# Actuators and Controls

# CS & CL **Electric** Actuators

Conbraco's CS and CL electric actuators are split phase reversing AC motors for standard duty or brushless DC Motors for continuous duty. Eight sizes are available which produce breakaway torques between 150 and 3000 lb-in. They are excellent industrial quality units capable of on/off, fail

**CS** Dimensions



safe, and modulating applications. The efficient spur gear drive train is supported by permanentlylubricated bearings making it very secure while eliminating the potential for side loading of the output shaft.

Conbraco offers as standard a 75% duty cycle AC motor. Continuousduty brushless DC motors are also available for a range of input voltages. All units are rated for use in ambient environments from -40°F (with optional heater & thermostat) to 150°F (note that units equipped with an internal battery are rated to 130°F).

### **Hazardous Location Enclosures**

The standard enclosures (CS and CL) are rated for NEMA 4/4X (weather tight and corrosion resistant). The Hazardous Location enclosures are rated for NEMA 4/4X/7 & 9, Class I, Div 1, Groups C&D; Class II, Div. 1, Groups E, F, & G; Class III.

### (CSA) Certifications

Certification by the Canadian Standards Association of either hazardous or weatherproof locations is standard on all CS & CL models with 75% duty cycles.

### - Features-

- Plug-in connectors for the motor, the brake option and the heater/thermostat option
- All connectors are coded to prevent mis-wiring.
- Limit switch wires are soldered to the board no more loose connections.
- A six position terminal strip clearly labeled so it can be wired up in the field without an instruction manual.

#### Other standard features include:

- Thermal overload protection (AC motors)
- Dual conduit openings; 3/4" (1/2" with supplied bushings)
- Visual position indication
- All aluminum enclosure
- Captive cover bolts on CS Series
- Manual override shaft (optional handwheel override with declutchable shaft)

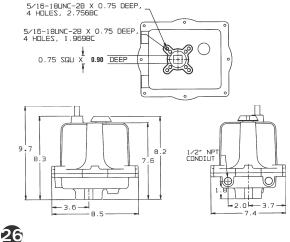
#### Introducing Simplicity for Calibrating Modulating **Actuators**

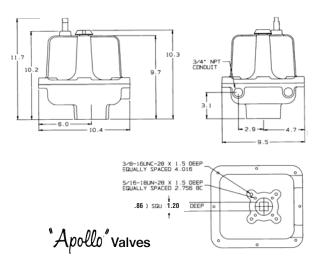
The Control Board brings a whole new level of simplicity to the field. It will work with either of the Motor Boards (115VAC or 230VAC). Features include:

- Switch selector for 4-20mA or 0-10VDC input
- Switch selector for 4-20mA or 0-10VDC position readback Switch selector for either "fail in-place" or "fail to zero" upon
- loss of control signal (provided input power remains)
- On-board push buttons to manually position the actuator
- An adjustable pot for Speed Control (motor pulsing)
- An adjustable pot for deadband adjustment
- . A "Mode Selector" switch with LEDs, which are used for:
  - "No tools" pot calibration

  - Setting Zero and Span
    Manually positioning the actuator
- · Locked Rotor Protection if the actuator cannot achieve the position commanded by the control signal, it will cut power to the motor. Repeated stalls will not damage the actuator.
- Reverse acting operation with no rewiring.
- Split range operation with no rewiring.

