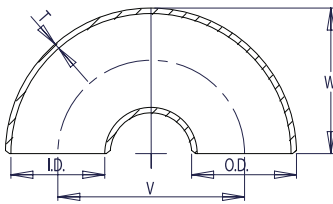


SHORT RADIUS SCHEDULE 160



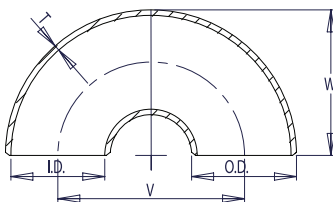
WELDBEND NOTES

1. Conforms to ASME B16.9 & ASTM A234 WPB.
2. All dimensions are in inches.
3. For bevel detail see page 107.
4. For dimensional tolerances see page 108.
5. All weights are in pounds and approximated or estimated.

Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center to Center	Back to Face	Pipe Schedule Number	Approx. Weight in Pounds
	O.D.	I.D.	T	V	W		
1	1.32	0.820	0.250	2.00	1.62	160	0.85
1 ¼	1.66	1.160	0.250	2.50	2.06	160	1.21
1 ½	1.90	1.338	0.281	3.00	2.44	160	1.82
2	2.38	1.692	0.344	4.00	3.19	160	3.51
2 ½	2.88	2.130	0.375	5.00	3.94	160	6.29
3	3.50	2.624	0.438	6.00	4.75	160	9.92
4	4.50	3.438	0.531	8.00	6.25	160	19.84
5	5.56	4.310	0.625	10.00	7.75	160	33.52
6	6.62	5.182	0.719	12.00	9.31	160	55.30
8	8.62	6.808	0.906	16.00	12.31	160	116.52
10	10.75	8.500	1.125	20.00	15.38	160	173.03
12	12.75	10.126	1.312	24.00	18.38	160	256.52
14	14.00	11.188	1.406	28.00	21.00	160	327.91
16	16.00	12.812	1.594	32.00	24.00	160	410.19
18	18.00	14.438	1.781	36.00	27.00	160	514.25
20	20.00	16.062	1.969	40.00	30.00	160	671.55
24	24.00	19.312	2.344	48.00	36.00	160	941.38

FITTINGS

SHORT RADIUS SCHEDULE XXS



WELDBEND NOTES

1. Conforms to ASME B16.9 & ASTM A234 WPB.
2. All dimensions are in inches.
3. For bevel detail see page 107.
4. For dimensional tolerances see page 108.
5. All weights are in pounds and approximated or estimated.

* This size and thickness does not correspond to any pipe schedule number.

Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center to Center	Back to Face	Pipe Schedule Number	Approx. Weight in Pounds
	O.D.	I.D.	T	V	W		
1	1.32	0.604	0.358	2.00	1.62	*	0.93
1 ¼	1.66	0.896	0.382	2.50	2.06	*	1.33
1 ½	1.90	1.100	0.400	3.00	2.44	*	2.00
2	2.38	1.508	0.436	4.00	3.19	*	3.90
2 ½	2.88	1.776	0.552	5.00	3.94	*	6.92
3	3.50	2.300	0.600	6.00	4.75	*	10.91
4	4.50	3.152	0.674	8.00	6.25	*	21.83
5	5.56	4.060	0.750	10.00	7.75	*	36.87
6	6.62	4.892	0.864	12.00	9.31	*	60.83
8	8.62	6.870	0.875	16.00	12.31	*	128.18
10	10.75	8.750	1.000	20.00	15.38	140	190.33
12	12.75	10.750	1.000	24.00	18.38	120	282.17