

**MECHANICAL ANCHORS  
CONCRETE**









**BLUE-TIP SCREWBOLTS™****ONE PIECE DESIGN WITH IMMEDIATE HIGH STRENGTH LOADING.**

Our **Blue-Tip Screwbolts™** are one-piece heavy duty concrete screws with ETA Option 1 approval\*.

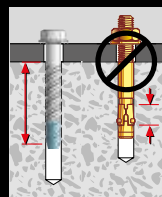
They are simple to install and provide a strong, secure hold for high load applications and small edge distances, making it the preferred choice for a fast, reliable installation into a variety of substrates.

The anchors are designed with a dust relief thread that allows for low installation torque, are fully removable and are designed to resist structural and non-structural loading in cracked and uncracked concrete.

The range includes four different head types in lengths from 30-280 mm making it an extremely versatile mechanical anchoring system.

- ETA Option 1 approved for cracked and uncracked concrete\*
- One piece design for easy installation
- Approved for small edge distances
- Dust relief thread allows for low installation torque

\*diameter 10 mm to 16 mm, hex head and countersunk



Grips over the total anchor length



One piece design

**HEX HEAD****DOME HEAD****PAN HEAD****COUNTERSUNK**

# BLUE-TIP SCREWBOLTS™

## APPLICATIONS

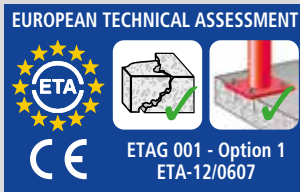
- Racking and shelving
- Temporary supports
- Fencing
- Railings and handrails
- Stadium seating
- Fastening steel and metal base plates to concrete

## MATERIALS

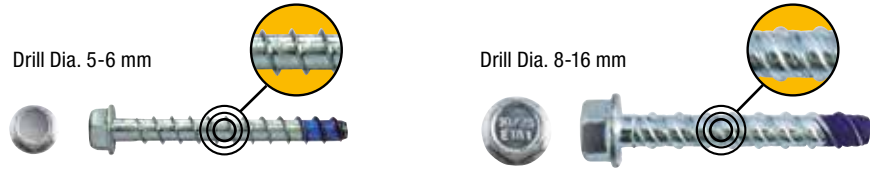









See front cover foldout for details.

## APPROVALS



## PRODUCT OVERVIEW - HEX HEAD ZINC PLATED



| Cat No.    |  |  Drill Dia. [mm] |  Length [mm] |  Head Size [mm] |  Max t <sub>fix</sub> [mm] |  Box |  Blister Pack | Pack Qty |
|------------|---|---|---|---|---|---|--|----------|
| DFM1410000 |   | 5 x 50  | 7   | 15  | •   |   |  | 100      |
| DFM1410030 |   | 6 x 30  | 10  | 5   | •   |   |  | 100      |
| DFM140003P |   | 6 x 30  | 10  | 5   |   |   | •  | 4        |
| DFM1410050 |   | 6 x 50  | 10  | 15  | •   |   |  | 100      |
| DFM141007S |   | 6 x 60  | 10  | 25  | •   |   |  | 50       |
| DFM1410070 |   | 6 x 60  | 10  | 25  | •   |   |  | 100      |
| DFM140006P |   | 6 x 60  | 10  | 25  |   |   | •  | 4        |
| DFM1410090 |   | 6 x 80  | 10  | 35  | •   |   |  | 50       |
| DFM140008P |   | 6 x 80  | 10  | 35  |   |   | •  | 4        |
| DFM141011S |   | 6 x 100   | 10  | 55  | •   |   |  | 50       |
| DFM140010P |   | 6 x 100   | 10  | 55  |   |   | •  | 4        |
| DFM1410130 |   | 6 x 120   | 10  | 75  | •   |   |  | 100      |
| DFM1410180 |   | 8 x 50  | 13  | 5   | •   |   |  | 50       |
| DFM1410210 |   | 8 x 75  | 13  | 10  | •   |   |  | 50       |
| DFM140021P |   | 8 x 75  | 13  | 10  |   |   | •  | 4        |
| DFM141024S |   | 8 x 100   | 13  | 35  | •   |   |  | 25       |
| DFM1410240 |   | 8 x 100   | 13  | 35  | •   |   |  | 50       |
| DFM140026P |   | 8 x 100   | 13  | 35  |   |   | •  | 4        |
| DFM1410280 | •   | 10 x 60   | 17  | 5   | •   |   |  | 50       |
| DFM140040P | •   | 10 x 60   | 17  | 5   |   |   | •  | 2        |
| DFM141032S | •   | 10 x 75   | 17  | 20  | •   |   |  | 25       |
| DFM1410320 | •   | 10 x 75   | 17  | 20  | •   |   |  | 50       |
| DFM140044P | •   | 10 x 75   | 17  | 20  |   |   | •  | 2        |
| DFM141036S | •   | 10 x 100  | 17  | 45  | •   |   |  | 25       |
| DFM1410360 | •   | 10 x 100  | 17  | 45  | •   |   |  | 50       |
| DFM140047P | •   | 10 x 100  | 17  | 45  |   |   | •  | 2        |
| DFM1410430 | •   | 10 x 120  | 17  | 65  | •   |   |  | 25       |
| DFM140051P | •   | 10 x 120  | 17  | 65  |   |   | •  | 2        |
| DFM1410450 | •   | 10 x 140  | 17  | 85  | •   |   |  | 25       |
| DFM1410480 | •   | 10 x 160  | 17  | 105   | •   |   |  | 20       |
| DFM1410510 | •   | 10 x 200  | 17  | 145   | •   |   |  | 20       |
| DFM1410540 | •   | 10 x 240  | 17  | 185   | •   |   |  | 20       |
| DFM1410580 | •   | 10 x 280  | 17  | 225   | •   |   |  | 20       |
| DFM1410650 | •   | 12 x 75   | 19  | 5   | •   |   |  | 25       |
| DFM140064P | •   | 12 x 75   | 19  | 5   |   |   | •  | 2        |
| DFM1410680 | •   | 12 x 100  | 19  | 30  | •   |   |  | 25       |
| DFM140065P | •   | 12 x 100  | 19  | 30  |   |   | •  | 2        |
| DFM1410710 | •   | 12 x 150  | 19  | 80  | •   |   |  | 20       |
| DFM140071P | •   | 12 x 150  | 19  | 80  |   |   | •  | 2        |
| DFM1410770 | •   | 16 x 100  | 23  | 20  | •   |   |  | 20       |
| DFM1410800 | •   | 16 x 130  | 23  | 50  | •   |   |  | 10       |
| DFM1410830 | •   | 16 x 150  | 23  | 70  | •   |   |  | 10       |
| DFM1410860 | •   | 16 x 200  | 23  | 120   | •   |   |  | 10       |
| DFM1410890 | •   | 16 x 240  | 23  | 160   | •   |   |  | 10       |

**XLR**  
**SDS-plus®**  
**CARBIDE**  
**DRILL BITS**  
**FOR FAST**  
**INSTALLATION FROM**  
**5-14 MM DIAMETER**

**XR FLEX VOLT**  
**DCH334**  
**54V XR**  
**FLEXVOLT**  
**SDS-plus® HAMMER**

See page 6 for more information

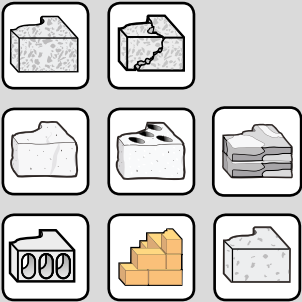
## BLUE-TIP SCREWBOLTS™

MECHANICAL ANCHORS

### APPLICATIONS

- Suitable for applications where there is demand for higher corrosion resistance
- Extreme outdoor environments

### MATERIALS



See front cover foldout for details.

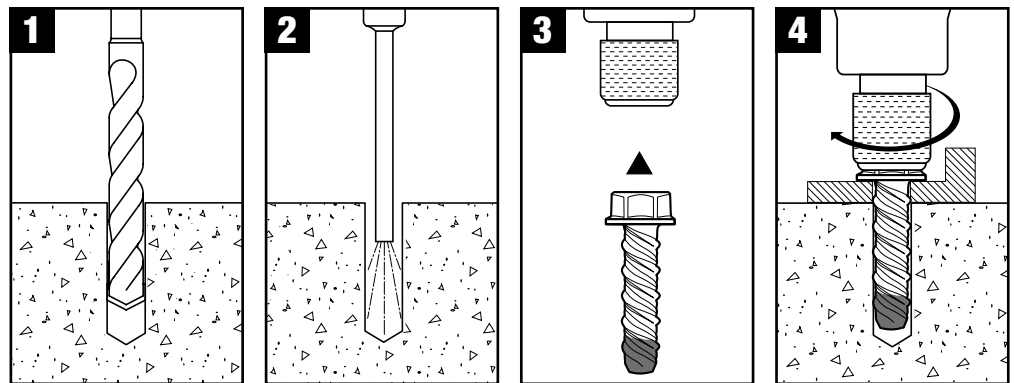
### PRODUCT OVERVIEW - HEX HEAD STAINLESS STEEL

**NEW**

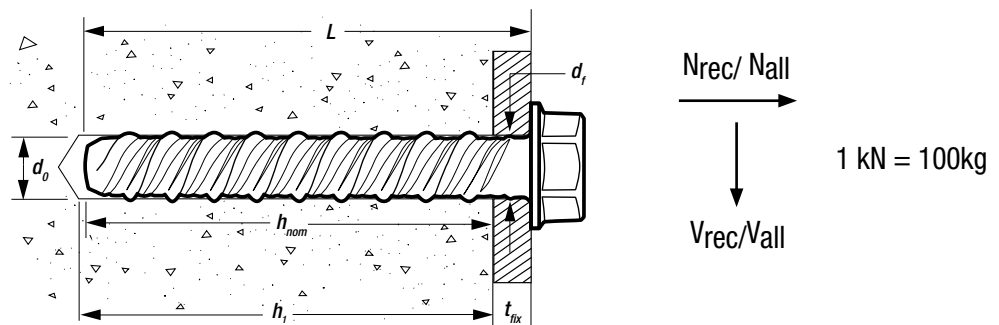


| Cat No.    | ETA | Drill Dia. [mm] | Length [mm] | Head Size [mm] | Max $t_{fix}$ [mm] | Box | Blister Pack | Pack Qty |
|------------|-----|-----------------|-------------|----------------|--------------------|-----|--------------|----------|
| DFM1420070 |     |                 | 6 x 45      | 10             | 1                  | •   |              | 100      |
| DFM1420072 |     |                 | 6 x 60      | 10             | 5                  | •   |              | 100      |
| DFM1420074 |     |                 | 10 x 85     | 17             | 5                  | •   |              | 50       |
| DFM1420076 |     |                 | 10 x 100    | 17             | 20                 | •   |              | 50       |


### INSTALLATION INSTRUCTIONS



### TECHNICAL INFORMATION



### RECOMMENDED LOADS - UNCRACKED CONCRETE - BLUE-TIP HEX HEAD ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$$\gamma_M = 2.1 \quad \gamma_F = 1.4$$

| Size - $d_0 \times L$ [mm] | $h_{nom}$ [mm] | $h_1$ [mm] | $d_f$ [mm] | $t_{fix}$ [mm] | $N_{rec}$ [kN] | $V_{rec}$ [kN] |
|----------------------------|----------------|------------|------------|----------------|----------------|----------------|
| 5 x 50                     | 35             | 45         | 7          | 15             | 0.8            | 1.0            |
| 6 x 30                     | 25             | 35         | 7          | 5              | 0.5            | 1.2            |
| 6 x 50                     | 35             | 45         | 8          | 15             | 0.8            | 1.6            |
| 6 x 60                     | 35             | 45         | 8          | 25             | 0.8            | 1.6            |
| 6 x 80                     | 45             | 55         | 8          | 35             | 1              | 1.6            |
| 6 x 100                    | 45             | 55         | 8          | 55             | 1              | 1.6            |
| 6 x 120                    | 45             | 55         | 8          | 75             | 1              | 1.6            |
| 8 x 50                     | 45             | 55         | 10         | 5              | 1.4            | 3.2            |
| 8 x 75                     | 65             | 75         | 10         | 10             | 2.1            | 3.4            |
| 8 x 100                    | 65             | 75         | 10         | 35             | 2.1            | 3.4            |

# BLUE-TIP SCREWBOLTS™

## ALLOWABLE LOADS - UNCRACKED CONCRETE - BLUE-TIP HEX HEAD ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$



$$\gamma_f = 1.4$$

| Size - d <sub>0</sub> x L [mm] | h <sub>nom</sub> [mm] |     | h <sub>1</sub> [mm] |     | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] |                      | N <sub>all</sub> [kN] |     | V <sub>all</sub> [kN] |      |
|--------------------------------|-----------------------|-----|---------------------|-----|---------------------|-----------------------|----------------------|-----------------------|-----|-----------------------|------|
|                                | min                   | max | min                 | max |                     | min h <sub>nom</sub>  | max h <sub>nom</sub> | min                   | max | min                   | max  |
| 10 x 60                        | 55                    |     | 65                  |     | 12                  | 5                     |                      | 2.6                   |     | 6.1                   |      |
| 10 x 75                        | 55                    |     | 65                  |     | 12                  | 20                    |                      | 2.6                   |     | 6.1                   |      |
| 10 x 100                       | 55                    | 75  | 65                  | 85  | 12                  | 45                    | 25                   | 2.6                   | 4.1 | 6.1                   | 10.3 |
| 10 x 120                       | 55                    | 75  | 65                  | 85  | 12                  | 65                    | 45                   | 2.6                   | 4.1 | 6.1                   | 10.3 |
| 10 x 140                       | 55                    | 75  | 65                  | 85  | 12                  | 85                    | 65                   | 2.6                   | 4.1 | 6.1                   | 10.3 |
| 10 x 160                       | 55                    | 75  | 65                  | 85  | 12                  | 105                   | 85                   | 2.6                   | 4.1 | 6.1                   | 10.3 |
| 10 x 200                       | 55                    | 75  | 65                  | 85  | 12                  | 145                   | 125                  | 2.6                   | 4.1 | 6.1                   | 10.3 |
| 10 x 240                       | 55                    | 75  | 65                  | 85  | 12                  | 185                   | 165                  | 2.6                   | 4.1 | 6.1                   | 10.3 |
| 10 x 280                       | 55                    | 75  | 65                  | 85  | 12                  | 225                   | 205                  | 2.6                   | 4.1 | 6.1                   | 10.3 |
| 12 x 75                        | 70                    |     | 80                  |     | 14                  | 5                     |                      | 4.1                   |     | 8.8                   |      |
| 12 x 80                        | 70                    |     | 80                  |     | 14                  | 10                    |                      | 4.1                   |     | 8.8                   |      |
| 12 x 100                       | 70                    | 85  | 80                  | 95  | 14                  | 30                    | 15                   | 4.1                   | 5.4 | 8.8                   | 17   |
| 12 x 150                       | 70                    | 85  | 80                  | 95  | 14                  | 80                    | 65                   | 4.1                   | 5.4 | 8.8                   | 17   |
| 16 x 100                       | 80                    |     | 90                  |     | 19                  | 20                    |                      | 6.3                   |     | 20.8                  |      |
| 16 x 130                       | 80                    | 110 | 90                  | 125 | 19                  | 50                    | 20                   | 6.3                   | 9.9 | 20.8                  | 26.2 |
| 16 x 150                       | 80                    | 110 | 90                  | 125 | 19                  | 70                    | 40                   | 6.3                   | 9.9 | 20.8                  | 26.2 |
| 16 x 200                       | 80                    | 110 | 90                  | 125 | 19                  | 120                   | 90                   | 6.3                   | 9.9 | 20.8                  | 26.2 |
| 16 x 240                       | 80                    | 110 | 90                  | 125 | 19                  | 160                   | 130                  | 6.3                   | 9.9 | 20.8                  | 26.2 |

## ALLOWABLE LOADS - CRACKED CONCRETE - BLUE-TIP HEX HEAD ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$



$$\gamma_f = 1.4$$

| Size - d <sub>0</sub> x L [mm] | h <sub>nom</sub> [mm] |     | h <sub>1</sub> [mm] |     | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] |                      | N <sub>all</sub> [kN] |     | V <sub>all</sub> [kN] |      |
|--------------------------------|-----------------------|-----|---------------------|-----|---------------------|-----------------------|----------------------|-----------------------|-----|-----------------------|------|
|                                | min                   | max | min                 | max |                     | min h <sub>nom</sub>  | max h <sub>nom</sub> | min                   | max | min                   | max  |
| 10 x 60                        | 55                    |     | 65                  |     | 12                  | 5                     |                      | 1.0                   |     | 4.3                   |      |
| 10 x 75                        | 55                    |     | 65                  |     | 12                  | 20                    |                      | 1.0                   |     | 4.3                   |      |
| 10 x 100                       | 55                    | 75  | 65                  | 85  | 12                  | 45                    | 25                   | 1.0                   | 2.0 | 4.3                   | 7.4  |
| 10 x 120                       | 55                    | 75  | 65                  | 85  | 12                  | 65                    | 45                   | 1.0                   | 2.0 | 4.3                   | 7.4  |
| 10 x 140                       | 55                    | 75  | 65                  | 85  | 12                  | 85                    | 65                   | 1.0                   | 2.0 | 4.3                   | 7.4  |
| 10 x 160                       | 55                    | 75  | 65                  | 85  | 12                  | 105                   | 85                   | 1.0                   | 2.0 | 4.3                   | 7.4  |
| 10 x 200                       | 55                    | 75  | 65                  | 85  | 12                  | 145                   | 125                  | 1.0                   | 2.0 | 4.3                   | 7.4  |
| 10 x 240                       | 55                    | 75  | 65                  | 85  | 12                  | 185                   | 165                  | 1.0                   | 2.0 | 4.3                   | 7.4  |
| 10 x 280                       | 55                    | 75  | 65                  | 85  | 12                  | 225                   | 205                  | 1.0                   | 2.0 | 4.3                   | 7.4  |
| 12 x 75                        | 70                    |     | 80                  |     | 14                  | 5                     |                      | 1.4                   |     | 6.3                   |      |
| 12 x 80                        | 70                    |     | 80                  |     | 14                  | 10                    |                      | 1.4                   |     | 6.3                   |      |
| 12 x 100                       | 70                    | 85  | 80                  | 95  | 14                  | 30                    | 15                   | 1.4                   | 1.7 | 6.3                   | 17   |
| 12 x 150                       | 70                    | 85  | 80                  | 95  | 14                  | 80                    | 65                   | 1.4                   | 1.7 | 6.3                   | 17   |
| 12 x 200                       | 70                    | 85  | 80                  | 95  | 14                  | 130                   | 115                  | 1.4                   | 1.7 | 6.3                   | 17   |
| 16 x 100                       | 80                    |     | 90                  |     | 19                  | 20                    |                      | 3.0                   |     | 14.8                  |      |
| 16 x 130                       | 80                    | 110 | 90                  | 125 | 19                  | 50                    | 20                   | 3.0                   | 4.8 | 14.8                  | 25.8 |
| 16 x 150                       | 80                    | 110 | 90                  | 125 | 19                  | 70                    | 40                   | 3.0                   | 4.8 | 14.8                  | 25.8 |
| 16 x 200                       | 80                    | 110 | 90                  | 125 | 19                  | 120                   | 90                   | 3.0                   | 4.8 | 14.8                  | 25.8 |
| 16 x 240                       | 80                    | 110 | 90                  | 125 | 19                  | 160                   | 130                  | 3.0                   | 4.8 | 14.8                  | 25.8 |

