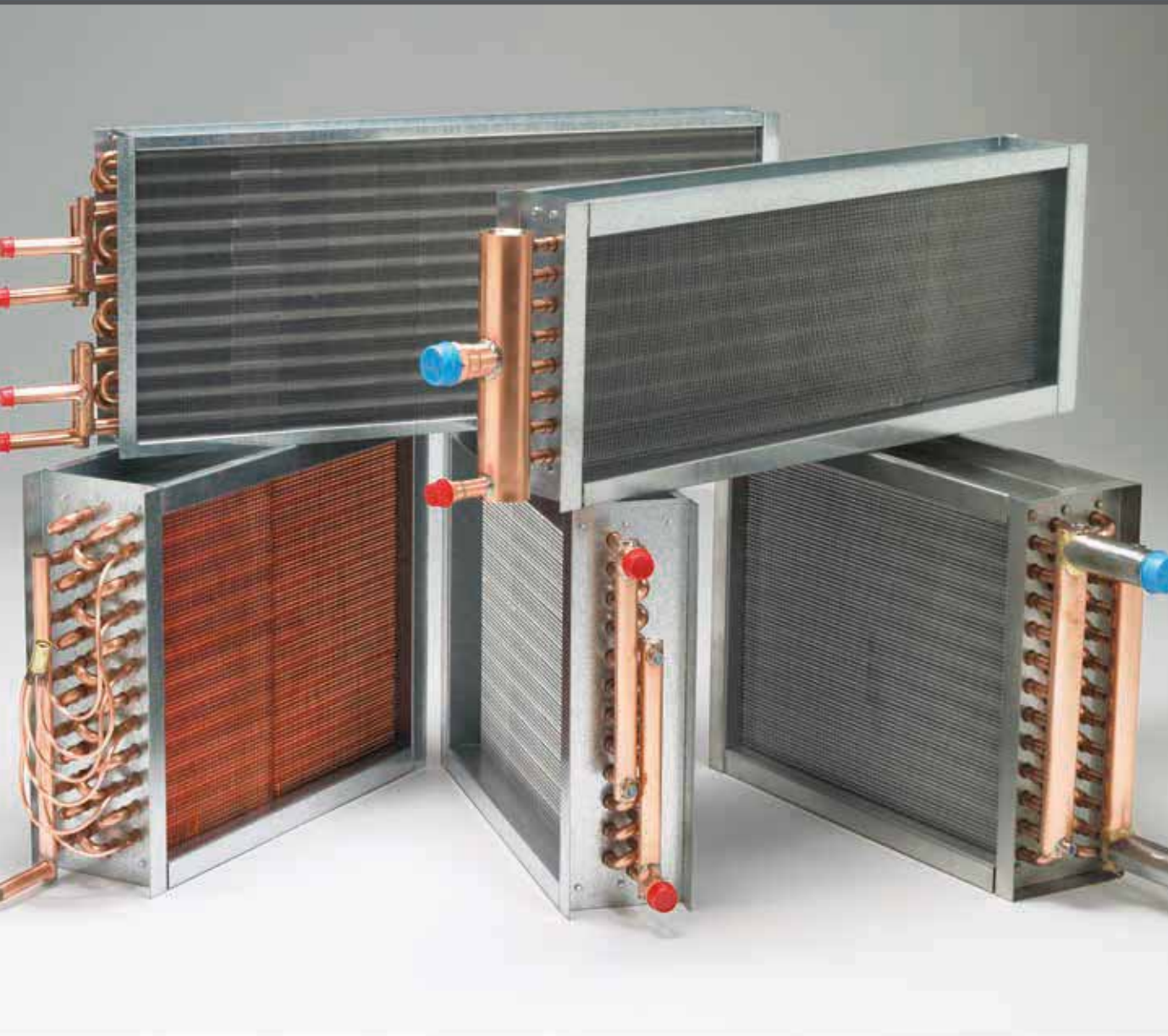


Greenheck Coils

A Complete Line of Custom Coils to Meet Your Needs

5/16, 3/8, 1/2, 5/8 and 1 inch OD Tubing

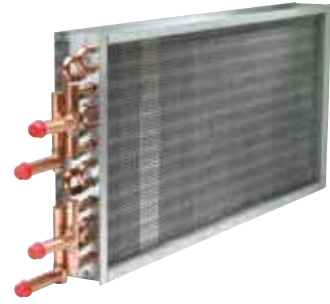


 **GREENHECK**
Building Value in Air.

August
2018

Custom Coils Configured to Meet Your Needs

Greenheck is proud to offer a complete line of competitively priced, quality engineered replacement and OEM coils. Coils are made from the finest materials to your specifications and then tested with high pressure dry nitrogen gas for 100% quality assurance. Greenheck's experienced team of application specialists are only a phone call away and ready to respond to any questions you may have.



Quick Build Program

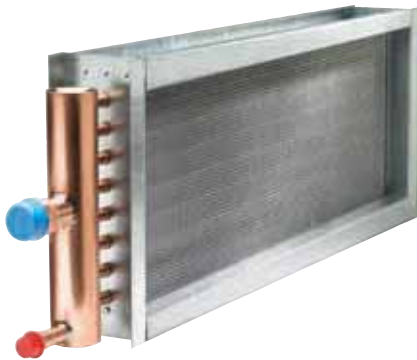
At Greenheck, our Quick Build (QB) program ensures that your coils will be manufactured to your specifications and shipped to meet your time requirements. We work together as a team to match the exact measurements and the performance requirements you need.

Our efficient system can design and manufacture most custom coils for you in 1-3-5-10-15- or 25-day turnarounds. Contact your local Greenheck Representative for more information on our Quick Build program or to order a coil.



