

# 3 ■ BENDING

## 2500 : Cheek and Counter Former for New Crossbow Bender

Pipe O.D. "	Pipe O.D. mm	Kg	Ref.
3/8 - 1/2 - 5/8	10 - 16	0,520	250001
3/4 - 7/8	18 - 22	0,680	250002
-	26 - 32	0,760	250003



## 2501 : Crossbow Bender

Light weight alloy body.

**For annealed copper pipes:** Ø 10 to 22 mm. - Wall thickness: 1 mm.

**For PEX/AL/PEX pipes:** Ø 10 to 26 mm.

**Bending radius:** 3 to 4 O.D. **Bending angle:** up to 90°.

**Supplied in a plastic case.**

**TIP:** For copper pipes annealed using a blow-torch: Only anneal the area of the bend to avoid weakening the pipe close to counter former. Do not anneal the section of pipe in contact with the counter former to avoid deformation.



For pipe	Composition	Kg	Ref.
Copper	Ø 10 - 12 - 14 - 16 - 18 - 20 - 22 mm	5,150	250100
Copper	Ø 10 - 12 - 15 - 18 - 22 mm	4,830	250101
Copper	Ø 18 - 22 mm	4,100	250102
Copper	Ø 3/8 - 1/2 - 5/8 - 3/4 - 7/8"	4,900	250103
PEX/AL/PEX	Ø 16 - 20 - 26 mm	4,285	250104
PEX/AL/PEX	Ø 14 - 16 - 18 - 20 - 26 mm	5,440	250151

## 2501 : Former for 2501 Crossbow Bender

High strength lightweight alloy formers for bending pipes while still hot.



Pipe O.D. mm	Ø ext. tube "	Bending radius mm	Kg	Ref.
10	-	30	0,090	250160
12	-	35	0,100	250161
14	-	40	0,120	250162
15	-	50	0,140	250159
16	-	50	0,140	250163
18	-	70	0,190	250164
20	-	80	0,200	250165
22	-	90	0,200	250166

Pipe O.D. mm	Ø ext. tube "	Bending radius mm	Kg	Ref.
24	-	90	0,200	250167
26	-	95	0,240	250168
-	3/8	30	0,080	250170
-	1/2	40	0,140	250171
-	5/8	50	0,150	250172
-	3/4	80	0,190	250173
-	7/8	90	0,210	250174