## RECOMMENDED LOADS - UNCRACKED CONCRETE - BLUE-TIP HEX HEAD STAINLESS STEEL



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$$\gamma_M = 2.1 \quad \gamma_f = 1.4$$

| Size - d <sub>0</sub> x L [mm] | h <sub>nom</sub> [mm] | h <sub>1</sub> [mm] | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] | N <sub>rec</sub> [kN] | V <sub>rec</sub> [kN] |
|--------------------------------|-----------------------|---------------------|---------------------|-----------------------|-----------------------|-----------------------|
| 6 x 45                         | 45                    | 55                  | 8                   | 1                     | 1.7                   | 1.6                   |
| 6 x 60                         | 55                    | 65                  | 8                   | 5                     | 2.0                   | 1.6                   |
| 10 x 85                        | 80                    | 90                  | 12                  | 5                     | 4.1                   | 6.1                   |
| 10 x 100                       | 80                    | 90                  | 12                  | 20                    | 4.1                   | 6.1                   |



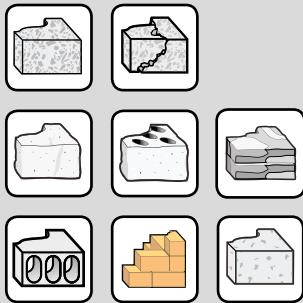
## BLUE-TIP SCREWBOLTS™

MECHANICAL ANCHORS

### APPLICATIONS

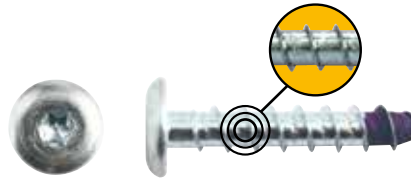
- Fencing
- Handrails
- Ornamental steelwork










### MATERIALS



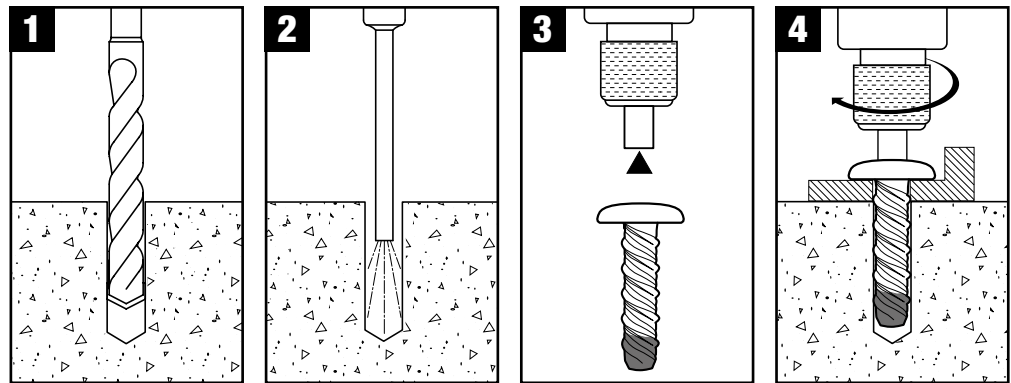
See front cover foldout for details.

### PRODUCT OVERVIEW - DOME HEAD ZINC PLATED

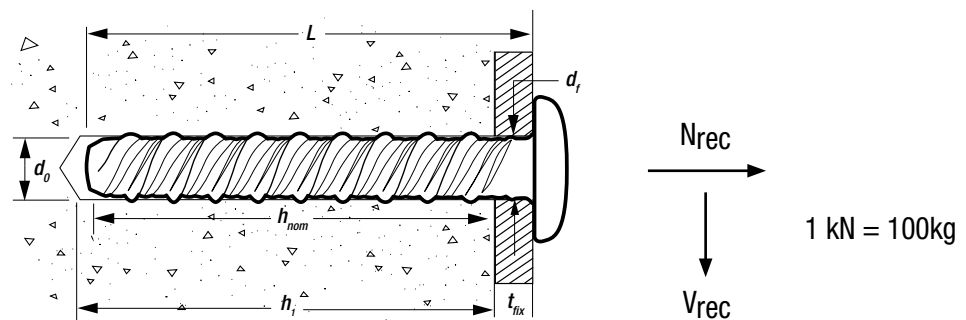


| Cat No.    |  |  Drill Dia. [mm] |  Length [mm] |  Head Size [mm] |  Fitment [mm] |  Max $t_{fix}$ [mm] |  Box |  Blister Pack |  Pack Qty |
|------------|---|---|---|--|--|--|---|--|--|
| DFM1420000 |   | 6 x 40  | 16  | T30  | 10   | •  |   | 100  |  |
| DFM142001P |   | 6 x 40  | 16  | T30  | 10   |  | •   | 4  |  |
| DFM1420030 |   | 6 x 50  | 16  | T30  | 15   | •  |   | 100  |  |
| DFM142004P |   | 6 x 65  | 16  | T30  | 20   |  | •   | 4  |  |
| DFM1420060 |   | 6 x 65  | 16  | T30  | 20   | •  |   | 100  |  |

### INSTALLATION INSTRUCTIONS



### TECHNICAL INFORMATION



### RECOMMENDED LOADS - UNCRACKED CONCRETE - BLUE-TIP DOME HEAD ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

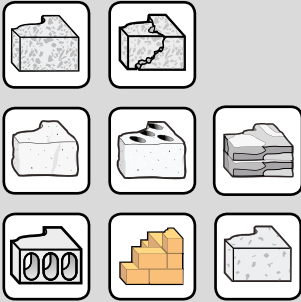
| Size - $d_o \times L$ [mm] | $h_{nom}$ [mm] | $h_1$ [mm] | $d_f$ [mm] | $t_{fix}$ [mm] | $N_{rec}$ [kN] | $V_{rec}$ [kN] |
|----------------------------|----------------|------------|------------|----------------|----------------|----------------|
| 6 x 40                     | 30             | 40         | 8          | 10             | 0.5            | 1.2            |
| 6 x 50                     | 35             | 45         | 8          | 15             | 0.8            | 1.6            |
| 6 x 65                     | 45             | 55         | 8          | 20             | 1              | 1.6            |

# BLUE-TIP SCREWBOLTS™

## APPLICATIONS

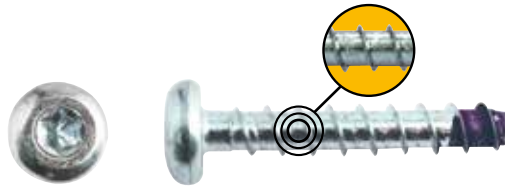
- Fencing
- Handrails
- Ornamental steelwork
- Channel support systems

## MATERIALS



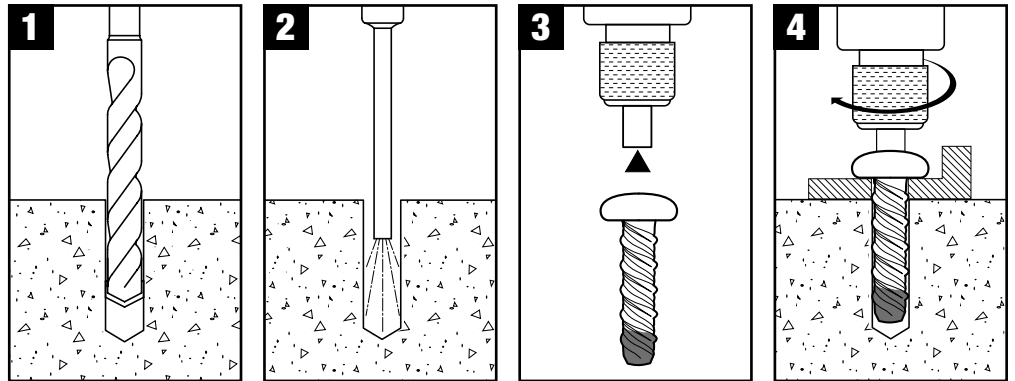
See front cover foldout for details.

## PRODUCT OVERVIEW - PAN HEAD ZINC PLATED

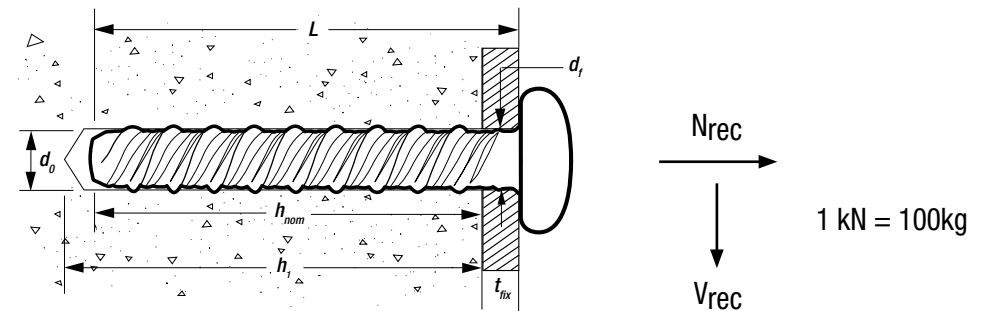


| Cat No.    |  | Drill Dia. [mm] | Length [mm] | Head Size [mm] | Fitment [mm] | Max t <sub>fix</sub> [mm] | Box | Blister Pack | Pack Qty |
|------------|--|-----------------|-------------|----------------|--------------|---------------------------|-----|--------------|----------|
| DFM1420090 |  | 6 x 45          | 13          | T40            | 10           | •                         |     |              | 100      |
| DFM142014P |  | 6 x 45          | 13          | T40            | 10           |                           | •   |              | 4        |

## INSTALLATION INSTRUCTIONS



## TECHNICAL INFORMATION



## RECOMMENDED LOADS - UNCRACKED CONCRETE - BLUE-TIP PAN HEAD ZINC PLATED

$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - d <sub>o</sub> x L [mm] | h <sub>nom</sub> [mm] | h <sub>1</sub> [mm] | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] | N <sub>rec</sub> [kN] | V <sub>rec</sub> [kN] |
|--------------------------------|-----------------------|---------------------|---------------------|-----------------------|-----------------------|-----------------------|
| 6 x 45                         | 35                    | 45                  | 8                   | 10                    | 0.8                   | 1.6                   |
| 6 x 50                         | 35                    | 45                  | 8                   | 15                    | 0.8                   | 1.6                   |
| 6 x 60                         | 35                    | 45                  | 8                   | 25                    | 0.8                   | 1.6                   |



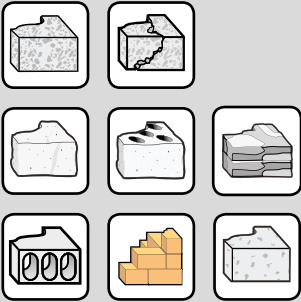
## BLUE-TIP SCREWBOLTS™

MECHANICAL ANCHORS

### APPLICATIONS

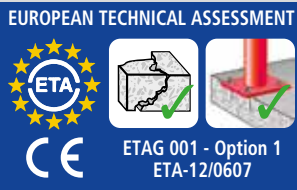
- Temporary supports
- Window and door frame installations
- Mounting fixtures on walls
- Fixing wood to concrete and masonry

### MATERIALS

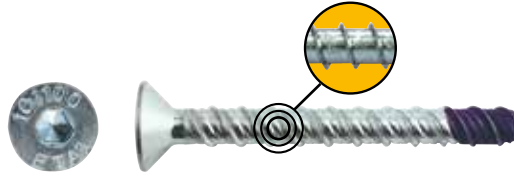


See front cover foldout for details.

### APPROVALS

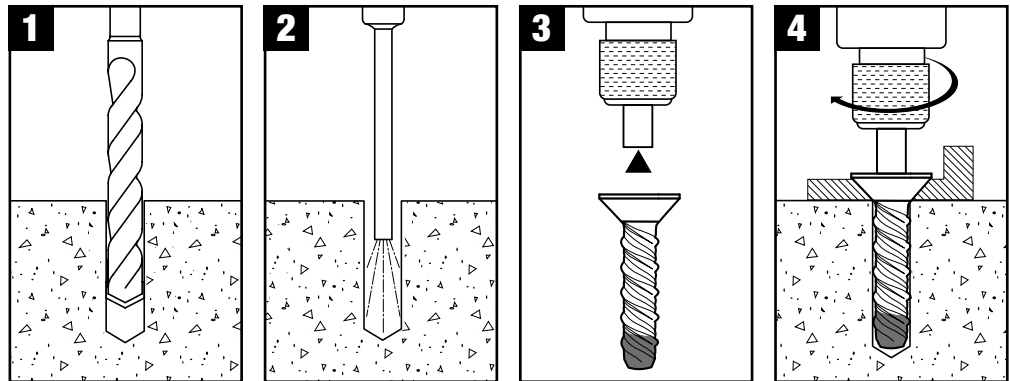


### PRODUCT OVERVIEW - COUNTERSUNK ZINC PLATED



| Cat No.    | ETA | Drill Dia. [mm] | Length [mm] | Fitment [mm] | Max t <sub>ex</sub> [mm] | Box | Blister Pack | Pack Qty |
|------------|-----|-----------------|-------------|--------------|--------------------------|-----|--------------|----------|
| DFM142017P |     |                 | 6 x 50      | T40          | 15                       |     | •            | 4        |
| DFM142022P |     |                 | 6 x 75      | T40          | 15                       |     | •            | 4        |
| DFM142025P |     |                 | 6 x 100     | T40          | 55                       |     | •            | 4        |
| DFM1420330 |     |                 | 6 x 100     | T40          | 55                       | •   |              | 50       |
| DFM142038P |     |                 | 8 x 100     | 6mm          | 35                       |     | •            | 4        |
| DFM1420420 |     |                 | 8 x 100     | 6mm          | 35                       | •   |              | 50       |
| DFM1420480 | •   |                 | 10 x 75     | 8mm          | 15                       | •   |              | 50       |
| DFM142044P | •   |                 | 10 x 75     | 8mm          | 15                       |     | •            | 2        |
| DFM1420510 | •   |                 | 10 x 100    | 8mm          | 45                       | •   |              | 50       |
| DFM142047P | •   |                 | 10 x 100    | 8mm          | 45                       |     | •            | 2        |
| DFM1420570 | •   |                 | 12 x 100    | 10mm         | 30                       | •   |              | 25       |
| DFM1420600 | •   |                 | 12 x 150    | 10mm         | 80                       | •   |              | 20       |

### INSTALLATION INSTRUCTIONS



**EXTREME™ IMPACT TORSION**

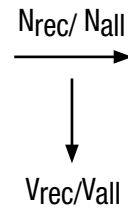
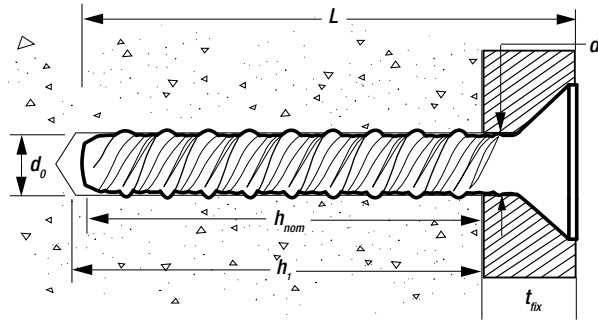
**DT70523T**  
32PC  
SCREWDRIVING SET WITH  
MAGNETIC BIT TIP HOLDER

**DCD991**  
18V XR LI-ION  
BRUSHLESS  
PREMIUM  
DRILL DRIVER

Visit [www.DeWALT.com](http://www.DeWALT.com) for more information

# BLUE-TIP SCREWBOLTS™

## TECHNICAL INFORMATION



1 kN = 100kg

## RECOMMENDED LOADS - UNCRACKED CONCRETE - BLUE-TIP COUNTERSUNK ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - d <sub>o</sub> x L [mm] | h <sub>nom</sub> [mm] | h <sub>1</sub> [mm] | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] | N <sub>rec</sub> [kN] | V <sub>rec</sub> [kN] |
|--------------------------------|-----------------------|---------------------|---------------------|-----------------------|-----------------------|-----------------------|
| 6 x 40                         | 35                    | 45                  | 8                   | 5                     | 0.8                   | 1.6                   |
| 6 x 50                         | 35                    | 45                  | 8                   | 15                    | 0.8                   | 1.6                   |
| 6 x 100                        | 45                    | 55                  | 8                   | 55                    | 1                     | 1.6                   |
| 8 x 50                         | 45                    | 55                  | 10                  | 5                     | 1.4                   | 3.2                   |
| 8 x 75                         | 65                    | 75                  | 10                  | 10                    | 2.1                   | 3.4                   |
| 8 x 85                         | 65                    | 75                  | 10                  | 20                    | 2.1                   | 1.6                   |
| 8 x 100                        | 65                    | 75                  | 10                  | 35                    | 2.1                   | 3.4                   |

## ALLOWABLE LOADS - UNCRACKED CONCRETE - BLUE-TIP COUNTERSUNK ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_f = 1.4$



| Size - d <sub>o</sub> x L [mm] | h <sub>nom</sub> [mm] |     | h <sub>1</sub> [mm] |     | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] |                      | N <sub>all</sub> [kN] |     | V <sub>all</sub> [kN] |      |
|--------------------------------|-----------------------|-----|---------------------|-----|---------------------|-----------------------|----------------------|-----------------------|-----|-----------------------|------|
|                                | min                   | max | min                 | max |                     | min h <sub>nom</sub>  | max h <sub>nom</sub> | min                   | max | min                   | max  |
| 10 x 60                        | 55                    |     | 65                  |     | 12                  | 5                     |                      | 2.6                   |     | 6.1                   |      |
| 10 x 75                        | 55                    |     | 65                  |     | 12                  | 20                    |                      | 2.6                   |     | 6.1                   |      |
| 10 x 100                       | 55                    | 75  | 65                  | 85  | 12                  | 45                    | 25                   | 2.6                   | 4.1 | 6.1                   | 10.3 |
| 12 x 75                        | 70                    |     | 80                  |     | 14                  | 5                     |                      | 4.1                   |     | 8.8                   |      |
| 12 x 100                       | 70                    | 85  | 80                  | 95  | 14                  | 30                    | 15                   | 4.1                   | 5.4 | 8.8                   | 17   |
| 12 x 150                       | 70                    | 85  | 80                  | 95  | 14                  | 80                    | 65                   | 4.1                   | 5.4 | 8.8                   | 17   |

## ALLOWABLE LOADS - CRACKED CONCRETE - BLUE-TIP COUNTERSUNK ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_f = 1.4$



| Size - d <sub>o</sub> x L [mm] | h <sub>nom</sub> [mm] |     | h <sub>1</sub> [mm] |     | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] |                      | N <sub>all</sub> [kN] |     | V <sub>all</sub> [kN] |     |
|--------------------------------|-----------------------|-----|---------------------|-----|---------------------|-----------------------|----------------------|-----------------------|-----|-----------------------|-----|
|                                | min                   | max | min                 | max |                     | min h <sub>nom</sub>  | max h <sub>nom</sub> | min                   | max | min                   | max |
| 10 x 60                        | 55                    |     | 65                  |     | 12                  | 5                     |                      | 1.0                   |     | 4.3                   |     |
| 10 x 75                        | 55                    |     | 65                  |     | 12                  | 20                    |                      | 1.0                   |     | 4.3                   |     |
| 10 x 100                       | 55                    | 75  | 65                  | 85  | 12                  | 45                    | 25                   | 1.0                   | 2.0 | 4.3                   | 7.4 |
| 12 x 75                        | 70                    |     | 80                  |     | 14                  | 5                     |                      | 1.4                   |     | 6.3                   |     |
| 12 x 100                       | 70                    | 85  | 80                  | 95  | 14                  | 30                    | 15                   | 1.4                   | 1.7 | 6.3                   | 17  |
| 12 x 150                       | 70                    | 85  | 80                  | 95  | 14                  | 80                    | 65                   | 1.4                   | 1.7 | 6.3                   | 17  |



## PB-PRO HEAVY DUTY ANCHOR

MECHANICAL ANCHORS

### DESCRIPTION

- For immediate high strength loading in different base materials and high shear loads
- ETA option 1 with C1 approval for seismic load applications
- Heavy duty washer for optimal clamp down
- Plastic compression ring ensures perfect expansion
- High strength sleeve for extreme shear loads with tfix indicator

### APPLICATIONS

All concrete applications where high strength loading or high shear loads are expected:

- Gates
- Steel Plates
- Machines
- Steel constructions

### MATERIALS



See front cover foldout for details.

