



Solvent Cements Product
Low VOC Solvent Cements, Primers & Accessories

Low VOC Solvent Cements, Primers & Accessories



PRODUCT

Contact Spears® for any Information not found.

Solvent Cements Product PVC Low VOC Cements



Professional grade solvent cements developed for contractors' essential needs in joining PVC, CPVC and ABS pipe and fittings.

- NSF® Certified & Listed for use in piping applications such as potable water, turf, irrigation, pool & spa, industrial, plumbing, DWV, and/or sewer, plus special applications including fire protection, chemical waste, and ultra-pure water.
- Meets ASTM Standards for solvent cements and primers used for plastic pipe installation.
- Environmentally friendly. LEED® Compliant (Leadership in Energy and Environmental Design). Credit can be gained through the use of Spears® Low VOC products. This program, developed by the US Green Building Council, uses SCAQMD Rule 1168 as a benchmark to qualify one credit toward LEED® certification for green building.

PVC Low VOC Cements

Regular, Medium, heavy and extra heavy bodied cements are specifically formulated for PVC pipe in virtually every schedule and in sizes with interference fit to 30" diameter.

- Low VOC emissions comply with *SCAQMD Rule 1168/316A*
- 3-Year Shelf Life



PVC-00 CLEAR: Regular bodied, fast setting PVC cement for all classes and schedules (except Schedule 80) with interference fit through 4". Excellent for plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-00 Clear Regular Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC00C-005	1/4 Pint	24	0	705	7.63
PVC00C-010	1/2 Pint	24	0	705	11.11
PVC00C-020	Pint	12	0	705	17.11
PVC00C-030	Quart	12	0	705	28.86
PVC00C-040	Gallon	6	0	705	93.72



PVC-02 CLEAR: Regular bodied, fast setting PVC cement for all classes and schedules (except Schedule 80) with interference fit through 4" diameter. Goes on clear, dries clearest and is slightly thicker than PVC-00. Excellent for plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-02 Clear Regular Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC02C-005	1/4 Pint	24	0	705	8.47
PVC02C-010	1/2 Pint	24	0	705	12.35
PVC02C-020	Pint	12	0	705	19.00
PVC02C-030	Quart	12	0	705	32.06
PVC02C-040	Gallon	6	0	705	104.02

For Technical Information See Solvent Cements



Solvent Cements Product PVC Low VOC Cements

PVC Low VOC Cements



PVC-05 CLEAR/GRAY: Medium bodied, fast setting, PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter in industrial, plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code, CSA (Gray Only) B137.3, B181.2.

PVC-05 Clear Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC05C-005	1/4 Pint	24	0	705	8.62
PVC05C-010	1/2 Pint	24	0	705	12.46
PVC05C-020	Pint	12	0	705	21.88
PVC05C-030	Quart	12	0	705	34.80
PVC05C-040	Gallon	6	0	705	118.59

For Technical Information See Solvent Cements



PVC-05 Gray Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC05G-005	1/4 Pint	24	0	705	8.77
PVC05G-010	1/2 Pint	24	0	705	12.88
PVC05G-020	Pint	12	0	705	24.02
PVC05G-030	Quart	12	0	705	40.47
PVC05G-040	Gallon	6	0	705	136.58



PVC-21 BLUE: Medium bodied, fast setting, high strength PVC cement. It is suitable for use on rigid PVC with interference fit Schedule 40 thru 6" and Schedule 80 thru 4". Can be used without primer on PVC Schedule 40 and SDR pressure water piping systems through 4" if local code permits. Do not use PVC-21 without primer in any other application, schedule, or size such as Schedule 80 industrial applications. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-21 Blue Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC21B-005	1/4 Pint	24	0	705	9.21
PVC21B-010	1/2 Pint	24	0	705	15.15
PVC21B-020	Pint	12	0	705	25.93
PVC21B-030	Quart	12	0	705	43.57
PVC21B-040	Gallon	6	0	705	149.75

For Technical Information See Solvent Cements



PVC-25 AQUA BLUE WET-N-DRY: (will fade to CLEAR in sunlight) Medium bodied, very fast setting PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter. Formulated for wet conditions and quick pressurization. Designed for irrigation, plumbing, and pool & spa applications. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-25 Aqua Blue Wet-N-Dry Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC25B-005	1/4 Pint	24	0	705	9.21
PVC25B-010	1/2 Pint	24	0	705	14.95
PVC25B-020	Pint	12	0	705	25.46
PVC25B-030	Quart	12	0	705	42.64
PVC25B-040	Gallon	6	0	705	147.07

