

SPA9000/SPN9000/SPI9000 Common DC Bus Drive Products



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Description

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Product Description

Eaton offers a comprehensive range of common DC bus drive products. The product family covers a number of front-end units and inverter units in the entire power range from 1-1/2 to 2000 horsepower at 460V and 690V. The drive components are built on the SPX9000 technology.

Front-End Units

The front-end units convert a mains AC voltage and current into a DC voltage and current. The power is transferred from the mains to a common DC bus (and, in certain cases, vice versa).

The SPA (active front-end) unit is a bidirectional (regenerative) power converter for the front end of a common DC bus drive line up. An external LCL filter is used at the input. This unit is suitable in applications where low mains harmonics are required.

The SPN (non-regenerative front-end) unit is a uni-directional (motoring) power converter for the front-end of a common DC bus drive line-up. The device operates as a diode bridge using diode/thyristor components. A dedicated external choke is used at the input. The unit has the capacity to charge a common DC bus. This unit is suitable as a rectifying device when a "normal" level of harmonics is accepted and no regeneration to the mains is required.

Inverter Unit

The SPI9000 Inverter Unit is a bidirectional DC-fed power inverter for the supply and control of AC motors. The inverter is supplied from a common DC bus drive line-up. A charging circuit is needed in case a connection to a live DC bus is required. The DC side charging circuit is integrated up to 75 kW (FR4–FR8) and external for higher power ratings (F19–F114).

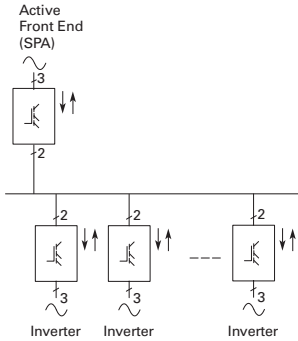
Application Description

The common DC bus product portfolio fulfills all solution demands with a flexible architecture.

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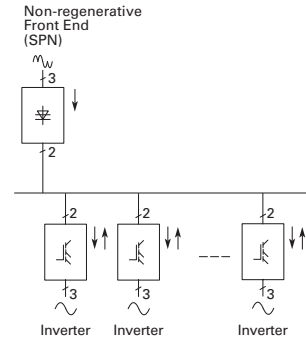
Front end units are selected according to the level of harmonics and power requirements. Typical drive system configurations are illustrated the following figures.

SPA + Inverters



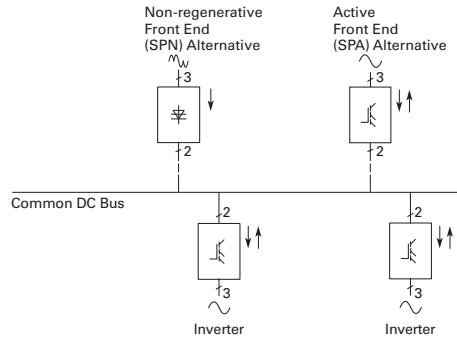
- Low harmonics, $-P_{\text{mains}} \approx +P_{\text{mains}}/P_{\text{mains}} \leq \Sigma P_{\text{INU}}$
- Suitable for almost every application

SPN + Inverters



- Low total mains power, $P_{\text{mains}} \leq \Sigma P_{\text{INU}}$
- Suitable e.g. for small processing line with un- and recoiler, em-stop coasting

Combination Configuration



Common DC bus components are used in a multitude of combinations. Drives which are braking can transfer the energy directly to the drives in motoring mode.

Product Comparison

Advantages over Conventional Front Ends

Eaton Front Ends vs. Conventional

	Non-Regenerative Front End	Active Front End	Conventional Regenerative Front End ①
Input device	Choke (L)	Filter (LCL)	Choke or auto-transformer (L)
Bridge type	Diode/thyristor bridge	IGBT bridge, two-level type	Anti-parallel connected thyristor bridge
Type of operation	Controlled half-bridge	High frequency modulation (1.5 to 3.6 kHz)	Firing angle controlled
Direction of power	Motoring	Motoring and regenerating	Motoring and regenerating
Charging	Constant current	External required	Usually internal
DC voltage	Nominal (approx. 1.35 alternative U_N)	Stable at +10% of nominal (approx. 110% of 1.35 alternative U_N)	Lowered DC voltage for commutation margin (e.g. 17% if approx. 83% of 1.35 alternative U_N) or autotransformer on regenerative bridge
THD	Similar to six-pulse bridge normal <40%	Very low	Similar to six-pulse bridge or worse

Note

① Conventional regenerative front end (a.k.a. "anti-parallel thyristor bridge") is not available from Eaton.

