version Heatsink Temperature - [Celsius]
AMBIENT	Temperature	0 . . . 40° Celsius (32 . . . 104° F) 40 . . . 55° Celsius (104 . . . 131° F)	Standard Operation at Rated Current Without Output Current Derating
	Humidity	0 . . . 90% Non Condensing	
	Altitude	0 . . . 1000 m (3,300 ft) Standard operation at Rated Current Up to 4000 m (13,200 ft) - With Current Derating (1%/100 m (328 ft) above 1000m (13,200 ft))	
COLOR	Color	Cover: Light Grey RAL 7032	Cabinet: Dark Grey RAL 7022
	Safety	UL 508 Standard - Industrial Control Equipment	
CONFORMITIES	Low Voltage	EN 60947 -4-2 Standard ; LVD 73/23/EEC - Low Voltage Directive	
	EMC	EMCDirective 89 / 336 /EEC - Industrial Environment ( with Additional Filter)	
CERTIFICATIONS	UL (USA) / cUL (Canada)	Underswriters Laboratories Inc. - USA	
	CE (EUROPE)	Certified by ITS - UK	

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