Solvent Cements Product
PVC Low VOC Cements



PVC Low VOC Cements



PVC-26 BLUE POOL-PRO™: (will fade to CLEAR in sunlight) Medium bodied, very fast setting PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter. Specially formulated for pool maintenance and repair - wet or quick pressurization conditions. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-26 Blue POOL-PRO™ Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC26B-005	1/4 Pint	24	0	705	9.21
PVC26B-010	1/2 Pint	24	0	705	14.95
PVC26B-020	Pint	12	0	705	25.46
PVC26B-030	Quart	12	0	705	42.64
PVC26B-040	Gallon	6	0	705	147.07



PVC-27 CLEAR COLD-N-HOT: Medium bodied, very fast setting, PVC cement for all classes and schedules with interference fit through 6" diameter, Schedule 80 through 4" diameter. Formulated for -15°F to 110°F (-26°C to 43°C) weather conditions. Designed for industrial, plumbing, irrigation, pool & spa, electrical conduit and PVC foam core pipe. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-27 Clear Cold-N-Hot Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC27C-020	Pint	12	0	705	26.58
PVC27C-030	Quart	12	0	705	44.75
PVC27C-040	Gallon	6	0	705	155.22



PVC-37 EverTUFF® TURF™ BLUE: Medium Bodied, very fast setting. PVC cement for all classes and schedules with interference fit through 6" diameter, Schedule 80 through 4" diameter. Formulated for wet conditions. Designed with slightly higher viscosity for use with demanding Turf, Agriculture and Well Casing applications. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, W, U.P. Code.

PVC-37 EverTUFF® TURF™ BLUE

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC37B-005	1/4 Pint	24	0	705	9.21
PVC37B-010	1/2 Pint	24	0	705	15.15
PVC37B-020	Pint	12	0	705	25.93
PVC37B-030	Quart	12	0	705	43.57
PVC37B-040	Gallon	6	0	705	149.75



PVC-50 HOT BLUE: Medium bodied, very fast setting, high strength PVC cement. Can be used on PVC with interference fit for Schedule 40 thru 6" and Schedule 80 thru 4". Hot Blue premium all-weather formulation is excellent for use in challenging conditions including wet, damp or cold temperatures in irrigation, plumbing DWV, pool & spa, and non-pressure applications. PVC-50 may be used without primer on Schedule 40 pipe and fittings if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-50 HOT BLUE Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC50B-005	1/4 Pint	24	0	705	8.29
PVC50B-010	1/2 Pint	24	0	705	13.66
PVC50B-020	Pint	12	0	705	23.37
PVC50B-030	Quart	12	0	705	39.24
PVC50B-040	Gallon	6	0	705	134.92



Solvent Cements Product PVC Low VOC Cements

PVC Low VOC Cements



PVC-95 CLEAR/BLUE Flexible: Medium bodied, fast setting PVC cement specially formulated for use on flex-to-flex and flex-to-rigid PVC connections with interference fit through 6" and Schedule 80 through 3". Maintains high-strength, flexible joints. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-95 Clear Medium Body Flexible PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC95C-005	1/4 Pint	24	0	705	10.45
PVC95C-010	1/2 Pint	24	0	705	15.55
PVC95C-020	Pint	12	0	705	26.58
PVC95C-030	Quart	12	0	705	44.85
PVC95C-040	Gallon	6	0	705	155.22



PVC-95 Blue Medium Body Flexible PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC95B-030	Quart	12	0	705	44.75
PVC95B-040	Gallon	6	0	705	155.22



PVC-11 GRAY: Heavy bodied, medium setting PVC cement for all classes and schedules with interference fit through 12" diameter. Medium set allows more working time in warm weather and has good gap filling properties. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code, CSA B137.3, B181.2.