### APPROVALS

EUROPEAN TECHNICAL ASSESSMENT

ETAG 001 - Option 1  
ETA 13/0060



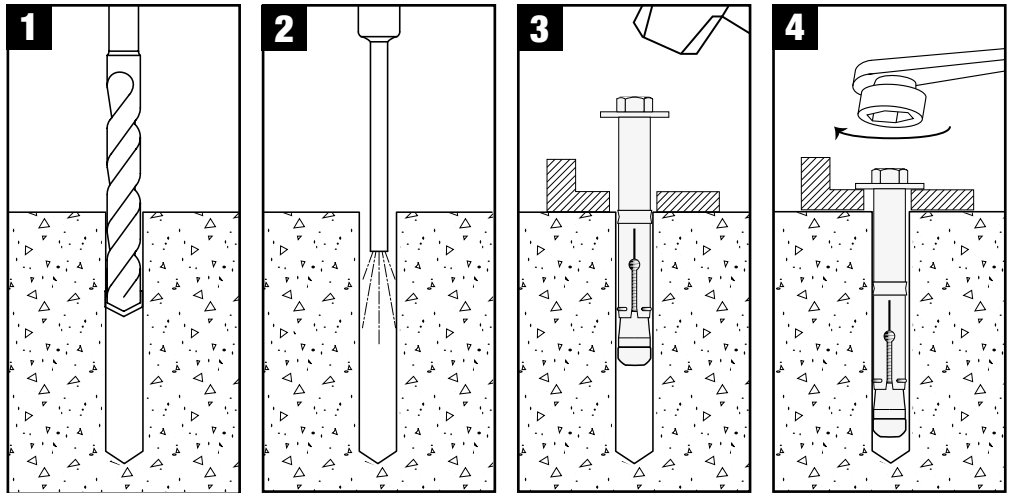
### PRODUCT OVERVIEW - HEX HEAD ZINC PLATED

**NEW**



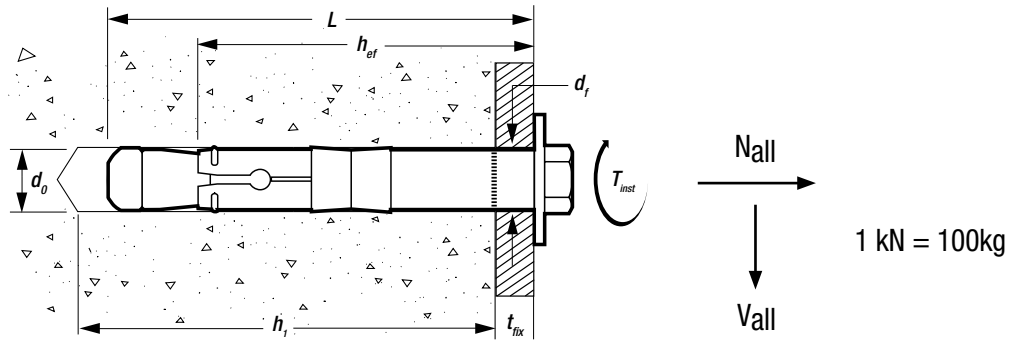
| Cat No.    |   | Drill Dia. [mm] | Diameter [mm]  | Length [mm] | Head Size [mm] | Max t <sub>fix</sub> [mm] | Box | Blister Pack | Pack Qty |
|------------|---|-----------------|----------------|-------------|----------------|---------------------------|-----|--------------|----------|
| DFM1220150 | • |                 | 15 x M10 x 95  |             | 17             | 5                         | •   |              | 25       |
| DFM1220200 | • |                 | 15 x M10 x 115 |             | 17             | 25                        | •   |              | 25       |
| DFM1220400 | • |                 | 18 x M12 x 106 |             | 19             | 5                         | •   |              | 10       |
| DFM1220650 | • |                 | 24 x M16 x 148 |             | 24             | 20                        | •   |              | 5        |
| DFM1220700 | • |                 | 24 x M16 x 178 |             | 24             | 50                        | •   |              | 5        |

### INSTALLATION INSTRUCTIONS



# PB-PRO HEAVY DUTY ANCHOR

## TECHNICAL INFORMATION



## ALLOWABLE LOADS - UNCRACKED CONCRETE - PB-PRO HEX HEAD ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_f = 1.4$



| Size - d <sub>o</sub> x Thread x L [mm] | h <sub>ef</sub> [mm] | h <sub>1</sub> [mm] | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] | T <sub>inst</sub> [Nm] | N <sub>all</sub> [kN] | V <sub>all</sub> [kN] |
|---|----------------------|---------------------|---------------------|-----------------------|------------------------|-----------------------|-----------------------|
| 12 x M8 x 84                            | 60                   | 80                  | 14                  | 10                    | 30                     | 5.7                   | 18.7                  |
| 12 x M8 x 124                           | 60                   | 80                  | 14                  | 50                    | 30                     | 5.7                   | 18.7                  |
| 15 x M10 x 95                           | 70                   | 95                  | 17                  | 5                     | 45                     | 11.9                  | 28.1                  |
| 15 x M10 x 115                          | 70                   | 95                  | 17                  | 25                    | 45                     | 11.9                  | 28.1                  |
| 18 x M12 x 106                          | 80                   | 110                 | 20                  | 5                     | 90                     | 14.3                  | 34.3                  |
| 18 x M12 x 136                          | 80                   | 110                 | 20                  | 35                    | 90                     | 14.3                  | 34.3                  |
| 24 x M16 x 148                          | 100                  | 135                 | 26                  | 20                    | 130                    | 16.7                  | 48                    |
| 24 x M16 x 178                          | 100                  | 135                 | 26                  | 50                    | 130                    | 16.7                  | 48                    |

## ALLOWABLE LOADS - CRACKED CONCRETE - PB-PRO HEX HEAD ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_f = 1.4$



| Size - d <sub>o</sub> x Thread x L [mm] | h <sub>ef</sub> [mm] | h <sub>1</sub> [mm] | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] | T <sub>inst</sub> [Nm] | N <sub>all</sub> [kN] | V <sub>all</sub> [kN] |
|---|----------------------|---------------------|---------------------|-----------------------|------------------------|-----------------------|-----------------------|
| 12 x M8 x 84                            | 60                   | 80                  | 14                  | 10                    | 30                     | 5.7                   | 15.9                  |
| 12 x M8 x 124                           | 60                   | 80                  | 14                  | 50                    | 30                     | 5.7                   | 15.9                  |
| 15 x M10 x 95                           | 70                   | 95                  | 17                  | 5                     | 45                     | 7.6                   | 20.1                  |
| 15 x M10 x 115                          | 70                   | 95                  | 17                  | 25                    | 45                     | 7.6                   | 20.1                  |
| 18 x M12 x 106                          | 80                   | 110                 | 20                  | 5                     | 90                     | 9.5                   | 24.5                  |
| 18 x M12 x 136                          | 80                   | 110                 | 20                  | 35                    | 90                     | 9.5                   | 24.5                  |
| 24 x M16 x 148                          | 100                  | 135                 | 26                  | 20                    | 130                    | 14.3                  | 34.3                  |
| 24 x M16 x 178                          | 100                  | 135                 | 26                  | 50                    | 130                    | 14.3                  | 34.3                  |

# XLR<sup>®</sup>

**SDS-max<sup>®</sup>**  
**CARBIDE DRILL BITS**  
 FOR FAST INSTALLATION  
 FROM 16-42 MM DIAMETER



# XR FLEX VOLT<sup>®</sup>

**DCH481**  
**54V XR FLEXVOLT**  
**SDS-max<sup>®</sup>**  
**HAMMER**



See page 6 for more information





**PTB-PRO HEAVY DUTY THROUGH BOLTS**

**CRACKED CONCRETE THROUGH BOLT APPROVED FOR FLEXIBLE EMBEDMENTS.**

The PTB-PRO throughbolt is a fully threaded, torque controlled, wedge expansion anchor designed for consistent performance in cracked and uncracked concrete.

The anchor is easy to install and suitable for a variety of base materials with a nominal drill bit size the same as the anchor diameter. The wide range of available PTB-PRO anchor sizes also covers all common capacity demands with a superior load-displacement response that qualifies the PTB-PRO throughbolt for both standard and adverse loading conditions.

- ETA Option 1 approval for cracked and uncracked concrete\*
- Approved for seismic load applications (M8-M16\*\* C1 approved and M12\* C2 approved)
- Two approved embedment depths (M12 and M16)\*
- Long thread for flexibility in fixture thicknesses
- Special cone angle for quick installation
- Fire resistance\*

\* PTB-PRO zinc plated and stainless steel \*\* PTB-PRO zinc plated



**ZINC PLATED**



**STAINLESS STEEL**



**HOT DIP GALVANISED**

# PTB-PRO HEAVY DUTY THROUGHBOLTS

## APPLICATIONS

- Piping and heating supports
- Heating pumps
- Ventilation systems and air conditioning
- Safety barriers
- Fire escapes

## MATERIALS



See front cover foldout for details.

## APPROVALS

1 EUROPEAN TECHNICAL ASSESSMENT

ETA  
CE  
ETAG 001 - Part 6  
ETA-13/0355

2 EUROPEAN TECHNICAL ASSESSMENT

ETA  
CE  
ETAG 001 - Option 1  
ETA-13/0036

3 EUROPEAN TECHNICAL ASSESSMENT

ETA  
CE  
ETAG 001 - Option 7  
ETA-04/0060



## PRODUCT OVERVIEW - PTB-PRO ZINC PLATED



| Cat No.    | ETA |   | A | B | Thread Size [mm] | Length [mm] | Head Size [mm] | Max t <sub>ix</sub> [mm] | Box | Blister Pack | Pack Qty |
|------------|-----|---|---|---|------------------|-------------|----------------|--------------------------|-----|--------------|----------|
|            | 1   | 2 |   |   |                  |             |                |                          |     |              |          |
| DFM1110010 |     |   |   |   | M6 x 40          |             | 10             | 2                        | •   |              | 100      |
| DFM1110000 | •   |   |   | • | M6 x 55          |             | 10             | 5                        | •   |              | 100      |
| DFM111000P | •   |   |   | • | M6 x 55          |             | 10             | 5                        |     | •            | 4        |
| DFM1110020 | •   |   |   | • | M6 x 60          |             | 10             | 10                       | •   |              | 100      |
| DFM1110040 | •   |   |   | • | M6 x 85          |             | 10             | 35                       | •   |              | 100      |
| DFM111004P | •   |   |   | • | M6 x 85          |             | 10             | 35                       |     | •            | 4        |
| DFM1110050 |     |   |   |   | M8 x 50          |             | 13             | 5                        | •   |              | 100      |
| DFM1110060 | •   |   |   | • | M8 x 60          |             | 13             | 5                        | •   |              | 100      |
| DFM111006P | •   |   |   | • | M8 x 60          |             | 13             | 5                        |     | •            | 4        |
| DFM1110080 | •   |   |   | • | M8 x 65          |             | 13             | 10                       | •   |              | 100      |
| DFM1110100 | •   |   |   | • | M8 x 75          |             | 13             | 20                       | •   |              | 100      |
| DFM111010P | •   |   |   | • | M8 x 75          |             | 13             | 20                       |     | •            | 4        |
| DFM1110120 | •   |   |   | • | M8 x 85          |             | 13             | 30                       | •   |              | 100      |
| DFM1110140 | •   |   |   | • | M8 x 95          |             | 13             | 40                       | •   |              | 100      |
| DFM111014P | •   |   |   | • | M8 x 95          |             | 13             | 40                       |     | •            | 4        |
| DFM1110160 | •   |   |   | • | M8 x 105         |             | 13             | 50                       | •   |              | 100      |
| DFM1110180 | •   |   |   | • | M8 x 130         |             | 13             | 75                       | •   |              | 50       |
| DFM1110200 | •   |   |   | • | M8 x 155         |             | 13             | 100                      | •   |              | 50       |
| DFM1110220 | •   |   |   | • | M8 x 205         |             | 13             | 150                      | •   |              | 50       |
| DFM1110230 |     |   |   |   | M10 x 60         |             | 17             | 5                        | •   |              | 50       |
| DFM111023P |     |   |   |   | M10 x 60         |             | 17             | 5                        |     | •            | 2        |
| DFM1110260 | •   |   |   | • | M10 x 85         |             | 17             | 5                        | •   |              | 50       |
| DFM1110280 | •   |   |   | • | M10 x 90         |             | 17             | 10                       | •   |              | 50       |
| DFM1110320 | •   |   |   | • | M10 x 100        |             | 17             | 20                       | •   |              | 50       |
| DFM111032P | •   |   |   | • | M10 x 100        |             | 17             | 20                       |     | •            | 2        |
| DFM1110340 | •   |   |   | • | M10 x 110        |             | 17             | 30                       | •   |              | 50       |
| DFM1110360 | •   |   |   | • | M10 x 120        |             | 17             | 40                       | •   |              | 50       |
| DFM1110400 | •   |   |   | • | M10 x 130        |             | 17             | 50                       | •   |              | 50       |
| DFM111040P | •   |   |   | • | M10 x 130        |             | 17             | 50                       |     | •            | 2        |
| DFM1110440 | •   |   |   | • | M10 x 160        |             | 17             | 80                       | •   |              | 50       |
| DFM1110460 | •   |   |   | • | M10 x 180        |             | 17             | 100                      | •   |              | 25       |
| DFM1110480 | •   |   |   | • | M10 x 220        |             | 17             | 140                      | •   |              | 25       |
| DFM1110520 | •   |   |   | • | M12 x 90         |             | 19             | 5                        | •   |              | 50       |
| DFM111052P | •   |   |   | • | M12 x 90         |             | 19             | 5                        |     | •            | 2        |
| DFM1110540 | •   |   |   | • | M12 x 95         |             | 19             | 10                       | •   |              | 50       |
| DFM1110560 | •   |   |   | • | M12 x 100        |             | 19             | 15                       | •   |              | 50       |
| DFM1110580 | •   |   |   | • | M12 x 105        |             | 19             | 20                       | •   |              | 25       |
| DFM111058P | •   |   |   | • | M12 x 105        |             | 19             | 20                       |     | •            | 2        |
| DFM1110600 | •   |   |   | • | M12 x 115        |             | 19             | 30                       | •   |              | 25       |
| DFM1110620 | •   |   |   | • | M12 x 120        |             | 19             | 35                       | •   |              | 25       |
| DFM1110640 | •   |   |   | • | M12 x 135        |             | 19             | 50                       | •   |              | 25       |
| DFM111064P | •   |   |   | • | M12 x 135        |             | 19             | 50                       |     | •            | 2        |
| DFM1110660 | •   |   |   | • | M12 x 165        |             | 19             | 80                       | •   |              | 25       |
| DFM1110680 | •   |   |   | • | M12 x 175        |             | 19             | 90                       | •   |              | 25       |
| DFM1110700 | •   |   |   | • | M12 x 185        |             | 19             | 100                      | •   |              | 25       |
| DFM1110720 | •   |   |   | • | M12 x 220        |             | 19             | 135                      | •   |              | 10       |
| DFM1110740 | •   |   |   | • | M16 x 115        |             | 24             | 5                        | •   |              | 25       |
| DFM1110760 | •   |   |   | • | M16 x 125        |             | 24             | 15                       | •   |              | 20       |
| DFM1110780 | •   |   |   | • | M16 x 135        |             | 24             | 25                       | •   |              | 20       |
| DFM1110800 | •   |   |   | • | M16 x 150        |             | 24             | 40                       | •   |              | 20       |
| DFM1110810 | •   |   |   | • | M16 x 160        |             | 24             | 50                       | •   |              | 10       |
| DFM1110830 | •   |   |   | • | M16 x 210        |             | 24             | 100                      | •   |              | 10       |
| DFM1110870 |     |   |   |   | M20 x 125        |             | 30             | 5                        | •   |              | 10       |
| DFM1110880 | •   |   |   | • | M20 x 160        |             | 30             | 5                        | •   |              | 10       |
| DFM1110900 | •   |   |   | • | M20 x 170        |             | 30             | 15                       | •   |              | 10       |
| DFM1110920 | •   |   |   | • | M20 x 175        |             | 30             | 20                       | •   |              | 10       |
| DFM1110940 | •   |   |   | • | M20 x 185        |             | 30             | 30                       | •   |              | 10       |
| DFM1110960 | •   |   |   | • | M20 x 200        |             | 30             | 45                       | •   |              | 10       |
| DFM1110980 | •   |   |   | • | M20 x 215        |             | 30             | 60                       | •   |              | 10       |



