gamma/ XL Series

Automatic Degassing for Critical Applications!





The new **gamma/ XL** is a solenoid metering pump with predictive intelligence. Thanks to its controlled solenoid drive with sensor-free pressure measurement, it detects hydraulic faults even in the case of minimal deviations – immediately and optimally matching its output to the pressure conditions and properties of the medium while protecting the pump and piping systems from overload situations. The **gamma/ XL** covers a capacity range of **.08 GPD** at **362 PSIG** to **20.74 GPH** at **29 PSIG** (depending on pump version).

Features & Benefits

- · Electronic stroke length adjustment via click wheel
- Volume adjustment in GPH or LPH
- Manual, Analog, Contact and Batch modes optional
- Integrated system pressure measurement
- BUS interfaces such as Profibus, CANbus, PROFINET and Modbus
- High visibility of LED-indicator lights
- Large illuminated display
- Analog output for stroke length and stroke rate transmission
- Auto compensates programmed feed rates during back pressure fluctuations
- As low as 1 mL/hr continuous feed rate with regulated solenoid drive

- Turn down ratio up to 40,000:1
- · Integrated pressure measurement and display
- · Available diaphragm rupture indicator
- Integrated 7-day timer
- Detects Overpressure/ No Pressure (broken discharge line) and gas in the liquid end
- Automatically sets optimal speed and stroke based on GPH settings (when set to automatic)
- New configurable input/output
- gamma/ XL and delta® footprints are identical
- NSF/ANSI 61 Approved Liquid Ends

gamma/ XL Series

Technical data

| Capacity Data | | | | | | | | | | | |
|--|----------------------------------|-------|-------|--------|-----------|-----------------------|------------------------------------|--------------|-------|---------------------|-------|
| Pump Version | Capacity at Maximum Backpressure | | | | | Max. Stroking Rate | ng Tubing Connectors O.D. x I.D | Suction Lift | | Shipping Weight Ibs | |
| | PSIG | (bar) | GPH* | (L/H) | ml/stroke | Strokes/min | in | ft** | (m)** | NPE/NPB/PVT | SS |
| gamma/ XL with standard liquid ends | | | | | | | | | | | |
| 2508 | 362 | (25) | 1.98 | (7.5) | 0.67 | 200 | 3/8" x 1/4" (1/2" MNPT dis.only) | 16.4 | (5) | 22.0 | 24.25 |
| 1608 | 232 | (16) | 2.06 | (7.8) | 0.67 | 200 | 3/8" x 1/4" | 16.4 | (5) | 22.0 | 24.25 |
| 1612 | 232 | (16) | 3.17 | (12) | 1.00 | 200 | 3/8" x 1/4" | 19.6 | (6) | 22.0 | 24.25 |
| 1020 | 145 | (10) | 5.18 | (19.6) | 1.70 | 200 | 1/2" x 3/8" | 16.4 | (5) | 22.0 | 24.25 |
| 0730 | 102 | (7) | 7.76 | (29.4) | 2.50 | 200 | 1/2" x 3/8" | 16.4 | (5) | 22.0 | 24.25 |
| 0450 | 58 | (4) | 12.95 | (49) | 4.20 | 200 | 5/8" ID hose barb standard*** | 9.8 | (3) | 22.0 | 24.25 |
| 0280 | 29 | (2) | 20.74 | (78.5) | 6.70 | 200 | 5/8" ID hose barb standard*** | 6.5 | (2) | 22.0 | 24.25 |
| gamma/ XL with auto-degassing dosing head, without bypass PVT7 | | | | | | | | | | | |
| 1608 | 232 | (16) | 1.85 | (7) | 0.60 | 200 | 1/2" x 3/8" | 5.9 | (1.8) | 22.0 | - |
| 1612 | 232 | (16) | 2.64 | (10) | 0.80 | 200 | 1/2" x 3/8" | 5.9 | (1.8) | 22.0 | - |
| 1020 | 145 | (10) | 3.96 | (15) | 1.25 | 200 | 1/2" x 3/8" | 5.9 | (1.8) | 22.0 | - |
| 0730 | 102 | (7) | 7.26 | (27.5) | 2.30 | 200 | 1/2" x 3/8" | 5.9 | (1.8) | 22.0 | - |

Positive suction is recommended on pumps with 1/2" MNPT connections.

gamma/ XL metering pumps with high viscosity liquid ends (PVT 4) have a 10 - 20 % lower capacity rating and are not self-priming.

Permissible ambient temperature: 14 °F to 113 °F | Average power consumption: 78 W | Degree of protection: IP 66

Repeatability \pm 2% when utilized and installed per operating instructions

* Capacity data represents minimum values, tested using water at 68 °F (room temperature)

** Suction lift with pre-primed suction line and liquid end

*** (1/2" MNPT optional)

| Liquid end materials in contact with media | | | | | | | | | |
|--|------------|-----------------------------|------------------|-------|---------|--|--|--|--|
| Version | Liquid End | Suction/ discharge valve | Ball seat | Seals | Balls | | | | |
| NPT | Acrylic | PVC | PVDF | PTFE | Ceramic | | | | |
| PVT | PVDF | PVDF | PVDF | PTFE | Ceramic | | | | |
| NPE | Acrylic | PVC | PVDF | EPDM | Ceramic | | | | |
| NPB | Acrylic | PVC | PVDF | FKM | Ceramic | | | | |
| SST | 316 SST | 316 SST | Ceramic | PTFE | Ceramic | | | | |
| SST (DN10) | 316 SST | 316 SST | PTFE with carbon | PTFE | Ceramic | | | | |

Note: PVT7 versions have PVDF / PTFE wetted parts. Diaphragm with a PTFE face FKM = fluorine rubber

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ProMinent Fluid Controls, Inc. (USA) 136 Industry Drive • Pittsburgh, PA 15275 (412) 787-2484 • Fax: (412) 787-0704 email: sales@prominent.us • www.prominent.us

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ProMinent Fluid Controls, Ltd. (Canada) 490 Southgate Drive • Guelph, N1G 4P5 (519) 836-5692 • Fax: (519) 836-5226 • Toll Free1-888-709-9933 email: sales@prominent.ca • www.prominent.com