# Cover Coat<sup>®</sup> Compound

COVER COVER	COAT		coats over most agent required	Iterior concrete surfaces concrete; also for drywall tape and bead embedment	
VETWERTER	COVER COAT Compound References References USE	concrete ceilings	and columns loc	um grade product designed for filling and smoothing monolithic interior ated above-grade. Factory mixed for consistently high quality and smooth I is easily applied with drywall tools.	
		compound dries to COAT compound is	o a fine, white si not washable ui	n excellent bond that resists flaking, chipping and scuffing. Cover COAT urface; usually no further decoration is necessary on non-contact areas. Cover npainted and may be decorated if desired. May also be used for embedding etal bead, trim and fasteners; texturing; and for skim-coating drywall.	
Limitations	<ol> <li>Protect container from freezing and extreme heat.</li> <li>Do not apply over moist surfaces or surfaces likely to become moist (by condensation or otherwise), on below-grade surfaces, on surfaces that project outside the building, or on other areas that might be sub to moisture, freezing, efflorescence, pitting or popping.</li> <li>Prior to using any epoxy coating, consult the epoxy coating manufacturer and follow manufacturer's spe recommendations regarding the preparation or suitability of COVER COAT compound for the epoxy coating</li> </ol>				
Surface Preparation					
Smooth Application		Use for large areas prior to installation of partitions. Cover COAT compound can be applied with a drywall flat finisher box, joint knife, roller or airless spray equipment.			
	Roller	Use paint pan or large pail. Paint roller 1/4" to 1" nap and with handle long enough to work from floor. Short nap gives lower stipple with coarse pattern. To smooth out roller-applied Cover COAT compound, finish surface with a wide-blade finishing knife or rubber squeegee. When thoroughly dry, sand to a smooth, level surface. <b>Water directions:</b> One to 1-1/2 gal. (3.8 to 5.7 L) per 61.7 lbs. (28 kg); 3/4 to 1-1/4 gal. (2.8 to 4.8L) per 48 lbs. (21.7 kg).			
	Airless Spray		Graco	Titan	
	-	Pump	MarkV™	PowrTwin <sup>™</sup> 12000 GHD	
		Tin Size (orifice)	.025031	Speeflo PowrTwin <sup>™</sup> 8900 GHD .027031	
		Tip Size (orifice)			
		Manifold Filler	30 mesh	5 mesh	
		Pressure at Tip			
		Hose3/8" I.D. high tensile-strength hose (airless)Water direction for spray:Up to 2 gal. (7.6 L) per 61.7 lbs. (28 kg); up to 1.5 gal. (5.7 L) per 48 lbs. (			

	Steps to Achieve a Flat Finish	On ceilings, apply first coat with drywall flat finisher box, joint knife, longnap roller or airless sprayer, leveling ridges or lips in concrete. When coating entire area, keep moving in one direction and overlap previous application. Level and smooth surfaces before compound dries. When first coat is dry, sand to a smooth, level surface and remove sanding dust. Apply second coat perpendicular to first coat. Apply third coat in the same method as the second coat, smoothing carefully before surface hardens. When thoroughly dry, sand to a smooth, level surface. Very rough or uneven surfaces may require more than three coats. Also, air transfer from concrete may create air craters in COVER COAT compound, which may require application of more than three coats for a satisfactory surface. Apply additional coats as described for second-coat application.	
		On columns, apply Cover Coat compound generously to adjoining edges of the concrete column about 3" to 4" on each side, the length of the column. If corner bead is required, align and seat SHEETROCK® paper faced metal bead into freshly applied Cover Coat compound, and wipe down flanges. Let compound dry, then apply successive coats, feathering out slightly beyond each coat until flanges are filled and smoothed. Let each coat dry before next application. Apply sufficient coats to make column surfaces smooth and level.	
Texture Application		COVER COAT compound can be used for a variety of texture finishes. Mix with water and/or sand. Use very fluid mix for fine texture, less fluid for coarse effects; add sand for aggregate effects. Prior to texturing, apply a prime coat of SHEETROCK® TUFF-HIDE™ primer-surfacer, SHEETROCK® First Coat primer, or a good-quality, undiluted interior latex flat wall paint with high solids content over the entire surface and allow to dry.	
		<ul> <li>Hand Texture A variety of textures can be achieved by using a joint knife, trowel, brush, roller or other tool and further manipulating the material with the same or different tool. For further variation, flatten raised portions of the wet material.</li> <li>Sand Texture Effect Add one part 60-100 mesh, washed, white sand to approximately two parts Cover Coat compound, generally applied as a second coat. Vary mix and finish by using up to one part sand to one part Cover Coat cover Coat compound.</li> </ul>	
		For any texture finish, provide a job-applied sample for approval before starting job.	
	Spray Equipment	A variety of equipment is available. Match spray equipment to job size and time requirements. Small jobs completed with a hand-held hopper with separate air compressor or other small pump/compressor mach	
		For rapid application and high production, use a piston pump (7:1 or higher) or rotor stator pump matched to a compressor of adequate size. Use a pole gun with 3/8" nozzle. For greater pattern control, use a Binks® 18D, 7E2 or similar spray gun with appropriate nozzle and fan cap.	
		Spray equipment varies, so follow the equipment manufacturer's directions. Use the following settings as a starting point. Adjust according to the particular spray equipment used and texture desired.	
		Fog spray Adjust atomizing air pressure to approx. 60 psi (410 kPa) and material feed pressure to approx. 30 psi (210 kPa). Spatter spray Remove air nozzle fan cap. Reduce atomizing air pressure to approx. 15-20 psi (100-140 kPa). Orange peel spray Adjust atomizing air pressure to approx. 40 psi (280 kPa) and material feed pressure to approx. 20 psi (140 kPa).	