## PTB-PRO HEAVY DUTY THROUGHBOLTS

MECHANICAL ANCHORS

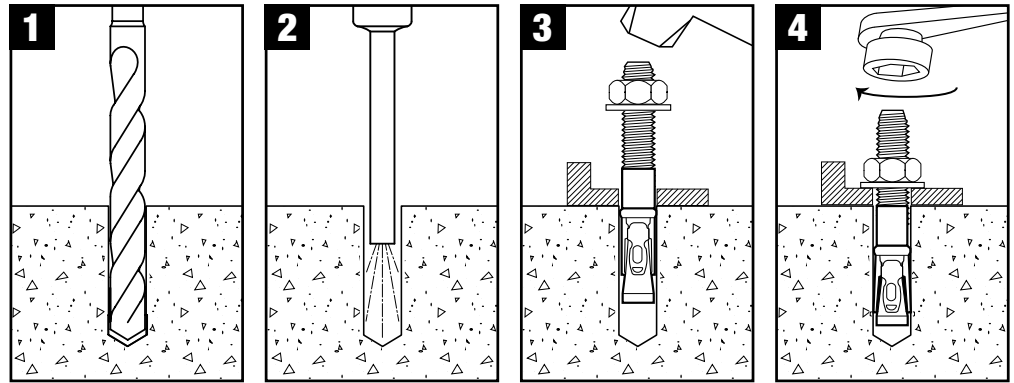
### APPLICATIONS

- Piping and heating supports
- Heating pumps
- Ventilation systems and air conditioning
- Safety barriers
- Fire escapes

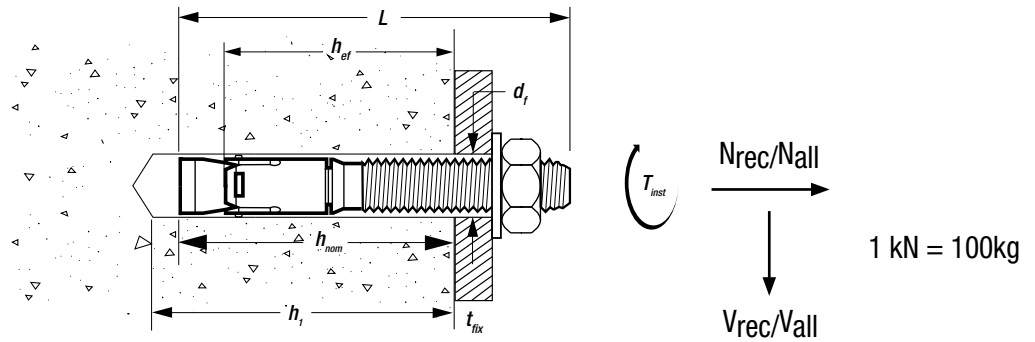
### MATERIALS



### INSTALLATION INSTRUCTIONS



### TECHNICAL INFORMATION



### RECOMMENDED LOADS - UNCRACKED CONCRETE - PTB-PRO ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - Thread x L [mm] | h <sub>nom</sub> [mm] |     | h <sub>1</sub> [mm] |     | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] | T <sub>inst</sub> [Nm] | N <sub>rec</sub> [kN] |     | V <sub>rec</sub> [kN] |
|------------------------|-----------------------|-----|---------------------|-----|---------------------|-----------------------|------------------------|-----------------------|-----|-----------------------|
|                        | min                   | max | min                 | max |                     |                       |                        | min                   | max | min & max             |
| M6 x 40                | 25                    |     | 35                  |     | 7                   | 2                     | 10                     | 0.8                   |     | 0.8                   |
| M8 x 50                | 30                    |     | 40                  |     | 9                   | 5                     | 25                     | 2.3                   |     | 2.8                   |
| M10 x 60               | 35                    |     | 50                  |     | 12                  | 5                     | 45                     | 3.4                   |     | 3.5                   |
| M20 x 125              | 75                    |     | 115                 |     | 22                  | 5                     | 200                    | 11.9                  |     | 22.3                  |

# XLR

**SDS-plus®**  
**CARBIDE DRILL BITS**  
 FOR FAST INSTALLATION  
 FROM 5-14 MM DIAMETER



# XR FLEXVOLT

**DCH334**  
**54V XR**  
**FLEXVOLT**  
**SDS-plus®**  
**HAMMER**



See page 6 for more information

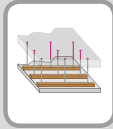
# PTB-PRO HEAVY DUTY THROUGHBOLTS

## ALLOWABLE LOADS - UNCRACKED CONCRETE - PTB-PRO ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_t = 1.4$



M6



M8-M20

| Size - Thread x L [mm] | h <sub>nom</sub> [mm] |     | h <sub>1</sub> [mm] |     | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] |                      | T <sub>inst</sub> [Nm] | N <sub>all</sub> [kN] |      | V <sub>all</sub> [kN] |
|------------------------|-----------------------|-----|---------------------|-----|---------------------|-----------------------|----------------------|------------------------|-----------------------|------|-----------------------|
|                        | min                   | max | min                 | max |                     | min h <sub>nom</sub>  | max h <sub>nom</sub> |                        | min                   | max  |                       |
| M6 x 55                | 35                    |     | 45                  |     | 7                   | 5                     |                      | 10                     | 1.4                   |      | 1.4                   |
| M6 x 60                | 35                    |     | 45                  |     | 7                   | 10                    |                      | 10                     | 1.4                   |      | 1.4                   |
| M6 x 85                | 35                    |     | 45                  |     | 7                   | 35                    |                      | 10                     | 1.4                   |      | 1.4                   |
| M8 x 60                | 40                    |     | 55                  |     | 9                   | 5                     |                      | 25                     | 3.6                   |      | 5.7                   |
| M8 x 65                | 40                    |     | 55                  |     | 9                   | 10                    |                      | 25                     | 3.6                   |      | 5.7                   |
| M8 x 75                | 40                    |     | 55                  |     | 9                   | 20                    |                      | 25                     | 3.6                   |      | 5.7                   |
| M8 x 85                | 40                    |     | 55                  |     | 9                   | 30                    |                      | 25                     | 3.6                   |      | 5.7                   |
| M8 x 95                | 40                    |     | 55                  |     | 9                   | 40                    |                      | 25                     | 3.6                   |      | 5.7                   |
| M8 x 105               | 40                    |     | 55                  |     | 9                   | 50                    |                      | 25                     | 3.6                   |      | 5.7                   |
| M8 x 130               | 40                    |     | 55                  |     | 9                   | 75                    |                      | 25                     | 3.6                   |      | 5.7                   |
| M8 x 155               | 40                    |     | 55                  |     | 9                   | 100                   |                      | 25                     | 3.6                   |      | 5.7                   |
| M8 x 205               | 40                    |     | 55                  |     | 9                   | 150                   |                      | 25                     | 3.6                   |      | 5.7                   |
| M10 x 85               | 60                    |     | 75                  |     | 12                  | 5                     |                      | 45                     | 7.6                   |      | 8.9                   |
| M10 x 90               | 60                    |     | 75                  |     | 12                  | 10                    |                      | 45                     | 7.6                   |      | 8.9                   |
| M10 x 100              | 60                    |     | 75                  |     | 12                  | 20                    |                      | 45                     | 7.6                   |      | 8.9                   |
| M10 x 110              | 60                    |     | 75                  |     | 12                  | 30                    |                      | 45                     | 7.6                   |      | 8.9                   |
| M10 x 120              | 60                    |     | 75                  |     | 12                  | 40                    |                      | 45                     | 7.6                   |      | 8.9                   |
| M10 x 130              | 60                    |     | 75                  |     | 12                  | 50                    |                      | 45                     | 7.6                   |      | 8.9                   |
| M10 x 160              | 60                    |     | 75                  |     | 12                  | 80                    |                      | 45                     | 7.6                   |      | 8.9                   |
| M10 x 180              | 60                    |     | 75                  |     | 12                  | 100                   |                      | 45                     | 7.6                   |      | 8.9                   |
| M10 x 220              | 60                    |     | 75                  |     | 12                  | 140                   |                      | 45                     | 7.6                   |      | 8.9                   |
| M12 x 90               | 60                    |     | 75                  |     | 14                  | 5                     |                      | 70                     | 11.2                  |      | 12                    |
| M12 x 95               | 60                    |     | 75                  |     | 14                  | 10                    |                      | 70                     | 11.2                  |      | 12                    |
| M12 x 100              | 60                    | 80  | 75                  | 95  | 14                  | 15                    | 1                    | 70                     | 11.2                  | 14.3 | 12                    |
| M12 x 105              | 60                    | 80  | 75                  | 95  | 14                  | 20                    | 5                    | 70                     | 11.2                  | 14.3 | 12                    |
| M12 x 115              | 60                    | 80  | 75                  | 95  | 14                  | 30                    | 10                   | 70                     | 11.2                  | 14.3 | 12                    |
| M12 x 120              | 60                    | 80  | 75                  | 95  | 14                  | 35                    | 15                   | 70                     | 11.2                  | 14.3 | 12                    |
| M12 x 135              | 60                    | 80  | 75                  | 95  | 14                  | 50                    | 30                   | 70                     | 11.2                  | 14.3 | 12                    |
| M12 x 165              | 60                    | 80  | 75                  | 95  | 14                  | 80                    | 60                   | 70                     | 11.2                  | 14.3 | 12                    |
| M12 x 175              | 60                    | 80  | 75                  | 95  | 14                  | 90                    | 70                   | 70                     | 11.2                  | 14.3 | 12                    |
| M12 x 185              | 60                    | 80  | 75                  | 95  | 14                  | 100                   | 80                   | 70                     | 11.2                  | 14.3 | 12                    |
| M12 x 220              | 60                    | 80  | 75                  | 95  | 14                  | 135                   | 115                  | 70                     | 11.2                  | 14.3 | 12                    |
| M16 x 115              | 80                    |     | 100                 |     | 18                  | 5                     |                      | 120                    | 14.3                  |      | 21.1                  |
| M16 x 125              | 80                    |     | 100                 |     | 18                  | 15                    |                      | 120                    | 14.3                  |      | 21.1                  |
| M16 x 135              | 80                    | 100 | 100                 | 120 | 18                  | 25                    | 5                    | 120                    | 14.3                  | 24   | 21.1                  |
| M16 x 150              | 80                    | 100 | 100                 | 120 | 18                  | 40                    | 20                   | 120                    | 14.3                  | 24   | 21.1                  |
| M16 x 160              | 80                    | 100 | 100                 | 120 | 18                  | 50                    | 30                   | 120                    | 14.3                  | 24   | 21.1                  |
| M16 x 210              | 80                    | 100 | 100                 | 120 | 18                  | 100                   | 80                   | 120                    | 14.3                  | 24   | 21.1                  |
| M20 x 160              | 110                   |     | 150                 |     | 22                  | 5                     |                      | 200                    | 19.8                  |      | 30.9                  |
| M20 x 170              | 110                   |     | 150                 |     | 22                  | 15                    |                      | 200                    | 19.8                  |      | 30.9                  |
| M20 x 185              | 110                   |     | 150                 |     | 22                  | 30                    |                      | 200                    | 19.8                  |      | 30.9                  |
| M20 x 200              | 110                   |     | 150                 |     | 22                  | 45                    |                      | 200                    | 19.8                  |      | 30.9                  |
| M20 x 215              | 110                   |     | 150                 |     | 22                  | 60                    |                      | 200                    | 19.8                  |      | 30.9                  |



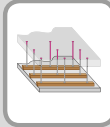
# PTB-PRO HEAVY DUTY THROUGHBOLTS

## ALLOWABLE LOADS - CRACKED CONCRETE - PTB-PRO ZINC PLATED



$$\frac{N_{RK}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_f = 1.4$



M6



M8-M20

| Size - Thread x L [mm] | h <sub>nom</sub> [mm] |     | h <sub>1</sub> [mm] |     | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] |                      | T <sub>inst</sub> [Nm] | N <sub>all</sub> [kN] |     | V <sub>all</sub> [kN] |
|------------------------|-----------------------|-----|---------------------|-----|---------------------|-----------------------|----------------------|------------------------|-----------------------|-----|-----------------------|
|                        | min                   | max | min                 | max |                     | min h <sub>nom</sub>  | max h <sub>nom</sub> |                        | min                   | max |                       |
| M6 x 55                | 35                    |     | 45                  |     | 7                   | 5                     |                      | 10                     | 1.4                   |     | 1.4                   |
| M6 x 60                | 35                    |     | 45                  |     | 7                   | 10                    |                      | 10                     | 1.4                   |     | 1.4                   |
| M6 x 85                | 35                    |     | 45                  |     | 7                   | 35                    |                      | 10                     | 1.4                   |     | 1.4                   |
| M8 x 60                | 40                    |     | 55                  |     | 9                   | 5                     |                      | 25                     | 1.6                   |     | 4.3                   |
| M8 x 65                | 40                    |     | 55                  |     | 9                   | 10                    |                      | 25                     | 1.6                   |     | 4.3                   |
| M8 x 75                | 40                    |     | 55                  |     | 9                   | 20                    |                      | 25                     | 1.6                   |     | 4.3                   |
| M8 x 85                | 40                    |     | 55                  |     | 9                   | 30                    |                      | 25                     | 1.6                   |     | 4.3                   |
| M8 x 95                | 40                    |     | 55                  |     | 9                   | 40                    |                      | 25                     | 1.6                   |     | 4.3                   |
| M8 x 105               | 40                    |     | 55                  |     | 9                   | 50                    |                      | 25                     | 1.6                   |     | 4.3                   |
| M8 x 130               | 40                    |     | 55                  |     | 9                   | 75                    |                      | 25                     | 1.6                   |     | 4.3                   |
| M8 x 155               | 40                    |     | 55                  |     | 9                   | 100                   |                      | 25                     | 1.6                   |     | 4.3                   |
| M8 x 205               | 40                    |     | 55                  |     | 9                   | 150                   |                      | 25                     | 1.6                   |     | 4.3                   |
| M10 x 85               | 60                    |     | 75                  |     | 12                  | 5                     |                      | 45                     | 3.6                   |     | 8.9                   |
| M10 x 90               | 60                    |     | 75                  |     | 12                  | 10                    |                      | 45                     | 3.6                   |     | 8.9                   |
| M10 x 100              | 60                    |     | 75                  |     | 12                  | 20                    |                      | 45                     | 3.6                   |     | 8.9                   |
| M10 x 110              | 60                    |     | 75                  |     | 12                  | 30                    |                      | 45                     | 3.6                   |     | 8.9                   |
| M10 x 120              | 60                    |     | 75                  |     | 12                  | 40                    |                      | 45                     | 3.6                   |     | 8.9                   |
| M10 x 130              | 60                    |     | 75                  |     | 12                  | 50                    |                      | 45                     | 3.6                   |     | 8.9                   |
| M10 x 160              | 60                    |     | 75                  |     | 12                  | 80                    |                      | 45                     | 3.6                   |     | 8.9                   |
| M10 x 180              | 60                    |     | 75                  |     | 12                  | 100                   |                      | 45                     | 3.6                   |     | 8.9                   |
| M10 x 220              | 60                    |     | 75                  |     | 12                  | 140                   |                      | 45                     | 3.6                   |     | 8.9                   |
| M12 x 90               | 60                    |     | 75                  |     | 14                  | 5                     |                      | 70                     | 4.8                   |     | 12                    |
| M12 x 95               | 60                    |     | 75                  |     | 14                  | 10                    |                      | 70                     | 4.8                   |     | 12                    |
| M12 x 100              | 60                    |     | 75                  |     | 14                  | 15                    |                      | 70                     | 4.8                   |     | 12                    |
| M12 x 105              | 60                    | 80  | 75                  | 95  | 14                  | 20                    | 5                    | 70                     | 4.8                   | 4.8 | 12                    |
| M12 x 115              | 60                    | 80  | 75                  | 95  | 14                  | 30                    | 10                   | 70                     | 4.8                   | 4.8 | 12                    |
| M12 x 120              | 60                    | 80  | 75                  | 95  | 14                  | 35                    | 15                   | 70                     | 4.8                   | 4.8 | 12                    |
| M12 x 135              | 60                    | 80  | 75                  | 95  | 14                  | 50                    | 30                   | 70                     | 4.8                   | 4.8 | 12                    |
| M12 x 165              | 60                    | 80  | 75                  | 95  | 14                  | 80                    | 60                   | 70                     | 4.8                   | 4.8 | 12                    |
| M12 x 175              | 60                    | 80  | 75                  | 95  | 14                  | 90                    | 70                   | 70                     | 4.8                   | 4.8 | 12                    |
| M12 x 185              | 60                    | 80  | 75                  | 95  | 14                  | 100                   | 80                   | 70                     | 4.8                   | 4.8 | 12                    |
| M12 x 220              | 60                    | 80  | 75                  | 95  | 14                  | 135                   | 115                  | 70                     | 4.8                   | 4.8 | 12                    |
| M16 x 115              | 80                    |     | 100                 |     | 18                  | 5                     |                      | 120                    | 9.9                   |     | 21.1                  |
| M16 x 125              | 80                    |     | 100                 |     | 18                  | 15                    |                      | 120                    | 9.9                   |     | 21.1                  |
| M16 x 135              | 80                    | 100 | 100                 | 120 | 18                  | 25                    | 5                    | 120                    | 9.9                   | 9.9 | 21.1                  |
| M16 x 150              | 80                    | 100 | 100                 | 120 | 18                  | 40                    | 20                   | 120                    | 9.9                   | 9.9 | 21.1                  |
| M16 x 160              | 80                    | 100 | 100                 | 120 | 18                  | 50                    | 30                   | 120                    | 9.9                   | 9.9 | 21.1                  |
| M16 x 210              | 80                    | 100 | 100                 | 120 | 18                  | 100                   | 80                   | 120                    | 9.9                   | 9.9 | 21.1                  |
| M20 x 160              | 110                   |     | 150                 |     | 22                  | 5                     |                      | 200                    | 7.9                   |     | 30.9                  |
| M20 x 170              | 110                   |     | 150                 |     | 22                  | 15                    |                      | 200                    | 7.9                   |     | 30.9                  |
| M20 x 185              | 110                   |     | 150                 |     | 22                  | 30                    |                      | 200                    | 7.9                   |     | 30.9                  |
| M20 x 200              | 110                   |     | 150                 |     | 22                  | 45                    |                      | 200                    | 7.9                   |     | 30.9                  |
| M20 x 215              | 110                   |     | 150                 |     | 22                  | 60                    |                      | 200                    | 7.9                   |     | 30.9                  |

# PTB-PRO HEAVY DUTY THROUGHBOLTS

## APPLICATIONS

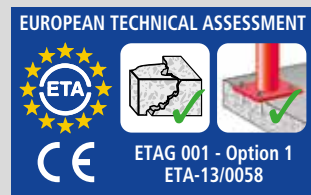
- Steel constructions
- Safety barriers
- Ventilation systems and air conditioning
- Machines
- Fire escapes
- Gates
- Façades
- Approved for outside use

## MATERIALS










See front cover foldout for details.

