



PUNCH DATA & ACCESSORIES

For Steel Punch Tees

“CR” Coupon Retaining Punch

Slug is actually retained in head of punch
– no more slugs left inside mains.

Exclusive tip design actually reduces tapping torque.
Available with all Continental Punch Tees.



EXCLUSIVE

“NC” No Coupon Punch

No “Coupon” Punch flares a hole
in the main without producing a “Coupon”.
Available in 1/4” & 3/8” sizes only.
Specify “No Coupon Punch”.



TEE BODY SIZE	PUNCH TIP SIZE	NC CAT. NO.	CR CAT. NO.	DRIVE KEY SIZE	DRIVE KEY CATALOG NO.	MAX. PIPE WALL THICKNESS	MAX. PIPE YIELD STRENGTH
1/2" BODY PUNCHES							
1/2" Body Tee	1/4"	06-0442-00	N/A	5/16" Hex	23-3691-00	0.25	65 ksi
1/2" Body Tee	3/8"	N/A	06-0895-00†	5/16" Hex	23-3691-00	0.28	70 ksi
3/4" BODY PUNCHES							
3/4" Body Tee	3/8"	06-5961-00	06-0478-00†	3/8" Hex	23-3692-00	0.28	70 ksi
3/4" Body Tee	1/2"	N/A	06-0452-00	3/8" Hex	23-3692-00	0.25	65 ksi
1" BODY PUNCHES							
1" Body Tee	3/8"	N/A	06-3687-00	1/2" Sq.	23-0941-00	0.28	70 ksi
1" Body Tee	3/4"	N/A	06-0832-00†	1/2" Sq.	23-0941-00	0.25	65 ksi

- One piece tool steel
- Positive valve
- Socket and threads heat treated for maximum toughness
- Cutting tip is heat treated for maximum hardness

† Standard

Lubricant must be applied to the punch threads and punch tip. Acceptable lubricants include thread cutting oil, tapping fluid or tapping grease.



23-3691-00 ~ Drive Key Assembly for 1/2" Body Punch Tees
23-3692-00 ~ Drive Key Assembly for 3/4" Body Punch Tees
23-0941-00 ~ Drive Key Assembly for 1" Body Punch Tees

23-1644-00 ~ Test Plug Adapter for 1201 Style 1/2" Body Punch Tees
23-1645-00 ~ Test Plug Adapter for 1302 Style 3/4" Body Punch Tees

CATALOG NO.	DESCRIPTION
DRIVE KEYS TO BE USED WITH 1/2" BODY PUNCH TEE STYLES: 1201 & 1214	
0000-23-3691-00	5/16" HEX DRIVE KEY, BUSHING AND SOCKET ADAPTER
0000-23-1018-00	REPLACEMENT 5/16" HEX DRIVE KEY FOR 0000-23-3691-00
0000-23-1019-00	REPLACEMENT BUSHING FOR 0000-23-3691-00
0000-23-1020-00	REPLACEMENT SOCKET ADAPTER FOR 0000-23-3691-00
0000-23-1021-00	5/16" HEX DRIVE KEY AND BUSHING ONLY
0000-23-0553-01	5/16" HEX DRIVE KEY, BUSHING AND ADAPTER FOR USE WITH DRESSER'S® 1 1/8" SQUARE RATCHET WRENCH
DRIVE KEYS TO BE USED WITH 3/4" BODY PUNCH TEE STYLES 1302 & 1315	
0000-23-3692-00	3/8" HEX DRIVE KEY, BUSHING AND SOCKET ADAPTER
0000-23-0544-00	REPLACEMENT 3/8" HEX DRIVE KEY FOR 0000-23-3692-00
0000-23-0543-00	REPLACEMENT BUSHING FOR 0000-23-3692-00
0000-23-0542-00	REPLACEMENT SOCKET ADAPTER FOR 0000-23-3692-00
0000-23-0481-00	3/8" HEX DRIVE KEY AND BUSHING ONLY
0000-23-0553-00	3/8" HEX DRIVE KEY, BUSHING AND ADAPTER FOR USE WITH DRESSER'S® 1 1/8" SQUARE RATCHET WRENCH
DRIVE KEYS TO BE USED WITH 1" BODY PUNCH TEE STYLE 1416	
0000-23-0941-00	1/2" SQUARE DRIVE KEY, BUSHING AND SOCKET ADAPTER
0000-23-7236-00	REPLACEMENT 1/2" SQUARE DRIVE KEY FOR 0000-23-0941-00
0000-23-0882-01	REPLACEMENT BUSHING FOR 0000-23-0941-00
OTHER ACCESSORIES	
0000-23-1644-00	TEST PLUG ADAPTER FOR 1201 STYLE PUNCH TEES
0000-23-1645-00	TEST PLUG ADAPTER FOR 1302 STYLE PUNCH TEES
0000-08-1554-03	REPLACEMENT O-RING FOR 0000-23-1644-00 TEST PLUG ADAPTER
0000-08-1554-04	REPLACEMENT O-RING FOR 0000-23-1645-00 TEST PLUG ADAPTER