

# Hach BioTector B3500ul Online TOC Analyzer

## Applications

- Petrochemical Industry
- Power
- RO Water



## Precise, low-level TOC measurement that you can trust

Changes in water quality for ultra pure applications are disruptive to plant operations. Accurate, on-line analysis is important to protect critical equipment that depends on ultra pure water resources. Leading manufacturers know that it is critical to analyse for contaminants precisely at ppb levels to maintain water quality. Reliability and effective oxidation of large samples ensures that manufacturers can trust the results reported by the BioTector B3500ul analyzer. With a full picture of organic contaminants in critical water applications manufacturers make water treatment decisions more efficiently.

The Hach® BioTector B3500ul provides reliable and accurate TOC analysis at ppb levels for ultrapure water applications. The patented two stage advanced oxidation technology behind the BioTector thoroughly, and reliably oxidizes samples for valuable real-time water analysis.

### Maximum uptime for your process

With uptime certified at 99.86% and two short, scheduled maintenance events per year, you will not be missing critical process information when you need it the most.

### Instant and long term savings

Reduce the costs related to water re-treatment, and save on operational expenses. On-line TOC analysis enables maximum water reuse and keeps critical water resources at their best to maximize the lifetime of high-value capital equipment.

## Technical Data\*

<b>Parameter</b>	TOC, TIC, TC, VOC, after correlation COD, BOD	<b>Sample Inlet Temperature</b>	2 - 60 °C (36 - 140°F)
<b>Measurement Method</b>	Infrared measurement of CO <sub>2</sub> after oxidation	<b>Ambient Temperature</b>	5 - 45 °C (41 - 113 °F)
<b>Oxidation Method</b>	Patented Two-Stage Advanced Oxidation Process (TSAO) using Hydroxyl Radicals		Cooling and heating options are available.
<b>Range</b>	0 - 5000 µg/L C	<b>Humidity</b>	5 - 85 % (non-condensing)
<b>Multi-Stream</b>	Up to 2 process streams and grab sample	<b>Particle Size</b>	Up to 100 µm
<b>Repeatability</b>	± 2 % of reading or ± 10 µg/L C, whichever is greater;	<b>Data Storage</b>	Previous 9999 analysis data on screen in the microcontroller memory and storage of data archive for the lifetime of the analyser in the SD/MMC card.
	Lower limit of detection LOD = 10 µg/L		Previous 99 fault data on screen in the microcontroller memory and storage of fault data archive for the lifetime of the analyser in the SD/MMC card.
<b>Cycle Time</b>	TOC from 5 minutes, depending on application	<b>Display</b>	High contrast 40 character x 16 line backlit LCD with LED backlight
<b>Communication</b>	Modbus, Profibus, Ethernet industrial interface options are available.	<b>User Interface</b>	Microcontroller with membrane keyboard
<b>Protection Class</b>	IP44, standard fan cooled, maximum ambient temperature 45 °C	<b>Power Requirements (Voltage)</b>	115 V AC/230 V AC
	IP54, air cooled, maximum ambient temperature 35 °C	<b>Power Requirements (Hz)</b>	50/60 Hz
	IP54, vortex cooled, maximum ambient temperature 50 °C	<b>Service Interval</b>	6 months service intervals
<b>EEExp / Hazardous Location</b>	Certification options are available to European Standards (ATEX for Zone 2) and to North American Standards (Class I Division 1 and Class I Division 2).	<b>Dimensions (H x W x D)</b>	1000 mm x 500 mm x 320 mm
	Other options are available on request.	<b>Weight</b>	50 kg

\*Subject to change without notice.