## APPROVALS

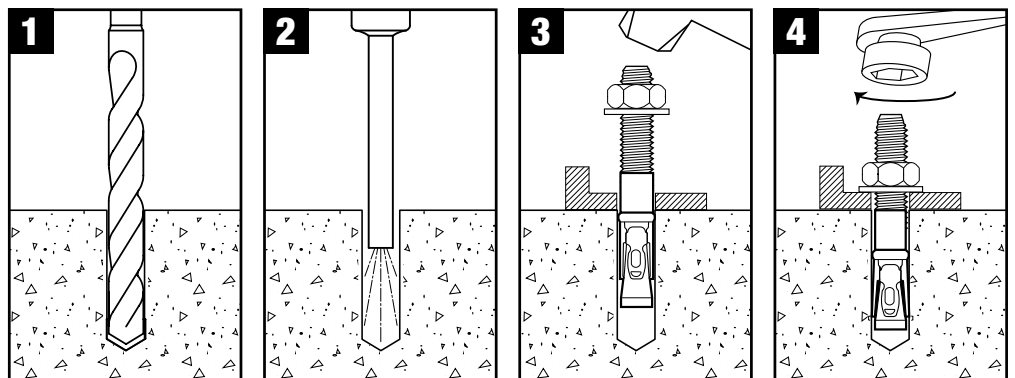


## PRODUCT OVERVIEW - PTB-SS-ETA1-PRO A4 STAINLESS STEEL



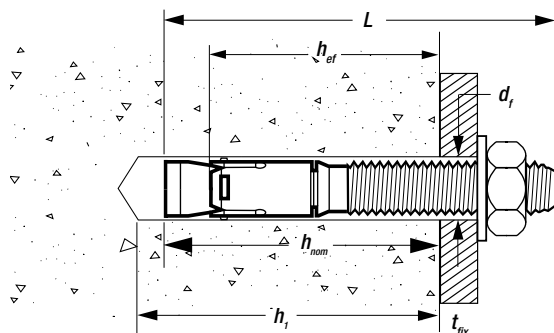
| Cat No.    |  |  Thread Size [mm] |  Length [mm] |  Head Size [mm] |  Max t <sub>fix</sub> [mm] |  Box |  Blister Pack | Pack Qty |
|------------|---|--|---|---|---|---|--|----------|
| DFM1140000 |   | M6 x 55  | 10  | 5   | •   |   |  | 200      |
| DFM1140020 |   | M6 x 85  | 10  | 30  | •   |   |  | 200      |
| DFM1140050 |   | M8 x 50  | 13  | 5   | •   |   |  | 200      |
| DFM1140190 | •   | M8 x 65  | 13  | 10  | •   |   |  | 100      |
| DFM1140200 | •   | M8 x 75  | 13  | 20  | •   |   |  | 100      |
| DFM1140220 | •   | M8 x 85  | 13  | 30  | •   |   |  | 100      |
| DFM1140250 | •   | M8 x 95  | 13  | 40  | •   |   |  | 100      |
| DFM1140270 | •   | M8 x 105   | 13  | 50  | •   |   |  | 100      |
| DFM1140300 | •   | M8 x 120   | 13  | 65  | •   |   |  | 50       |
| DFM1140310 | •   | M8 x 130   | 13  | 75  | •   |   |  | 50       |
| DFM1140350 |   | M10 x 60   | 17  | 5   | •   |   |  | 100      |
| DFM1140360 | •   | M10 x 80   | 17  | 1   | •   |   |  | 50       |
| DFM1140400 | •   | M10 x 85   | 17  | 5   | •   |   |  | 50       |
| DFM1140430 | •   | M10 x 90   | 17  | 10  | •   |   |  | 50       |
| DFM1140450 | •   | M10 x 100  | 17  | 20  | •   |   |  | 50       |
| DFM1140480 | •   | M10 x 110  | 17  | 30  | •   |   |  | 50       |
| DFM1140500 | •   | M10 x 130  | 17  | 50  | •   |   |  | 50       |
| DFM1140530 | •   | M10 x 160  | 17  | 80  | •   |   |  | 50       |
| DFM1140550 | •   | M10 x 180  | 17  | 100   | •   |   |  | 25       |
| DFM1140600 |   | M12 x 80   | 17  | 10  | •   |   |  | 50       |
| DFM1140700 | •   | M12 x 100  | 19  | 15  | •   |   |  | 100      |
| DFM1140750 | •   | M12 x 125  | 19  | 40  | •   |   |  | 25       |
| DFM1140800 | •   | M12 x 135  | 19  | 50  | •   |   |  | 25       |
| DFM1140850 |   | M16 x 100  | 24  | 5   | •   |   |  | 25       |
| DFM1140870 | •   | M16 x 125  | 24  | 15  | •   |   |  | 20       |
| DFM1140900 | •   | M16 x 150  | 24  | 40  | •   |   |  | 20       |
| DFM1140930 |   | M20 x 120  | 30  | 5   | •   |   |  | 10       |
| DFM1140950 |   | M20 x 160  | 30  | 25  | •   |   |  | 10       |

## INSTALLATION INSTRUCTIONS



# PTB-PRO HEAVY DUTY THROUGHBOLTS

## TECHNICAL INFORMATION

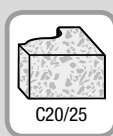


$N_{rec}/N_{all}$

$V_{rec}/V_{all}$

1 kN = 100kg

## RECOMMENDED LOADS - UNCRACKED CONCRETE - PTB-PRO A4 STAINLESS STEEL



$$\frac{N_{RK}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_f = 1.4$

| Size - Thread x L [mm] | $h_{nom}$ [mm] | $h_1$ [mm] | $d_f$ [mm] | $t_{fix}$ [mm] | $T_{inst}$ [Nm] | $N_{rec}$ [kN] | $V_{rec}$ [kN] |
|------------------------|----------------|------------|------------|----------------|-----------------|----------------|----------------|
| M6 x 55                | 35             | 55         | 7          | 5              | 5               | 0.6            | 1.3            |
| M6 x 85                | 40             | 60         | 7          | 30             | 5               | 0.8            | 1.3            |
| M8 x 50                | 30             | 45         | 9          | 5              | 25              | 2.3            | 3.9            |
| M10 x 60               | 35             | 50         | 12         | 5              | 45              | 2.5            | 4.9            |
| M12 x 80               | 40             | 55         | 14         | 10             | 70              | 3.9            | 6.1            |
| M20 x 120              | 80             | 100        | 22         | 5              | 180             | 8              | 12.3           |
| M20 x 160              | 100            | 110        | 22         | 25             | 180             | 12             | 17.1           |

## ALLOWABLE LOADS - UNCRACKED CONCRETE - PTB-SS-ETA1-PRO A4 STAINLESS STEEL



$$\frac{N_{RK}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_f = 1.4$



| Size - Thread x L [mm] | $h_{ef}$ [mm] |     | $h_1$ [mm] |     | $d_f$ [mm] | $t_{fix}$ [mm] |              | $T_{inst}$ [Nm] | $N_{all}$ [kN] |      | $V_{all}$ [kN] |
|------------------------|---------------|-----|------------|-----|------------|----------------|--------------|-----------------|----------------|------|----------------|
|                        | min           | max | min        | max |            | min $h_{ef}$   | max $h_{ef}$ |                 | min            | max  |                |
| M8 x 65                | 40            |     | 55         |     | 9          | 10             |              | 25              | 3.6            |      | 4.9            |
| M8 x 75                | 40            |     | 55         |     | 9          | 20             |              | 25              | 3.6            |      | 4.9            |
| M8 x 85                | 40            |     | 55         |     | 9          | 30             |              | 25              | 3.6            |      | 4.9            |
| M8 x 95                | 40            |     | 55         |     | 9          | 40             |              | 25              | 3.6            |      | 4.9            |
| M8 x 105               | 40            |     | 55         |     | 9          | 50             |              | 25              | 3.6            |      | 4.9            |
| M8 x 120               | 40            |     | 55         |     | 9          | 65             |              | 25              | 3.6            |      | 4.9            |
| M8 x 130               | 40            |     | 55         |     | 9          | 75             |              | 25              | 3.6            |      | 4.9            |
| M10 x 80               | 60            |     | 75         |     | 12         | 1              |              | 45              | 5.7            |      | 8              |
| M10 x 85               | 60            |     | 75         |     | 12         | 5              |              | 45              | 5.7            |      | 8              |
| M10 x 90               | 60            |     | 75         |     | 12         | 10             |              | 45              | 5.7            |      | 8              |
| M10 x 100              | 60            |     | 75         |     | 12         | 20             |              | 45              | 5.7            |      | 8              |
| M10 x 110              | 60            |     | 75         |     | 12         | 30             |              | 45              | 5.7            |      | 8              |
| M10 x 130              | 60            |     | 75         |     | 12         | 50             |              | 45              | 5.7            |      | 8              |
| M10 x 160              | 60            |     | 75         |     | 12         | 80             |              | 45              | 5.7            |      | 8              |
| M10 x 180              | 60            |     | 75         |     | 12         | 100            |              | 45              | 5.7            |      | 8              |
| M12 x 100              | 60            |     | 75         |     | 14         | 15             |              | 70              | 7.1            |      | 11.6           |
| M12 x 125              | 60            | 80  | 75         | 95  | 14         | 40             | 20           | 70              | 7.1            | 9.5  | 11.6           |
| M12 x 135              | 60            | 80  | 75         | 95  | 14         | 50             | 30           | 70              | 7.1            | 9.5  | 11.6           |
| M16 x 125              | 80            |     | 100        |     | 18         | 15             |              | 120             | 9.5            |      | 21.9           |
| M16 x 150              | 80            | 100 | 100        | 120 | 18         | 40             | 20           | 120             | 9.5            | 14.3 | 21.9           |



# PTB-PRO HEAVY DUTY THROUGHBOLTS

ETA ALLOWABLE LOADS - CRACKED CONCRETE - PTB-SS-ETA1-PRO A4 STAINLESS STEEL



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_f = 1.4$



| Size - Thread x L [mm] | h <sub>ef</sub> [mm] |     | h <sub>1</sub> [mm] |     | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] |                     | T <sub>inst</sub> [Nm] | N <sub>all</sub> [kN] |     | V <sub>all</sub> [kN] |
|------------------------|----------------------|-----|---------------------|-----|---------------------|-----------------------|---------------------|------------------------|-----------------------|-----|-----------------------|
|                        | min                  | max | min                 | max |                     | min h <sub>ef</sub>   | max h <sub>ef</sub> |                        | min                   | max |                       |
| M8 x 65                | 40                   |     | 55                  |     | 9                   | 10                    |                     | 25                     | 1.2                   |     | 4.3                   |
| M8 x 75                | 40                   |     | 55                  |     | 9                   | 20                    |                     | 25                     | 1.2                   |     | 4.3                   |
| M8 x 85                | 40                   |     | 55                  |     | 9                   | 30                    |                     | 25                     | 1.2                   |     | 4.3                   |
| M8 x 95                | 40                   |     | 55                  |     | 9                   | 40                    |                     | 25                     | 1.2                   |     | 4.3                   |
| M8 x 105               | 40                   |     | 55                  |     | 9                   | 50                    |                     | 25                     | 1.2                   |     | 4.3                   |
| M8 x 120               | 40                   |     | 55                  |     | 9                   | 65                    |                     | 25                     | 1.2                   |     | 4.3                   |
| M8 x 130               | 40                   |     | 55                  |     | 9                   | 75                    |                     | 25                     | 1.2                   |     | 4.3                   |
| M10 x 80               | 60                   |     | 75                  |     | 12                  | 1                     |                     | 45                     | 3                     |     | 8                     |
| M10 x 85               | 60                   |     | 75                  |     | 12                  | 5                     |                     | 45                     | 3                     |     | 8                     |
| M10 x 90               | 60                   |     | 75                  |     | 12                  | 10                    |                     | 45                     | 3                     |     | 8                     |
| M10 x 100              | 60                   |     | 75                  |     | 12                  | 20                    |                     | 45                     | 3                     |     | 8                     |
| M10 x 110              | 60                   |     | 75                  |     | 12                  | 30                    |                     | 45                     | 3                     |     | 8                     |
| M10 x 130              | 60                   |     | 75                  |     | 12                  | 50                    |                     | 45                     | 3                     |     | 8                     |
| M10 x 160              | 60                   |     | 75                  |     | 12                  | 80                    |                     | 45                     | 3                     |     | 8                     |
| M10 x 180              | 60                   |     | 75                  |     | 12                  | 100                   |                     | 45                     | 3                     |     | 8                     |
| M12 x 100              | 60                   |     | 75                  |     | 14                  | 15                    |                     | 70                     | 4.8                   |     | 11.6                  |
| M12 x 125              | 60                   | 80  | 75                  | 95  | 14                  | 40                    | 20                  | 70                     | 4.8                   | 4.8 | 11.6                  |
| M12 x 135              | 60                   | 80  | 75                  | 95  | 14                  | 50                    | 30                  | 70                     | 4.8                   | 4.8 | 11.6                  |
| M16 x 125              | 80                   |     | 100                 |     | 18                  | 15                    |                     | 120                    | 7.9                   |     | 21.9                  |
| M16 x 150              | 80                   | 100 | 100                 | 120 | 18                  | 40                    | 20                  | 120                    | 7.9                   | 7.9 | 21.9                  |

# PTB-PRO HEAVY DUTY THROUGHBOLTS

## APPLICATIONS

- Piping and heating supports
- Heating pumps
- Ventilation systems and air conditioning
- Safety barriers
- Fire escapes
- Railings
- Suitable for applications where there is a demand for higher corrosion resistance

## MATERIALS



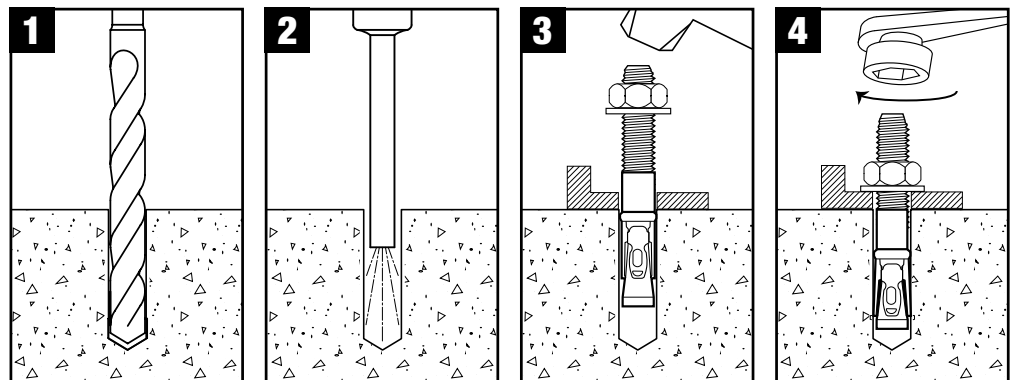
See front cover foldout for details.

## PRODUCT OVERVIEW - PTB-G HOT DIPPED GALVANIZED



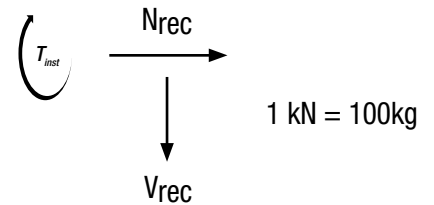
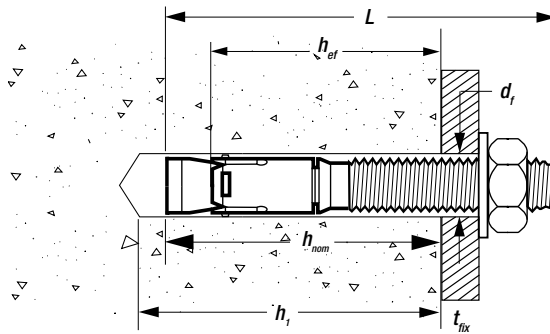
| Cat No.    | Thread Size [mm] | Length [mm] | Head Size [mm] | Max $t_{fix}$ [mm] | Box | Blister Pack | Pack Qty |
|------------|------------------|-------------|----------------|--------------------|-----|--------------|----------|
| DFM1150050 | M8 x 50          |             | 13             | 5                  | •   |              | 100      |
| DFM115005P | M8 x 50          |             | 13             | 5                  |     | •            | 6        |
| DFM1150080 | M8 x 65          |             | 13             | 10                 | •   |              | 100      |
| DFM1150120 | M8 x 85          |             | 13             | 30                 | •   |              | 100      |
| DFM1150160 | M8 x 105         |             | 13             | 50                 | •   |              | 100      |
| DFM1150230 | M10 x 60         |             | 17             | 5                  | •   |              | 100      |
| DFM1150280 | M10 x 90         |             | 17             | 10                 | •   |              | 50       |
| DFM1150320 | M10 x 100        |             | 17             | 20                 | •   |              | 50       |
| DFM1150360 | M10 x 120        |             | 17             | 40                 | •   |              | 50       |
| DFM1150440 | M10 x 160        |             | 17             | 80                 | •   |              | 50       |
| DFM1150250 | M12 x 80         |             | 19             | 5                  | •   |              | 50       |
| DFM1150580 | M12 x 105        |             | 19             | 20                 | •   |              | 25       |
| DFM1150620 | M12 x 120        |             | 19             | 35                 | •   |              | 25       |
| DFM1150640 | M12 x 135        |             | 19             | 50                 | •   |              | 25       |
| DFM1150660 | M12 x 165        |             | 19             | 80                 | •   |              | 25       |
| DFM1150680 | M12 x 175        |             | 19             | 90                 | •   |              | 25       |
| DFM1150730 | M16 x 100        |             | 24             | 5                  | •   |              | 25       |
| DFM1150780 | M16 x 135        |             | 24             | 25                 | •   |              | 20       |
| DFM1150810 | M16 x 160        |             | 24             | 50                 | •   |              | 10       |
| DFM1150830 | M16 x 210        |             | 24             | 100                | •   |              | 10       |
| DFM1150860 | M20 x 120        |             | 30             | 5                  | •   |              | 10       |
| DFM1150850 | M20 x 170        |             | 30             | 35                 | •   |              | 10       |

