



# D.L.M. ADHESIVE 22-76

## COLOR

White – Dries Clear

## SERVICE TEMPERATURE

-40 F to 180°F  
(-20 C to 82° C)

## COVERAGE

400 sq. ft./gal  
The coverage rate is dependent on the machine setting.

## WEIGHT PER GALLON

8.9 Lb. (1.0 Kilo/Liter)

## AVERAGE NONVOLATILE

44% by weight

## BONDING TIME

0 to 17 minutes  
The bonding time depends on the temperature, humidity and film thickness.

## SAFETY

Flammability

Wet: Non-flammable.

Dry: When tested in accordance with ASTM E 84 the flame spread is <25 and the smoke developed is <50.

## CAUTION:

Use with adequate ventilation. Avoid prolonged or repeated breathing of vapor. Avoid prolonged or repeated contact with skin. Do not take internally. In an emergency call a physician. Keep out of reach of children.

## DESCRIPTION

22-76 D.L.M. adhesive is a water based adhesive designed for bonding duct liner to galvanized duct work. It is a safe economical adhesive for insulation applications that will also be mechanically fastened.

## SPECIFICATION COMPLIANCE

ASTM C916 Type I

## METHOD OF APPLICATION

Roller, spray, duct liner machine.

## MATERIAL PREPARATION

Do not thin. Stir well.

## LIMITATIONS

Keep from freezing.  
Apply between 40°F (4°C) and 110°F (43°C)

## APPLICATION

This product is for industrial use only. It should be applied by trained and qualified craftspeople. Be sure surfaces are clean and dry. Apply the 22-76 to the sheet metal at a coverage rate of 400 sq. ft./gal. Press the insulation into place. Install the mechanical fasteners.

## CLEANUP

Wet: Fresh water.

Dry: Hot, soapy water or chlorinated solvent.

## ASBESTOS FREE

VOC=0 lbs/gal or 0 gms/Liter

**Warranty Terms:** The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change without notice. To be sure information is current call Mon-Eco Industries, Inc.

**Terms of Warranty:** Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE. No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

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