**CL** Dimensions





# **Actuators and Controls**

# CS & CL Specifications and Options

TECHNICAL DATA—115VAC AND 230VAC Models*										
Torque Output (breakaway)	Speed (seconds per 90°) rotation)	Duty Cycle	VA Rating		Max Running Current at Full Load (True RMS)		Max Effective Peak Inrush Current (=.66 x peak inrush)			
			115VAC	230VAC	115VAC	230VAC	115VAC	230VAC		
150 in Ib	8	75%	70vA	115vA	.6 amps	.5 amps	1.25 amps	.924 amps		
300 in lb	15	75%	70vA	115vA	.6 amps	.5 amps	1.25 amps	.924 amps		
600 in Ib	30	75%	70vA	115vA	.6 amps	.5 amps	1.25 amps	.924 amps		
1000 in Ib	25	75%	92vA	161vA	.8 amps	.7 amps	1.66 amps	1.29 amps		
1500 in Ib	40	75%	92vA	161vA	.8 amps	.7 amps	1.66 amps	1.29 amps		
2000 in Ib	55	75%	92vA	161vA	.8 amps	.7 amps	1.66 amps	1.29 amps		
2500 in Ib	70	75%	92vA	161vA	.8 amps	.7 amps	1.66 amps	1.29 amps		
3000 in Ib	75	55%	92vA	161vA	.8 amps	.7 amps	1.66 amps	1.29 amps		

## CS & CL Extended Duty Data

# CS & CL Continuous Duty Data

							-				
		12VDC		24VDC		24VAC		115VAC		230VAC	
Torque (in-Ibs)	Duty Cycle	Cycle Time (sec/90°)	Current Draw Amps								
150	100%	11	2.2	13	1.2	8	1.8	9	0.4	9	0.4
300	100%	17	2.5	13	1.4	12	2.1	13	0.5	1β	0.4
600	100%	17	2.8	13	1.7	13	2.5	14	0.6	14	0.5
1000	100%	21	4	14	2.4	15	3.5	15	0.9	15	0.6
1500	100%	40	4	24	2.4	27	3.5	29	0.9	2 <b>9</b>	0.6
2000	100%	40	4.3	33	2.4	28	3.5	29	0.9	29	0.6
2500	100%	55	3.3	40	2	38	3.1	39	0.8	39	0.6
3000	100%	60	3.7	42	2.2	40	3.5	42	0.8	4β	0.6

\*Notes:

1. The Current Draws stated above include all options. If the brake and/or heater & thermostat are not installed, the actual current draws will be less.

2. For Extended Duty Cycle Models, Current Draws are provided at full running torque. If the actuator encounters an overtorque condition, such as a stall condition, the Current Draw will be vastly increased.

"Continuous Duty actuators contain brushless DC motors and are therefore not limited by duty cycle restraints in environments at or below 104°F; in ambient environments above this temperature the duty cycle is de-rated to 80%."

### **ACTUATOR MODEL#'s/DESCRIPTION**

230 VAC	230 VAC MOTOR
24 VAC	24 VAC MOTOR <sup>(1)</sup> (Continuous Duty only)
12/24 VDC	12 OR 24 VDC MOTOR (Continuous Duty only)
Χ	NEMA 4,4X,7, & 9
W	NEMA 4 & 4X
Н	TROPICAL HEATER
S2	TWO AUXILIARY SWITCHES SPDT
Τ	HEATER AND THERMOSTAT
К	MOTOR BRAKE <sup>(2)</sup>
Ζ	DECLUTCHABLE HANDWHEEL OVERRIDE

(1) NOT AVAILABLE WITH CSA LISTING. CONTACT FACTORY FOR CSA LISTING ON OPTION COMBINATIONS

<sup>(2)</sup> NOT REQUIRED ON CONTINUOUS DUTY CYCLE UNITS

- CONTROL OPTIONS FOR CONTINUOUS DUTY CYCLE\*(1)
- R2..... SINGLE RELAY 2 WIRE CONTROL
- C..... POSITIONER (SPECIFY SIGNAL)\*\*
- CL2..... POSITIONER WITH FAIL SAFE BACKUP FOR CS SERIES(1)
- CL3..... POSITIONER WITH FAIL SAFE BACKUP FOR CL SERIES<sup>(1)</sup>
- L2..... FAIL SAFE BATTERY BACKUP FOR CS SERIES\*\*\*(1)
- L3..... FAIL SAFE BATTERY BACKUP FOR CL SERIES\*\*\*(1)