PVC-11 Gray Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC11G-010	1/2 Pint	24	0	706	20.38
PVC11G-020	Pint	12	0	706	27.17
PVC11G-030	Quart	12	0	706	45.71
PVC11G-040	Gallon	6	0	706	154.58



PVC-17 CLEAR/GRAY: Heavy bodied, medium setting PVC cement for all classes and schedules with interference fit through 12" diameter (non-pressure applications only up to 18"). Medium set allows more working time in warm weather and has good gap filling properties. Designed for plumbing, industrial, pool, irrigation and electrical piping systems. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P.Code (Clear/Gray); CSA B137.3, B181.2 (Gray only).

PVC-17 Gray Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC17G-010	1/2 Pint	24	0	706	15.29
PVC17G-020	Pint	12	0	706	26.83
PVC17G-030	Quart	12	0	706	45.31
PVC17G-040	Gallon	6	0	706	152.68

Solvent Cements Product
PVC Low VOC Cements



PVC Low VOC Cements



PVC-17 Clear Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC17C-010	1/2 Pint	24	0	706	15.29
PVC17C-020	Pint	12	0	706	26.83
PVC17C-030	Quart	12	0	706	45.31
PVC17C-040	Gallon	6	0	706	152.68



PVC-19 Gray Extra-Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC19G-020	Pint	12	0	706	41.05
PVC19G-030	Quart	12	0	706	54.73
PVC19G-040	Gallon	4	0	706	180.44
PVC19G-040-F¹	Gallon	6	0	706	180.44
PVC19G-050	5 Gallon	1	0	706	780.06

¹ PVC-19 Cement in 1-Gallon size is offered in both round Paint Type can or rectangular F-Type can which has part number ending in "-F"



PVC-19 WHITE/GRAY: Extra heavy bodied, slow setting PVC cement for all classes and schedules with interference fit through 30" diameter. Designed for large size piping systems requiring high gap filling properties such as industrial piping and fitting fabrication in pressure and non-pressure applications. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code, CSA (Gray Only) B137.3, B181.2.

PVC-19 White Extra-Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC19W-020	Pint	12	0	706	41.05
PVC19W-030	Quart	12	0	706	54.73
PVC19W-040	Gallon	4	0	706	180.44
PVC19W-040-F¹	Gallon	6	0	706	180.44
PVC19W-050	5 Gallon	1	0	706	780.06

¹ PVC-19 Cement in 1-Gallon size is offered in both round Paint Type can or rectangular F-Type can which has part number ending in "-F"



Solvent Cements Product CPVC Low VOC Cements

CPVC Low VOC Cements

Heavy bodied cements are specifically formulated for CPVC plastic pipe and fittings including a variety of One-Step (no primer required) CPVC specialty cements. These products are ideal for use in hot/cold water plumbing systems, water treatment and chemical plants, as well as industrial piping systems.

See specific cement size limitations for One - Step use.

- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 2-Year Shelf Life



CPVC-24 GRAY/ORANGE: Heavy bodied, medium setting CPVC cement for all classes and schedules with interference fit through 24" diameter. High-strength, chemical-resistant solvent cement for use with CPVC piping systems carrying acids, bases, salts, and sodium hypochlorite. Ideal for use in waste water plants. Recommended for use on PVC industrial piping systems for chemical applications; best choice for both PVC and CPVC fume & air duct systems. Listings: ASTM F493, NSF®-PW, DWV, SW, U.P. Code.

The Most Chemically Resistant Cement Available for Both PVC & CPVC Applications

CPVC-24 Gray Heavy Body CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
CPVC24G-005	1/4 Pint	24	0	707	10.51
CPVC24G-010	1/2 Pint	24	0	707	16.72
CPVC24G-020	Pint	12	0	707	30.43
CPVC24G-030	Quart	12	0	707	53.75
CPVC24G-040	Gallon	6	0	707	185.61



CPVC-24 Orange Heavy Body CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
CPVC24O-005	1/4 Pint	24	0	707	10.51
CPVC24O-010	1/2 Pint	24	0	707	16.72
CPVC24O-020	Pint	12	0	707	30.43
CPVC24O-030	Quart	12	0	707	53.75
CPVC24O-040	Gallon	6	0	707	185.61



CTS-5 EverTUFF® YELLOW: Medium bodied, fast setting cement for copper tube size pipe and fittings with interference fit through 2" diameter. ONE STEP CEMENT - formulated for use without primer if local code permits. Listings: ASTM F493/D2846, NSF®-PW, DWV, SW, U.P. Code, CSA B137.6, B181.2. Maximum 2" size for One - Step use (check codes).

