

709 Series Three-Way Valves





The Mark 709 is a lightweight control valve for use as a mixing valve in low flow process applications. Featuring a three-way body design, it is constructed with two inlets to blend two separate flow streams into a common outlet, creating a third fluid.

Features:

- For low flow process applications requiring a three way body for mixing two separate flow sources into one common line
- Compact, lightweight design for precise control in pilot plants, R & D facilities, and low flow process applications
- With multiple spring actuators in a choice of sizes for differential pressures up to 1460 psi (100 bar)

SPECIFICATIONS

Sizes: 1/2" & 3/4" (DN15 & DN20)

End Connections

- Threaded NPT
- Others upon request

Actuator

- 1/2" (DN15) standard: 14M (14in²) multi-spring
- 3/4" (DN20) 1/2" (DN15) standard: 14M (14in²) multi-spring; optional: 35M (35in²) multi-spring

Body/Bonnet Materials

- Carbon Steel
- Stainless Steel
- Hastelloy C
- Hastelloy B
- Alloy 20
- Monel
- Titanium





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MK709 SERIES THREE WAY SPECIFICATIONS (CON'T)

Trim Material

Standard trim - 316SS stem, plug & seat

Actuator Material: Aluminum

Diaphragm Material:

14M Actuator: Nylon/Nitrile

Optional 35M Actuator: Buna-N fabric reinforced

Stem Packing Material: PTFE Bonnet/Body Seal Material: PTFE

Service: Air, gas, chemicals, oil, water

Shutoff

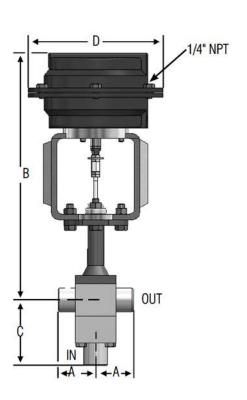
Standard - Cv's 0.05 and greater: ANSI Class IV

Optional - Cv's 0.05 and greater: ANSI Class VI (with PEEK seats)

Ranges: 3-15 (0,2-1,0) or 6-30 (0,4-2,1) psi (bar)

Valve Action

- Direct (ATC)
- Reverse (ATO)



Flow Characteristics:

- Linear/linear
- Equal percentage/equal percentage
- Others upon request

Cv (Kv) Selection

1/2" (DN15)	2.0 (1,7)	1.5 (1,3)	1.25(1,1)	
3/4" (DN20)	4.0 (3,4)	3.5 (3,0)	3.0 (2,6)	2.5 (2,2)

Maximum Allowable ΔP Ratings

Cv (Kv)	ATO 3-15	ATO 6-30	ATC3-15 @ 20 psi (1,4bar)	ATC 6-30 @ 40 psi (2,8 bar)
		14M Actua		
2.5 - 4.0 (2,2-3,4)	264 (18)	532 (37)	432 (30)	864 (60)
1.25 - 2.0 (1,1-1,7)	400 (28)	800 (55)	650 (45)	1300 (90)
		35M Actua	itor	
2.5 - 4.0 (2,2-3,4)	440 (30)	880 (61)	707 (49)	1460 (101)

Pressure/Temperature Rating (PSI/BAR)

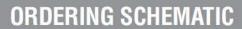
T 0F /00\	1/2" ([DN15)	3/4" (DN20)				
Temp °F (°C)	CS	SS	CS	SS			
100 (38)	5000 (345)	5000 (345)	4000 (276)	4000 (276)			
200 (93)	4299 (296)	4555 (314)	3439 (237)	3644 (251)			
300 (149)	3882 (268)	4426 (305)	3106 (214)	3541 (244)			
400 (204)	3569 (246)	4278 (295)	2855 (197)	3422 (236)			
500 (260)	3319 (229)	4042 (279)	2655 (183)	3234 (223)			

Mark 709 Series Three-Way Ends

VALVE		DIMENSIONS, INCHES					
SIZE	ACTUATOR	A	В	C	D	LBS	
1/2"	14M	1.8	11.6	2.7	6.3	9.5	
3/4"	14M	2.2	12.0	3.3	6.3	11.5	
	35M	2.2	13.8	3.3	9.5	20.5	

Mark 709 Series Three-Way Ends, Metric

VALVE		DIMENSIONS, MM				
SIZE	ACTUATOR	A	В	C	D	KGS
DN15	14M	46	295	69	160	4,3
DN20	14M	56	305	84	160	5,2
DN20	35M	56	351	84	241	9,3





MK709 SERIES ORDERING SCHEMATIC

Model No.	Size	Body Mat'l	1	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
			/																	

	MODEL	
709	Standard	
709TP	with top positioner	
709SP	with side positioner	

	SIZE	
050	1/2" (DN15)	
075	3/4" (DN20)	

	BODY MATERIAL
CB	Carbon Steel
SB	316/ 316L Stainless Steel Barstock

1 & 2	END CONNECTIONS				
PT	NPT				
BT	BSPT				
BP	BSPP				
SW	FSW				
F5	150# FE				
F3	300# FE				
TN	Integral Tube Nuts				
ZZ	Non-standard				

3 & 4	TRIM	
T6	316SS/Teflon Packing	
ZZ	Non-standard	

5 & 6	PLUG SEAT		
	Material of Stem/Plug/Seat		Cv
Α	Standard - Linear Hard	Α	1.25
В	Standard =% Hard	В	1.5
374		C	2.0
		D	2.5
		E	3.0
		F	3.5
		G	4.0
		Н	1.0
ZZ	Non-standard	i	

7 & 8	RANGE		
	Range	Actuator	
Α	3 15 DIR	4	14M
В	3 - 15 REV	3	35M
C	3 - 9 DIR		
D	3 - 9 REV		
E	9 15 DIR		
F	9 - 15 REV		
G	6 - 30 DIR		
Н	6 - 30 REV		
ZZ	Non-s	tandard	

8 10	DIAPHRAGM		
	Material	Size	
T	Nilon / Nitrile	4	14M
В	Buna - N	3	35M
ZZ	Non-standard		

11 & 12	ACTUATOR		
	Type	Size	
D	Air - to - close	4	14M
R	Air - to - open	3	35M
ZZ	Non-standard		

13 & 14	ACCESSORIES	
00	None	
AR	Air Regulator	
G2	Two Gages on TMP	
S6	316SS Bolting	
SH	304SS Strain Hardened	
S2	3-way Solenoid Energize to Open	
S3	3-way Solenoid Energize to Close	
ZZ	Non-standard	

15	ACTION	
D	Air-to-close	
R	Air-to-open	

16	ACCESSORIES #2	
0	None	
4	I/P 14M Actuator	
3	I/P 35M Actuator	

17	SMP	
G	SMP-16IQ-S DIR/REV	
Н	MK16IQ-B DIR/REV	ĺ

