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Utility and Centrifugal

Greenheck's tiered centrifugal product offering

Greenheck's tiered model approach gives you flexibility in size, performance and construction, matching the appropriate model to your application. Our centrifugal product line offers a variety of options in construction features, materials and performance by model.



















USF-400 CSW BIDW / AFDV Double-Width

Quick Build Performance

			Dr	ive	Fra	me	Scr	oll Mate	rials
Model Size	Maximum Capacities CFM	Static Pressure in. wg	Belt	Direct	Bolted	Welded	Galvanized	Coated Steel	Aluminum
SFD	2,600	2.5		3	3		3		
SFB	25,250	3.25	3			3		3	
SWD	4,730	2.5		3	3		3	3	3
SWB	11,000	3.5	3			3	3		
USF-200	10,000	5.5	3		3		3		
USF-300	53,000	5.5	3		3			3	
USF-400	66,000	9	3			3		3	
CSW-BI (7-49)	66,000	9	3	3		3		3	
CSW-AF (18-49)	70,000	9	3	3		3		3	
BIDW (12-49)	130,000	9	3			3		3	
AFDW (18-49)	135,000	9	3			3		3	

Vari-Green® Motor - SWD and SFD

Greenheck's electronically commutated (EC) Vari-Green (VG) motor combines motor technology, controllability and energy-efficiency into one single low maintenance unit and is the industry's first fully controllable motor. When combined with Greenheck's SWD/SFD fans, most of the CFM and static pressure ranges of a belt drive can be attained with the benefits of a direct drive.

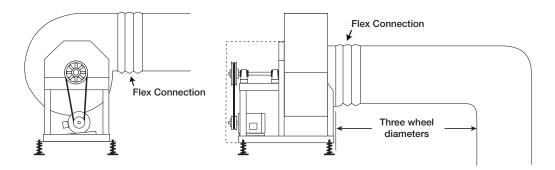




Utility Fans Typical Installations

General Clean Air or Fume Hood (Non-Grease)

The SFD, SFB, SWD, SWB, USF and CSW models are designed for applications ranging from clean air to contaminated air. Installations must include a means for inspecting, cleaning and servicing the exhaust fan.



Commercial Kitchen (Grease)

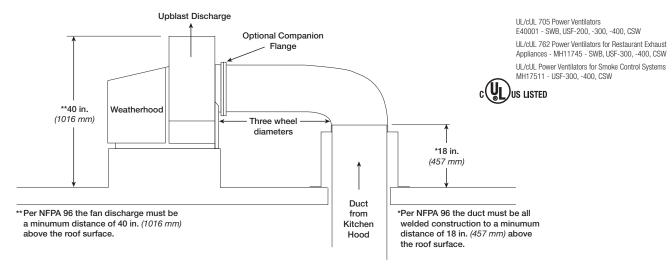
The USF-300, USF-400 and CSW are designed to meet restaurant and foodservice applications. These fans are UL/cUL Listed for grease removal and have been tested under elevated temperature conditions.

Due to high temperatures and grease-laden airstreams in commercial kitchen ventilation, system designers must be aware of governing codes and guidelines. The National Fire Protection Association (NFPA) is the primary source used by many local codes for commercial kitchen ventilation systems. Local code authorities should be consulted before proceeding with any kitchen ventilation project.

Installation must include a means for inspecting, cleaning and servicing the exhaust fan.

Fans selected for grease removal must include a weatherhood, access door and 1-inch (25 mm) drain connection. For grease applications where the fan is mounted indoors, the welded scroll option must be selected. An outlet guard is strongly recommended when the fan discharge is accessible. When an outlet guard is not ordered with the fan, it must be provided by the installer. An upblast discharge is recommended. No dampers are to be used in the system.

The fan discharge must be a minimum of 40 inches (1016 mm) above the roof line and the exhaust duct must be fully welded to a minimum distance of 18 inches (457 mm) above the roof surface.





SFD SFD



Model SFD and SFB are AMCA Licensed for Air Performance



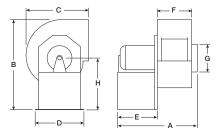


VARI-GREEN.