## Principle of Operation

### TIC

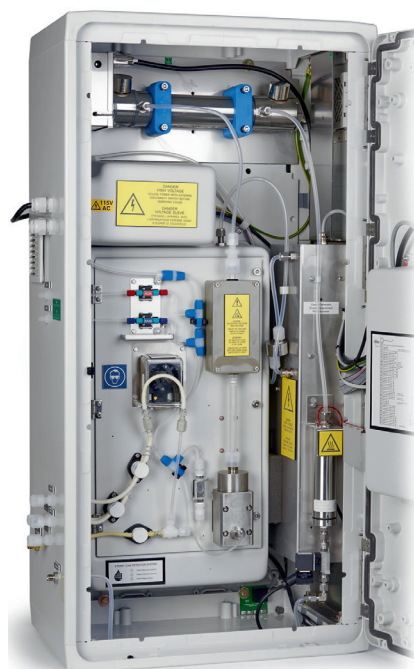
Acid is added to lower the pH so that inorganic carbon is sparged off as CO<sub>2</sub>. This is also measured to ensure the Total Inorganic Carbon (TIC) is not carried over into the TOC.

### Oxidation

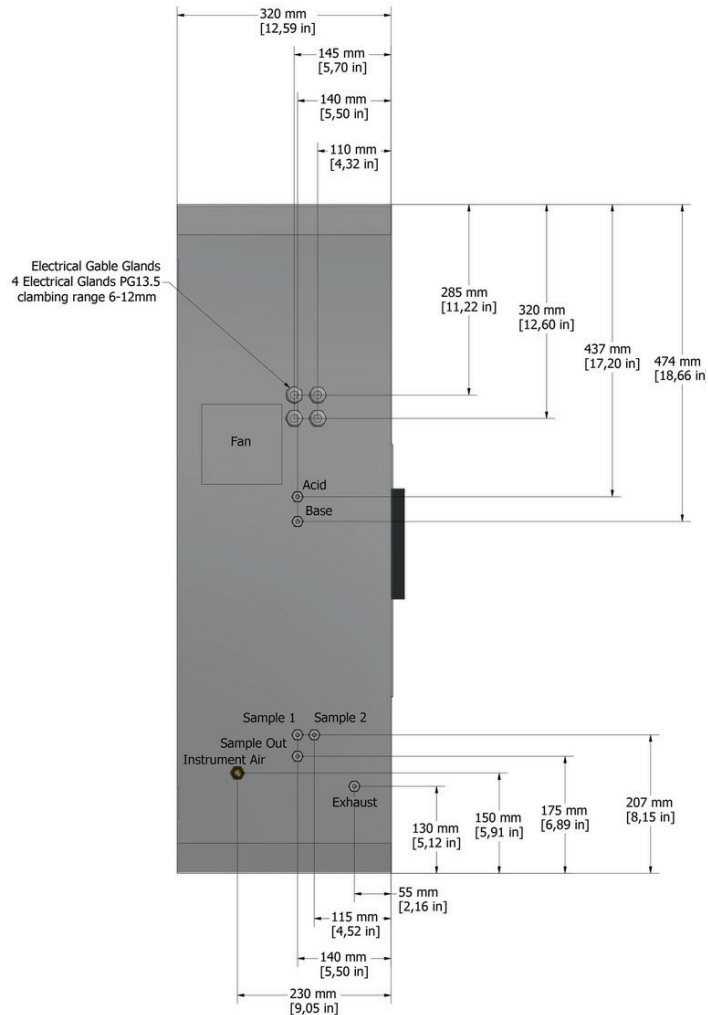
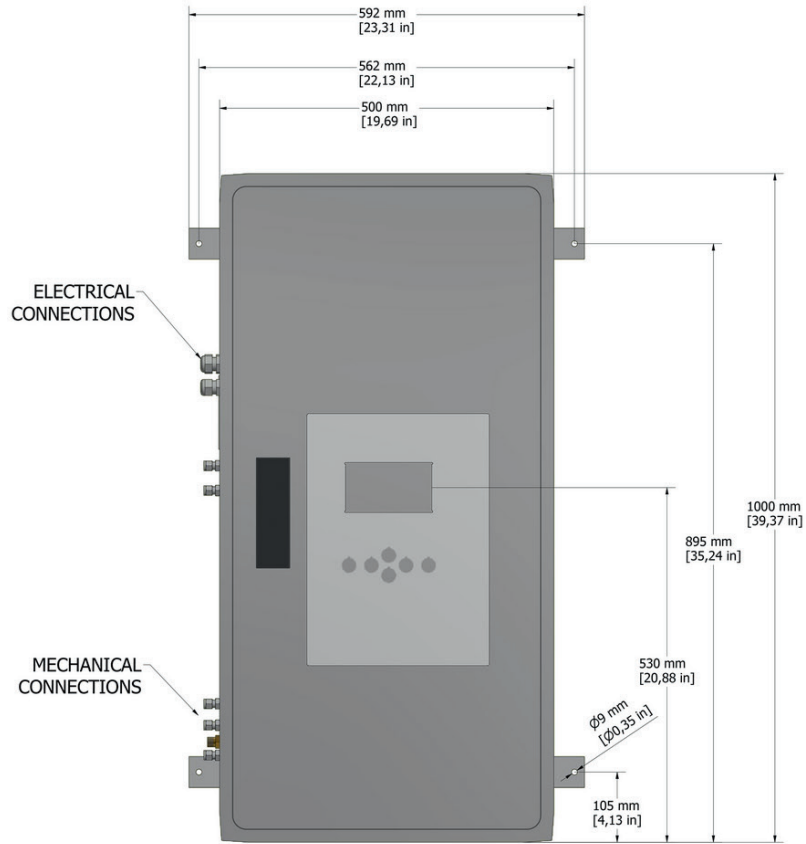
BioTectors's patented oxidation method (TSAO) efficiently oxidizes the organic carbon in the sample to CO<sub>2</sub>. TSAO utilizes hydroxyl radicals generated within the analyzer by combining oxygen, which passes through the ozone generator, with sodium hydroxide.