Approved for All Copper Tube Size (CTS) Hot & Cold Water Distribution Systems, Including Spears® EverTUFF® and Competitors'

CTS-5 EverTUFF® One-Step CTS CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
CTS5-005	1/4 Pint	24	0	701	10.51
CTS5-010	1/2 Pint	24	0	701	16.72
CTS5-020	Pint	12	0	701	27.09
CTS5-030	Quart	12	0	701	47.15
CTS5-040	Gallon	6	0	701	161.29

Solvent Cements Product
CPVC Low VOC Cements & ABS Low VOC Cements



CPVC Low VOC Cements



FS-5 RED: One-Step (no primer required) CPVC cement specifically formulated and approved for use with Spears® FlameGuard® and other approved CPVC Fire Sprinkler Products with interference fit through 3". See publication FG-3, FlameGuard® Installation Instructions for additional application details. Listings: ASTM F493, NSF®-PW, DWV, SW, U.P. Code, UL®, FM® Approved. Maximum 3" size.

FS-5 FlameGuard® One-Step CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
FS5-020	Pint	12	0	703	31.31
FS5-030	Quart	12	0	703	57.43



LW-5 MUSTARD: One-Step (no primer required) CPVC cement specifically formulated and approved for use with Spears® LabWaste® CPVC Corrosive Waste Drainage System Products with interference fit through 24". See Publication LW-4, Technical Information, for application details. Listings: ASTM F493, NSF®-CW, PW, DWV, SW, U.P. Code, ICC-ES PMG. For use in joining LabWaste® only.

The Only Chemically Resistant Cement Approved for Spears® LabWaste®

LW-5 LabWaste® One-Step CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
LW5-020	Pint	12	0	704	53.08
LW5-030	Quart	12	0	704	70.76
LW5-040	Gallon	6	0	704	287.87
LW5-050	5 Gallon	1	0	704	1439.45

ABS Low VOC Cements

ABS cements are specially formulated for rigid ABS pipe and fittings in all classes, schedules and fittings having interference type sockets. These medium-bodied, fast setting cements are used for all classes and schedules with interference fit through 8" diameter in ABS drain, waste and vent systems (DWV), and sewer applications. Do not use primer on ABS pipe and fittings.



- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 3-Year Shelf Life

ABS-73 BLACK: Medium bodied, fast setting, high strength ABS solvent cement for all classes and schedules of pipe and fittings with interference fit through 8" diameter. Listings: ASTM D2235, NSF®-DWV, SW, U.P. Code.

ABS-73 Black Medium Body ABS Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
ABS73B-005	1/4 Pint	24	0	708	8.47
ABS73B-010	1/2 Pint	24	0	708	11.43
ABS73B-020	Pint	12	0	708	19.07
ABS73B-030	Quart	12	0	708	31.22
ABS73B-040	Gallon	6	0	708	104.68



ABS-71 YELLOW/MILKY: Medium bodied, fast setting, high strength ABS solvent cement for all classes and schedules of pipe and fittings with interference fit through 8" diameter. Listings: ASTM D2235, NSF®-DWV, SW, U.P. Code, CSA (Yellow Only) B181.1.

ABS-71 Yellow Medium Body ABS Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
ABS71Y-005	1/4 Pint	24	0	708	10.07



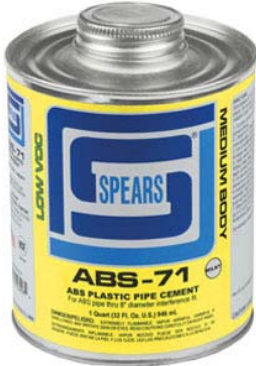
Solvent Cements Product

ABS Low VOC Cements & ABS to PVC Transition & Multi Purpose Low VOC Cements

ABS Low VOC Cements

ABS-71 Yellow Medium Body ABS Cement (continued)

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
ABS71Y-010	1/2 Pint	24	0	708	12.04
ABS71Y-020	Pint	12	0	708	21.15
ABS71Y-030	Quart	12	0	708	36.05
ABS71Y-040	Gallon	6	0	708	122.64



ABS-71 Milky Medium Body ABS Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
ABS71M-005	1/4 Pint	24	0	708	10.07
ABS71M-010	1/2 Pint	24	0	708	12.04
ABS71M-020	Pint	12	0	708	21.15
ABS71M-030	Quart	12	0	708	36.05
ABS71M-040	Gallon	6	0	708	122.64

ABS to PVC Transition & Multi Purpose Low VOC Cements

Designed for joining PVC, ABS, CPVC and Styrene pipe and fittings, involving both similar materials and transition joints between dissimilar plastic materials.