## INSTALLATION INSTRUCTIONS



# PTB-PRO HEAVY DUTY THROUGHBOLTS

## TECHNICAL INFORMATION



## RECOMMENDED LOADS - UNCRACKED CONCRETE - PTB-G HOT DIPPED GALVANIZED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - Thread x L [mm] | h <sub>ef</sub> [mm] |     | h <sub>1</sub> [mm] |     | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] |                     | T <sub>inst</sub> [Nm] | N <sub>rec</sub> [kN] |      | V <sub>rec</sub> [kN] |
|------------------------|----------------------|-----|---------------------|-----|---------------------|-----------------------|---------------------|------------------------|-----------------------|------|-----------------------|
|                        | min                  | max | min                 | max |                     | min h <sub>ef</sub>   | max h <sub>ef</sub> |                        | min                   | max  |                       |
| M8 x 50                | 30                   |     | 45                  |     | 9                   | 5                     |                     | 25                     | 1.4                   |      | 2.8                   |
| M8 x 65                | 40                   |     | 55                  |     | 9                   | 10                    |                     | 25                     | 2.1                   |      | 3.0                   |
| M8 x 85                | 40                   |     | 55                  |     | 9                   | 30                    |                     | 25                     | 2.1                   |      | 3.0                   |
| M8 x 105               | 40                   |     | 55                  |     | 9                   | 50                    |                     | 25                     | 2.1                   |      | 3.0                   |
| M10 x 60               | 35                   |     | 50                  |     | 12                  | 5                     |                     | 45                     | 1.4                   |      | 3.5                   |
| M10 x 90               | 60                   |     | 75                  |     | 12                  | 10                    |                     | 45                     | 3.1                   |      | 5.6                   |
| M10 x 100              | 60                   |     | 75                  |     | 12                  | 20                    |                     | 45                     | 3.1                   |      | 5.6                   |
| M10 x 120              | 60                   |     | 75                  |     | 12                  | 40                    |                     | 45                     | 3.1                   |      | 5.6                   |
| M10 x 160              | 60                   |     | 75                  |     | 12                  | 80                    |                     | 45                     | 3.1                   |      | 5.6                   |
| M12 x 80               | 35                   |     | 50                  |     | 14                  | 5                     |                     | 70                     | 2                     |      | 3.5                   |
| M12 x 105              | 60                   | 80  | 75                  | 95  | 14                  | 20                    | 5                   | 70                     | 4.6                   | 6.8  | 7.1                   |
| M12 x 120              | 60                   | 80  | 75                  | 95  | 14                  | 35                    | 25                  | 70                     | 4.6                   | 6.8  | 7.1                   |
| M12 x 135              | 60                   | 80  | 75                  | 95  | 14                  | 50                    | 30                  | 70                     | 4.6                   | 6.8  | 7.1                   |
| M12 x 165              | 60                   | 80  | 75                  | 95  | 14                  | 80                    | 60                  | 70                     | 4.6                   | 6.8  | 7.1                   |
| M12 x 175              | 60                   | 80  | 75                  | 95  | 14                  | 90                    | 70                  | 70                     | 4.6                   | 6.8  | 7.1                   |
| M16 x 100              | 45                   |     | 65                  |     | 18                  | 15                    |                     | 120                    | 3.9                   |      | 5.1                   |
| M16 x 135              | 80                   | 100 | 100                 | 120 | 18                  | 25                    | 5                   | 120                    | 11.0                  | 12.9 | 12.0                  |
| M16 x 160              | 80                   | 100 | 100                 | 120 | 18                  | 50                    | 30                  | 120                    | 11.0                  | 12.9 | 12.0                  |
| M16 x 210              | 80                   | 100 | 100                 | 120 | 18                  | 100                   | 80                  | 120                    | 11.0                  | 12.9 | 12.0                  |
| M20 x 120              | 75                   |     | 110                 |     | 22                  | 5                     |                     | 180                    | 7.9                   |      | 15.4                  |
| M20 x 170              | 100                  |     | 135                 |     | 22                  | 35                    |                     | 180                    | 12.2                  |      | 15.4                  |

# XLR®

**SDS-plus®**  
**CARBIDE DRILL BITS**  
 FOR FAST INSTALLATION  
 FROM 5-14 MM DIAMETER



# XR FLEX VOLT®

**DCH334**  
**54V XR**  
**FLEXVOLT**  
**SDS-plus®**  
**HAMMER**



See page 6 for more information



# VTB UNIVERSAL THROUGHBOLTS

MECHANICAL ANCHORS

## APPLICATIONS

- Cost-effective installation where higher loadings aren't required
- Suitable for a variety of base materials e.g limestone and red brick

## MATERIALS



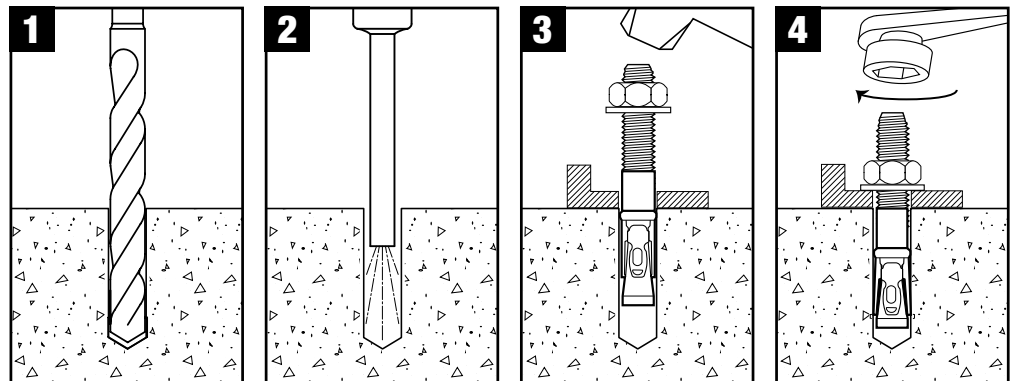
See front cover foldout for details.

## PRODUCT OVERVIEW - VTB-CS ZINC PLATED



| Cat No.    | Thread Size [mm] | Length [mm] | Head Size [mm] | Max $t_{fix}$ [mm] | Box | Blister Pack | Pack Qty |
|------------|------------------|-------------|----------------|--------------------|-----|--------------|----------|
| DFM1110030 | M8 X 100         |             | 13             | 50                 | •   |              | 50       |
| DFM111003P | M8 X 100         |             | 13             | 50                 |     | •            | 4        |
| DFM1110090 | M10 X 90         |             | 17             | 25                 | •   |              | 50       |
| DFM111009P | M10 X 90         |             | 17             | 25                 |     | •            | 2        |
| DFM1110110 | M10 X 100        |             | 17             | 35                 | •   |              | 50       |
| DFM111011P | M10 X 100        |             | 17             | 35                 |     | •            | 2        |
| DFM1110130 | M12 X 100        |             | 19             | 25                 | •   |              | 25       |
| DFM111013P | M12 X 100        |             | 19             | 25                 |     | •            | 2        |
| DFM1110150 | M12 X 110        |             | 19             | 35                 | •   |              | 25       |
| DFM1110170 | M12 X 120        |             | 19             | 45                 | •   |              | 25       |
| DFM111017P | M12 X 120        |             | 19             | 45                 |     | •            | 2        |
| DFM1110190 | M12 X 150        |             | 19             | 75                 | •   |              | 25       |
| DFM111019P | M12 X 150        |             | 19             | 75                 |     | •            | 2        |
| DFM1110210 | M16 X 120        |             | 24             | 30                 | •   |              | 20       |
| DFM1110240 | M16 X 140        |             | 24             | 50                 | •   |              | 20       |

## INSTALLATION INSTRUCTIONS



# XLR

**SDS-plus®**  
**CARBIDE DRILL BITS**  
 FOR FAST INSTALLATION  
 FROM 5-14 MM DIAMETER



# XR FLEXVOLT

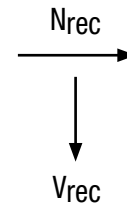
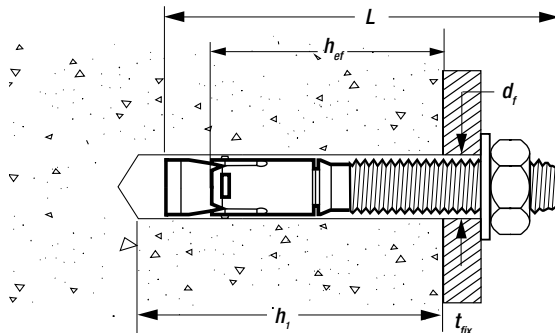
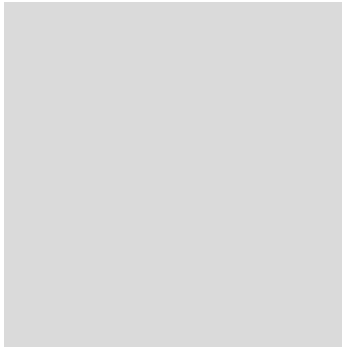
**DCH334**  
**54V XR FLEXVOLT**  
**SDS-plus®**  
**HAMMER**



See page 6 for more information

# VTB UNIVERSAL THROUGHBOLTS

## TECHNICAL INFORMATION



1 kN = 100kg

## RECOMMENDED LOADS - UNCRACKED CONCRETE - VTB-CS ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - Thread x L [mm] | h <sub>ef</sub> [mm] |     | h <sub>1</sub> [mm] |     | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] |                     | T <sub>inst</sub> [Nm] | N <sub>rec</sub> [kN] |     | V <sub>rec</sub> [kN] |
|------------------------|----------------------|-----|---------------------|-----|---------------------|-----------------------|---------------------|------------------------|-----------------------|-----|-----------------------|
|                        | min                  | max | min                 | max |                     | min h <sub>ef</sub>   | max h <sub>ef</sub> |                        | min                   | max |                       |
| M8 x 100               | 30                   | 40  | 50                  | 60  | 9                   | 50                    | 40                  | 15                     | 2                     | 3   | 3.8                   |
| M10 x 90               | 40                   | 50  | 70                  | 80  | 12                  | 25                    | 15                  | 30                     | 3.5                   | 3.6 | 6.3                   |
| M10 x 100              | 40                   | 50  | 70                  | 80  | 12                  | 35                    | 25                  | 30                     | 3.5                   | 3.6 | 6.3                   |
| M12 x 100              | 50                   | 66  | 80                  | 95  | 14                  | 20                    | 4                   | 50                     | 4.7                   | 6.2 | 9.7                   |
| M12 x 110              | 50                   | 66  | 80                  | 95  | 14                  | 30                    | 14                  | 50                     | 4.7                   | 6.2 | 9.7                   |
| M12 x 120              | 50                   | 66  | 80                  | 95  | 14                  | 40                    | 24                  | 50                     | 4.7                   | 6.2 | 9.7                   |
| M12 x 150              | 50                   | 66  | 80                  | 95  | 14                  | 70                    | 54                  | 50                     | 4.7                   | 6.2 | 9.7                   |
| M16 x 120              | 64                   | 79  | 100                 | 115 | 18                  | 16                    | 1                   | 100                    | 8.4                   | 10  | 16                    |
| M16 x 140              | 64                   | 79  | 100                 | 115 | 18                  | 36                    | 21                  | 100                    | 8.4                   | 10  | 16                    |

# FHS FIXED HEAD SLEEVE ANCHORS

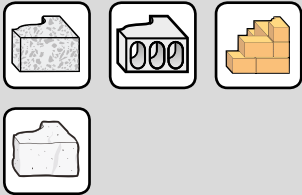
## DESCRIPTION

- Light sleeve anchor for push-through installation
- 4.8 grade steel
- Available from 45-100mm length

## APPLICATIONS

- Piping and heating supports
- Timber framing
- Heavy duty doors and security shutters

## MATERIALS



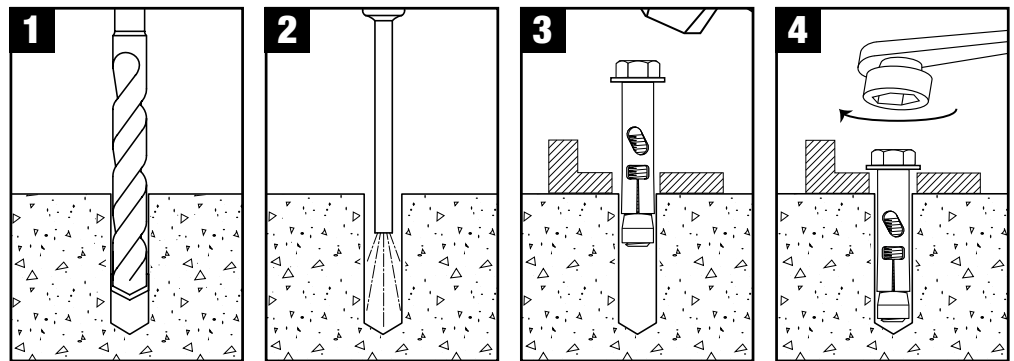
See front cover foldout for details.

## PRODUCT OVERVIEW - FHS ZINC PLATED

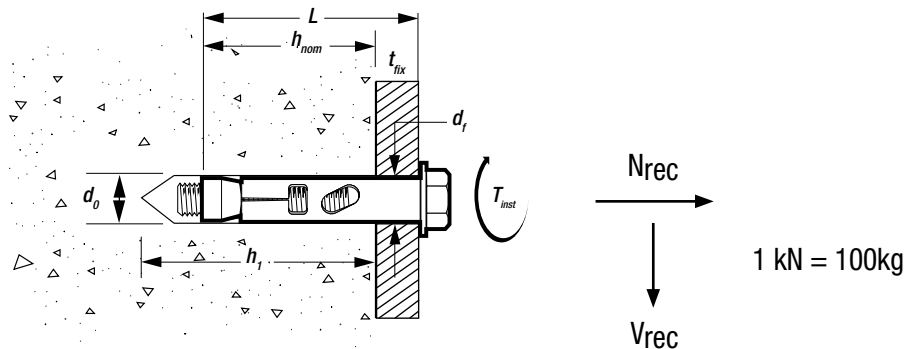


| Cat No.    | Drill Dia. [mm] | Length [mm] | Head Size [mm] | Thread Size [mm] | Max $t_{fix}$ [mm] | Box | Blister Pack | Pack Qty |
|------------|-----------------|-------------|----------------|------------------|--------------------|-----|--------------|----------|
| DFM1210390 | 8 x 45          |             | 10             | 6                | 1                  | •   |              | 100      |
| DFM121039P | 8 x 45          |             | 10             | 6                | 1                  |     | •            | 4        |
| DFM1210450 | 10 x 55         |             | 13             | 8                | 5                  | •   |              | 50       |
| DFM121045P | 10 x 55         |             | 13             | 8                | 5                  |     | •            | 2        |
| DFM1210480 | 10 x 80         |             | 13             | 8                | 30                 | •   |              | 50       |
| DFM1210510 | 10 x 100        |             | 13             | 8                | 50                 | •   |              | 25       |
| DFM121051P | 10 x 100        |             | 13             | 8                | 50                 |     | •            | 2        |
| DFM1210540 | 12 x 65         |             | 16             | 10               | 5                  | •   |              | 25       |
| DFM1210570 | 12 x 80         |             | 16             | 10               | 20                 | •   |              | 25       |

## INSTALLATION INSTRUCTIONS



## TECHNICAL INFORMATION



## RECOMMENDED LOADS - UNCRACKED CONCRETE - FHS ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - $d_0 \times L$ [mm] | $h_{nom}$ [mm] | $h_1$ [mm] | $d_f$ [mm] | $t_{fix}$ [mm] | $T_{inst}$ [Nm] | $N_{rec}$ [kN] | $V_{rec}$ [kN] |
|----------------------------|----------------|------------|------------|----------------|-----------------|----------------|----------------|
| 8 x 45                     | 35             | 50         | 10         | 1              | 6               | 1.6            | 1.5            |
| 10 x 55                    | 40             | 60         | 12         | 5              | 11              | 3.0            | 3.0            |
| 10 x 80                    | 40             | 60         | 12         | 30             | 11              | 3.0            | 3.0            |
| 10 x 100                   | 40             | 60         | 12         | 50             | 11              | 3.0            | 3.0            |
| 12 x 65                    | 50             | 70         | 14         | 5              | 22              | 3.7            | 3.7            |
| 12 x 80                    | 50             | 70         | 14         | 20             | 22              | 3.7            | 3.7            |



# TW TIE WIRE HANGERS

## DESCRIPTION

- Medium duty anchor with eye

## APPLICATIONS

- Suspended ceilings

## MATERIALS



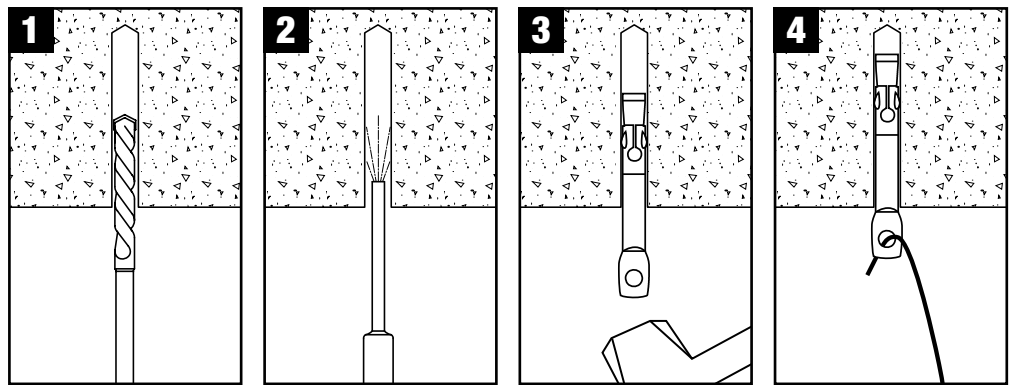
See front cover foldout for details.