World Class Manufacturing

Greenheck's custom coils are manufactured using advanced processes, superior engineering, and quality control procedures to guarantee the highest quality product. Highly skilled production workers use cost-efficient machines and unique die designs to add innovative features.



To guarantee your coil is going to perform as required, check for AHRI Certification.

Leading Edge Technical Support

Greenheck's products are supported by the industry's best product literature, electronic media, and selection software programs. Greenheck Coil technical literature, specifications, Installation, Operation, and Maintenance manual (IOM), and our Coil Selection software program is available at www.greenheck.com



You can always count on personal service and expertise from our network of Greenheck representatives. To locate your local Greenheck representative, call 715-359-6171 or visit our website.

Heating / Cooling

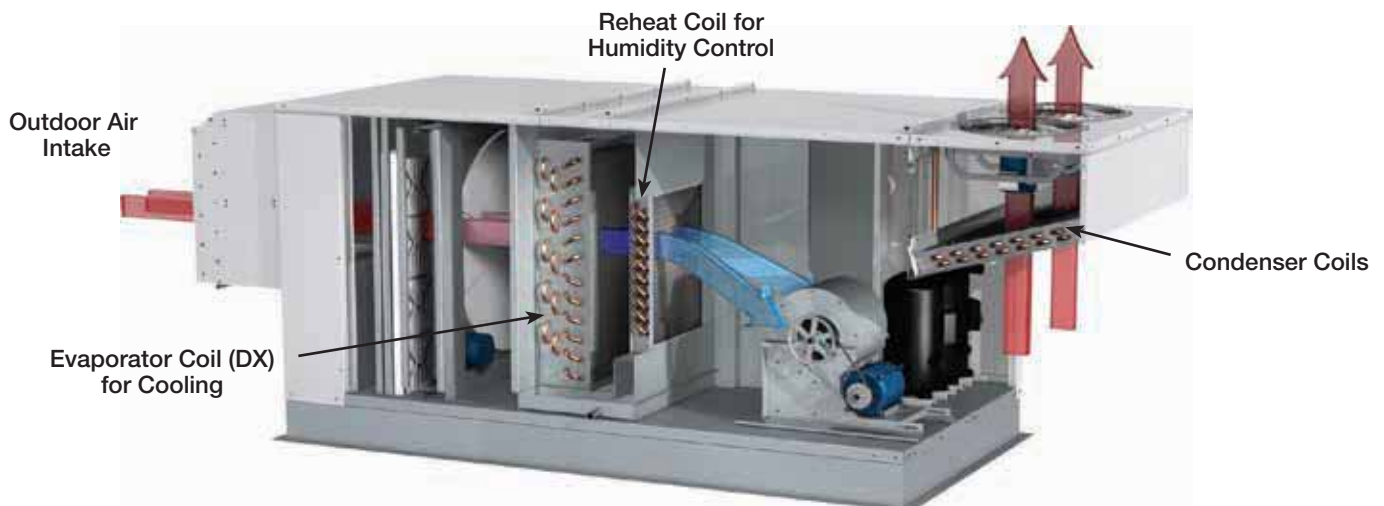
Greenheck coils are designed, manufactured and tested to meet a broad range of heating and cooling requirements. To achieve maximum efficiency and longevity, coils must be properly sized for the intended application.

