

### 105 Basic Flow-Rate Controller

Dispense preset net weight quantities at preset flow rate values.

### 106 Loss-In-Weight with Flow-Rate Control and Automatic Refill

Dispense preset net weigh quantities at preset flow rate values with automatic refill when gross weight drops below threshold.

### 205 Eight Ingredient Batchers with Flow-Rate Control Discharge

Batch up to eight ingredients in sequential order to preset formula weights. Discharge to net quantities via preset flow-rate control.

#### Standard Switches/Outputs

| Standard Switches | 105 | 106 | 205 |
|-------------------|-----|-----|-----|
| E-Stop mushroom   | X   | X   | X   |
| Reset/Resume      | X   | X   | X   |
| Start             | X   | X   | X   |
| Discharge         | -   | -   | X   |

| Outputs         | 105 | 106 | 205 |
|-----------------|-----|-----|-----|
| Fast fill**     | X   | -   | X   |
| Slow fill***    | X   | -   | X   |
| Fill complete*  | X   | -   | X   |
| Zero tolerance  | Opt | -   | Opt |
| Discharge       | X   | X   | X   |
| Refill          | -   | X   | -   |
| Refill complete | -   | Opt | --  |
| Slow cycle      | Opt | Opt | Opt |

\* Dispense for 105 and 106  
\*\* Fast Fill Ingredient 1 205  
\*\*\* Fast Fill Ingredient 2 205

### 211 Manual Batching System

Prompts the user through manual weight additions based on a pre-entered formula

**Manufacturer-Approved**  
DIRECT REPLACEMENT FOR FLEXWEIGH'S DWM-IV

#### Standard Features

- Wall mount stainless steel enclosure
- Application program 105, 106, 205
- Front panel switches E-Stop, Reset/Resume, Start
- Softkeys for presets, CN#, ID#, formula#, totals
- Accumulating subtotal & total registers
- Transmitted audit trail
- Digital I/O board
- Relay rack and SSR relay outputs

#### Approvals



#### Part Number/Price

| Part #        | Description                                   | Est. Weight | Price      |
|---------------|---|-------------|------------|
| Consult       | 920i FlexWeigh Systems 105                    | 23 lb       | \$3,600.00 |
| Consult       | 920i FlexWeigh Systems 106                    | 23 lb       | \$3,675.00 |
| Consult       | 920i FlexWeigh Systems 205                    | 23 lb       | \$3,925.00 |
| <b>Relays</b> |   |             |            |
| 52312         | Eight-channel relay rack (4 slots)            |             | \$135.00   |
| 52316         | Two-channel output relay, 120 - 140 VAC at 2A |             | \$45.00    |
| 52317         | Two-channel output relay, 240-280 VAC at 2A   |             | \$45.00    |

#### Options/Accessories

| Part #  | Description                       | Price   |
|---------|-----------------------------------|---------|
| Consult | 920i FlexWeigh Systems 105 manual | \$25.00 |
| Consult | 920i FlexWeigh Systems 106 manual | \$25.00 |
| Consult | 920i FlexWeigh Systems 205 manual | \$25.00 |



920i® FlexWeigh Systems  
Hand Batching

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DIRECT REPLACEMENT FOR FLEXWEIGH'S DWM-IV

#### Standard Features

- Stainless deep universal mount enclosure
- Application program 211
- Softkeys for presets ID#, Formulas; Accumulating, Subtotal and Total Registers
- Switch for manual confirmation
- 20 ingredient database
- 100 formula database
- Audit trail data output
- Ingredient usage totals

#### Approvals



#### Part Number/Price

| Part #  | Description                | Est. Weight | Price      |
|---------|----------------------------|-------------|------------|
| Consult | 920i Flexweigh Systems 211 | 13 lb       | \$2,350.00 |