### TOC

To remove CO<sub>2</sub> from the oxidized sample, the pH of the sample is lowered again. The CO<sub>2</sub> is sparged and measured by the specially developed NDIR CO<sub>2</sub> analyzer. The result is displayed as Total Organic Carbon (TOC).



## Dimensions



## Order Information\*

### Instruments

**B5EBAA152EAC2** Hach BioTector B3500ul TOC analyzer, 0 - 5 mg/L C, 1 stream, grab sample, 115 V AC

**B5EBAA152EAF2** Hach BioTector B3500ul TOC analyzer, 0 - 5 mg/L C, 2 streams, grab sample, 115 V AC

*There are additional options available. Please contact Hach for more details.*

### Accessories

**19-COM-160** BioTector Compressor 115 V / 60 Hz

**19-COM-250** BioTector Compressor 230 V / 50 Hz

**10-SMC-001** Air supply filter pack

**19-KIT-123** Six months spare part kit for BioTector B3500

**19-BAS-031** BioTector sample overflow chamber

### Reagents

**2985562** BioTector base reagent 1.2 N sodium hydroxide

**25255061** BioTector acid reagent 1.8 N sulfuric acid containing 80 mg/L Mn

*\*Part numbers may vary by country.*

## Be certain in your measurements with a first class Service Partner. Be confident with Hach Service.

By having regular on-site preventative maintenance and calibration, you maximize your measurement reliability and instrument uptime. Hach Service Programs give you full assurance that your instruments stay in compliance, and you stay within your budget.

### Start-Up:

Commissioning will ensure you get the best performance from your instrumentation from the first day you use it.

### Service Agreements:

Hach offers a wide range of service agreements that can be tailored to you to help maximize your measurement reliability and instrument uptime.

*Contact us to get a service offering designed for you.*

### Hach World Headquarters: Loveland, Colorado USA

United States: 800-227-4224 tel 970-669-2932 fax [orders@hach.com](mailto:orders@hach.com)

Outside United States: 970-669-3050 tel 970-461-3939 fax [int@hach.com](mailto:int@hach.com)

[hach.com](http://hach.com)

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