Water Coils can be used for a single purpose such as heating or cooling, or their function can be alternated between heating and cooling by changing the temperature of the water flowing through the coil. Depending on the application, it may be necessary to use a glycol mixture to prevent the liquid from freezing. Greenheck water coils are engineered to operate at pressures up to 250 PSIG and temperatures up to 300°F, but ancillary equipment such as valves and pumps will often dictate lower operating temperatures. All water coils are pressure tested at the factory with 450 PSIG of dry nitrogen.

Steam Coils are used for heating applications and are built to operate at pressures up to 125 PSIG with a maximum temperature of 353°F. They are pressure tested with 600 PSIG of dry nitrogen. The most frequent use of steam coils is for retrofitting or modifying existing steam heat systems.

Direct Expansion (DX) Coils are part of a refrigerant filled system consisting of a condenser coil, evaporator coil and a refrigerant compressor. The evaporator coil must be paired with a thermal expansion valve (TXV) intended for the specific capacity and refrigerant type. When used in conjunction with a heat pump and reversing valves, a coil serves for both heating and cooling.

DX Cooling Cycle



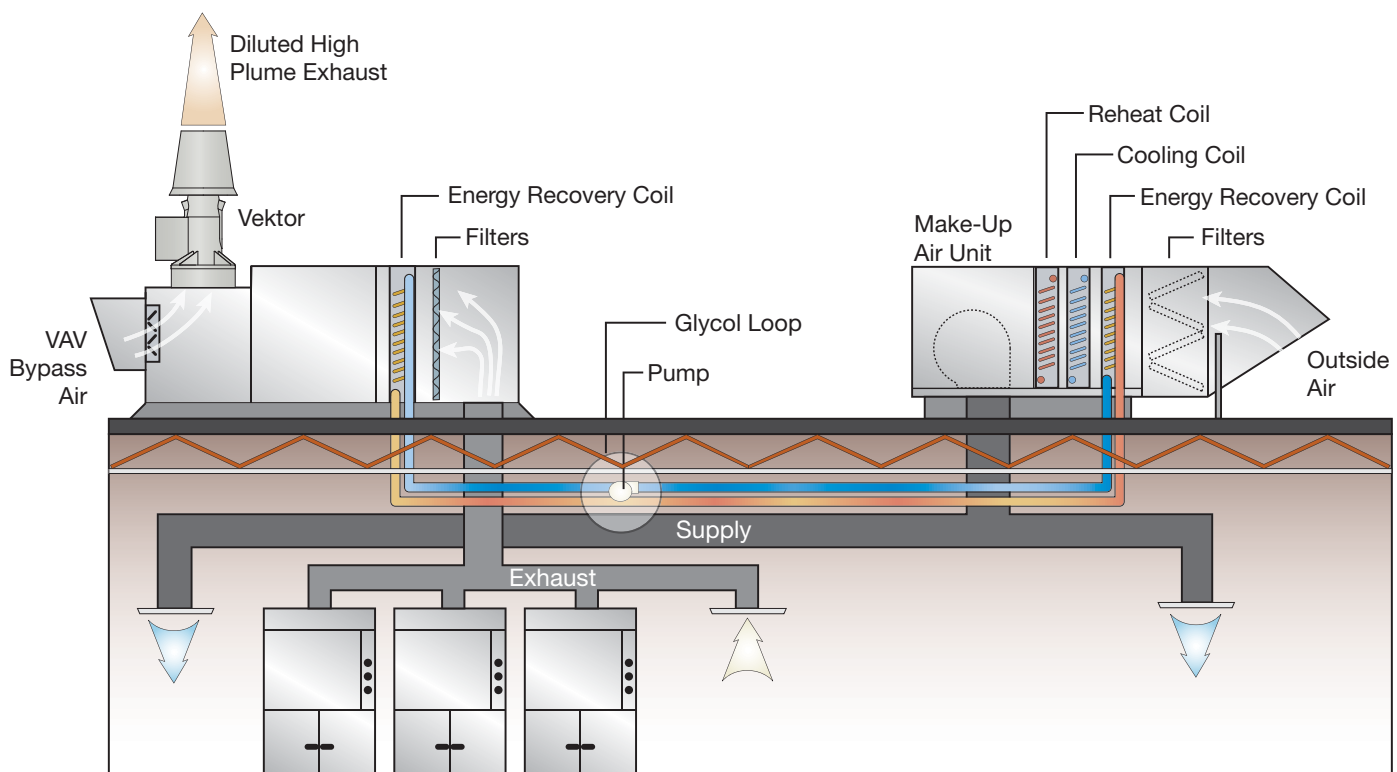
Evaporator Coils (DX) are made for heat absorption and generally function at a lower pressure. Coils made with 3/8-inch diameter tubing are rated for 400 PSIG and 300°F maximum operating temperature. Coils made with 1/2- or 5/8-inch diameter tubing are rated for 250 PSIG and a maximum operating temperature of 300°F. All evaporator coils are factory tested at 600 PSIG. These coils are generally used for spot cooling or as part of an air handling system.