NOTE: NO MANUAL OVERRIDE ON FAILSAFE UNITS

- \*CONTACT ACTUATOR ENGINEERING FOR APPLICATIONS NOT COVERED BY INDICATED OPTIONS
- \*OPTION AVAILABILITY AND PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE
- \*\*OPTION "C" INCLUDES POSITION TRANSMITTER & CYCLE RATE REGULATOR
- \*\*\* OPTION "CL2", "CL3", "L2", & "L3" INCLUDE POSITION TRANSMITTER

### A BOARD OPTION MUST BE SELECTED WITH CONTINUOUS DUTY CYCLE. ONLY ONE BOARD OPTION CAN BE INSTALLED IN THE ACTUATOR.

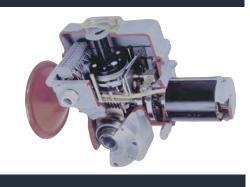
How To Order Examples								
ACTUATOR MODEL	TORQUE	ENCLOSURE	OPTIONS	VOLTAGE				
CS XXX	600	W-NEMA IV	C (POSITIONER)	115VAC				
CL XXX	2500	W-NEMA IV	S2 (TWO SWITCHES)	230 VAC				

\*Apollo" valves



# **Actuators and Controls**

# LB Series Electric Actuators



The LB-Series is available in several basic designs with a wide variety of configurations from which to select torque and speeds to meet specific application requirements. These rugged and uncomplicated actuators provide a practical and reliable method for turning any mechanism 90°. Torques range from 540 inch-pounds to 54,000 inch-pounds (6.25 to 625 kilogram-meters). Electrical models are available in 115 VAC-50/60 Hz single phase, 200 VAC-50/60 single phase; and 220/440 VAC-50/60 Hz three phase. Models are available for on/off modulating control.

Listed below are performance specifications for a limited sampling of LB-Series electric actuators. This product family is available with a such a variety of options and features that they can not be represented in this catalog. Options such as positioners, transmitters, special enclosure ratings, extra switches, or motor voltages are optionally available. Contact Conbraco's Actuator Engineering Department for the proper actuator to fit non standard or unique requirements.

LB Series Electric Actuator Performance Data								
L-B Series	Torque Rotating Speed			Power Requirements 30% Duty Cycle				
Model	Output	(Sec/90 degree)		115VAC 1	Ph 60Hz	460 VAC 3 Ph 60 HZ		
Number	Lb-In	Std	Opt	RATED	START	RATED	START	
0A8	885	5		1.95	3.3	0.63	1.15	
0A8	885	25		1.25	2	0.39	0.78	
OA15	1350	15	25	1.95	3.3	0.39	0.78	
AT25	2250	15		1.95	3.3	0.63	1.15	
AT25	2250	25	50	1.95	3.3	0.39	0.78	
AT50	4500	25		4.6	12	0.63	1.15	
BT100	10600	50		4.6	12	0.63	1.15	

Contact factory for part numbers of actuators with options & other voltages

### NOTES:

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- Operating speed is based on an actuator operating at rated output torque. Actual operating speed will vary depending on actual output torque.
- All torque and speed ratings are based on a plus or minus 10% motor voltage variation.
- All torque ratings represent the maximum torque available during both breakaway (start) and run (dynamic) conditions.
- Each actuator is supplied, as standard, with a 30% duty cycle, F insulation, TENV design motor rated for 360 starts per hour at 104°F.
  All actuators are NEMA 4 rated as standard. Many are optionally available with additional ratings, such as, explosion proof or submersible,
- etc., to meet special service requirements.
- All actuators utilize a self-locking gear train design and have provision for manual override.
  All actuators have both electrical and mechanical travel stop provisions.
- FQ Series are Spring Return Failsafe models. Contact factory for model number and price (not listed above).

\*Apollo" Valves