# Mark 82 Series

# Internal Piloted Temperature Regulators

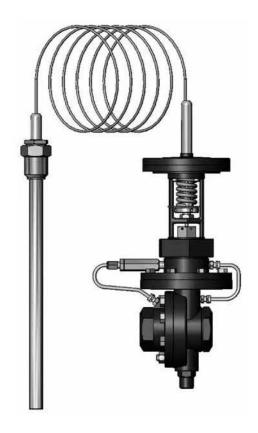
#### **OPERATION**

Reverse Acting MK82 – The internal pilot valve seats and the main valve seats are up and closed. As the process temperature rises, the fluid in the sensing bulb vaporizes to apply pressure to the pilot diaphragm, thus opening the pilot valve. The upstream pressure passes through the pilot valve, through the pilot port opening the main valve to provide the required cooling action.

As the temperature sensed at the bulb drops, the pilot valve tends to close, shutting off pressure to the main valve's diaphragm. The lower spring closes the main valve as the pressure on the main diaphragm is bled off through the downstream port.

Direct Acting MK82 – operates as above except that the pilot valve is normally open and closes on an increase in temperature.

MK82FS – features a controlled failure option which allows you to predetermine the position of the valve in the event of thermal system failure. It utilizes a vacuum to insure that, if the thermal system fails, the spring pulls down the pilot diaphragm to open the main valve seats on reverse acting valves and close the main valve seats on direct acting valves.



#### **FEATURES**

- Sliding Gate Seats All of Jordan Valve's pilot-operated temperature regulators feature advanced sliding gate seat technology
  - Straight-through flow for reduced turbulence, longer life and quiet operation
  - Short stroke for fast response and accurate regulation
  - Easily interchangeable Cv's
  - Extended tight shutoff due to wear resistant coatings and overlap of seat closure area

## **SPECIFICATIONS**

Sizes: 1/2" through 2" (DN15 through DN50)

#### **End Connections**

- Threaded
- Flanged Ends

#### **Body Materials**

- Ductile Iron
- Bronze

### **Trim Materials**

- Stainless Steel
- Bronze

#### **Seat Materials**

- Jorcote on SST Standard
- Jorcote/Jordanic on SST For severe service
- Chrome Plated SST Optional

Yoke: Cast Iron

Stem Packing: Spring-loaded Teflon (500°F max

/260°C)

## **Thermal System**

Actuator: MK82 – Cast Iron 506
 Actuator: MK82FS – Cast Iron 715
 Standard Capillary: 8' (2,4m) Copper

# Armor: Brass Sensing Bulb

Copper – standard

Other materials upon request

Shutoff: ANSI Class IV

Service: Steam, oil, gas, air, water, chemicals

**Temperature Span:** 4°F will stroke valve from closed to full open. A 20% load change results in 3/4°F change

## **Overheat Protection**

MK82: 100°F (37,8°C)

MK82FS: 130°F (54,4°C) above top end of control range

**Body Rating:** Ductile Iron up to 700 psi (48,3 bar); Bronze up to 500 psi (34,5 bar) and 500°F (260°C) depending upon specific construction. Temperature limit of -20°F (-28,9°C) on all materials; for other temperatures, consult factory

**Pressure Differential:** For proper operation, a minimum  $\Delta P$  of 25 psig (1-1/2" & 2"), 20 psig (1" & 1-1/4"), or 15 psig (1/2" & 3/4") is required from inlet to outlet

#### **Temperature Control Ranges**

	Ma	rk 82	
10 - 55°F	25 - 95°F	50 - 115°F	75 - 140°F
(-12 - 13°C)	(-4 - 35°C)	(10 - 46°C)	(24 - 60°C)
110 - 190°F	145 - 225°F	190 - 260°F	220 - 295°F
(43 - 88°C)	(63 - 107°C)	(88 - 127°C)	(104 - 146°C)
255 - 325°F (124 - 163°C)	***		
À-	Mar	k 82FS	
40 - 80°F	75 - 115°F	100 - 135°F	130 - 165°F
(4 - 27°C)	(24 - 46°C)	(38 - 57°C)	(54 - 74°C)
155 - 190°F	170 - 210°F	190 - 230°F	210 - 250°F
(68 - 88°C)	(77 - 99°C)	(88 - 110°C)	(99 - 121°C)
240 - 285°F (116 - 141°C)			