Select sizes and models with the

Vari-Green® motor are available. (SFD only)

SFD



Dimensions for SFD

Model Size	Α	В	С	D	Е	F	G	н
6	1411/16	16	111/4	11	81/8	51/4	6	91/16
7.5	14 5/ ₁₆	18 ½16	13 ¹ / ₁₆	121/4	81/8	51/4	8	95/8
9	171/8	205/16	15 ¹³ ⁄ ₁₆	13¾	10%	61/4	10	10¾
10	19¾	245/16	18%	161/4	11%	6¾	12	12¾

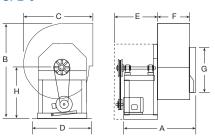
All dimensions are in inches.

Model SFD Direct Drive and SFB Belt Drive

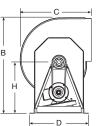
Centrifugal forward-curved utility fans are designed for applications requiring low to medium air volumes and pressures.

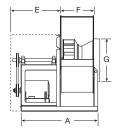
Standard Construction	SFD	SFB
Housing - heavy-gauge steel, lock-seam		
Wheel - aluminum		
Wheel - steel, aluminum		
Corrosion-resistant fasteners		
Ball bearing motor - 1/4 hp and larger		
Adjustable motor plate		
Adjustable motor pulley		
Permatector [™] protective powder coating		
Options and Accessories	SFD	SFB
Vari-Green® motor - 80% turndown, 85% efficient Available as standard on select sizes		
Damper		
Speed control		
Isolators - base		
Weatherhood		
Multiple discharge positions - eight		
Belt guard		
Shaft seal with aluminum rub ring		
Guards - inlet, outlet		
Flanges - inlet, outlet		
Lube lines		
Drain connection		
Access door - bolted, hinged		
Dual drives		
Relubricatable bearings		
Decorative or protective powder coating		
Certified for high wind and seismic applications		
UL/cUL Listed Power Ventilators		

SFB 9



SFB 10 through 30





Dimensions for SFB

Model Size	Α	В	С	D	Е	F	G	н
9	20	24	161//8	141/4	15½	65/8	10	13¾
10	26	265/8	19%	161//8	15½	81/2	11	151/8
12	26½	28%	21%	167/8	15½	9	13	151/8
15	325/8	311/4	23%	181//8	21¾	12¾	15%	16%
18	361/8	42	30%	251/8	22	17¾	191/4	22%
20	37	46	335/8	27%	23¾	151/8	211//8	24½
22	395/8	52½	36¾	30¾	24	17½	23	28¾
25	41½	57¾	40%	335/8	25	19½	251/8	31½
27	46	611/8	44	375/8	27	21%	28½	33
30	481/4	68	48¾	411/8	27	23%	31¾	365/8

All dimensions are in inches.





Model SWD is AMCA Licensed for Air Performance





All sizes feature the Vari-Green® motor as standard.

Model SWD Direct Drive

Centrifugal backward-inclined utility fans are designed for applications requiring medium to high air volumes and pressures. The wheel design provides the ability to build pressure without overloading.

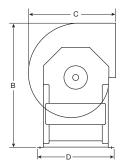
• Scroll is galvanized non-painted construction

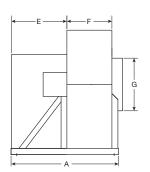
Standard Construction

• Offered exclusively with Vari-Green® electronically commutated motors for energy efficiency and ease of control.

Housing - heavy-gauge steel, lock-seam	
Vari-Green® motor - 80% turndown, 85% efficient	
Wheel - aluminum	
Corrosion-resistant fasteners	
Weatherhood	
Options and Accessories	Stock
Welded scroll construction	
Aluminum construction	
Wheel rotation - clockwise or counterclockwise	
Damper	✓
Isolators - base	✓
Multiple discharge positions - eight	
Inlet vane damper	
Shaft seal with aluminum rub ring	
Guards - inlet, outlet	
Drain connection	
Access door - bolted, hinged	
Flanges - inlet, outlet, companion	
Decorative or protective powder coating	