- Low VOC emissions comply with *SCAQMD Rule 1168/316A*
- 3-Year Shelf Life



ABS TO PVC-94 ABS-PVC GREEN: Medium bodied, fast setting transition cement for all classes and schedules with interference fit through 6" diameter (not for Schedule 80). Specifically designed for use on ABS to PVC transition joints in non-pressure systems. Suitable for sewer and DWV applications. Listings: ASTM D3138, NSF®-DWV, SW, U.P. Code.

ABS TO PVC-94 Green Medium Body ABS to PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
TRAN94G-005	1/4 Pint	24	0	708	10.45
TRAN94G-010	1/2 Pint	24	0	708	15.29
TRAN94G-020	Pint	12	0	708	24.88
TRAN94G-030	Quart	12	0	708	42.83
TRAN94G-040	Gallon	6	0	708	140.73



MP-90 MULTI-PURPOSE CLEAR: Medium bodied, fast setting, multi-purpose cement for all classes and schedules with interference fit through 6" diameter, Schedule 80 through 4" diameter. High-strength cement for PVC and CPVC pressure and on ABS and styrene low-pressure systems. Not for use as a transition cement between different materials (i.e., not for PVC-CPVC, PVC-ABS, etc. transitions).

MP-90 Clear Multi-Purpose Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
MP90C-005	1/4 Pint	24	0	708	9.85
MP90C-010	1/2 Pint	24	0	708	14.44
MP90C-020	Pint	12	0	708	24.22
MP90C-030	Quart	12	0	708	40.42

Solvent Cements Product
Low Extractable Cement & Low VOC Solvent Primers & Cleaners



Low Extractable Cement



LX-5 Clear: One-Step (no primer required) PVC cement specifically formulated for use with Spears® Low Extractable PVC piping, with interference fit through 6". Unlike conventional PVC solvent cements, LX-5 contains fewer contaminants and cures quickly to reduce potential for TOC contamination. See publication LX-4, Low-Extractable Ultra Pure Water Systems, for application details.

Maximum 6" size for One - Step use (check code). 3-Year Shelf Life

LX-5 Low Extractable One-Step PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
LX5C-020	Pint	12	0	702	37.23
LX5C-030	Quart	12	0	702	60.04

Low VOC Solvent Primers & Cleaners

Primers are used for the surface preparation of plastic pipe and fittings, which is necessary for the proper solvent welding of these materials. Cleaner aids in pre-cleaning to remove oil and grease.

- All Spears® Primers and Cleaners are low VOC products, which are environmentally friendly with lower emissions and reduced odor, surpassing the most stringent regulations and comply with *SCAQMD Rule 1168/316A*.
- Spears® Primers are certified for use with potable water by NSF® International.
- 3-Year Shelf Life



PRIMER-68 PURPLE/CLEAR: Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Choose from Clear or Purple color which provides positive identification that a primer was used (check local code requirements). Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).

PRIMER-68 Clear Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM68C-005	1/4 Pint	24	0	709	8.47
PRIM68C-010	1/2 Pint	24	0	709	11.49
PRIM68C-020	Pint	12	0	709	21.28
PRIM68C-030	Quart	12	0	709	35.53
PRIM68C-040	Gallon	6	0	709	107.09



PRIMER-68 Purple Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM68P-005	1/4 Pint	24	0	709	8.47
PRIM68P-010	1/2 Pint	24	0	709	11.49
PRIM68P-020	Pint	12	0	709	21.28



Solvent Cements Product Low VOC Solvent Primers & Cleaners

Low VOC Solvent Primers & Cleaners

PRIMER-68 Purple Primer (continued)

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM68P-030	Quart	12	0	709	35.53
PRIM68P-040	Gallon	6	0	709	107.09