Condenser Coils are made for heat rejection, such as the heat absorbed by an evaporator coil, and they typically operate under higher internal pressures. Coils made with 5/16- or 3/8-inch tubing are rated for use at 600 PSIG and 300°F while coils made from 1/2- or 5/8-inch tubing are rated for 300 PSIG and 300°F. Condenser coils are sometimes used as part of a heat pump to provide heat in a specific location, but more often they are used to simply exhaust heat energy that is collected elsewhere. These coils are also factory tested to 600 PSIG.

Energy Recovery with Run Around Coil Loop

Many scientific and industrial ventilation systems require the introduction of large amounts of outdoor air into the building. The expense of tempering that outdoor air can be greatly reduced by recovering energy from the exhaust airstream. Greenheck offers a run around coil loop that is resistant to exhaust air contaminants and also maintains isolation of the exhaust airstream from the intake airstream. A run around coil loop consists of a specially coated corrosion-resistant coil that is inserted into the building exhaust airstream and is connected to a matching coil in the building air intake. The coils are connected by means of a fluid loop filled with a glycol solution and a pump which is used to circulate the fluid. In the winter, the run around coil loop absorbs sensible (heat) energy from the exhaust airstream and transfers it into the intake airstream, and in the summer, sensible energy is absorbed from the intake airstream and transfers into the exhaust airstream. This results in significant energy savings in both summer and winter.

Greenheck's custom coils are available with a corrosion-resistant specialty coating that ensures safe and consistent recovery of sensible energy.



Vektor Energy Recovery System with Run Around Coil Loop

Energy savings resulting from a custom designed run around coil loop are significant. The Greenheck coil selection program can be used to calculate the energy efficiency of the recovery loop. Thermal and economic savings for the run around coil loop used in the Vektor Energy Recovery System can be evaluated in the Greenheck CAPS program.

Complete Line of Standard and Custom Built Coils

- Chilled Water
- Hot Water
- DX Evaporator
- Heat Reclaim
- Condenser
- Standard Steam
- Non-Freeze Steam Distributing
- Booster / Duct Mounted



Construction Features and Options

Rows

- Chilled water and DX coils – 1 to 12 rows
- Hot water coils – 1 to 12 rows
- Steam coils – 1 to 2 rows
- Condenser coils – 1 to 12 rows

Headers

- Type “L” from 7/8 in. to 4 1/8 in. OD copper

Brazing

- All joints are hand-brazed

Connections

- Water and steam coils
 - Copper, steel or brass
 - MPT, FPT, sweat or Victaulic connections
- DX distributors
 - Standard or hot gas
- DX, condenser and heat reclaim
 - Copper sweat connections
- Supply connections on both ends of steam distributing coils