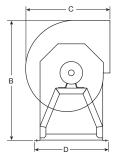
SWD 7 through 10

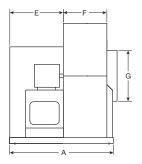




SWD 13 through 18

UL/cUL Listed Power Ventilators





Dimensions for SWD

Model Size	А	В	С	D	Е	F	G
7	221/8	26%	18¾	161//8	121/8	9¾	11
8	221/8	26%	18¾	161//8	121/8	9¾	11
10	221/8	26%	18¾	161//8	121/8	93/4	11
13	25%	311/4	23%	19%	13¾	10%	14
15	26%	34¾	25¾	211/8	13¾	11%	151//8
16	27½	381//8	28	221/8	13¾	12¾	17½
18	281/8	42	30%	25	13¾	141/8	191/4

All dimensions are in inches.



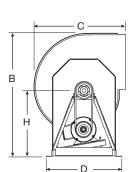
UL/cUL 705 Power Ventilators F40001

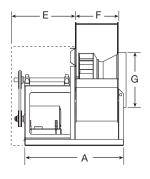
UL/cUL 762 Power Ventilators for Restaurant Exhaust Appliances - MH11745



Model SWB Series 100 is AMCA Licensed for Air Performance







Model SWB Belt Drive • Series 100

Centrifugal backward-inclined utility fans are designed for applications requiring medium to high air volumes and pressures. The wheel design provides the ability to build pressure without overloading.

Series 100

- Scroll is galvanized non-painted construction
- Drive frame has Permatector[™] protective powder coating

Standard Construction

Housing - heavy-gauge steel, lock-seam

Wheel - alumitnum

Corrosion-resistant fasteners

Ball bearing motor - 1/4 hp and larger

Adjustable motor plate

Adjustable motor pulley

Adjustable filotor pulley	
Options and Accessories	Stock
Wheel rotation - clockwise or counterclockwise	
Damper	✓
Isolators - base	✓
Multiple discharge positions - eight	
Weatherhood	
Shaft seal with aluminum rub ring	
Guards - inlet, outlet	
Heat slinger	
Lube lines	
Drain connection	
Access door - bolted	
Flanges - inlet, outlet, companion	
Dual drives	
Relubricatable bearings	
Performance baffle	
Stainless steel shaft	
Certified for high wind and seismic applications	
UL/cUL Listed Power Ventilators	
UL/cUL Listed Power Ventilators for Restaurant Exhaust Appliances	

Dimensions for SWB • Series 100

Model Size	Α	В	С	D	E	F	G	Н
106, 107, 108, 110	26¾	265/8	18¾	161//8	15½	93/4	11	151//8
113	301//8	311/4	23%	181//8	21¾	10⅓	14	165//8
115	311/4	34¾	25¾	211//8	21½	115//8	151/8	18½
116	32¾	381//8	28	221/8	21½	12¾	17½	20%
118	34	42	30%	25	22	141/8	191/4	223/8
120	37	46	335//8	273//8	23¾	15%	211//8	241/2
124	411/2	57¾	405/8	335/8	25	19	251/8	31½

All dimensions are in inches.





USF-200



USF-300



USF-400

UL/cUL 705 Power Ventilators E40001 - USF-200 USF-300 USF-400

UL/cUL 762 Power Ventilators for Restaurant Exhaust Appliances - MH11745 - USF-300 USF-400

UL/cUL Power Ventilators for Smoke Control Systems MH17511 - USF-300 USF-400



Model USF-207 thru 210, USF-307 thru 310, USF-327 thru 349 are AMCA Licensed for Air Performance

Model USF-212 thru 222, USF-312 thru 324, USF-400-BI thru USF449-BI and USF-418-AF thru USF-449-AF are AMCA Licensed for Sound and Air Performance



Model USF Belt Drive

The USF tiered models 200, 300 and 400 offer multiple levels of construction for the best value to match the intended application and performance.