Features

Standard Features

Feature	SPI9000			SPA	SPN
	FR4, 6, 7	FR8	FI9-FI14	FI9-FI14	FI9
IP00	—	■	■	■	■
IP21	■	—	—	—	—
Air cooling	■	■	■	■	■
Standard board	■	■	■	■	—
Varnished board	—	—	—	—	—
Alphanumeric keypad	■	■	■	■	—
EMC class T (EN 61800-3 for IT networks)	■	■	■	■	■
Safety CE/UL	■	■	■	■	■
Input choke	—	—	—	—	■
LCL filter	—	—	—	■	—
No integrated charging	—	—	■	■	—
Integrated charging (DC side)	■	■	—	—	■
Diode/thyristor rectifier	—	—	—	—	■
IGBT	■	■	■	■	—

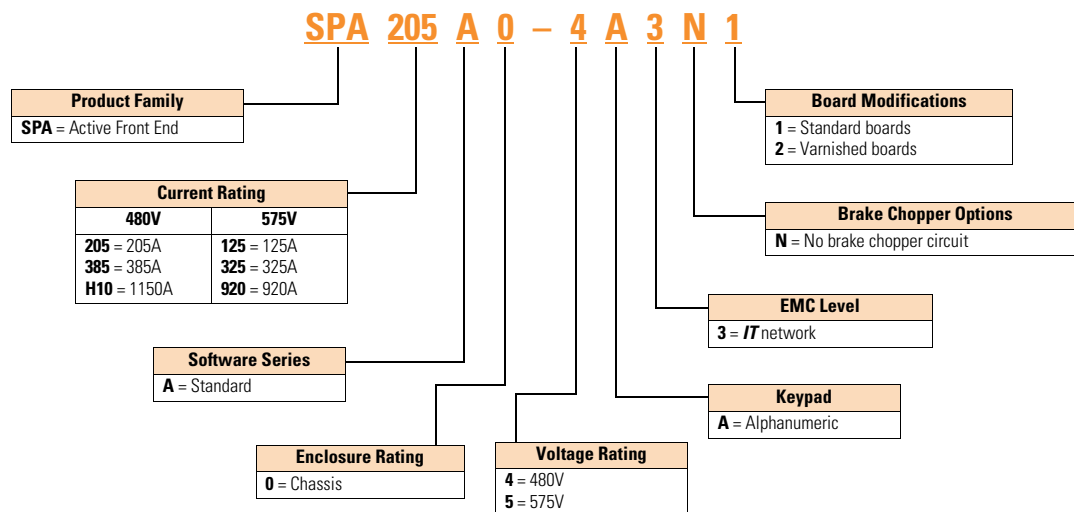
Standards and Certifications

- CE
- UL
- cUL
- EN 61800-5-1 (2003)



Catalog Number Selection

Active Front End



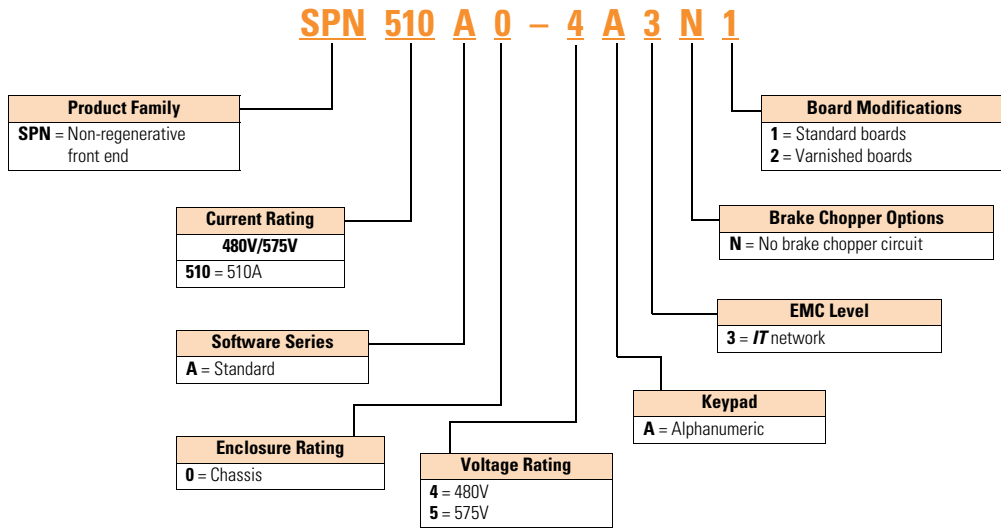
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Adjustable Frequency Drives