Casing Materials

- 16 and 14 gauge galvanized steel
- 16 gauge 304 stainless steel
- Copper

Fin Materials

- .0045, .006, .0075, .008, .010 and .016 in. aluminum
- .006 in. copper

Fin Spacing

- 5/16 in. OD tubing, 8 to 20 fins per in.
- 3/8 in. OD tubing, 10 to 20 fins per in.
- 1/2 in. OD tubing, 6 to 16 fins per in.
- 5/8 in. OD tubing, 6 to 14 fins per in.
- 1 in. OD tubing, 4 to 14 fins per in.

Tube Material

- 5/16 in. OD x .016 in. wall, copper
- 3/8 in. OD x .016 in., .020 in. wall, copper
- 5/16 and 3/8 in. OD x .016 in. wall rifled, copper (*optional*)
- 1/2 in. OD x .016 in., .020 in. wall, copper
- 5/8 in. OD x .020 in., .025 in., .035 in., .049 in. copper
- 1 in. OD x .035 in., .049 in. wall copper

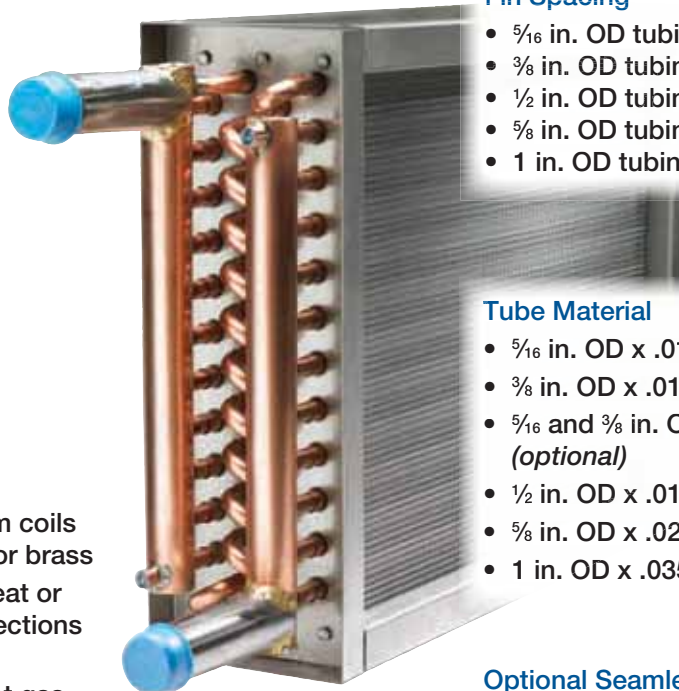
Optional Seamless Rifled Tubing

- For enhanced performance



Other Options

- Nonstandard casing flange widths and casing depths
- Special coil coatings
- Additional distributors
- Nonstandard circuiting
- Intertwined circuiting (DX Only)
- Insulated coil sections



	Tube Diameter (inches)				
	5/16	3/8	1/2	5/8	1
Wall Thickness (inches)					
.016	✓	✓	✓		
.020		✓	✓	✓	
.025				✓	
.035				✓	✓
.049				✓	✓
Fin Material					
Aluminum	✓	✓	✓	✓	✓
Copper			✓	✓	
Fins Per Inch (FPI)					
Min	8	10	6	6	4
Max	20	20	16	14	14
Fin Type					
Sine wave		✓		✓	
Lanced	✓	✓			
Corrugated			✓		
Flat		✓		✓	
Connection Size (inches)					
Min	0.5	0.5	0.5	0.5	0.5
Max	4.0	4.0	4.0	4.0	4.0
Fin Height (inches)					
Min	5.0	5.0	5.0	4.5	6.0
Max	96	120	120	120	96
Increments of	1.0	1.0	1.25	1.5	3.0

Casing Types	Refrigerant Types
Standard (1.5-inch flange)	R-22
Standard Booster (1-inch flange)	R-134a
Slip and drive	R-404A
Endplates only	R-407C
Pitched	R-410A
Inverted Supply End Flange	R-502
Inverted S.P. Flange	

