



# MarbleTex

Interior / Exterior Acrylic Finish



**MARBLETEX™** is a premium, integrally colored acrylic based textured finish coating to be used over a myriad of base coats including UltraKote's One Coat and Pre Mix stucco products, (refer to the One/Coat Specification for more information). MarbleTex™ is a ready mixed aggregated finish material available in multiple colors and textures. All UltraKote's finishes contain additives to resist Mildew, Algae, and Fungus.

## Product Specifications:

### Packaging:

5 gallon plastic pail– 65 lbs.  
(29.41kg.)

### Coverage:

Approximate coverage will vary depending on the texture thickness, substrate preparation, surface texture and application technique.

Average coverage rates per 65 # pail for the following textures are:

**Fine:** 140-150 ft<sup>2</sup> (13.0 –13.9m<sup>2</sup>)

**Medium:** 120-130 ft<sup>2</sup> (11.2-12.1m<sup>2</sup>)

**Coarse:** 90-100 ft<sup>2</sup> (8.7 –9.2m<sup>2</sup>)

**Swirl:** 120-130 ft<sup>2</sup> (11.2 –12.0m<sup>2</sup>)

### Color:

All UltraKote Standard Colors and Custom colors on written request.

### Storage:

Store in cool dry place away from direct sunlight.

### Clean up:

Store in cool dry place away from direct sunlight.

### Shelf Life:

1 year

## Uses:

MARBLETEX™ may be used either on the interior or the exterior, over cementitious or non-cementitious base coats, prepared concrete or masonry, Prepared drywall, prepared painted surfaces, or EIFS synthetic stucco systems.



## Features:

- Versatile
- Integral Color
- Low Maintenance

## Benefits:

- Can be used over multiple prepared substrates
- No shadows showing through over time
- Clean with soap and water for vibrant colors

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Acrylic Finishes

## Surface Preparation:

Surface must be clean and free of bond-inhibiting materials such as dirt, dust, rust, grease, oil, efflorescence, mildew, fungus, form-release agents, or any other contaminants. Remove and repair any loose paint, mortar, stucco, concrete or masonry by water blasting, sand blasting, scraping or using a wire brush. Repair all cracks with approved patching compound. If applying over a painted surface, test paint to make sure it is load bearing.

## Mixing:

Mix with a drill mixer for 1 minute at 300-400 rpm. to assure proper dispersing of texturing aggregates. A small amount (up to 16 oz.) of potable water may be added to 5 gallons of MarbleTex™ to enhance the workability. Avoid over mixing or air-entraining the finish.

## Application:

MarbleTex™ finish may be applied with a stainless steel trowel or approved spray equipment. Apply MarbleTex™ in a continuous application, working to a wet edge to eliminate cold joints. MarbleTex™ must be floated with a hard plastic float using a “figure 8” pattern. Detail bands and shapes may be finished with a lightly dampened sponge float. Avoid excess water drops or runs on freshly applied finish.

## Curing / Drying:

Initial set of the finish occurs in an average of 4 hours depending on ambient temperature, humidity and film thickness. MarbleTex™ will completely cure within 12 to 24 hours. During the cure time the finish must be protected from adverse weather conditions and from potential abuse from other trades.

## Limitations:

MarbleTex™ should be applied when surface and ambient conditions are between 45°F and 100°F and should be protected from rain for a minimum of 24 hours. Substrate must have a pH of 12 or lower.

## Technical Data:

Weight per gallon (lbs)	10.5 ± 0.2
Solids by weight (%)	42 ± 2.0
Solids by volume (%)	28 ± 2.0
Viscosity (KU)	120 ± 5.0
VOC (g/L)	22



## Precautions:

KEEP OUT OF THE REACH OF CHILDREN. Not for internal consumption. Do not apply in non-ventilated area. Use protective equipment such as gloves, eye protection and clothing.

## First Aid:

In case of eye contact, flush with water at least 15 minutes. In case of skin contact, wash affected areas with soap and water. If irritation persists, SEEK MEDICAL ATTENTION. Remove and wash contaminated clothing. If inhalation causes physical discomfort, remove to fresh air. If discomfort continues, any breathing difficulty occurs or if swallowed, SEEK IMMEDIATE MEDICAL ATTENTION. For additional information refer to the Material Safety Data Sheet (MSDS).

## Disposal:

Dispose of in accordance with local, state or federal regulations.

## Warning:

KEEP OUT OF REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION, FOR INDUSTRIAL USE ONLY

## Spills:

Scrape up and wash with water immediately. If material has set, scrape material with appropriate tools and clean with citric acid.

## Prop 65:

This product contains materials listed by the state of California known to cause cancer, birth defects, or other reproductive harm.

## Technical Support:

For technical support call 1-602-272-5830. Information contained in this Product Information Guide conforms to the standard detail recommendations and specifications for the installations of UltraKote products as of the date published on this document. UltraKote Products, Inc. assumes no liability, expressed or implied, as to the architecture, engineering or workmanship of any project. To insure that you are using the latest, most current information, contact UltraKote Products, Inc. or visit website at [www.ultrakoteproducts.com](http://www.ultrakoteproducts.com).

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