

# 709 Series Three-Way Valves

**Fractional Flow Control Valves** 



# FRACTIONAL FLOW CONTROL VALVES

The Mark 709 is a lightweight control valve for use as a mixing valve in low flow process applications. Featuring a three-way body design, it is constructed with two inlets to blend two separate flow streams into a common outlet, creating a third fluid.

#### Features:

- For low flow process applications requiring a three way body for mixing two separate flow sources into one common line
- Compact, lightweight design for precise control in pilot plants, R & D facilities, and low flow process applications
- With multiple spring actuators in a choice of sizes for differential pressures up to 1460 psi (100 bar)

#### **SPECIFICATIONS**

Sizes: 1/2" & 3/4" (DN15 & DN20)

#### **End Connections**

- Threaded NPT
- Others upon request

#### Actuator

- 1/2" (DN15) standard: 14M (14in²) multi-spring
- 3/4" (DN20) 1/2" (DN15) standard: 14M (14in²) multi-spring; optional: 35M (35in²) multi-spring

#### **Body/Bonnet Materials**

- Carbon Steel
- Stainless Steel
- Hastelloy C
- Hastelloy B
- Alloy 20
- Monel
- Titanium





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# MK709 SERIES THREE WAY SPECIFICATIONS (CON'T)

#### Trim Material

• Standard trim – 316SS stem, plug & seat

**Actuator Material: Aluminum** 

#### Diaphragm Material:

14M Actuator: Nylon/Nitrile

Optional 35M Actuator: Buna-N fabric reinforced

Stem Packing Material: PTFE
Bonnet/Body Seal Material: PTFE

Service: Air, gas, chemicals, oil, water

#### Shutoff

Standard – Cv's 0.05 and greater: ANSI Class IV

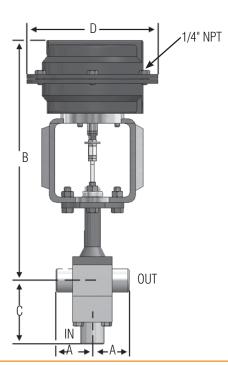
 Optional – Cv's 0.05 and greater: ANSI Class VI (with PEEK seats)

Ranges: 3-15 (0,2-1,0) or 6-30 (0,4-2,1) psi (bar)

## Valve Action

Direct (ATC)

Reverse (ATO)



# Flow Characteristics:

- Linear/linear
- Equal percentage/equal percentage
- Others upon request

## Cv (Kv) Selection

1/2" (DN15)	2.0 (1,7)	1.5 (1,3)	1.25(1,1)	
3/4" (DN20)	4.0 (3,4)	3.5 (3,0)	3.0 (2,6)	2.5 (2,2)

# Maximum Allowable $\Delta P$ Ratings

			•					
	Cv	ATO ATO ATC3-15 @ 3-15 6-30 20 psi (1,4bar)		ATC 6-30 @				
	(Kv)			20 psi (1,4bar)	40 psi (2,8 bar)			
	14M Actuator							
2.5 - 4.0 (2,2-3,4)		264 (18)	532 (37) 432 (30)		864 (60)			
	1.25 - 2.0 (1,1-1,7)	400 (28)	800 (55)	650 (45)	1300 (90)			
	35M Actuator							
	2.5 - 4.0 (2,2-3,4)	440 (30)	880 (61)	707 (49)	1460 (101)			

## Pressure/Temperature Rating (PSI/BAR)

Temp °F (°C)	1/2" (E	)N15)	3/4" (DN20)		
Terrip F ( C)	CS	SS	CS	SS	
100 (38)	5000 (345)	5000 (345)	4000 (276)	4000 (276)	
200 (93)	4299 (296)	4555 (314)	3439 (237)	3644 (251)	
300 (149)	3882 (268)	4426 (305)	3106 (214)	3541 (244)	
400 (204)	3569 (246)	4278 (295)	2855 (197)	3422 (236)	
500 (260)	3319 (229)	4042 (279)	2655 (183)	3234 (223)	

# • Mark 709 Series Three-Way Ends

VALVE	DIMENSIONS, INCHES					WEIGHT
SIZE	ACTUATOR	Α	В	C	D	LBS
1/2"	14M	1.8	11.6	2.7	6.3	9.5
3/4"	14M	2.2	12.0	3.3	6.3	11.5
	35M	2.2	13.8	3.3	9.5	20.5

#### • Mark 709 Series Three-Way Ends, Metric

VALV	E	DIME	NSIONS, N		WEIGHT	
SIZE	ACTUATOR	A	В	C	D	KGS
DN1	5 14M	46	295	69	160	4,3
DN2	) 14M	56	305	84	160	5,2
DN2	35M	56	351	84	241	9,3