## Cv (Kv) Values & Maximum Differential Pressures

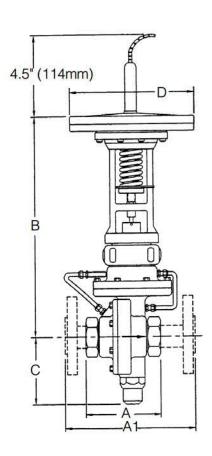
Valve	Size	Flow C	oefficient	Seat Material	Max ∆P
Inches	DN	Cv*	Kv*	Seat Material	PSI (BAR)
1/2"	15	2.5 or	220120	SST	125 (9)
1/2	15	4.4	2,2 or 3,8	Jorcote	250 (17)
3/4"	20	2.5 or	220020	SST	125 (9)
3/4	20	4.4	2,2 or 3,8	Jorcote	250 (17)
1"	25	6.4 or	E E or O O	SST	125 (9)
1	25	9.5	5,5 or 8,2	Jorcote	250 (17)
1-1/4"	32	6.4 or	E E 0 0 0 0	SST	125 (9)
1-1/4	32	9.5	5,5 or 8,2	Jorcote	250 (17)
1 1/0"	40	15	100	SST	75 (5)
1-1/2"	/2" 40 15 12,9	Jorcote	250 (17)		
O.	E0.	0F or 20	21,5 or	SST	75 (5)
2"	50	25 or 30	25,8	Jorcote	250 (17)

<sup>\* 2.5</sup> Cv (2,2 Kv) is the lowest permissible value

## **Bulb and Well Dimensions**

Bulb/Well	Nominal Bulb Size	(diameter x length)*
Type	101°F (38,3°C) or above	100°F (37,7°C) or below
N S SNEAGA	MK82: 3/4" x 8"	MK82: 3/4" x 14"
<b>Bulb Type</b>	(19mm x 203mm)	(19mm x 356mm)
A&B	MK82FS: 3/4" x 14"	MK82FS: 3/4" x 20"
	(19mm x 356mm)	19mm x 508mm)
	1" x 12" (SST only)	1" x 14" (SST only)
Dulla Tuna C	(25mm x 305mm)	(25mm x 356mm)
Bulb Type C	1-1/8" x 14" (Copper only)	1-1/8" x 14" (Copper only)
	(29mm x 356mm)	(29mm x 356mm)
	MK82: 3/4" x 8"	MK82: 3/4" x 14"
<b>Bulb Type</b>	(19mm x 203mm)	(19mm x 356mm)
D-E-F	MK82FS: 3/4" x 14"	MK82FS: 3/4" x 20"
	(19mm x 356mm)	19mm x 508mm)
Well Type A (Standard)	" NPT tank fitting	
Well Type B (Flanged)	To fit bulb with 1-1/2" o	or 2" x 150/300# flange

Consult factory for insertion length and special bulb length



# Mark 82 Threaded Ends

Valve		Dimensions (Inches)						
Size	Α	В	С	D	Weight lbs			
1/2"	3.75	9.50	3.00	5.00	22			
3/4"	3.75	9.50	3.00	5.00	22			
1"	4.13	9.88	3.38	5.00	25			
1-1/4"	4.13	9.88	3.38	5.00	25			
1-1/2"	4.50	10.13	3.56	5.00	27			
2"	4.50	10.13	3.75	5.00	29			

# Mark 82 Threaded Ends (Metric)

Valve		Weight			
Size	Α	В	С	D	Weight kgs
15	95	241	76	127	10,0
20	95	241	76	127	10,0
25	105	251	86	127	11,3
32	105	251	86	127	11,3
40	114	257	90	127	12,2
50	114	260	95	127	13,2

## DIMENSIONS

# Mark 82: Flanged Ends

Valve	ANSI	Di	mension	s (inche	s)	Weight	
Size	Flange	A1	В	С	D	lbš	
4/0"	150#	7.50	9.50	3.00	5.00	24	
1/2"	300#	7.50	9.50	3.00	5.00	26	
3/4"	150#	7.63	9.50	3.00	5.00	26	
	300#	7.63	9.50	3.00	5.00	28	
1"	150#	7.75	9.88	3.38	5.00	29	
	300#	7.75	9.88	3.38	5.00	31	
4.474"	150#	8.38	9.88	3.38	5.00	29	
1-1/4"	300#	8.38	9.88	3.38	5.00	33	
4 4/0"	150#	9.25	10.13	3.56	5.00	33	
1-1/2"	300#	9.25	10.13	3.56	5.00	39	
0"	150#	10.50	10.25	3.75	5.00	39	
2"	300#	10.50	10.25	3.75	5.00	43	