USF-200

- Bolted construction using all galvanized material
- Used for inexpensive, clean air applications

USF-300

- Bolted construction, utilizing all painted steel material
- Used for grease, smoke and clean air applications

USF-400

- Welded construction, utilizing all painted steel material
- Used for grease, smoke and clean air applications
- Heavier construction and capable of higher performances than USF-300

Standard Construction	200	300	400
Housing - Permalock™ scroll		•	
Wheel - USF-200 and 300, sizes 6-10, aluminum			
Wheel - USF-200, sizes 12-22, coated steel USF-300, sizes 12-49, coated steel USF-400, all sizes, coated steel	-	•	
Corrosion-resistant fasteners			
Ball bearing motor - 1/4 hp and larger			
Motor pulley - constant or adjustable			
Permatector™ protective powder coating			
Options and Accessories	200	300	400
Welded scroll construction			
Wheel rotation - clockwise or counterclockwise			
Spark resistance - B or C			
NEMA 3R disconnect			
Isolators			
Weatherhood			
Shaft seal with aluminum rub ring			
Guards - inlet, outlet			
Heat slinger			
Extended lube lines			
Drain connection			
Access door, bolted			
Access door, hinged			
Flanges - inlet, outlet, companion			
Sheaves, multiple groove			
Equipment supports			
Decorative or protective powder coating			
Certified for high wind applications			
Certified for seismic applications			
UL/cUL Listed Power Ventilators			
UL/cUL Listed Power Ventilators for Restaurant Exhaust Appliances			
UL/cUL Listed Power Ventilators for Smoke Control Systems			





UL/cUL 705 - E40001 - CSW UL/cUL 762 Power Ventilators for Restaurant Exhaust Appliances - MH11745 - CSW-BI

UL/cUL Power Ventilators for Smoke Control Systems MH17511 - CSW-BI



Model CSW is AMCA Licensed for Sound and Air Performance

Model

Best Available Program

CSW

Sizes 7 through 49

5 Days

Model CSW Single-Width, Direct Drive and Belt Drive

Centrifugal fans are designed for clean or contaminated ventilation applications up to 250°F. Units can be mounted (both indoor or outdoor) in ducted inlet and/or ducted outlet installations such as exhaust air, supply air, filtration, comfort conditioning, light industrial processes, fume exhaust, fluid bed pressurization and combustion air.

Standard Construction

Housing - heavy-gauge steel

- Series 21 PermaLock™
- Series 41 welded

Direct drive, arrangement 4 Belt drive, arrangement 9, 10

Wheel, flat blade centrifugal, CSW-BI Wheel, airfoil centrifugal, CSW-AF

Rotatable housing (sizes 7 through 30)

Final assembly vibration analysis

Minimum bearing life of L₁₀ 80,000 hours (Average life - L₅₀ 400,000 hours)

Permatector™ protective powder coating

Options and Accessories

Guards - inlet, outlet

Motor cover (Arrangement 4)

Flanges - inlet, outlet, companion

Weatherhood (Arrangement 10)

Drain connection

Isolators - rubber, free standing and restrained

Isolation base

Spark B resistant construction (Arrangements 9, 10)

Spark C resistant construction (Arrangements 9, 10)

Shaft seal (Arrangements 9, 10)

Extended lube lines

Extended life bearings L₁₀ 200,000 hours

UL/cUL Listed Power Ventilators

UL/cUL Listed Power Ventilators for Restaurant Exhaust Appliances (Arrangements 9, 10)

UL/cUL Listed Power Ventilators for Smoke Control Systems (Arrangments 9, 10)

Housing Construction



Series 21 PermaLock™ Housing

Features Greenheck's exclusive airtight PermaLock™ seam. This seam provides a structural bond between the side panels and scroll wrap.



Series 41 Welded Housing

Features a fully welded housing.







Model BIDW and AFDW are AMCA Licensed for Sound and Air Performance

Model	Best Available Program
Through size 49 Up to Class II	10 Days

Model BIDW, AFDW Double-Width, **Belt Drive**

An excellent choice for exhaust air, supply air, filtration, heating, air conditioning, fluid bed pressurization, and make-up air handlers. Double width centrifugal wheel provides increased air volume capacity. Installed indoors without ducting to the inlets. Used in applications not requiring spark resistance or elevated temperatures.