Connection Types	
FPT - Female pipe thread	Sweat
MPT - Male pipe thread	Victaulic

Tube Diameter (inches)	Fin Material	
	Aluminum	Copper
5/16	✓	
3/8	✓	
1/2	✓	✓
5/8	✓	✓
1	✓	

Fin Thickness (inches)	Aluminum	Copper
.0045	✓	
.006	✓	✓
.0075	✓	
.008	✓	
.010	✓	
.016	✓	

Fin Type	Aluminum	Copper
Sine wave	✓	5/8 in. only
Lanced	5/16 and 3/8 in. only	
Corrugated	1/2 in. only	1/2 in. only
Flat	✓	

Casing Material	
Standard	Optional
16 gauge galvanized steel	14 gauge galvanized steel
	16 gauge stainless steel
	.09 in. thick copper

Fluid Flow Rates							
For water coils, connections sizes are based on GPM of water							
GPM	1-4	4-8	8-16	16-30	30-40	40-70	75-150
Connection	3/4	1	1 1/4	1 1/2	2	2 1/2	3

Coil Selection Program

Software

Visit www.greenheck.com/software to obtain Greenheck's coil selection software. Use of the self-explanatory software will guide the user in proper sizing and feature selection.

Coil Drawing Worksheets

Replacement Blank Coil Drawings—which are helpful for recording coil construction details when sizing and ordering replacement coils—are available from our website. The drawings are located on the Coils product web page under the Other Product Information section.

WATER COILS	
ROWS AVAILABLE	1 2 3 4 5 6 8 10 12
FPI AVAILABLE	6 7 8 9 10 11 12 13 14
TUBES OD & Wall Thickness	.020 .025 COPPER ONLY .035 .049
FIN Material & Thickness	ALUM. .006 .010 COPPER .006
CASING	16 GA. GALV. STEEL 16 GA. STAINLESS STEEL
HEADERS COPPER ONLY	5/8 7/8 1 1/8 1 3/8 1 5/8 2 1/8 2 5/8 3 1/8

DIMENSIONAL DATA IN INCHES																		CONNECTION SIZES									
ITEM	QTY	ROWS	FPI	SP1	FH	SP2	CH	EP1	FL	EP2	CL	MAX	C	OAL	L	CD	S	E	R	F	MPT SUPPLY	RETURN	FPT				
P.O. #																						CU					
W.O. #																						STL					
APPROVED BY																		TAG:		DATE		NOTES					
Performance Data		CFM	EDB/EWB		LDB/LWB		CAPACITY		EWT		LWT		GPM														

Coil Type (Style)								
Custom						Booster		
Chilled Water	Hot Water	Direct Expansion	Condenser	Standard Steam	Steam Distributing	Hot Water	Standard Steam	
Tube Diameter (inches)								
5/16		✓	✓					
3/8	✓	✓	✓	✓				
1/2	✓	✓	✓	✓				
5/8	✓	✓	✓	✓	✓	✓	✓	✓
1					✓	✓		
Rows								
Min Rows	1	1	1	1	1	1	1	1
Max Rows	12	12	12	12	2*	2*	2	2
Fin Height (inches)								
Min	<i>Fin height is dependent on tube diameter (see Tube Diameter chart)</i>						6	6
Max							24	24
Increments of							3	3
Fin Length (inches)								
Min	<i>Minimum fin length is 1 inch</i>						6	6
Max	<i>Max fin length is 200 inches (144 inches for steam) with center supports every 50 inches</i>						48**	48**
Increments of	<i>No restriction on fin length increments</i>						1	1
Recommended Face Velocity (FPM)								
Min	400	500	400	600	500	500	500	500
Max	550	800	550	750	850	850	800	850
Recommended Fluid Velocity (FPS - for water coils)								
Min	1.5	1.5	NA	NA	NA	NA	1.5	NA
Max	4.0	4.0	NA	NA	NA	NA	4.0	NA
Recommended Pressure Drop (ft. of H₂O or psi)								
Min	1	1	NA	NA	1	1	1	1
Max	20	10	NA	NA	125***	125***	10	125***

* Maximum Row of one for 1 inch tube diameter.

