

# C Series CYCLONE DUST COLLECTORS

## Clean air. It's what we do.®



DUSTHOG

www.dusthog.com

# **C Series Cyclone Dust Collectors**

The Most Effective Way To Remove Large Size Contaminants from your factory.



#### **High-Efficiency Cyclone Separator**

The DustHog<sup>®</sup> C Series Cyclone is designed to effectively remove large to moderate-size particles (chips, metal grindings, sawdust) from the air stream. Used alone or in conjunction with another dust collector, the Cyclone separates coarse contaminants from fine, non-visible particles, and exhausts clean air.

The Cyclone dust collector offers airflow capacities ranging from 800 to 13,000 CFM. Its high-efficiency performance is accomplished by means of the unit's long tapered cone, high-velocity inlet and welded helix. Dirty air enters the unit at a high speed and is then spun around in a spiral motion, throwing particles against its cone wall. Centrifugal force pushes the larger or heavy dust particles down through the narrow part of the cone and into a collection drum or hopper. Cleaned air runs back up through the center of the unit and is discharged back to the atmosphere or into a genuine UAS<sup>®</sup> replacement filter for further processing.

#### Applications

- Buffing
- Bulk Powder
- Conveying
- Fiberglass/Plastic
- Grinding
- Machining
- Polishing
- Sawing
- Woodworking







#### **Options and Accessories**

CLARCOR Industrial Air provides a comprehensive selection of options and accessories to enhance the performance of your C Series Cyclone dust collector. Some of these include:

- Explosion Relief Vent Minimizes damage and provides a degree of personal protection in the event of an explosion that may result when collecting explosive dusts.
- Silencer Package Duct-type and acoustical foam-lined fan housing silencers reduce unit noise levels.
- Fully Welded Construction Provides a complete, airtight seal to meet unique specifications.
- Replacement Filter Magnehelic<sup>®</sup> Gage Kit
  Monitors pressure drop to indicate when filters need to be changed.
- Access doors

- Increased hopper clearance
- Aluminum fan wheel
- Drum lid latch kit/slide gate
- Explosion-proof motor
- Explosion venting

- 208/3/60 motor option
- Scroll outlet

Leg extensions

• Lined plenum

- · Sprinkler heads
- Stainless steel
- Starter panel with fused disconnect
- Throw out bin

## **C Series Cyclone Configurations**

			Overall Height (inches)*					Replacement Filter Options		
Model	CFM	Motor (HP)	Cyclone	1D (One Drum)	2D (Two Drums)	60H (60ft <sup>3</sup> Hopper)	110H (110ft <sup>3</sup> Hopper)	Weight (lbs)***	Interior	Exterior
C-190	800-1,200	-	49 1/8"	92 7/8"	114 3/4"	193 1/2"	209 1/2"	235	-	_
C-192	800-1,200	2	64 3/4"	108 1/4"	130 3/8"	209 1/8"	225 1/8"	320	AF192	-
C-200	1,250-2,250	-	62 3/16"	108 3/16"	121 3/16"	204 15/16"	220 15/16"	320	-	-
C-203	1,250-2,000	3	79 3/16"	125 3/16"	137 3/16"	222"	238 5/8"	430	AF4, C9-E	C9-W
C-205	1,500-2,250	5	80 9/16"	126 9/16"	138 9/16"	223 3/8"	240"	450	AF4, 09-E	69-11
C-240	2,000-3,500	-	73"	119 1/8"	131 1/8"	210"	226"	435	-	-
C-247	2,000-3,500	7 1/2	95 3/8"	141 5/8"	153 5/8"	232 1/2"	248 1/2"	605	AF4, AF8, C9-E, C18-E	C9-W, C18-W
C-3000	3,000-5,500	-	92 1/2"	138 1/8"	150 1/8"	228 13/16"	245 3/32"	621	-	_
C-3010	3,000-4,500	10	113 15/16"	159 9/16"	171 9/16"	250 7/16"	266 1/2"	870	AF8, C18-E	C18-W
C-3015	4,000-5,500	15	119 1/2"	165 1/8"	177 1/8"	256"	272 1/16"	883		
C-3600	4,500-8,000	-	112 1/16"	154 3/4"	161 3/4"	241 3/8"	257 9/16"	995	-	-
C-3620	4,500-7,000	20	151 3/16"	194"	201"	284 7/8"	301 1/4"	1,763	AF12, C18-E	C18-W
C-3625	4,500-7,500	25	152 3/16"	195"	202"	286"	302 1/4"	1,857		007 \\
C-3630	5,000-8,000	30	154 3/16"	197"	204"	287 1/2"	303 3/4"	1,934	AF12, C27-E	C27-W
C-4400**	8,000-13,000	-	155"	202 3/16"	211 3/16"	260 7/16"	276 5/8"	1,147	_	_
C-4440**	8,000-11,500	40	175 9/32"	249"	257 13/16"	307"	323 1/4"	1,594	AF18, Two C18-Es	Two C18-Ws
C-4450**	8,000-13,000	50	175 9/32"	249"	257 13/16"	307"	323 1/4"	1,745	AF24, Two C27-Es	Two C27-Ws

\*Heights include motor/blower where applicable.