Standard Construction

Housing - heavy-gauge steel
• Series 21 - PermaLock™

- Series 41 welded

Wheel, flat blade centrifugal, BIDW Wheel, airfoil centrifugal, AFDW

Rotatable housing (sizes 7 through 30)

Final assembly vibration analysis

Minimum bearing life of L₁₀ 80,000 hours (Average life - L₅₀ 400,000 hours)

Permatector™ protective powder coating

Options and Accessories

Guards - inlet, outlet, shaft

Flanges - outlet, companion

Totally enclosed belt guard (with Greenheck supplied motor and drives)

Drain connection

Isolators

Isolation base with motor slide base

Access door - bolted, hinged

Extended lube lines

Extended life bearings L₁₀ 200,000 hours

UL/cUL Listed Power Ventilators

Housing Construction



Series 21 PermaLock™ Housing

Features Greenheck's exclusive airtight PermaLock™ seam. This seam provides a structural bond between the side panels and scroll wrap.



Series 41 Welded Housing

Features a fully welded housing.



^{*}Arrangements 3 must be mounted on an Isolation Base. See Greenheck's Isolation Base information on page 95 for additional details or visit www.greenheck.com

Centrifugal Fans - Selection Guide

Fan Width

Single-Width (SW) Single-Inlet, Single-Outlet

- Used in a wide range of applications
- Contaminated air, elevated temperatures, moisture content, kitchen exhaust, fume exhaust
- Typically used in ducted-in / ducted-out applications, but can be unducted at either end as needed

Double-Width (DW) Double-Inlet, Single-Outlet

- Generally used for high volume applications or air handlers
- Clean air applications only due to bearings being located in the airstream
- Typically applied indoors or in air handler as free inlet ducted outlet

Spark Resistant Construction

- Spark C Includes aluminum inlet cone and rub ring
- Spark B Includes aluminum wheel and rub ring

ARRANGEMENT 10 SINGLE-WIDTH Backward-Inclined or Airfoil Wheel





Arrangement 10 is the most common fan arrangement. Motor is mounted on the fan under the bearing pedestal and can be enclosed with a motor cover, limited motor frame sizes, smallest overall package size. No mounting base required.

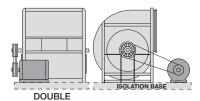
ARRANGEMENT 9 SINGLE-WIDTH Backward-Inclined or Airfoil Wheel





Motor is mounted on the side of the bearing pedestal with increased limit over arrangement 10. Isolation base required (by factory).

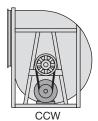
ARRANGEMENT 3 DOUBLE-WIDTH Backward-Inclined or Airfoil Wheel

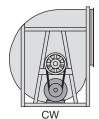


Double-width (when compared to single-width) can supply an equal amount of air with a smaller wheel diameter resulting in lower overall unit size. Bearing located in the airstream limits temperatures and does not permit spark resistant construction. Requires an isolation base (by factory) or structural pad to mount the fan and motor. See page 95 more details.

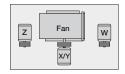
Rotation

Choice between clockwise (CW) and counterclockwise (CCW) as determined from the drive side. Rotation changes discharge location as illustrated below.





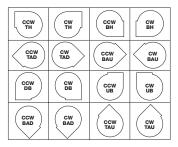
Motor Positions (Arrangement 3)



Motor position determined from the drive side. Letter assignment is independent of discharge position and fan rotation.

Discharge Positions

Utility Fans - determined from the drive side. Some models and sizes allow for field rotation.



Centrifugal Fans - graphic shows discharge positions available on Quick Build centrifugal fans. Determined from the drive side. Some models and sizes allow for field rotation.











Wheel Types



Backward-Inclined Wheel Centrifugal, non-overloading style with single-thickness flat blades. Most versatile wheel. Excellent for clean, high-temperature, or contaminated air.



Airfoil Wheel

Centrifugal, non-overloading style with airfoil shaped blades. Higher operating efficiencies. Used for clean air applications.