# Mark 82: Flanged Ends (Metric)

Valve	Flange	1	Weight			
Size	PN	A1	В	С	D	kgš
15	10/16	130	241	76	127	10,5
15	25/40	130	241	76	127	11,8
20	10/16	150	241	76	127	11,8
20	25/40	150	241	76	127	12,7
25	10/16	160	251	86	127	13,2
25	25/40	160	251	86	127	14,1
32	10/16	180	251	86	127	13,2
32	25/40	180	251	86	127	15,0
40	10/16	200	257	90	127	15,0
40	25/40	200	257	90	127	17,7
50	10/16	230	260	95	127	17,7
50	25/40	230	260	95	127	19,5

# ORDERING SCHEMATIC

Model No	Size	Body Mat'l

/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

	Model
82	Standard
82T	with Temperature Gauge
82FS	Faill Safe

	Size
050	1/2" (DN15)
075	3/4" (DN20)
100	1" (DN25)
125	1-1/4" (DN32)
150	1-1/2" (DN40)
200	2" (DN50)

	Body Material	
DI	Ductile Iron	
BR	Bronze	

1 & 2	End Connections
PT	NPT
BT	BSPT
BP	BSPP
F5	150# FE
F3	300# FE

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3 & 4	Trim Material
S3	303SS
S6	316SS
L1	303SS/LO DP 5-10
L2	316SS/LO 5-10
L3	303SS/LO DP 10-15
L4	316SS/LO DP 10-15
L5	303SS/LO DP 15-20
L6	316SS/LO DP 15-20

5	Seats	
V	303SS/Jorcote	
W	316SS/Jorcote	
Α	303 SST	
В	316 SST	

6	Cv (Kv)		
1	0.21 (0,18)	7	6.4 (5,5)
2	0.42 (0,36)	8	9.5 (8,2)
3	0.84 (0,72)	9	15 (12,9)
4	1.6 (1,4)	Α	25 (21,5)
5	2.5 (2,2)	В	30 (25,8)
6	4.4 (3,8)		* 1.29

7 & 8		Range	
Mark 82 Mark 82F		Mark 82FS	
06	-20 to 20°F	20	40 to 80°F
12	10 to 55°F	32	75 to 115°F
16	25 to 95°F	40	100 to 135°F
26	50 to 115°F	51	130 to 165°F
33	75 to 140°F	55	155 to 190°F
43	110 to 190°F	59	170 to 210°F
54	145 to 225°F	61	190 to 230°F
63	190 to 260°F	67	210 to 250°F
69	220 to 295°F	74	240 to 285°F
78	255 to 325°F	82	270 to 325°F
85	300 to 405°F	Secretar	
91	370 to 450°F		

9 & 10	Thermo	Thermowell			
	Type, Fitting, & Mat'l		e: For Bulb x Length		
C	Type A, 3/4" NPT, Cu	Н	3/4" x 8"		
D	Type A, 3/4" NPT, SST	J	3/4" x 14"		
E	Type B, 1-1/2"x150#, SST	K	3/4" x 20"		
F	Type B, 1-1/2"x300#, SST				
G	Type B, 2"x150#, SST				
Н	Type B, 2"x300#, SST				
N	None				
	Tank Fittin	g Only			
21	3/4" NPT, Brass	for 3/4	" Bulb		
12	3/4" NPT SST f	or 3/4"	Bulb		
23	1" NPT Brass f	or 3/4"	Bulb		
24	1" NPT SST fo	or 3/4" E	Bulb		
NN	None	е			

11 & 12		Bulb	
	Type & Material	Dian	neter x Length
Α	Type A, Cu	4	3/4" x 8"
G	Type A, SST	5	3/4" x 14"
H	Type B, SST	6	3/4" x 20"

13 & 14 A	Capillary/Armor		
	Material	Length	
	Copper	1	8' (2,4 m)
В	SST	2	10' (3,0 m)
		3	12' (3,7 m)
	Ī	4	15' (4,6 m)
		5	20' (6,1 m)

15	Action	
5D	Direct	
5R	Reverse	