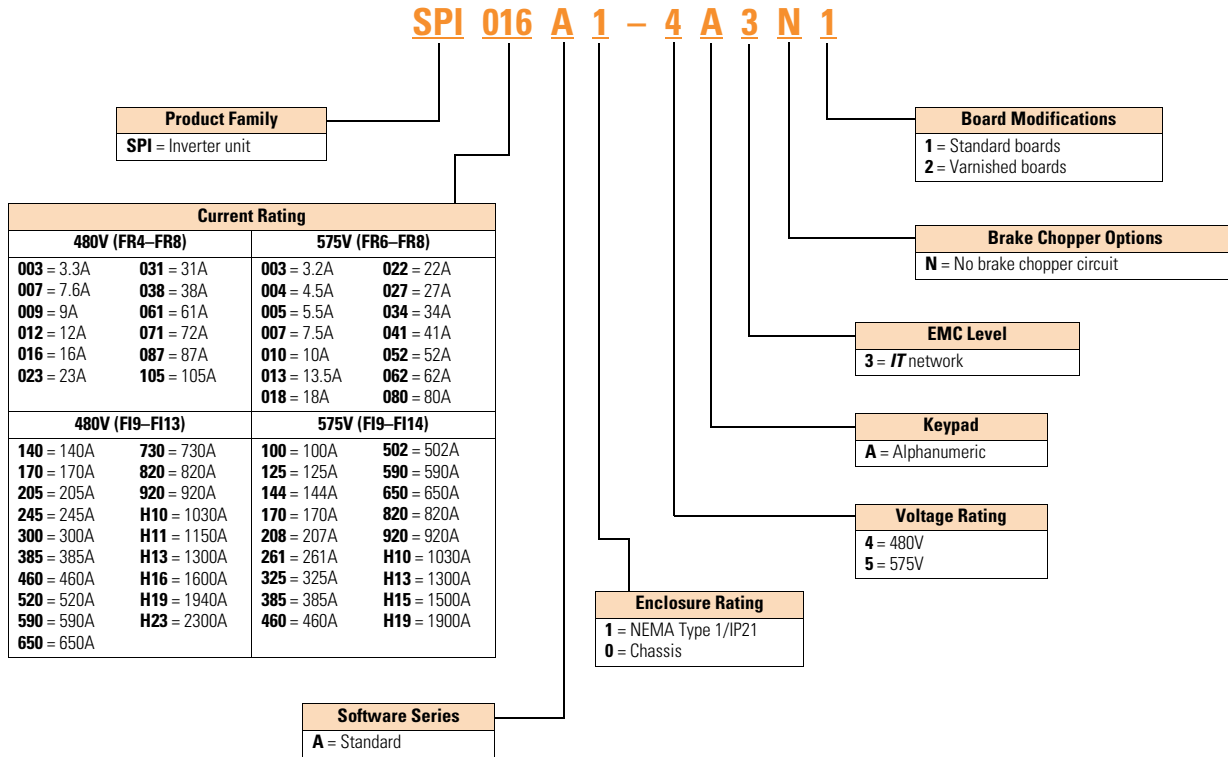
SPA9000/SPN9000/SPI9000 Common DC Bus Drive Products

Non-Regenerative Front End

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SPI9000 Inverter Unit



Product Selection

Common DC Bus Drive Products



SPA9000 Active Front End 480V

Frame	Low Overload (AC Current)		High Overload (AC Current)		I _{max}	Catalog Number
	I _{L-cont} (A)	I _{1min} (A)	I _{H-cont} (A)	I _{1min} (A)	I _{2s} (A)	
FI9	261	287	205	308	349	SPA205A0-4A3N1
FI10	460	506	385	578	693	SPA385A0-4A3N1
FI13	1300	1430	1150	1725	2070	SPAH11A0-4A3N1

SPN9000 Non-Regenerative Front End 480V

Frame	Low Overload (AC Current)		High Overload (AC Current)		I _{max}	Catalog Number
	I _{L-cont} (A)	I _{1min} (A)	I _{H-cont} (A)	I _{1min} (A)	I _{2s} (A)	
FI9	520	572	460	690	828	SPN460A0-4A3N1