## PRODUCT OVERVIEW - TW ZINC PLATED

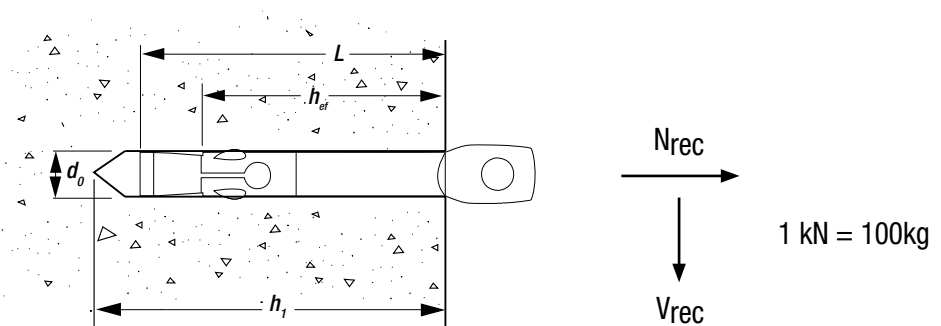


| Cat No.    | Drill Dia. [mm] | Length [mm] | Eye Diameter [mm] | Box | Blister Pack | Pack Qty |
|------------|-----------------|-------------|-------------------|-----|--------------|----------|
| DFM1210600 | 6 x 55          | 6           | 6                 | •   |              | 100      |

## INSTALLATION INSTRUCTIONS



## TECHNICAL INFORMATION



## RECOMMENDED LOADS - UNCRACKED CONCRETE - TW ZINC PLATED

$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - $d_o \times L$ [mm] | $h_{ef}$ [mm] | $h_1$ [mm] | $N_{rec}$ [kN] |
|----------------------------|---------------|------------|----------------|
| 6 x 55                     | 25            | 40         | 0.4            |

# MECHANICAL ANCHORS

## Snake-Pro Self-Tapping Anchors

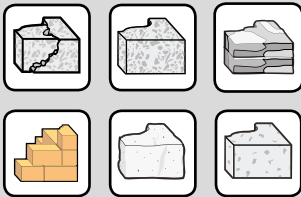
### DESCRIPTION

- Patented (EP1455098B1), internal thread self-tapping anchor with ETA option 1 approval for cracked and uncracked concrete
- Approved for very small edge distances
- Complete grip over total anchor length
- Up to 6 times faster installation in comparison with drop-in anchors
- Each box comes with a drill bit and setting tool

### APPLICATIONS

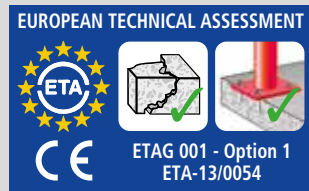
- Suspending conduit
- Cable trays
- Pipe supports
- Fire sprinklers
- Suspended lighting

### MATERIALS



See front cover foldout for details.

### APPROVALS



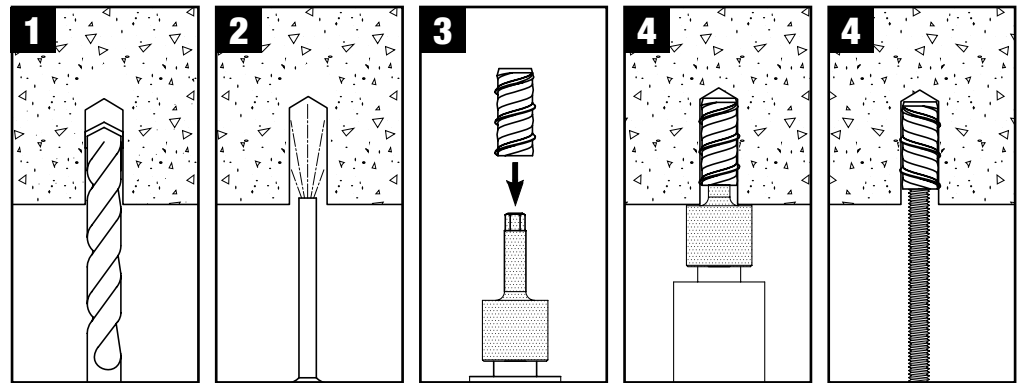
### PRODUCT OVERVIEW - SNAKE-PRO ZINC PLATED



| Cat No.     | ETA | A | B | Thread Size [mm] | Length [mm] | Drill Dia. [mm] | Box | Blister Pack | Pack Qty |
|-------------|-----|---|---|------------------|-------------|-----------------|-----|--------------|----------|
| DFM2310050* | •   |   | • | M8 x 31          |             | 12.7            | •   |              | 50       |
| DFM2310000* | •   | • | • | M10 x 31         |             | 12.7            | •   |              | 50       |
| DFM2310100* |     |   |   | M12 x 42         |             | 19.1            | •   |              | 50       |

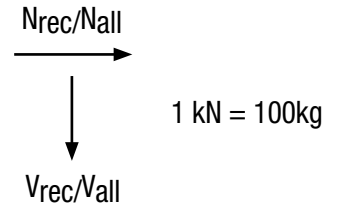
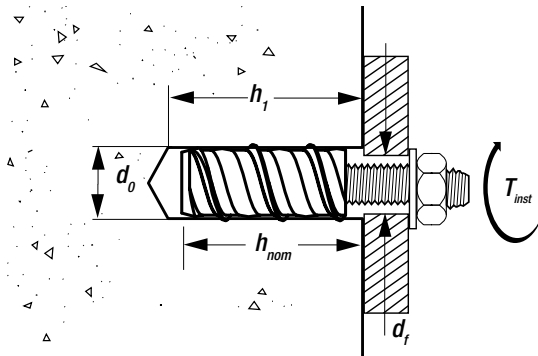
\*Each box comes with a drill bit and setting tool

### INSTALLATION INSTRUCTIONS



# Snake-Pro Self-Tapping Anchors

## TECHNICAL INFORMATION



## RECOMMENDED LOADS - UNCRACKED CONCRETE - SNAKE-PRO ZINC PLATED



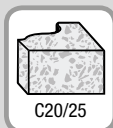
$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - Thread x L (mm) | d <sub>o</sub> [mm] | h <sub>nom</sub> [mm] | h <sub>1</sub> [mm] | T <sub>inst</sub> [Nm] | N <sub>rec</sub> [kN] | V <sub>rec</sub> [kN] |
|------------------------|---------------------|-----------------------|---------------------|------------------------|-----------------------|-----------------------|
| M12 x 42               | 19.1                | 54                    | 60                  | 15                     | 2.5                   | 2.5                   |



## ALLOWABLE LOADS - UNCRACKED CONCRETE - SNAKE-PRO ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_F = 1.4$



| Size - Thread x L (mm) | d <sub>o</sub> [mm] | h <sub>nom</sub> [mm] | h <sub>1</sub> [mm] | T <sub>inst</sub> [Nm] | N <sub>all</sub> [kN] | V <sub>all</sub> [kN] |
|------------------------|---------------------|-----------------------|---------------------|------------------------|-----------------------|-----------------------|
| M8 x 31                | 12.7                | 41                    | 50                  | 10                     | 2.0                   | 2.4                   |
| M10 x 31               | 12.7                | 41                    | 50                  | 10                     | 2.0                   | 2.4                   |



## ALLOWABLE LOADS - CRACKED CONCRETE - SNAKE-PRO ZINC PLATED



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_F = 1.4$



| Size - Thread x L (mm) | d <sub>o</sub> [mm] | h <sub>nom</sub> [mm] | h <sub>1</sub> [mm] | T <sub>inst</sub> [Nm] | N <sub>all</sub> [kN] | V <sub>all</sub> [kN] |
|------------------------|---------------------|-----------------------|---------------------|------------------------|-----------------------|-----------------------|
| M8 x 31                | 12.7                | 41                    | 50                  | 10                     | 1.2                   | 1.4                   |
| M10 x 31               | 12.7                | 41                    | 50                  | 10                     | 1.2                   | 1.4                   |



# DM-PRO® DROP-IN ANCHORS

MECHANICAL ANCHORS

## DESCRIPTION

- Zinc plated internally threaded expansion anchor
- Easy to install anchor with ETA Option 7 approval for uncracked concrete and part 6 approval for cracked concrete
- Fire resistance approval\*
- DM-PRO® (version without lip) is designed for invisible coverage with mortar after use

## APPLICATIONS

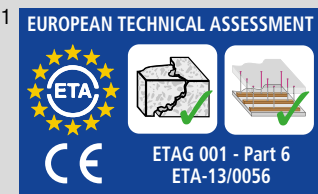
- Electrical fittings and conduit
- Ventilation
- Air conditioning systems
- Suspended ceilings
- Seating
- Barriers and rails

## MATERIALS



See front cover foldout for details.

## APPROVALS



\*M8 - M12 only

## PRODUCT OVERVIEW - DM-LIP-PRO ZINC PLATED



| Cat No.    | ETA |   | Thread Size [mm] | Length [mm] | Drill Dia. [mm] | Box | Blister Pack | Pack Qty |
|------------|-----|---|------------------|-------------|-----------------|-----|--------------|----------|
|            | 1   | 2 |                  |             |                 |     |              |          |
| DFM2110000 | •   |   | M6 x 25          |             | 8               | •   |              | 100      |
| DFM211010S | •   | • | M8 x 30          |             | 10              | •   |              | 50       |
| DFM2110100 | •   | • | M8 x 30          |             | 10              | •   |              | 100      |
| DFM211015S | •   | • | M10 x 40         |             | 12              | •   |              | 50       |
| DFM2110150 | •   | • | M10 x 40         |             | 12              | •   |              | 100      |
| DFM211020S | •   | • | M12 x 50         |             | 16              | •   |              | 50       |
| DFM2110200 | •   | • | M12 x 50         |             | 16              | •   |              | 100      |
| DFM2110300 |     | • | M16 x 65         |             | 20              | •   |              | 25       |
| DFM2110250 |     |   | M20 x 80         |             | 25              | •   |              | 25       |

## PRODUCT OVERVIEW - DM-PRO® ZINC PLATED



| Cat No.    | ETA |   | Thread Size [mm] | Length [mm] | Drill Dia. [mm] | Box | Blister Pack | Pack Qty |
|------------|-----|---|------------------|-------------|-----------------|-----|--------------|----------|
|            | 1   | 2 |                  |             |                 |     |              |          |
| DFM2110500 | •   |   | M6 x 25          |             | 8               | •   |              | 100      |
| DFM211055S | •   | • | M8 x 30          |             | 10              | •   |              | 50       |
| DFM2110550 | •   | • | M8 x 30          |             | 10              | •   |              | 100      |
| DFM211060S | •   | • | M10 x 40         |             | 12              | •   |              | 50       |
| DFM2110600 | •   | • | M10 x 40         |             | 12              | •   |              | 100      |
| DFM211065S | •   | • | M12 x 50         |             | 16              | •   |              | 50       |
| DFM2110650 | •   | • | M12 x 50         |             | 16              | •   |              | 100      |
| DFM2110700 |     | • | M16 x 65         |             | 20              | •   |              | 25       |
| DFM2110750 |     |   | M20 x 80         |             | 25              | •   |              | 25       |

# DM-PRO® DROP-IN ANCHORS

## DESCRIPTION

- Internally threaded expansion anchor
- Easy to install anchor with ETA Option 7 approval for uncracked concrete and part 6 approval for cracked concrete (zinc plated and stainless steel only)
- Fire resistance approval\*
- Approved for applications where there is a demand for higher corrosion resistance

## APPLICATIONS

- Electrical fittings and conduit
- Ventilation
- Air conditioning systems
- Suspended ceilings
- Seating
- Barriers and rails

## MATERIALS



See front cover foldout for details.

## APPROVALS

1 EUROPEAN TECHNICAL ASSESSMENT

ETAG 001 - Part 6  
ETA-13/0056

2 EUROPEAN TECHNICAL ASSESSMENT

ETAG 001 - Option 7  
ETA-13/0057



\*M8 - M12 only

## PRODUCT OVERVIEW - DM-SS-PRO A4 STAINLESS STEEL



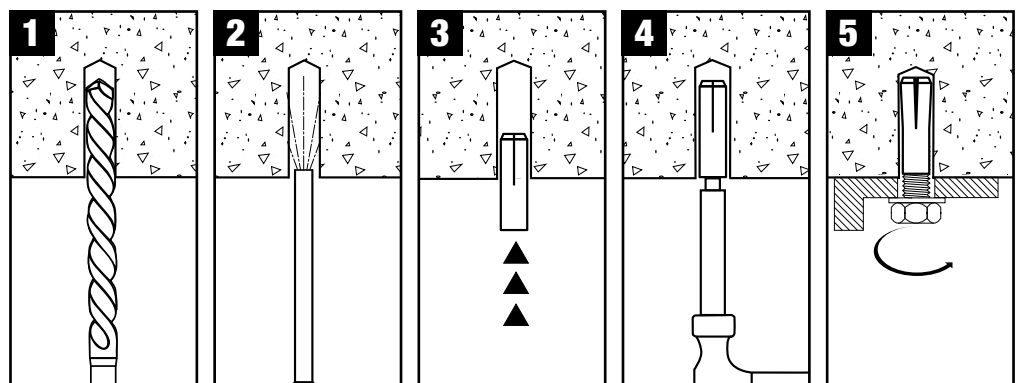
| Cat No.    | ETA |   | Thread Size [mm] | Length [mm] | Drill Dia. [mm] | Box | Blister Pack | Pack Qty |
|------------|-----|---|------------------|-------------|-----------------|-----|--------------|----------|
|            | 1   | 2 |                  |             |                 |     |              |          |
| DFM2120000 | •   |   | M6 x 25          |             | 8               | •   |              | 100      |
| DFM2120050 | •   | • | M8 x 30          |             | 10              | •   |              | 100      |
| DFM2120100 | •   | • | M10 x 40         |             | 12              | •   |              | 100      |
| DFM2120150 | •   | • | M12 x 50         |             | 16              | •   |              | 100      |
| DFM2120200 |     | • | M16 x 65         |             | 20              | •   |              | 25       |
| DFM2120250 |     |   | M20 x 80         |             | 25              | •   |              | 25       |

## PRODUCT OVERVIEW - SETTING TOOLS



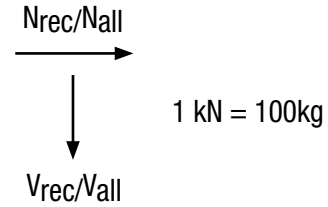
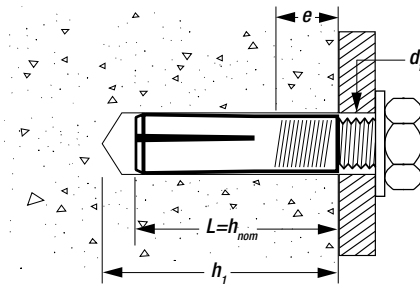
| Cat No.    | Anchor Size [mm] | Box | Blister Pack | Pack Qty |
|------------|------------------|-----|--------------|----------|
|            |                  |     |              |          |
| DFM2100060 | M8               | •   |              | 1        |
| DFM2100110 | M10              | •   |              | 1        |
| DFM2100160 | M12              | •   |              | 1        |
| DFM2100210 | M16              | •   |              | 1        |
| DFM2100260 | M20              | •   |              | 1        |

## INSTALLATION INSTRUCTIONS



# DM-PRO® DROP-IN ANCHORS

## TECHNICAL INFORMATION



## RECOMMENDED LOADS - UNCRACKED CONCRETE - DM-PRO®



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - Thread x L [mm]                  | d <sub>f</sub> [mm] | h <sub>1</sub> [mm] | e [mm] | N <sub>rec</sub> [kN] | V <sub>rec</sub> [kN] |
|---|---------------------|---------------------|--------|-----------------------|-----------------------|
| <b>DM-LIP-PRO - ZINC PLATED</b>         |                     |                     |        |                       |                       |
| M20 x 80                                | 22                  | 85                  | 32     | 10.2                  | 17.8                  |
| <b>DM-PRO® - ZINC PLATED</b>            |                     |                     |        |                       |                       |
| M20 x 80                                | 22                  | 85                  | 32     | 10.2                  | 17.8                  |
| <b>DM-SS-PRO - A4 - STAINLESS STEEL</b> |                     |                     |        |                       |                       |
| M20 x 80                                | 22                  | 85                  | 32     | 10.2                  | 17.8                  |



## ALLOWABLE LOADS - UNCRACKED CONCRETE - DM-PRO®



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_f = 1.4$



| Size - Thread x L [mm]                  | d <sub>f</sub> [mm] | h <sub>1</sub> [mm] | e [mm] | N <sub>all</sub> [kN] | V <sub>all</sub> [kN] |
|---|---------------------|---------------------|--------|-----------------------|-----------------------|
| <b>DM-LIP-PRO - ZINC PLATED</b>         |                     |                     |        |                       |                       |
| M8 x 30                                 | 9                   | 32                  | 13     | 3.9                   | 3.1                   |
| M10 x 40                                | 12                  | 42                  | 17     | 3.6                   | 4.2                   |
| M12 x 50                                | 14                  | 53                  | 22     | 4.1                   | 5.7                   |
| M16 x 65                                | 18                  | 68                  | 30     | 4.1                   | 11.4                  |
| <b>DM-PRO® - ZINC PLATED</b>            |                     |                     |        |                       |                       |
| M8 x 30                                 | 9                   | 32                  | 13     | 3.9                   | 3.1                   |
| M10 x 40                                | 12                  | 42                  | 17     | 3.6                   | 4.2                   |
| M12 x 50                                | 14                  | 53                  | 22     | 4.1                   | 5.7                   |
| M16 x 65                                | 18                  | 68                  | 30     | 4.1                   | 11.4                  |
| <b>DM-SS-PRO - A4 - STAINLESS STEEL</b> |                     |                     |        |                       |                       |
| M8 x 30                                 | 9                   | 32                  | 13     | 3.9                   | 3.5                   |
| M10 x 40                                | 12                  | 42                  | 17     | 3.6                   | 4.5                   |
| M12 x 50                                | 14                  | 53                  | 22     | 4.1                   | 5.7                   |
| M16 x 65                                | 18                  | 68                  | 30     | 4.1                   | 11.4                  |

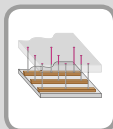
# DM-PRO® DROP-IN ANCHORS

## ALLOWABLE LOADS - CRACKED CONCRETE - DM-PRO®



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_f = 1.4$



| Size - Thread<br>x L [mm]               | d <sub>f</sub> [mm] | h <sub>1</sub> [mm] | e [mm] | N <sub>all</sub> [kN] | V <sub>all</sub> [kN] |
|---|---------------------|---------------------|--------|-----------------------|-----------------------|
| <b>DM-LIP-PRO - ZINC PLATED</b>         |                     |                     |        |                       |                       |
| M6 x 25                                 | 7                   | 26                  | 11     | 0.6                   | 0.6                   |
| M8 x 30                                 | 9                   | 32                  | 13     | 0.6                   | 0.6                   |
| M10 x 40                                | 12                  | 42                  | 17     | 1.4                   | 1.4                   |
| M12 x 50                                | 14                  | 53                  | 22     | 1.7                   | 1.7                   |
| <b>DM-PRO® - ZINC PLATED</b>            |                     |                     |        |                       |                       |
| M6 x 25                                 | 7                   | 26                  | 11     | 0.6                   | 0.6                   |
| M8 x 30                                 | 9                   | 32                  | 13     | 0.6                   | 0.6                   |
| M10 x 40                                | 12                  | 42                  | 17     | 1.4                   | 1.4                   |
| M12 x 50                                | 14                  | 53                  | 22     | 1.7                   | 1.7                   |
| <b>DM-SS-PRO - A4 - STAINLESS STEEL</b> |                     |                     |        |                       |                       |
| M6 x 25                                 | 7                   | 26                  | 11     | 0.6                   | 0.6                   |
| M8 x 30                                 | 9                   | 32                  | 13     | 0.6                   | 0.6                   |
| M10 x 40                                | 12                  | 42                  | 17     | 1.4                   | 1.4                   |
| M12 x 50                                | 14                  | 53                  | 22     | 1.7                   | 1.7                   |

# XLR®

**SDS-max®**  
**CARBIDE DRILL BITS**  
 FOR FAST INSTALLATION  
 FROM 16-42 MM DIAMETER



# XR FLEX VOLT®

**DCH481**  
 54V XR  
 FLEXVOLT  
 SDS-max®  
 HAMMER



See page 6 for more information



# MECHANICAL ANCHORS

## SPIKE™ MUSHROOM HEAD

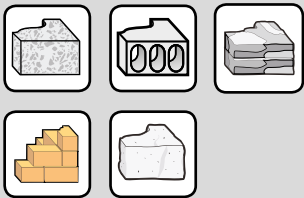
### DESCRIPTION

- One-piece, tamper-proof vibration resistant anchor in 8.2 grade steel with mushroom head
- Pre-expanded anchor design allows for easy installation

### APPLICATIONS

- Railings
- Lattice work
- Street furniture
- Metal track attachments
- Cable trays and struts

### MATERIALS



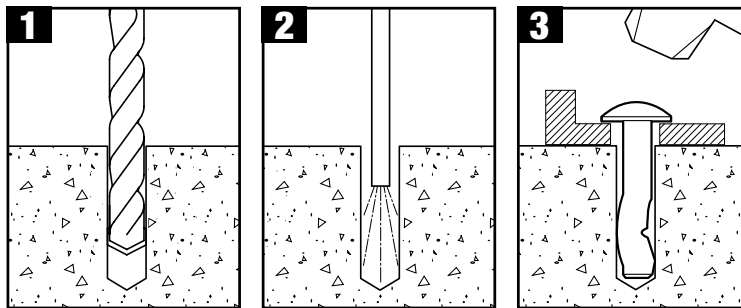
See front cover foldout for details.