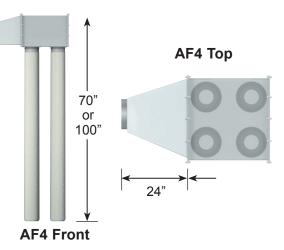
\*\*C-44 Series unit heights include throw-out bins.

\*\*\*Weight does not include drum or hopper options. 3



## **Choosing a Replacement Filter**

Depending on your application, building specifications and other factors, it may be necessary to use replacement filters in conjunction with the C Series Cyclone. In this case, the Cyclone dust collector captures the heavier contaminants while the replacement filter removes the fine particles that may not be seen, but are harmful to breathe. Replacement filters can be used indoors and outdoors, and can be directly mounted to the C Series Cyclone or remotely located using ducting.



C9-E Top C9-E Top D ↓ 20 9/16" С18-W Тор

0000

00000

0000

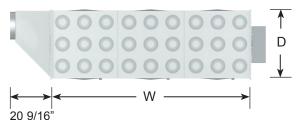
1

D



C18-W Front

С27-W Тор





C27-W Front

#### AF Versus C Series

**C9-E** Front

For indoor Cyclone installations, CLARCOR Industrial Air offers genuine UAS AF series replacement filters. These replacement filters bolt directly to the Cyclone blower outlet or are remotely mounted using interconnecting ducting. AF-Series genuine UAS replacement filters consist of up to 24 10 oz. polyester felt zippered filter tubes.



Another option is the C Series replacement filter, which can be installed inside or outside your facility. These units remotely connect to the Cyclone with ducting and empty into 55-gallon drums. Standard filter media are 9 oz. polyester felt bags. Outdoor C Series units are designated with a "W" for weather enclosure, and are constructed using epoxy-coated cold rolled steel for the harshest environmental conditions. A UAS Representative can help you determine which replacement filter is the best fit for your specific application.



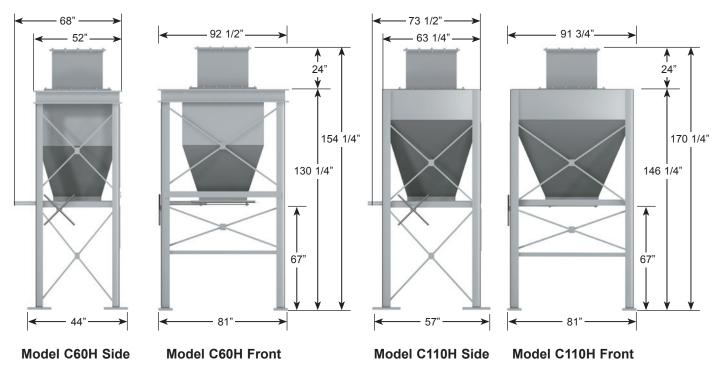
#### **AF Series Replacement Filters**

Model	W	D	Height Interior	Filter Area (ft <sup>2</sup> )	No. of Filters	Unit Weight (lbs)	Recommended Cyclone
AF192	30"	8"	72"	25	1	20	C-192
AF4	51"	27"	89"	72-104	4	91-95	C-203, C-205, C-247
AF8	78"	27"	119"	208	8	182	C-247, C-3010, C-3015
AF12	78"	40"	119"	312	12	244	C-3620, C-3625, C-3630
AF18	105"	40"	119"	468	18	366	C-4440
AF24	132"	40"	119"	624	24	488	C-4450

#### **C Series Replacement Filters**

Model	W	D	Height Interior	Filter Area (ft <sup>2</sup> )	No. of Filters	Unit Weight (lbs)	Recommended Cyclone
C9-E/C9-W	34"	34"	156"	119	9	600/645	C-203, C-205, C-247
C18-E/C18-W	68"	34"	156"	238	18	1,175/1,225	C-247, C-3010, C-3015 C-3620, C-4440
C27-E/C27-W	102"	34"	156"	357	27	1,750/1,805	C-3625, C-3630, C-4450

#### **Storage Hoppers**







#### **Features and Benefits**

#### **Powder-Coated Finish**

Components have electrostatically applied paint that helps prevent fading and chalking.

TEFC Motor Able to withstand indoor and outdoor





## Compartmentalized Construction

Allows for easy removal of cone section without replacing entire unit.

#### **Internal Helix**

Forces contaminants out of the air and down into the cone section.