SPI9000 Inverter Unit 480V

Frame	Low Overload (AC Current)		High Overload (AC Current)		I _{max}	Catalog Number
	I _{L-cont} (A)	I _{1min} (A)	I _{H-cont} (A)	I _{1min} (A)	I _{2s} (A)	
FR4	4.3	4.7	3.3	5	6.2	SPI003A1-4A3N1
	9	9.9	7.6	11.4	14	SPI007A1-4A3N1
	12	13.2	9	13.5	18	SPI009A1-4A3N1
FR6	16	17.6	12	18	24	SPI012A1-4A3N1
	23	25.3	16	24	32	SPI016A1-4A3N1
	31	34	23	35	46	SPI023A1-4A3N1
	38	42	31	47	62	SPI031A1-4A3N1
	46	51	38	57	76	SPI038A1-4A3N1
FR7	72	79	61	92	122	SPI061A1-4A3N1
	87	96	72	108	144	SPI072A1-4A3N1
	105	116	87	131	174	SPI087A1-4A3N1
FR8	140	154	105	158	210	SPI105A0-4A3N1
FI9	170	187	140	210	280	SPI140A0-4A3N1
	205	226	170	255	336	SPI170A0-4A3N1
	261	287	205	308	349	SPI205A0-4A3N1
	300	330	245	379	444	SPI245A0-4A3N1
FI10	385	424	300	450	540	SPI300A0-4A3N1
	460	506	385	578	693	SPI385A0-4A3N1
	520	572	460	690	828	SPI460A0-4A3N1
FI12	590	649	520	780	936	SPI520A0-4A3N1
	650	715	590	885	1062	SPI590A0-4A3N1
	730	803	650	975	1170	SPI650A0-4A3N1
	820	902	730	1095	1314	SPI730A0-4A3N1
	920	1012	820	1230	1476	SPI820A0-4A3N1
FI13	1030	1133	920	1380	1656	SPI920A0-4A3N1
	1150	1265	1030	1545	1854	SPIH10A0-4A3N1
	1300	1430	1150	1720	2070	SPIH11A0-4A3N1
FI14	1450	1595	1300	1950	2340	SPIH13A0-4A3N1
	1770	1947	1600	2400	2880	SPIH16A0-4A3N1
	2150	2365	1940	2910	3492	SPIH19A0-4A3N1

NoteFor filter and line reactor information, see [Page V6-T2-245](#).

Common DC Bus Drive Products

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SPA9000 Active Front End 575V

Frame	Low Overload (AC Current)		High Overload (AC Current)		I _{max} I _{2s} (A)	Catalog Number
	I _{L-cont} (A)	I _{1min} (A)	I _{H-cont} (A)	I _{1min} (A)		
FI9	144	158	125	188	213	SPA125A0-5A3N1
FI10	385	424	325	488	585	SPA325A0-5A3N1
FI13	1030	1133	920	1380	1656	SPA920A0-5A3N1

SPN9000 Non-Regenerative Front End 575V

Frame	Low Overload (AC Current)		High Overload (AC Current)		I _{max} I _{2s} (A)	Catalog Number
	I _{L-cont} (A)	I _{1min} (A)	I _{H-cont} (A)	I _{1min} (A)		
FI9	600	660	510	732	888	SPN510A0-5A3N1

