# 3/4-inch Combination pH and ORP Sensor Kits





Use the Digital Gateway to make any Hach analog combination pH or ORP sensor compatible with the Hach sc1000 Controller.





Digital combination pH and ORP sensors are available in convertible, insertion, and sanitary mounting styles. Choose from rugged dome electrodes or "easy-to-clean" flat glass electrodes.

# DW

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PW

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#### Features and Benefits

#### Low Price—High Performance

These combination sensors are designed for specialty applications for immersion or in-line mounting. The reference cell features a double-junction design for extended service life, and a built-in solution ground. The body is molded from chemically-resistant Ryton<sup>®</sup> or PVDF, and the reference junction is coaxial porous PTFE. All sensors are rated 0 to 105°C up to 100 psig, and have integral 4.5 m (15 ft.) cables with tinned leads. The PC-series (for pH) and RC-series (for ORP) combination sensors are ideal for measuring mild and aggressive media.

#### **Special Electrode Configurations**

Sensors with rugged dome electrodes, "easy-to-clean" flat glass electrodes, and even HF (hydrofluoric acid) resistant glass electrodes are available for a wide variety of process solutions.

#### **Temperature Compensation Element Option**

The PC-series combination pH sensors are available with or without a Pt 1000 ohm RTD temperature element. The RC-series combination ORP sensors are supplied without a temperature element.

#### **Versatile Mounting Styles**

Sensors are available in three mounting styles—convertible, insertion, and sanitary. Please turn to page 3 for more information.

# Full-Featured "Plug and Play" Hach sc Digital Controllers

There are no complicated wiring or set up procedures with any Hach sc controller. Just plug in any combination of Hach digital sensors and it's ready to use—it's "plug and play."

One or multiple sensors—The sc controller family allows you to receive data from up to eight Hach digital sensors in any combination using a single controller.

Communications—Multiple alarm/control schemes are available using the relays and PID control outputs. Available communications include analog 4-20 mA, digital MODBUS<sup>®</sup> (RS485 and RS232) or Profibus DP protocols. (Other digital protocols are available. Contact your Hach representative for details.)

**Data logger**—A built-in data logger collects measurement data, calibration, verification points, and alarm history.

## Specifications\*

Most pH applications fall in the 2.5-12.5 pH range. General purpose pH glass electrodes perform well in this range. Some industrial applications require accurate measurements and control at pH values below 2 or above 12. Consult Hach Technical Support for details on these applications.

#### **Combination pH Sensors**

#### Measuring Range

0 to 14 pH

#### Accuracy

Less than 0.1 pH under reference conditions

#### Temperature Range

0 to 105°C (32 to 221°F)

#### Flow Rate

0 to 2 m/s (0 to 6.6 ft./s); non-abrasive

#### Pressure Range

0 to 6.9 bar at 100°C (0 to 100 psig at 212°F)

#### Signal Transmission Distance

100 m (328 ft.) when used with the Hach Digital Gateway and a Hach sc Digital Controller.

1000 m (3280 ft.) when used with the Hach Digital Gateway, Termination Box, and a Hach sc Digital Controller.

#### Sensor Cable

Integral coaxial cable (plus two conductors for temperature compensator option); 4.5 m (15 ft.) long

#### Wetted Materials

Convertible style: Ryton® body (glass filled)

Insertion style: PVDF body (Kynar®)

Sanitary style: 316 stainless steel sleeved PVDF body

Common materials for all sensor styles include PTFE double junction, glass process electrode, and Viton® O-rings

#### Warranty

90 days

#### **Combination ORP Sensors**

#### Measuring Range

-2000 to +2000 millivolts

#### Accuracy

Limited to calibration solution accuracy (± 20 mV)

#### Temperature Range

0 to 105°C (32 to 221°F)

#### Flow Rate

0 to 2 m/s (0 to 6.6 ft./s); non-abrasive

#### Pressure Range

0 to 6.9 bar at 100°C (0 to 100 psig at 212°F)

#### Signal Transmission Distance

100 m (328 ft.) when used with the Hach Digital Gateway and a Hach sc Digital Controller.

1000 m (3280 ft.) when used with the Hach Digital Gateway, Termination Box, and a Hach sc Digital Controller.

#### Sensor Cable

Integral coaxial cable; 4.5 m (15 ft.) long; terminated with stripped and tinned wires

#### Wetted Materials

Convertible style: Ryton® body (glass filled)

Insertion style: PVDF body (Kynar®)

Common materials for all sensor styles include PTFE double junction, glass with platinum process electrode, and Viton® Orings

#### Warranty

90 days

\*Specifications subject to change without notice.