### PRODUCT OVERVIEW - SPIKE™ ZINC PLATED AND STAINLESS STEEL

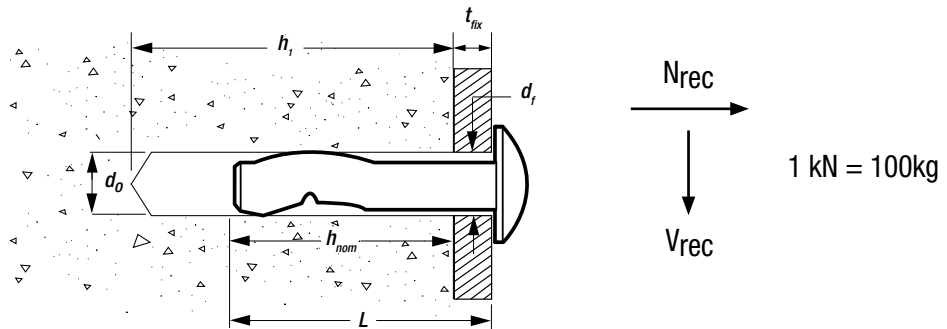


| Cat No.            | Drill Dia. [mm] | Length [mm] | Max $t_{fix}$ [mm] | Box | Blister Pack | Pack Qty |
|--------------------|-----------------|-------------|--------------------|-----|--------------|----------|
| <b>ZINC PLATED</b> |                 |             |                    |     |              |          |
| DFM3110240         | 5 x 32          |             | 10                 | •   |              | 100      |
| DFM3110280         | 5 x 38          |             | 16                 | •   |              | 100      |

### INSTALLATION INSTRUCTIONS



### TECHNICAL INFORMATION



### RECOMMENDED LOADS - UNCRACKED CONCRETE - SPIKE™ ZINC PLATED AND STAINLESS STEEL

$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - $d_o \times L$ [mm] | $h_{nom}$ [mm] | $t_{fix}$ [mm] | $h_1$ [mm] | $d_f$ [mm] | $N_{rec}$ [kN] | $V_{rec}$ [kN] |
|----------------------------|----------------|----------------|------------|------------|----------------|----------------|
| <b>ZINC PLATED</b>         |                |                |            |            |                |                |
| 5 x 32                     | 22             | 10             | 32         | 6          | 0.5            | 0.5            |
| 5 x 38                     | 22             | 16             | 32         | 6          | 0.5            | 0.5            |

# SPIKE™ TIE WIRE

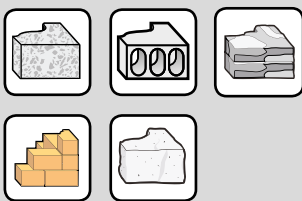
## DESCRIPTION

- One-piece, vibration resistant anchor in 8.2 grade steel with eye
- Pre-expanded anchor design allows for easy installation

## APPLICATIONS

- Suspended ceilings
- Wire hangers

## MATERIALS



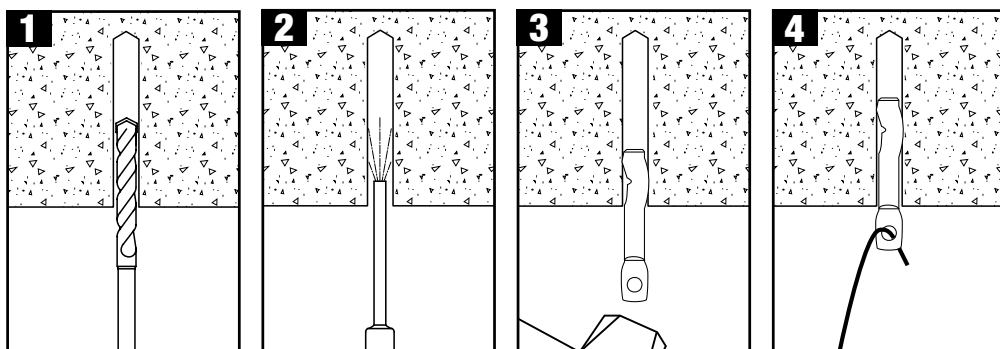
See front cover foldout for details.

## PRODUCT OVERVIEW - SPIKE™ ZINC PLATED

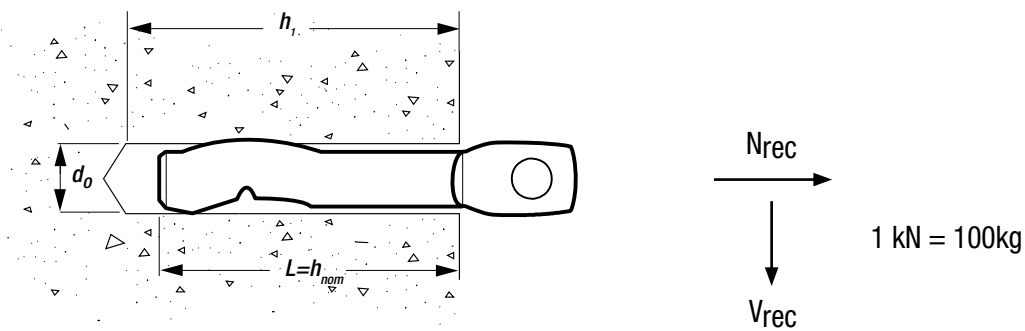


| Cat No.    | Drill Dia. [mm] | Length [mm] | Eye Diameter [mm] | Box | Blister Pack | Pack Qty |
|------------|-----------------|-------------|-------------------|-----|--------------|----------|
| DFM3110000 | 5               | 30          | 6                 | •   |              | 100      |

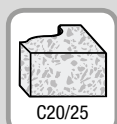
## INSTALLATION INSTRUCTIONS



## TECHNICAL INFORMATION



## RECOMMENDED LOADS - UNCRACKED CONCRETE - SPIKE™ ZINC PLATED



$$\frac{N_{RK}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$\gamma_M = 2.1 \quad \gamma_F = 1.4$

| Size - $d_o \times L$ [mm] | $h_{nom}$ [mm] | $h_1$ [mm] | $N_{rec}$ [kN] |
|----------------------------|----------------|------------|----------------|
| 5 x 30                     | 30             | 40         | 0.4            |

# PBZ STEEL WEDGE NAILS







MECHANICAL ANCHORS

## DESCRIPTION

- Steel wedge nail with ETA part 6 approval for redundant systems
- Fire resistance approved
- Hammer set anchor for push through installation

## PRODUCT OVERVIEW - BSC-PBZ-PRO

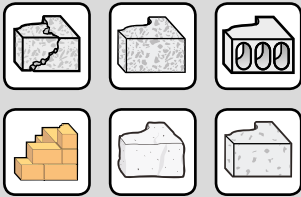


| Cat No.    |  |  Drill Dia. [mm] |  Length [mm] |  Max t <sub>fix</sub> [mm] |  Box |  Blister Pack | Pack Qty |
|------------|---|---|---|--|---|--|----------|
| DFM3310000 | •   | 6 x 35  | 35  | 5  | •   |  | 200      |
| DFM3310050 | •   | 6 x 65  | 65  | 35   | •   |  | 100      |

## APPLICATIONS

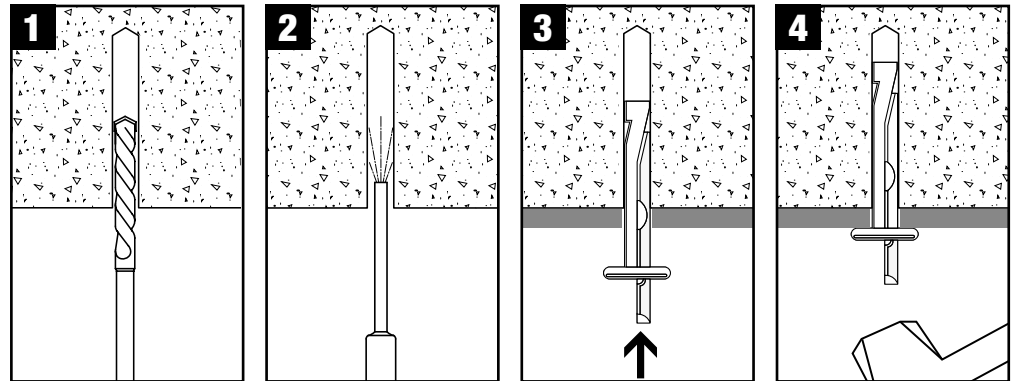
- Metal profiles
- Suspended ceiling brackets
- Angle brackets

## MATERIALS

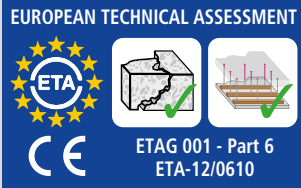


See front cover foldout for details.

## INSTALLATION INSTRUCTIONS

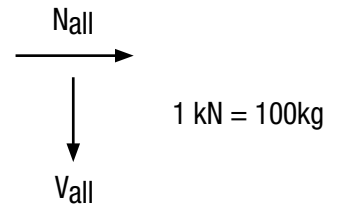
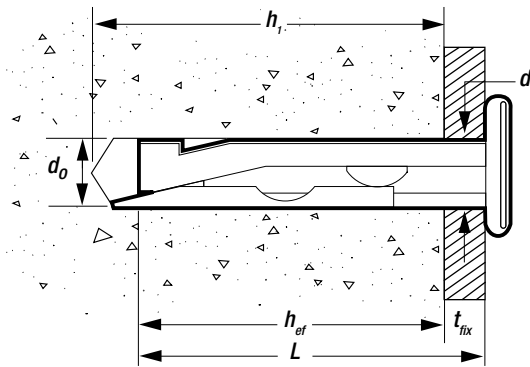
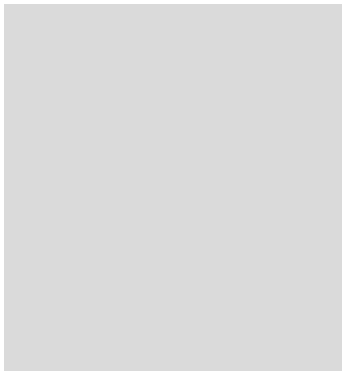


## APPROVALS



# PBZ STEEL WEDGE NAILS

## TECHNICAL INFORMATION

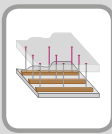


## ETA ALLOWABLE LOADS - CRACKED CONCRETE - BSC-PBZ-PRO



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{all}$$

$\gamma_t = 1.4$



| Size - d <sub>0</sub> x L [mm] | h <sub>ef</sub> [mm] | h <sub>1</sub> [mm] | d <sub>f</sub> [mm] | t <sub>fix</sub> [mm] | N <sub>all</sub> & V <sub>all</sub> [kN] |
|--------------------------------|----------------------|---------------------|---------------------|-----------------------|--|
| 6 x 35                         | 30                   | 40                  | 7                   | 5                     | 1.4                                      |
| 6 x 65                         | 30                   | 40                  | 7                   | 35                    | 1.4                                      |

# EXTREME®

**MASONRY DRILL BITS  
ROUND SHANK  
PERCUSSION**

**UNIQUE DESIGN FOR  
MAXIMUM DURABILITY  
WITH AN ANTI-SLIP SHANK**

**2x** LONG LIFE



**DCD996  
18V XR LI-ION  
BRUSHLESS  
PREMIUM  
HAMMER  
DRILL DRIVER**



Visit [www.DeWALT.com](http://www.DeWALT.com) for more information



# AERATED CONCRETE ANCHORS

MECHANICAL ANCHORS

## DESCRIPTION

- Removeable tension-free fastening for lightweight block
- Spiral thread cuts a positive fit into the block with no spalling of the plastered surface
- The interrupted thread ensures removal of waste material for easier installation
- Simple and quick to install with allen keys
- Flexible screw choice - suitable for both wood and metric screws
- Approved for use in Thermalite™, Celcon™, Thomas Armstrong®, and Lignacite™ blocks

## APPLICATIONS

- Pictures
- Shelves
- Letter boxes
- Motion sensors
- Lighting
- Mirror cabinets
- Signs
- Cable and pipe clamps

## MATERIALS



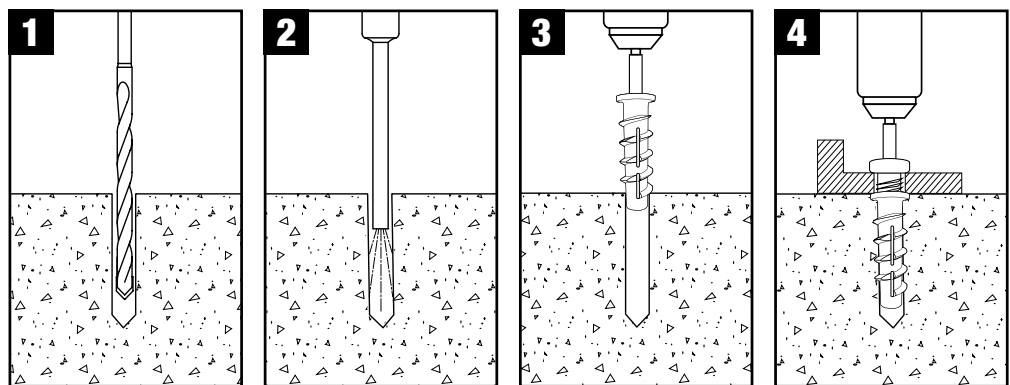
See front cover foldout for details.

## PRODUCT OVERVIEW

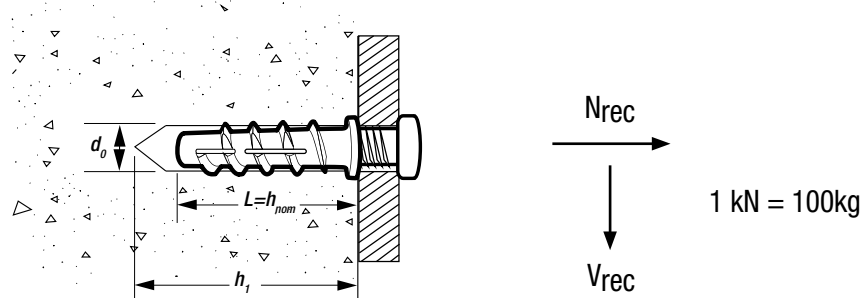


| Cat No.    | Thread Size [mm] | Screw Dia. [mm] | Drill Dia. [mm] | Length [mm] | Allen Key [mm] | Box | Blister Pack | Pack Qty |
|------------|------------------|-----------------|-----------------|-------------|----------------|-----|--------------|----------|
| DFM3450100 | M6 x 5-6 x 10    |                 |                 | 50          | 6              | •   |              | 50       |
| DFM345010P | M6 x 5-6 x 10    |                 |                 | 50          | 6              |     | •            | 4        |
| DFM3450200 | M8 x 8 x 12      |                 |                 | 60          | 8              | •   |              | 50       |
| DFM345020P | M8 x 8 x 12      |                 |                 | 60          | 8              |     | •            | 4        |
| DFM3450300 | M10 x 8-10 x 14  |                 |                 | 70          | 10             | •   |              | 40       |
| DFM345030P | M10 x 8-10 x 14  |                 |                 | 70          | 10             |     | •            | 4        |

## INSTALLATION INSTRUCTIONS



## TECHNICAL INFORMATION



## RECOMMENDED LOADS - AERATED CONCRETE ANCHOR



$$\frac{N_{Rk}}{\gamma_M \cdot \gamma_F} = N_{rec}$$

$$\gamma_M = 2.1 \quad \gamma_F = 1.4$$

| Size - Thread x Screw dia x d <sub>0</sub> [mm] | h <sub>1</sub> [mm] | h <sub>nom</sub> [mm] | N <sub>rec</sub> & V <sub>rec</sub> [kN] |
|---|---------------------|-----------------------|--|
| M6 x 5-6 x 10                                   | 60                  | 50                    | 0.2                                      |
| M8 x 8 x 12                                     | 70                  | 60                    | 0.3                                      |
| M10 x 8-10 x 14                                 | 80                  | 70                    | 0.4                                      |