SPI9000 Inverter Unit 575V

Frame	Low Overload (AC Current)		High Overload (AC Current)		I _{max} I _{2s} (A)	Catalog Number
	I _{L-cont} (A)	I _{1min} (A)	I _{H-cont} (A)	I _{1min} (A)		
FR6	4.5	5	3.2	5	6.4	SPI003A1-5A3N1
	5.5	6	4.5	7	9	SPI004A1-5A3N1
	7.5	8	5.5	8	11	SPI005A1-5A3N1
	10	11	7.5	11	15	SPI007A1-5A3N1
	13.5	15	10	15	20	SPI010A1-5A3N1
	18	20	13.5	20	27	SPI013A1-5A3N1
	22	24	18	27	36	SPI018A1-5A3N1
	27	30	22	33	44	SPI022A1-5A3N1
FR7	34	37	27	41	54	SPI027A1-5A3N1
	41	45	34	51	68	SPI034A1-5A3N1
FR8	52	57	41	62	82	SPI041A1-5A3N1
	62	68	52	78	104	SPI052A0-5A3N1
FR8	80	88	62	93	124	SPI062A0-5A3N1
	100	110	80	120	160	SPI080A0-5A3N1
	125	138	100	150	200	SPI100A0-5A3N1
FI9	144	158	125	188	213	SPI125A0-5A3N1
	170	187	144	216	245	SPI144A0-5A3N1
	208	229	170	255	289	SPI170A0-5A3N1
	261	287	208	312	375	SPI208A0-5A3N1
FI10	325	358	261	392	470	SPI261A0-5A3N1
	385	424	325	488	585	SPI325A0-5A3N1
	460	506	385	578	693	SPI385A0-5A3N1
FI12	502	552	460	690	828	SPI460A0-5A3N1
	590	649	502	753	904	SPI502A0-5A3N1
	650	715	590	885	1062	SPI590A0-5A3N1
	750	825	650	975	1170	SPI650A0-5A3N1
	920	1012	820	1230	1476	SPI820A0-5A3N1
FI13	1030	1133	920	1380	1656	SPI920A0-5A3N1
	1180	1298	1030	1464	1755	SPIH10A0-5A3N1
FI14	1500	1650	1300	1950	2340	SPIH13A0-5A3N1
	1900	2090	1500	2250	2700	SPIH15A0-5A3N1
	2250	2475	1900	2782	3335	SPIH19A0-5A3N1

Note

For filter and line reactor information, see Page V6-T2-245.

LCL Filters**LCL Filters for Active Front End (480V)**

Amps	Catalog Number	Amps	Catalog Number
10	REG 10 5 0	270	REG 270 5 0
18	REG 18 5 0	410	REG 410 5 0
32	REG 32 5 0	580	REG 580 5 0
48	REG 48 5 0	840	REG 840 5 0
75	REG 75 5 0	1160	REG 1160 5 0
110	REG 110 5 0	1480	REG 1480 5 0
180	REG 180 5 0		

LCL Filters for Active Front End (690V)

Amps	Catalog Number	Amps	Catalog Number
14	REG 14 6 0	287	REG 287 6 0
23	REG 23 6 0	390	REG 390 6 0
35	REG 35 6 0	460	REG 460 6 0
52	REG 52 6 0	620	REG 620 6 0
85	REG 85 6 0	780	REG 780 6 0
122	REG 122 6 0	920	REG 920 6 0
185	REG 185 6 0	1180	REG 1180 6 0

Line Reactor**Line Reactor for Non-Regenerative Front End (480/575VV)**

Amps	Watts Losses	Catalog Number
600	493	CHK600

Options

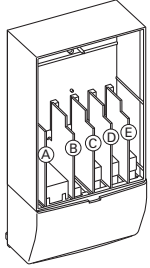
9000X Series Option Board Kits

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The 9000X Series drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of five option boards.

The 9000X Series factory installed standard board configuration includes an A9 I/O board and an A2 relay output board, which are installed in slots A and B.