Submittal Approvals	Job Name Contractor		Date		
Product Data		<ul> <li>Freezing Sensitivity: Protect from freezing.</li> <li>Coverage: Approx. 1-1/2 to 2 sq. ft. per lb. at 1/16" thickness; with sand, 2 to 2-1/2 sq. ft. per lb. at 1/16" thickness.</li> <li>Compliance with Standards: Meets ASTM C475.</li> <li>Storage: Shelf life up to nine months under good storage conditions. Should be stored in protected place, as extreme heat or cold accelerates aging. Rotate stock on first-in, first-out basis.</li> <li>Packaging: 61.7-lb. (28 kg) plastic pail; 48-lb. (21.7 kg.) and 61.7-lb. (28 kg) carton.</li> </ul>			
Decorating		or a good-quality, undiluted interior latex flat wal allow to dry. Cover Coat compound may be left u	If decoration is desired, apply a prime coat of Sheetrock Tuff-Hide primer-surfacer, Sheetrock First Coat primer, or a good-quality, undiluted interior latex flat wall paint with high solids content over the entire surface and allow to dry. Cover Coat compound may be left undecorated on non-contact areas. Not washable if unpainted. If decoration is specified, follow directions for designated product.		
		ventilation is inadequate, use process enclosures	ray applying. Use in a well-ventilated area. Where general , local exhaust ventilation or wear appropriate respiratory kaging and read material safety data sheet for full personal		
	Spray Application		rom surface. Overlap preceding application with 1/2 to 2/3 of lb. to 40 lb. fluid pressure and 50 lb. to 60 lb. atomizing pressure. wet material.		

#### **Product Information**

See usg.com for the most up-to-date product information. **WARNING!** 

Mist or dust may cause irritation to eyes, skin, nose, throat and upper respiratory tract. Avoid irritation by reducing exposure to dust and mist. Use in a well-ventilated area or provide sufficient local ventilation. If dusty or misty, wear a NIOSH/ MSHA-approved dust or mist respirator. Wear eye protection. If eye contact occurs, flush thoroughly with water for 15 minutes. If irritation persists, call physician. Wash with soap and water after use. Do not ingest. If ingested, call physician. Do not use if material has spoiled, i.e., there is a moldy appearance or an unpleasant

#### odor. Close container and discard properly. Prolonged and repeated breathing of respirable mica dust may cause lung disease (pneumoconiosis). Product safety information: 800 507.8899 or usg.com. **KEEP OUT OF REACH OF CHILDREN. Trademarks**

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### Note

Products described here may not be available in all geographic markets. Consult your United States Gypsum Company sales office or representative for information. **Notice** 

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## Safety First!

Follow good safety/industrial hygiene practices during installation. Wear appropriate personal protective equipment. Read MSDS and literature before specification and installation.



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