Ryton® is a registered trademark of Phillips 66 Co.; Viton® is a registered trademark of E.I. DuPont de Nemours + Co.; Kynar® is a registered trademark of Pennwalt Corp.

# Engineering Specifications

- The pH sensor shall be available in convertible, insertion or sanitary styles. The ORP sensor shall be available in only convertible or insertion styles.
- 2. The convertible style sensor shall have a Ryton<sup>®</sup> body. The insertion style sensor shall have a PVDF body. The sanitary style sensor shall have a 316 stainless steel sleeved PVDF body. Common materials for all sensor styles shall include a PTFE double junction, and Viton<sup>®</sup> O-rings. The pH sensor shall have a glass pH electrode. The ORP sensor shall have a platinum ORP electrode.
- The convertible style pH sensor shall be available with or without a built-in Pt 1000 ohm RTD temperature element. Insertion and sanitary style pH sensors shall have a built-in Pt 1000 ohm RTD temperature element. Convertible and insertion style ORP sensors shall not have a built-in temperature element.
- 4. The sensor shall communicate via MODBUS® RS-485 to a Hach sc Digital Controller.
- The sensor shall be Hach Company Model PC sc or PC-series for pH measurement or Model PC sc or RC-series for ORP measurement.

### **Dimensions**

#### **Convertible Style Sensor**

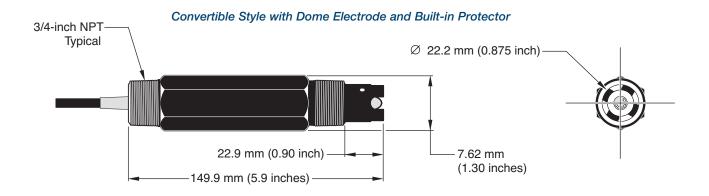
The convertible style sensor has a Ryton® body that features 3/4-inch NPT threads on both ends. The sensor can be directly mounted into a standard 3/4-inch pipe tee for flow-through mounting or fastened onto the end of a pipe for immersion mounting. The convertible style sensor enables inventory consolidation, thereby reducing associated costs. Mounting tees and immersion mounting hardware are offered in a variety of materials to suit application requirements.

#### **Insertion Style Sensor**

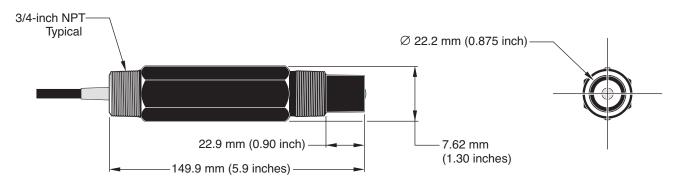
Insertion style sensors feature a longer, non-threaded PVDF body with two Viton® O-rings, providing a seal when used with the optional Hach insertion mount hardware assembly. This ball valve hardware enables sensor insertion and retraction from a pipe or vessel without having to stop the process flow.

#### Sanitary Style Sensor

The sanitary style sensor, offered for pH measurement, has a 316 stainless steel-sleeved PVDF body with a 2-inch flange. The sensor mates to a standard 2-inch Tri-Clover fitting. The optional Hach sanitary mounting hardware includes a standard 2-inch sanitary tee, sanitary clamp, and Viton<sup>®</sup> sanitary gasket.

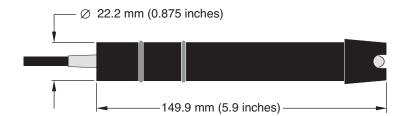


#### Convertible Style with Flat Electrode



# **Dimensions** continued

#### Insertion Style with Dome Electrode and Built-In Protector





# Sanitary Style Ø 22.2 mm (0.875 inches) Ø 49.1 mm (1.96 inches) Ø 22 mm (0.87 inches) 88.9 mm (3.5 inches)

# **Ordering Information**

#### Digital PC sc and RC sc 3/4-inch Combination pH/ORP Sensors

All PC sc and RC sc 3/4-inch combination sensors come complete with an integral 4.5 m (15 ft.) sensor cable, Digital Gateway, and 1 m (3.3 ft.) digital extension cable.

