# Hach BioTector B3500ul Online TOC Analyzer



#### **Applications**

- Petrochemical Industry
- Power
- RO Water



## Precise, low-level TOC measurement that you can trust

Changes in water quality for ultra pure applications are disruptive to plant operations. Accurate, on-line analysis is important to protect critical equipment that depends on ultra pure water resources. Leading manufacturers know that it is critical to analyse for contaminates precisely at ppb levels to maintain water quality. Reliability and effective oxidation of large samples ensures that manufacturers can trust the results reported by the BioTector B3500ul analyzer. With a full picture of organic contaminants in critical water applications manufacturers make water treatment decisions more efficiently.

The Hach<sup>®</sup> BioTector B3500ul provides reliable and accurate TOC analysis at ppb levels for ultrapure water applications. The patented two stage advanced oxidation technology behind the BioTector thoroughly, and reliably oxidizes samples for valuable real-time water analysis.

#### Maximum uptime for your process

With uptime certified at 99.86% and and two short, scheduled maintenance events per year, you will not be missing critical process information when you need it the most.

#### **Instant and long term savings**

Reduce the costs related to water re-treatment, and save on operational expenses. On-line TOC analysis enables maximum water reuse and keeps critical water resources at their best to maximize the lifetime of high-value capital equipment.



#### **Technical Data\***

**Parameter** TOC, TIC, TC, VOC, after correlation COD, BOD

**Measurement Method** Infrared measurement of CO<sub>2</sub> after

oxidation

Patented Two-Stage Advanced **Oxidation Method** 

Oxidation Process (TSAO) using

Hydroxyl Radicals

Range 0 - 5000 µg/L C

**Multi-Stream** Up to 2 process streams and grab

sample

Repeatability  $\pm$  2 % of reading or  $\pm$  10  $\mu$ g/L C,

whichever is greater;

Lower limit of detection

 $LOD = 10 \mu g/L$ 

**Cycle Time** TOC from 5 minutes, depending on

application

Communication Modbus RTU, Modbus TCP/

> IP & Profibus (when the Profibus option is selected, the digital output signals are sent through the Profibus converter with its specific

communication protocol)

Except for Zone 1 certification then

Modbus RTU, Modbus TCP/IP & Modbus TCP/IP Redundant is available

**Protection Class** IP44, standard fan cooled, maximum

ambient temperature 45 °C

IP54, air cooled, maximum ambient

temperature 35 °C

IP54, vortex cooled, maximum ambient temperature 50 °C

EExp / Hazardous

Certification options are available Location

to European Standards, (ATEX Zone 1, Zone 2), North American Standards (Class I Division 2) and

IECEx Zone 1

2 - 60 °C (36 - 140°F)

Sample Inlet

**Temperature** 

**Ambient Temperature** 5 - 45 °C (41 - 113 °F)

Cooling and heating options are

available.

Humidity 5 - 85 % (non-condensing)

**Particle Size** Up to 100 µm

**Data Storage** Previous 9999 analysis data on

> screen in the microcontroller memory and storage of data archive for the lifetime of the analyser in the SD/MMC card.

Previous 99 fault data on screen in the microcontroller memory and storage of fault data archive for the lifetime of the analyser in the

SD/MMC card.

**Display** High contrast 40 character x 16 line

backlit LCD with LED backlight

**User Interface** Microcontroller with membrane

keyboard

**Power Requirements** 

(Voltage)

115 V AC/230 V AC

Power Requirements (Hz) 50/60 Hz

Service Interval 6 months service intervals

Dimensions (H x W x D) 1000 mm x 500 mm x 320 mm

Weight 50 kg

\*Subject to change without notice.

### **Principle of Operation**

#### TIC

Acid is added to lower the pH so that inorganic carbon is sparged off as CO<sub>2</sub>. This is also measured to ensure the Total Inorganic Carbon (TIC) is not carried over into the TOC.

#### Oxidation

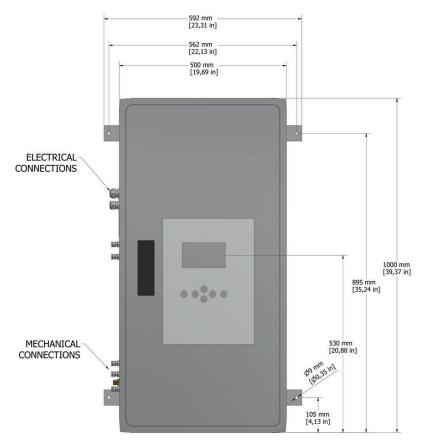
BioTectors's patented oxidation method (TSAO) efficiently oxidizes the organic carbon in the sample to CO<sub>2</sub>. TSAO utilizes hydroxyl radicals generated within the analyzer by combining oxygen, which passes through the ozone generator, with sodium hydroxide.

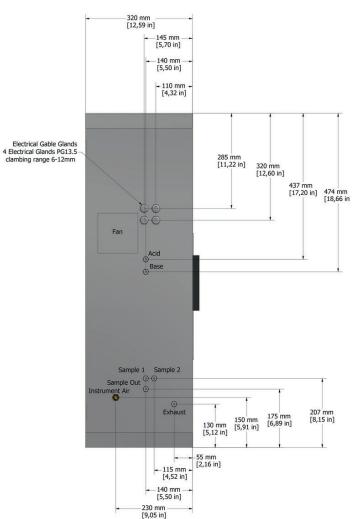
#### TOC

To remove CO<sub>2</sub> from the oxidized sample, the pH of the sample is lowered again. The CO<sub>2</sub> is sparged and measured by the specially developed NDIR CO<sub>2</sub> analyzer. The result is displayed as Total Organic Carbon (TOC).



#### **Dimensions**





# DOC053.53.35110.Sep19

#### **Order Information\***

#### Instruments

**B5EBAA152EAC2** Hach BioTector B3500ul TOC analyzer, 0 - 5 mg/L C, 1 stream, grab sample, 115 V AC **B5EBAA152EAF2** Hach BioTector B3500ul TOC analyzer, 0 - 5 mg/L C, 2 streams, grab sample, 115 V AC

There are additional options available. Please contact Hach for more details.

#### **Accessories**

**19-COM-160** BioTector Compressor 115 V / 60 Hz **19-COM-250** BioTector Compressor 230 V / 50 Hz

**10-SMC-001** Air supply filter pack

**19-KIT-123** Six months spare part kit for BioTector B3500

**19-BAS-031** BioTector sample overflow chamber

#### Reagents

**2985562** BioTector base reagent 1.2 N sodium hydroxide

25255061 BioTector acid reagent 1.8 N sulfuric acid containing 80 mg/L Mn

\*Part numbers may vary by country.



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