Option Boards



Option Board Kits

Option Kit Description ^①	Allowed Slot Locations ^②	Field Installed Catalog Number	Factory Installed Option Designator	SVX Ready Programs						
				Basic	Local/Remote	Standard	MSS	PID	Multi-P.	PFC
Standard I/O Cards										
2 RO (NC-NO)	B	OPTA2	—	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1AO, 1 +10 Vdc ref, 2 ext +24 Vdc/EXT +24 Vdc	A	OPTA9	—	■	■	■	■	■	■	■
Extended I/O Cards										
2 RO, therm	B	OPTA3	A3	—	■	■	■	■	■	■
Encoder low volt +5V/15V/24V	C	OPTA4	A4	—	■	■	■	■	■	■
Encoder high volt +15V/24V	C	OPTA5	A5	—	■	■	■	■	■	■
Double encoder	C	OPTA7	A7	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO	A	OPTA8	A8	—	■	■	■	■	■	■
3 DI (encoder 10–24V), out +15V/+24V, 2 DO (pulse+direction)	C	OPTAE	AE	■	■	■	■	■	■	■
6 DI, 1 ext +24 Vdc/EXT +24 Vdc	B, C, D , E	OPTB1	B1	—	—	—	—	—	■	■
1 RO (NC-NO), 1 RO (NO), 1 therm	B, C, D , E	OPTB2	B2	—	—	—	—	—	■	■
1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT +24 Vdc	B, C, D , E	OPTB4	B4	—	■	■	■	■	■	■
3 RO (NO)	B, C, D , E	OPTB5	B5	—	—	—	—	—	■	■
1 ext +24 Vdc/EXT +24 Vdc, 3 Pt100	B, C, D , E	OPTB8	B8	—	—	—	—	—	—	—
1 RO (NO), 5 DI 42–240 Vac input	B, C, D , E	OPTB9	B9	—	—	—	—	—	■	■
SPI, absolute encoder	C	OPTBB	BB	—	—	—	—	—	—	—
Communication Cards ^③										
Modbus	D, E	OPTC2	C2	■	■	■	■	■	■	■
Johnson Controls N2	D, E	OPTC2	CA	—	—	—	—	—	—	—
Modbus TCP	D, E	OPTCI	CI	■	■	■	■	■	■	■
BACnet	D, E	OPTCJ	CJ	■	■	■	■	■	■	■
Ethernet IP	D, E	OPTCK	CK	■	■	■	■	■	■	■
Profibus DP	D, E	OPTC3	C3	■	■	■	■	■	■	■
LonWorks	D, E	OPTC4	C4	■	■	■	■	■	■	■
Profibus DP (D9 connector)	D, E	OPTC5	C5	■	■	■	■	■	■	■
CanOpen (slave)	D, E	OPTC6	C6	■	■	■	■	■	■	■
DeviceNet	D, E	OPTC7	C7	■	■	■	■	■	■	■
Modbus (D9 type connector)	D, E	OPTC8	C8	■	■	■	■	■	■	■
Adapter	D, E	OPTD1	D1	■	■	■	■	■	■	■
Adapter	D, E	OPTD2	D2	■	■	■	■	■	■	■
RS-232 with D9 connection	D, E	OPTD3	D3	■	■	■	■	■	■	■
Keypad										
9000X Series local/remote keypad (replacement keypad)	—	KEYPAD-LOC/REM	—	—	—	—	—	—	—	■
9000X Series remote mount keypad unit (keypad not included, includes 10 ft cable, keypad holder, mounting hardware)	—	OPTRMT-KIT-9000X	—	—	—	—	—	—	—	—
9000X Series RS-232 cable, 13 ft	—	PP00104	—	—	—	—	—	—	—	—

Notes

- ① AI = Analog Input; AO = Analog Output; DI = Digital Input; DO = Digital Output; RO = Relay Output
- ② Option card must be installed in one of the slots listed for that card. Slot indicated in bold is the preferred location.
- ③ OPTC2 is a multi-protocol option card.

Technical Data and Specifications

SPA9000/SPN9000/SPI9000

Description	Specification
Supply Connection	
Input voltage U_{in} (AC) front end modules	380–500 Vac/525–690 Vac –10% to 10%
Input voltage U_{in} (DC) inverter	465–800 Vdc/640–1100 Vdc –0% to 0%, the waviness of the inverter supply voltage, formed in rectification of the electric network's alternating voltage in basic frequency, must be less than 50V peak-to-peak
Output voltage U_{out} (AC) inverter	$3 \sim 0 - U_{in}/1.4$
Output voltage U_{out} (DC) active front end module	$10.10 \times 1.35 \times U_{in}$ (factory default)
Output voltage U_{out} (DC) non-regenerative front end module	$1.35 \times U_{in}$
Ambient Conditions	
Ambient operating temperature	14 (no frost) to 122°F (–10 to 50°C): I_H 14 (no frost) to 104°F (–10 to 40°C): I_L
Storage temperature	–40 to 158°F (–40 to 70°C)
Relative humidity	0 to 95% RH, non-condensing, non-corrosive, no dripping water
Air quality	
Chemical vapors	IEC 721-3-3, unit in operation, class 3C2
Mechanical particles	IEC 721-3-3, unit in operation, class 3S2
Altitude	100% load capacity (no derating) up to 1000m 1% derating for each 100m above 1000m; max. 3000m
Vibration	5–150 Hz
EN50178/EN60068-2-6	Displacement amplitude 0.25 mm (peak) at 3–15.8 Hz Max acceleration amplitude 1G at 15.8–150 Hz
Shock EN50178, EN60068-2-27	UPS Drop Test (for applicable UPS weights) Storage and shipping: max 15G, 11 ms (in package)
Cooling capacity required	Approximately 2%
Cooling air required	FR4 41 cfm, FR6 250 cfm, FR7 250 cfm, FR8 383 cfm F19 677 cfm, F110 824 cfm, F112 1648 cfm, F113 2472 cfm
Unit enclosure class	FR4–FR7 NEMA Type 1/IP21; FR8, F19–F114 chassis (IP00)
EMC (at fault settings)	
Immunity	Fulfill all EMC immunity requirements
Safety	
Approvals	CE, UL, cUL, EN 61800-5-1 (2003), see unit nameplate for more detailed approvals
Control Connections	
Analog input voltage	0–10V, $R_i = 200$ kohms, (–10V to 10V joystick control) Resolution 0.1%, accuracy $\pm 1\%$
Analog input current	0(4)–20 mA, $R_i = 250$ ohms differential
Digital inputs	6, positive or negative logic; 18–30 Vdc
Auxiliary voltage	+24V, $\pm 15\%$, max. 250 mA
Output reference voltage	+10V, +3%, max. load 10 mA
Analog output	0(4)–20 mA; RL max. 500 ohms; resolution 10 bits Accuracy $\pm 2\%$
Digital outputs	Open collector output, 50 mA/48V
Relay outputs	2 programmable change-over relay outputs Switching capacity: 24 Vdc/8A, 250 Vac/8A, 125 Vdc/0.4A Min. switching load: 5V/10 mA