Product Number	<u>Measurement</u>	Sensor Style	Body Material	Electrode Type	Temp. Comp.
DPC1R1N	рН	Convertible	Ryton	General purpose glass	None
DPC1R1A	рН	Convertible	Ryton	General purpose glass	Pt 1000 ohm RTD
DPC1R2N	рН	Convertible	Ryton	Flat glass, general purpose	None
DPC1R2A	рН	Convertible	Ryton	Flat glass, general purpose	Pt 1000 ohm RTD
DPC1R3A	рН	Convertible	Ryton	HF-resistant glass (see Note)	Pt 1000 ohm RTD
DPC2K1A	рН	Insertion	PVDF	General purpose glass	Pt 1000 ohm RTD
DPC2K2A	рН	Insertion	PVDF	Flat Glass	Pt 1000 ohm RTD
DPC3K2A	рН	Sanitary	316 SS/PVDF	General purpose glass	Pt 1000 ohm RTD
DRC1R5N	ORP	Convertible	Ryton	Platinum	None
DRC2K5N	ORP	Insertion	PVDF	Platinum	None

#### **NOTE**

The HF (hydrofluoric acid) resistant glass electrode reduces the HF dissolution of the complete glass surface to extend the lifetime of the electrode in acid fluoride solutions. The electrode will last longer than conventional glass pH electrodes. How much longer depends on the HF concentration and temperature of the solution.

#### **Replacement Digital Gateway**

6120600 Use the Digital Gateway to connect analog PC and RC sensors to a Hach sc Digital Controller.

## **Ordering Information** continued

#### Analog PC and RC 3/4-inch Combination pH/ORP Sensors

All PC and RC 3/4-inch combination sensors come with an integral 4.5 m (15 ft.) standard length sensor cable.

Product Number	<u>Measurement</u>	Sensor Style	Body Material	Electrode Type	Temp. Comp.
PC1R1N	рН	Convertible	Ryton	General purpose glass	None
PC1R1A	рН	Convertible	Ryton	General purpose glass	Pt 1000 ohm RTD
PC1R2N	рН	Convertible	Ryton	Flat glass, general purpose	None
PC1R2A	рН	Convertible	Ryton	Flat glass, general purpose	Pt 1000 ohm RTD
PC1R3A	рН	Convertible	Ryton	HF-resistant glass	Pt 1000 ohm RTD
PC2K1A	рН	Insertion	PVDF	General purpose glass	Pt 1000 ohm RTD
PC2K2A	рН	Insertion	PVDF	Flat Glass	Pt 1000 ohm RTD
PC3K2A	рН	Sanitary	316 SS/PVDF	General purpose glass	Pt 1000 ohm RTD
RC1R5N	ORP	Convertible	Ryton	Platinum	None
RC2K5N	ORP	Insertion	PVDF	Platinum	None

#### Accessories for Digital and Analog 3/4-inch combination pH/ORP Sensors

#### **Cables**

Digital cables are used only with digital sensors or gateways when connecting to a Hach sc Digital Controller.

 6122400
 Digital Extension Cable, 1 m (3.3 ft)

 5796000
 Digital Extension Cable, 7.7 m (25 ft)

 5796100
 Digital Extension Cable, 15 m (50 ft)

 5796200
 Digital Extension Cable, 31 m (100 ft)

Analog cables are used only with analog sensors, junction box, and controller.

1W1100 Analog Interconnect Cable (order per foot)

#### Digital Termination Box

Used with digital extension cables when the desired cable length between the digital sensor/digital gateway and the Hach sc Digital Controller is between 100 m (328 ft) and 1000 m (3280 ft).

5867000 Digital Termination Box

#### Analog Junction Box

Used with analog interconnect cable when the desired cable length between analog sensor and analog controller is greater than the standard length of sensor cable. Each junction box includes terminal strip and gasket.

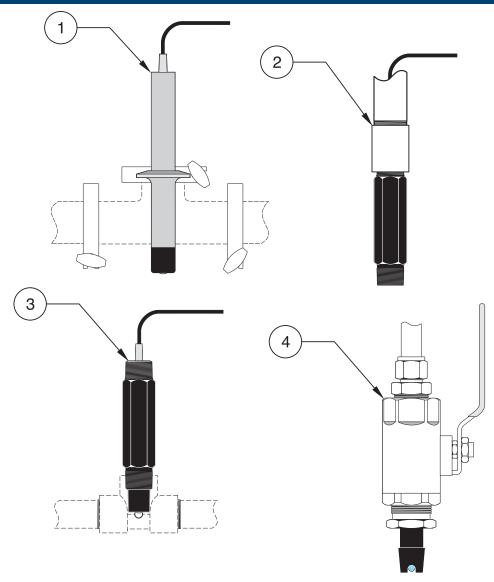
**60A2053** Junction Box, Surface-mount, aluminum (includes mounting hardware)