**Cone Section** 

Insert Section Supports steep taper of cone to maximize efficienc Blower Housing Taperlock bushing allows for easy replacement of fan wheel and motor.

> True Storage Capacity Discharge Drum

Cone sits flush with discharge area to maximize storage capacity.

Complete Unitized Assembly Unit ships assembled for immediate us



www.dusthog.com

#### **Customized System**

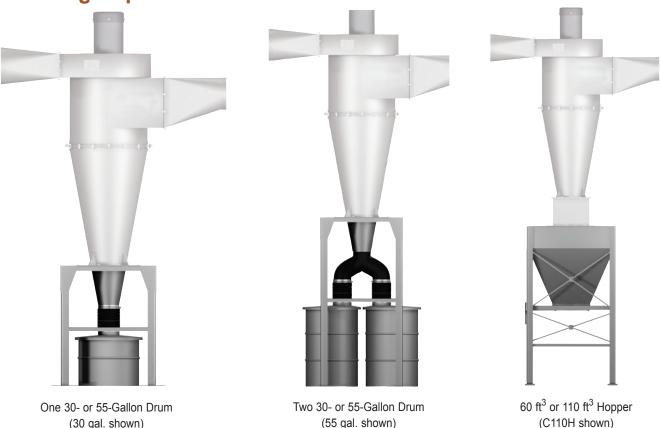
The C Series Cyclone offers a variety of configurations to help meet your company's industrial air cleaning needs. With the assistance of a UAS Representative, you can actually "design" a Cyclone unit and replacement filter to match your specific application. Select the direction of the inlet and discharge areas, exhaust clean air back into your plant or outdoors, or choose to use the Cyclone alone or with a UAS replacement filter.

Different industrial applications generate varying amounts of dust and debris, so CLARCOR Industrial Air offers a variety of discharge options. For small quantities, you have the choice of 30- and 55-gallon drums that can be configured under the Cyclone unit as a single-or two-drum configuration. For larger loads, you may opt to use the Model C60H hopper, which has a storage capacity of 60 ft<sup>3</sup> or Model C110H, which can hold 110 ft<sup>3</sup>. Additionally, you can add rotary airlocks to your system to constantly discharge dust from a throw-out bin into an external dust storage container.



## **Energy Efficient**

C Series Cyclone fans are self-cleaning, material handling radial blades designed to deliver peak airflow with low horsepower to conserve energy. All models can be installed indoors or outdoors, and clean air can be returned inside your factory if the Cyclone is equipped with a UAS replacement filter.



(30 gal. shown)

(55 gal. shown)

7



#### **Discharge Options**



CLARCOR Industrial Air is committed to providing clean air solutions that protect your employees, improve plant performance and enable you to realize your operating goals.

Our commitment is backed by continuous investment in research, leading-edge technology and product development, our people whom are the most knowledgeable in the industry, and a product portfolio that is proven to deliver results. We have been solving problems for you, our customers across the globe for over 50 years. Clean Air. It's What We Do®.

## **Industrial Applications**

- Abrasive Blasting
- Batch Mixing
- Blending
- Buffing
- Bulk Powder Handling
  Grinding
- Carbon Black
- Cast Iron

- Drilling Dry Chemicals
- Filling
- Finishing

  - Material Handling
  - Metal Working
- Packaging
- Paint Pigment
- Paper Dust
- Polishing
- Powder Coating
- Sanding
- Sawing

- Screening
- Smelting
- Spices
- Weighing
- Welding
- Wood Dust

Important – Understand and follow NFPA guidance in selecting equipment for your intended application, including required safety devices and testing your dust to determine combustion hazards. At your election, we can coordinate sample collection and testing.

#### **CLARCOR Industrial Air**

11501 Outlook Street, Suite 100 | Overland Park, KS 66211 | United States | T: +1.800.821.2222

United States	Germany	United Kingdom	China
4440 Creek Road	Otto-Hahn-Strasse 6	Aston Lane North	1002 Unit 02-04, Floor 10
Cincinnati, Ohio 45242	D-65520 Bad Camberg	Preston Brook	Tower I, Shanghai Arch
United States	Germany	Runcorn, Cheshire	No.523 Loushanguan Rd, Shanghai
		United Kingdom WA7 3GA	China
T: +1-800-252-4647	T: +49-6434-94220	T: +44-1925-654321	T: +86-21-52768288
Email: filtration@clarcor.com	Email: info@uas-inc.de	Email: uas@clarcoruk.com	Email: uasinfo@uasinc-cn.com
www.uasinc.com	www.uas-inc.de	www.uasuk.com	www.uasinc-cn.com

©2016 UAS, Inc. All rights reserved. UAS and DustHog are registered trademarks of UAS, Inc.

#### Industrial Ai

<u>CLARCOR</u>