SPA9000/SPN9000/SPI9000, continued

Description	Specification
Protections	
Overvoltage protection	480V/911 Vdc, 575V/1200 Vdc
Undervoltage protection	480V/333 Vdc, 575V/460 Vdc
Ground fault protection	In case of ground fault in motor or motor cable, only the inverter is protected
Motor phase supervision	Trips if any of the output phases is missing
Overcurrent protection	Yes
Unit overtemperature protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Motor underload protection	Yes
Short circuit protection of 24V and 10V reference voltages	Yes

Input Fuses

SHT fuses can be assembled into same-size DIN fuse base.

SPA9000/SPN9000/SPI9000

Module Component	Frame	Bussman Fuse Type (aR)	Size	U _N (V)	I _N (A)	Qty.
Inverter Units						
SPI003A1-4	FR4	170M1560	0	690	20	2
SPI007A1-4	FR4	170M1562	0	690	63	2
SPI009A1-4	FR4	170M1562	0	690	63	2
SPI012A1-4	FR6	170M1565	0	690	63	2
SPI016A1-4	FR6	170M1565	0	690	63	2
SPI023A1-4	FR6	170M1565	0	690	63	2
SPI031A1-4	FR6	170M1567	0	690	100	2
SPI038A1-4	FR6	170M1567	0	690	100	2
SPI061A1-4	FR7	170M1570	0	690	200	2
SPI072A1-4	FR7	170M1570	0	690	200	2
SPI087A1-4	FR7	170M1571	0	690	250	2
SPI105A0-4	FR8	170M3819	DIN1	690	400	2
SPI140A0-4	FR8	170M3819	DIN1	690	400	2
SPI170A0-4	FR8	170M3819	DIN1	690	400	2
SPI205A0-4	FI9	170M6812	DIN3	690	800	2
SPI245A0-4	FI9	170M6812	DIN3	690	800	2
SPI300A0-4	FI10	170M8547	3SHT	690	1250	2
SPI385A0-4	FI10	170M8547	3SHT	690	1250	2
SPI460A0-4	FI10	170M8547	3SHT	690	1250	2
SPI520A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPI590A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPI650A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPI730A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPI820A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPI920A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPIH10A0-4	FI13	170M8547	3SHT	690	1250	6
SPIH11A0-4	FI13	170M8547	3SHT	690	1250	6
SPIH13A0-4	FI13	170M8547	3SHT	690	1250	6
SPIH16A0-4	FI14	170M8547	3SHT	690	1250	2 x 6
SPIH19A0-4	FI14	170M8547	3SHT	690	1250	2 x 6
SPIH23A0-4	FI14	170M8547	3SHT	690	1250	2 x 6

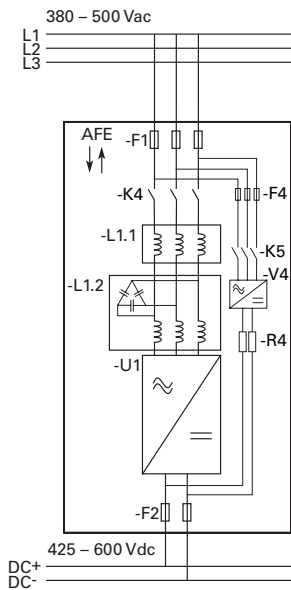
SHT fuses can be assembled into same-size DIN fuse base.

