



# D. L. M. ADHESIVE 22-67



**COLOR**  
Gray

**SERVICE TEMPERATURE**  
-20° to 180° F  
(-20° to 82°C)

**COVERAGE**  
400 sq.ft/gal. (.1 Liter/m<sup>2</sup>)  
The coverage rate is dependent on the machine setting.

**WEIGHT PER GALLON**  
9.9 lbs. (1.2 Kilo/Liter)

**AVERAGE NONVOLATILE**  
45% by weight  
47% by volume

**BONDING TIME**  
0 to 17 minutes  
The bonding time depends on the temperature, humidity, and the film thickness.

**SAFETY**  
Flammability:  
Wet: Non-flammable  
Dry: See U.L. Classification. UL 723/ASTM E84

**VISCOSITY**  
#6 at 50RPM RVT. 1800 to 3200 CPS

**CAUTION:**  
Use with adequate ventilation. Avoid prolonged or repeated breathing of vapor. Avoid prolonged or repeated contact with skin. Do not take internally. In an emergency call a physician. Keep out of reach of children.

**ASBESTOS FREE**

MAX VOC= 0.04Lbs/gal. or 4.8 grams/liter

**DESCRIPTION**

**22-67** D.L.M. Adhesive is a water based adhesive designed for duct liner machines. It is a safe, economical adhesive for insulation applications that will also be mechanically fastened.

**SPECIFICATION COMPLIANCE**

NFPA 90A& 90B  
ASTM C916, Type I

**METHOD OF APPLICATION**

Roller, spray, duct liner machine

**MATERIAL PREPARATION**

Do not thin. Stir well.

**LIMITATIONS**

Keep from freezing  
Apply between 40°F (4°C) and 110° F (43°C).

**APPLICATION**

This product is for industrial use only. It should be applied by trained and qualified craftspeople. Be sure surfaces are clean and dry. Apply the **22-67** to the sheet metal at a coverage rate of 400 sq. ft/gal. (.1 Liter/m<sup>2</sup>). Press the insulation into place. Immediately install the mechanical fasteners.

**CLEANUP**

Wet: Clean, fresh water.  
DRY: Hot, soapy water or chlorinated solvent.

Underwriters Laboratories, Inc®  
Classified Adhesive  
Surface Burning Characteristics  
66H9

R10070 Applied to Inorganic Reinforced Cement Board

	<u>USC</u>	<u>CNC</u>
Flame Spread	10	10
Smoke Developed	0	0

Tested as applied at a coverage rate of 100 sq. ft/gal (2.5m<sup>2</sup>/L)

**WARRANTY TERMS:** The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change notice. To be sure information is current call Mon-Eco Industries, Inc.

**Terms of Warranty:** Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. **WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE.** No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

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