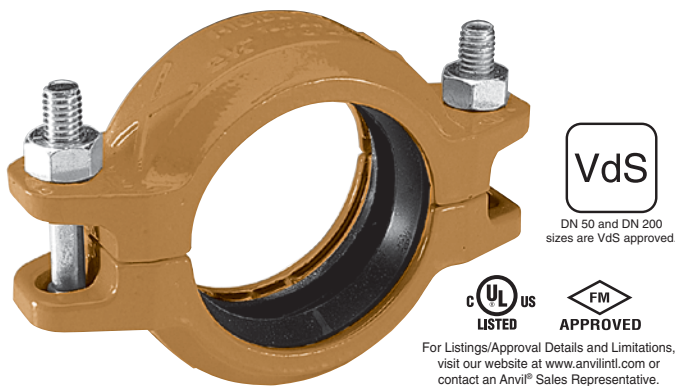


## FIG. 7400

### Rigidlite® Coupling



The Fig. 7400 Rigidlite Coupling from Gruvlok is specially designed to provide a rigid, locked-in pipe connection to meet the specific demands of rigid design steel pipe and copper tube systems. Fast and easy swing-over installation of the rugged lightweight housing produces a secure, rigid pipe joint.

The Fig. 7400 Rigidlite Coupling is UL/ULC Listed and FM Approved for 300 psi (20.7 bar) with roll grooved or cut grooved steel pipe prepared in accordance with Gruvlok grooving specifications. Figure 7400 Rigidlite Coupling is available with the Grade “E” EPDM, “C” Style Gasket intended for use with the Gruvlok Advanced Copper Method.

## MATERIAL SPECIFICATIONS

### ANSI BOLTS & HEAVY HEX NUTS:

Heat treated, oval neck track head bolts conforming to ASTM A 183 Grade 2 with a minimum tensile strength of 110,000 psi and heavy hex nuts of carbon steel conforming to ASTM A 563 Grade A or Grade B, or J995 Grade 2. Bolts and nuts are provided zinc electroplated as standard.

### METRIC BOLTS & HEAVY HEX NUTS:

Heat treated, zinc electroplated oval-neck track head bolts made of carbon steel with mechanical properties per ISO 898-1 Class 8.8. Hex nuts and bolts are zinc electroplated followed by a yellow chromate dip.

### STAINLESS STEEL BOLTS & NUTS:

Stainless steel bolts and nuts are also available. Contact an Anvil Representative for more information.

### HOUSING:

Ductile Iron conforming to ASTM A 536, Grade 65-45-12.

### COATINGS:

Rust inhibiting paint Color: ORANGE (standard)  
Hot Dipped Zinc Galvanized (optional)  
Other Colors Available (IE: RAL3000 and RAL9000)  
For other Coating requirements contact an Anvil Representative.

### GASKETS: Materials

Properties as designated in accordance with ASTM D 2000

#### Grade “E” EPDM (Green color code)

-40°F to 230°F (Service Temperature Range)(-40°C to 110°C)  
Recommended for water service, diluted acids, alkalis solutions, oil-free air and many other chemical services.  
NOT FOR USE IN PETROLEUM APPLICATIONS.

#### Grade “EP” EPDM (Green and Red color code)

-40°F to 250°F (Service Temperature Range)(-40°C to 121°C)  
Recommended for water service, diluted acids, alkalis solutions, oil-free air and many other chemical services.  
NOT FOR USE IN PETROLEUM APPLICATIONS.

For hot water applications the use of Gruvlok Extreme Temperature lubricant is recommended. NSF-61 Certified for cold and hot water applications up through 12”.

#### Grade “T” Nitrile (Orange color code)

-20°F to 180°F (Service Temperature Range)(-29°C to 82°C)  
Recommended for petroleum applications. air with oil vapors and vegetable and mineral oils.  
NOT FOR USE IN HOT WATER OR HOT AIR

#### Grade “O” Fluoro-Elastomer (Blue color code)

-20°F to 300°F (Service Temperature Range)(-29°C to 149°C)  
Recommended for high temperature resistance to oxidizing acids, petroleum oils, hydraulic fluids, halogenated hydrocarbons and lubricants.

#### Grade “L” Silicone (Red color code)

-40°F to 350°F (Service Temperature Range)(-40°C to 177°C)  
Recommended for dry, hot air and some high temperature chemical services.

### GASKET TYPE:

Standard C Style  
Flush Gap (1” - 8”)

### LUBRICATION:

Standard Gruvlok  
Gruvlok Xtreme™ (Do Not use with Grade “L”)