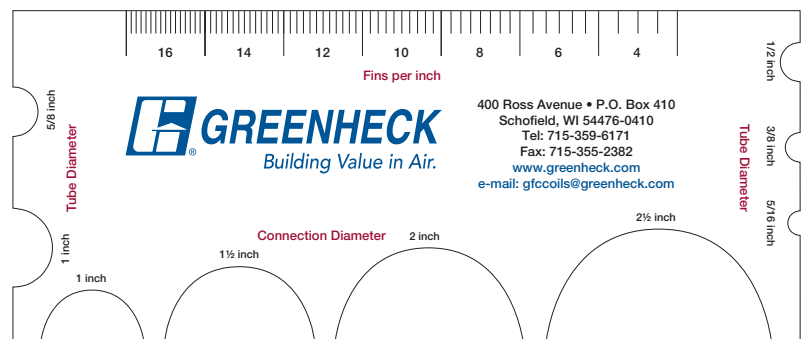
** Booster coil fin lengths are dependent on fin height.

*** Higher steam pressures will require heavier tube wall thicknesses.

Coil Measuring Tool

Greenheck's coil measuring tool helps the user determine the specifications to properly size a replacement coil. It will quickly, easily and accurately check tubing and connection diameters, and fins per inch (FPI).

Contact your local Greenheck representative to request a free coil measuring tool today.



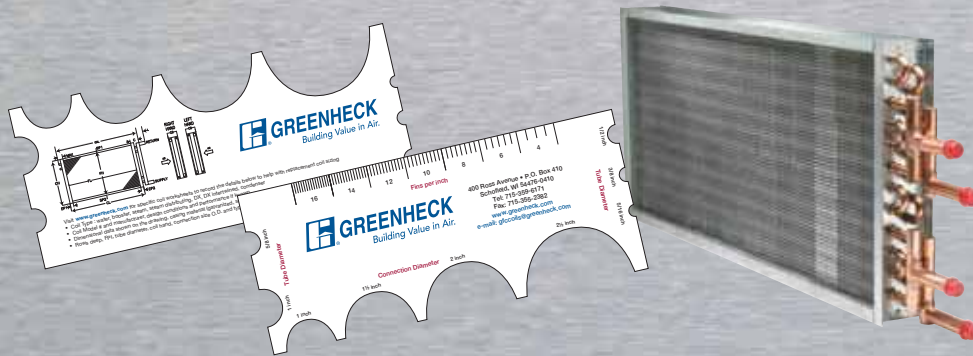
Greenheck Coils

Model Number Code

Z	CW	58	S	04	F	10	24 x 36	RH
Z = Special Feature	Tube Diameter 516 = 5/16 58 = 5/8 inch 12 = 1/2 inch 38 = 3/8 inch 100 = 1 inch	Fin Type S = Sine wave L = Lanced C = Corrugated F = Flat	Rows Deep 01, 02, 03, 04, 05, 06, 08, 10, 12, etc.	Circuit D = Double O = One-and-a-Half F = Full T = Three-Quarter H = Half Q = Quarter S = Special A = Single Feed B = 2 Feed	Fin Height x Fin Length	Fins Per Inch 6 - 20	RH = Right Hand LH = Left Hand Connection hand is determined by looking at the inlet face of the coil, with the air hitting you in the back.	
Coil Type CW = Chilled Water HW = Hot Water DX = Evaporator HR = Heat Reclaim CD = Condenser SS = Standard Steam SD = Steam Distributing DR = Evaporator, Riffed Tubes CR = Condenser, Riffed Tubes								



Greenheck's Coil Measuring Tool



Building Value in Air

Greenheck delivers value to mechanical engineers by helping them solve virtually any air quality challenges their clients face with a comprehensive selection of

top quality, innovative air-related equipment. We offer extra value to contractors by providing easy-to-install, competitively priced, reliable products that arrive on time.

And building owners and occupants value the energy efficiency, low maintenance and quiet dependable operation they experience long after the construction project ends.

Our Commitment

As a result of our commitment to continuous improvement, Greenheck reserves the right to change specifications without notice.

Specific Greenheck product warranties are located on greenheck.com within the product area tabs and in the Library under Warranties.



Prepared to Support Green Building Efforts