Junction Box, Pipe-mount, PVC, for 1/2-inch diameter pipe (includes mounting hardware)

Junction Box, Pipe-mount, PVC, for 1-inch diameter pipe (includes mounting hardware)

76A4010-001 Junction Box, NEMA 4X (no mounting hardware included)

# **Ordering Information** continued



1. Sanitary Mounting

2. Immersion Mounting

3. Flow-through Mounting

4. Insertion Mounting

#### Mounting Hardware for PC sc and RC sc Combination Sensors

#### Sanitary Mount Hardware

9H1310 2-inch Sanitary Tee9H1132 2-inch Sanitary Clamp9H1384 2-inch Sanitary Viton Gasket

#### Immersion Mount Hardware

Each immersion hardware includes a 1/2-inch diameter x 4 foot long pipe, 1/2 x 3/4-inch NPT coupling, and plastic pipe-mount junction box with terminal strip.

MH432G CPVC Pipe

#### Flow-through Mount Hardware

Each tee is a standard 3/4-inch tee with 3/4-inch NPT threads on all three openings.

 MH313N3NZ
 316 SS Tee

 MH333N3NZ
 CPVC Tee

 MH373N3NZ
 PVC Tee

#### Insertion Mount Hardware

The insertion hardware includes a 1-1/2 inch ball valve, 1-1/2 inch NPT close nipple for process connection, sensor connection tube, stainless steel extension pipe, and stainless steel compression fitting with washer and lock nut.

MH116M3MZ 316 SS Hardware

# To complete your pH and ORP measurement system, choose from these Hach controllers...

#### Model sc200 Controller

(see Lit. #2665)

The sc200 controller platform can be configured to operate either 2 Digital Sensor Inputs, or 1 or 2 Analog Sensor Inputs, or a combination of Digital and Analog Sensor Inputs. Customers may choose their communication options from a variety of offerings ranging from MODBUS RTU to Profibus DPV1.



#### sc200 for Hach Digital Sensors

LXV404.99.00552 sc200 controller, 2 channel, digital LXV404.99.00502 sc200 controller, 1 channel, digital LXV404.99.00542 sc200 controller, 2 channel, digital & mA input LXV404.99.00512 sc200 controller, 2 channel, digital & pH/DO LXV404.99.00522 sc200 controller, 2 channel, digital & Conductivity LXV404.99.00532 sc200 controller, 2 channel, digital & Flow

#### sc200 for Hach Analog Sensors

LXV404.99.00102 sc200 controller, 1 channel, pH/DO LXV404.99.00112 sc200 controller, 2 channel, pH/DO LXV404.99.00202 sc200 controller, 1 channel, Conductivity LXV404.99.00222 sc200 controller, 2 channel, Conductivity LXV404.99.00212 sc200 controller, 2 channel, pH/DO & Conductivity LXV404.99.00302 sc200 controller, 1 channel, Flow LXV404.99.00332 sc200 controller, 2 channel, Flow LXV404.99.00312 sc200 controller, 2 channel, Flow & pH/DO LXV404.99.00322 sc200 controller, 2 channel, Flow & Conductivity

Note: Other sensor combinations are available. Please contact Hach Technical Support or your Hach representative.

Note: Communication options (MODBUS and Profibus DPV1) are available.

#### Model sc1000 Controller

(see Lit. #2403)

Each sc1000 Probe Module provides power to the system and can accept up to 8 digital sensors/expansion boards. Probe Modules can be networked together to accommodate up to 32 digital sensors/expansion boards attached to the same network.

**LXV402.99.00002** sc1000 Display Module

LXV400.99.1R572 sc1000 Probe Module, 4 sensors, 4 mA Out, 4 mA In, 4 Relays,

110-230V

LXV400.99.1B572 sc1000 Probe Module, 4 sensors, 4 mA Out, 4 mA In, 4 Relays, RS-485

(MODBUS), 110-230V

**LXV400.99.1F572** sc1000 Probe Module, 4 sensors,

4 mA Out, 4 mA In, 4 Relays, PROFIBUS DP, 110-230V

LXV400.99.1R582 sc1000 Probe Module, 6 sensors,

4 mA Out, 4 mA In, 4 Relays, 110-230V



At Hach, it's about learning from our customers and providing the right answers. It's more than ensuring the quality of water-it's about ensuring the quality of life. When it comes to the things that touch our lives...

Keep it pure. Make it simple.

Be right.

For current price information, technical support, and ordering assistance, contact the Hach office or distributor serving your area.

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