SPA9000/SPN9000/SPI9000, continued

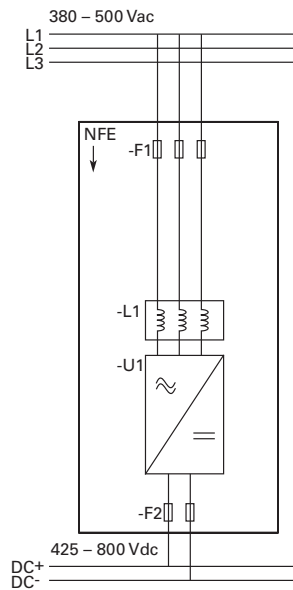
Module Component	Frame	Bussman Fuse Type (aR)	Size	U_N (V)	I_N (A)	Qty.
Active Front Ends						
SPA205A0-4	FI9	170M6202	3SHT	1250	500	3
SPA385A0-4	FI10	170M6277	3SHT	1250	1000	3
SPAH10A0-4	FI13	170M6277	3SHT	1250	1000	3 x 3
Non-Regenerative Front Ends						
SPN468A0-4	FI9	170M8547	3SHT	690	1250	3

Wiring Diagrams

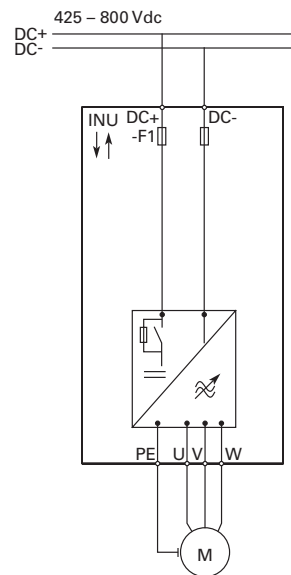
SPA9000—Active Front End



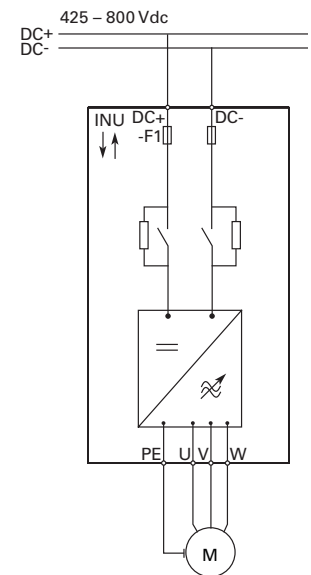
SPN9000—Non-Regenerative Front End



SPI9000—Inverter Unit (FR4–FR8)



SPI9000—Inverter Unit (FI9–FI14)



Dimensions

Approximate Dimensions in Inches (mm)

2

SPA9000/SPN9000/SPI9000

Frame	Height	Width	Depth	Weight Lbs (kg)
Active Front Ends				
FI9	40.6 (1030)	9.4 (239)	14.6 (372)	148 (67)
FI10	40.6 (1032)	9.4 (239)	21.7 (552)	220 (100)
FI12	40.6 (1032)	2 x 9.4 (2 x 239)	21.7 (552)	441 (200)
FI13	40.6 (1032)	27.9 (708)	21.8 (553)	674 (306)
FI14	40.6 (1032)	2 x 27.9 (2 x 708)	21.8 (553)	1348 (612)
Non-Regenerative Front Ends				
FI9	40.6 (1030)	9.4 (239)	14.6 (372)	148 (67)
Inverter Units				
FR4	11.5 (292)	5.0 (128)	7.5 (190)	11 (5)
FR6	20.4 (519)	7.7 (195)	9.3 (237)	35 (16)
FR7	23.3 (591)	9.3 (237)	10.1 (257)	64 (29)
FR8	29.8 (758)	11.4 (289)	13.5 (344)	106 (48)
FI9	40.6 (1030)	9.4 (239)	14.6 (372)	148 (67)
FI10	40.6 (1032)	9.4 (239)	21.7 (552)	220 (100)
FI12	40.6 (1032)	2 x 9.4 (2 x 239)	21.7 (552)	441 (200)
FI13	40.6 (1032)	27.9 (708)	21.8 (553)	674 (306)
FI14	40.6 (1032)	2 x 27.9 (2 x 708)	21.8 (553)	1348 (612)