PRIMER-75 INDUSTRIAL DUTY AQUA BLUE WET-N-DRY: Fast acting industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Formulated for wet conditions and quick pressurization in Turf, Agriculture, Pool & Spa applications. Formulated for wet conditions. Listings: ASTM F656, NSF®-PW, DWV, SW

PRIMER-75 Aqua Blue Wet-N-Dry Industrial Strength

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM75B-005	1/4 Pint	24	0	709	8.47
PRIM75B-010	1/2 Pint	24	0	709	11.49
PRIM75B-020	Pint	12	0	709	21.28
PRIM75B-030	Quart	12	0	709	35.53
PRIM75B-040	Gallon	6	0	709	107.09



PRIMER-70 INDUSTRIAL GRADE PURPLE/CLEAR: Premium, industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Specially recommended for use on Schedule 80 (150 psi and higher) and large size pipe. Excellent for cold weather applications. Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).

PRIMER-70 Clear Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM70C-005	1/4 Pint	24	0	709	9.21

PRIMER-70 Clear Industrial Strength Primer (continued)

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM70C-010	1/2 Pint	24	0	709	12.55
PRIM70C-020	Pint	12	0	709	25.08
PRIM70C-030	Quart	12	0	709	40.62
PRIM70C-040	Gallon	6	0	709	133.47



PRIMER-70 Purple Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM70P-005	1/4 Pint	24	0	709	9.21
PRIM70P-010	1/2 Pint	24	0	709	12.55
PRIM70P-020	Pint	12	0	709	25.08
PRIM70P-030	Quart	12	0	709	40.62
PRIM70P-040	Gallon	6	0	709	133.47



CLEANER-65 CLEAR CLEANER: Water-thin cleaner recommended for use before priming of pipe and fittings to remove dirt, oil and grease from the bonding surfaces of PVC, CPVC, ABS and Styrene.

CLEANER-65 Clear Cleaner

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
CLEAN65-005	1/4 Pint	24	0	709	6.79
CLEAN65-010	1/2 Pint	24	0	709	10.12
CLEAN65-020	Pint	12	0	709	17.56
CLEAN65-030	Quart	12	0	709	25.80
CLEAN65-040	Gallon	6	0	709	82.61



Low VOC Solvent Primers & Cleaners



PRIMER CLEANER-64 PURPLE: Combination of Cleaner for removing grease, oil and dirt from the bonding surfaces & Primer for softening PVC & CPVC pipe and fitting surfaces for solvent cement welding.

PRIMER CLEANER-64 Purple Primer Cleaner

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PC64P-005	1/4 Pint	24	0	709	7.99
PC64P-010	1/2 Pint	24	0	709	10.81
PC64P-020	Pint	12	0	709	20.18
PC64P-030	Quart	12	0	709	33.78
PC64P-040	Gallon	6	0	709	101.35

BLUE 75™ Thread Sealant



BLUE 75™ Thread Sealant

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
DO NOT Use with Gasket Sealed FIPT Fittings					
SB75-005	1/4 Pint	24	0	895	12.20
SB75-010	1/2 Pint	24	0	895	19.43
SB75-020	Pint	12	0	895	31.42
SB75-030	Quart	12	0	895	56.46

For Technical Information please see Blue 75™ Thread Sealant section

Applicators & Accessories

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Can-Mate Kit

Plastic Carrier Strap and two (2) Can-Mate 150 adjustable Daubers for carrying of 1/4 pint, 1/2 pint, pint or quart cans of cement & primer.



CM-KIT	2 @1-1/4"	1	10	710	45.49
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Can-Mate Dauber

Adjustable Plastic Applicator with Telescoping Stem for use with Standard 1/2 Pint, Pint and Quart Cans.



See application footnote below

CM-50	1/2"	50	0	710	5.83
CM-75	3/4"	50	0	710	5.83
CM-150	1-1/4"	50	0	710	5.83

1/2" Diameter for pipe sizes up to 1"; 3/4" Diameter for pipe size to 1-1/2", 1-1/4" Diameter for pipe size 1-1/2" to 3"

Cap Dauber

Fits 1-3/4" Neck Cans. Size by Dauber Diameter and Can Fitment. See application footnotes below



DQP-50	1/2" for 1/4 Pint	50	400	710	1.61
DQP-75	3/4" for 1/4 Pint	50	0	710	1.61
DHP-38	3/8" for 1/2 Pint	50	400	710	1.36
DHP-50	1/2" for 1/2 Pint	50	400	710	1.36
DHP-75	3/4" for 1/2 Pint	50	0	710	1.45
DP-62	5/8" for Pint	50	0	710	1.61
DP-75	3/4" for Pint	50	0	710	1.45
DP-125	1-1/4" for Pint	50	0	710	1.75
DQ-62	5/8" for Quart	50	0	710	1.61
DQ-75	3/4" for Quart	50	0	710	1.36
DQ-125	1-1/4" for Quart	50	0	710	1.75

3/8" Diameter for pipe sizes to 3/4", 1/2" Diameter for pipe sizes to 1"; 5/8" Diameter for pipe sizes to 1-1/4", 3/4" Diameter for pipe size to 1-1/2, 1-1/4" Diameter for pipe size 1-1/2" to 3"



Solvent Cements Product Applicators & Accessories

Applicators & Accessories

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Swab - Wire handle

4" cotton for pipe size 6" & larger.



8020	4" Length	25	0	710	7.27
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Replacement Adjustable Swab (Swabs Only)

4 Swabs per Bag

MSRP per Bag of 4

S14109	4"	1	12	001	12.96
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Swab - Small Cap

Fits 1-3/4" Neck Quart Cans (MT-651).
4" length for pipe size 3" to 8".



5020	4" Length	24	0	710	16.49
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Roller - Small Cap

Fits 1-3/4" Neck Quart Cans (MT-651).
Replaceable cover. For pipe size 3" to 6".



6020	4" length	24	0	710	16.55
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Swab - Large Cap

Fits 2-7/8" Neck Gallon Can (MT-648).
For pipe size 6" & larger.



4020	4" Length	24	0	710	24.34
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Roller - Can, Paint Type

Fits Paint Type Quart Can (MT-653). For
use with pipe sizes 3" to 6".



3020	3" length	20	0	710	17.76
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Swab with Heavy Handle

For pipe size 6" & larger



4520	4" length	12	0	710	20.60
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Roller - Large Cap

7" Roller Fits (MT-648) Empty Gallon
Wide Mouth Cans - For Pipe Sizes 6" &
Larger



7020	7" length	20	0	710	22.13
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Adjustable Swab

4" Swab & Handle for Pipe Sizes 4"
through 8"



Adjustable Length, Dual Cap design fits Quart & Gallon
containers. Bulk pack and Replacement Swabs Available
MSRP Each

S14108	4"	12	0	001	8.65
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Roller with Heavy Handle

Replaceable Cover. For pipe size 6" &
larger.



5520	4" length	12	0	710	16.81
6520	6" length	12	0	710	20.60

Solvent Cements Product
Applicators & Accessories



Applicators & Accessories

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Roller Replacement Covers

Fits Rollers with Heavy Handles #5520, #6020 & #6520. Sold as Pack of 2, full pack only.



5520-1	Fits 5520 & 6020 Roller	1	75	710	14.99
6520-1	Fits 6520 Roller	1	50	710	16.49

Cap Brushes

For Pint and Quart Cans



KD-110	4-1/2" Length	25	0	710	10.62
KD-112	5-1/2" length	25	0	710	10.62

Acid Brush

Small Utility Brush



AB-1	1/2"	144	0	710	.57
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Standard Empty Cans

1-3/4" Neck



MT-656	1/4 Pint	24	0	710	4.35
MT-655	1/2 Pint	24	0	710	4.88
MT-654	Pint	12	0	710	6.09
MT-651	Quart	12	0	710	7.92
MT-647	Gallon	40	0	710	18.71

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Large Mouth Empty Can

2-7/8" Neck



MT-648	Gallon	6	0	710	20.75
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Easy Pour Spout

Fits 1/4 Pint, 1/2 Pint, Pint, Quart, & Gallon Can 1-3/4" Neck



EPS-1	N/A	1200	0	710	6.26
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Empty Paint Type Cans

MT-652	Pint	12	0	710	8.20
MT-653	Quart	12	0	710	9.26
MT-650	Gallon	4	0	710	19.60



Deburring Tool

Cone Type for PVC, CPVC, ABS, PE & PB pipe from 1/2" through 2"



DEB-2	1/2" to 2" Pipe	1	6	710	108.26
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