

# N SERIES

Air Cooled Water Chillers - Technical Catalog



# Standard Features

- Direct drive condenser fans
- Fan motor contactors
- Poly-coated fan guard
- Liquid receiver with relief valve
- Receiver inlet and outlet ball valves
- Refrigerant charging Schrader port
- Compressor contactors
- Compressor overload protection
- Crankcase heater
- Compressor service valves
- Vibration isolation under compressor
- Discharge vibrasorber
- Separate sub-cooling circuit
- Fan motor overload protection
- Oversized, NEMA 3R control panel (to facilitate field-added electronic system controls) with hinged door
- Pre-wired electrical controls
- High pressure safety
- Low pressure operating control
- Rigging holes
- Oil failure control
- Run/Pumpdown switch
- 12 FPI max condensing surface
- Oversized high-efficiency condensers
- Condenser coil cleanout access
- Wiring raceway
- Electronic oil control

# Applications

All refrigerant containing vessels are constructed in accordance with ANSI B9.1. Electrical components are UL approved and applied in accordance with their approved usage. Wiring and electrical construction is in accordance with the National Electric Code. Units are ETL certified and labeled. The control panels meet UL 508 standards and are so labeled.

Century chillers make it possible to design a system with smaller tonnage requirements knowing that a chiller with such features as semi-hermetic compressors, single circuit simplicity, and base rail configuration is available with a full complement of accessories ranging from gauge panels to service indication lights; phase failure monitors to unit

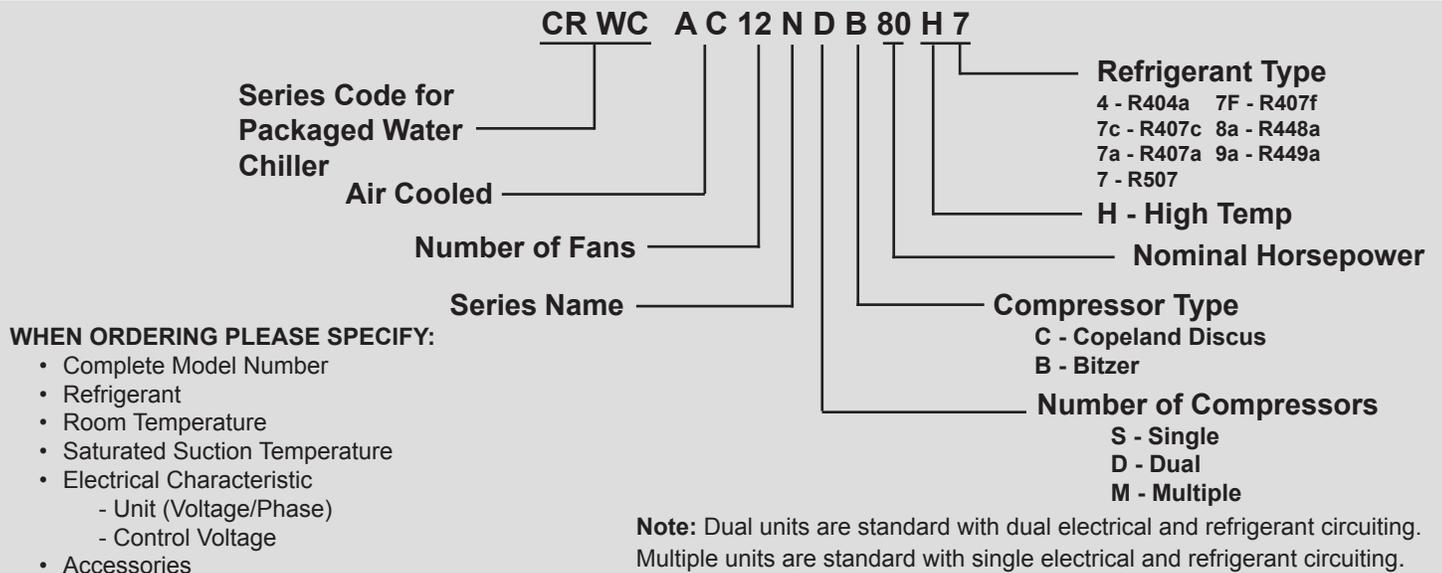
disconnects; and copper fin condenser coils to special surface coatings.

“NDB” packaged chillers offer one of the finest mid-range dual circuit air-cooled packaged chillers available. Independent circuits offer redundancy in operation and allow for a more dependable chiller. Each circuit is protected by an independent set of safeties which assures proper circuit protection. Each compressor is protected by an inherent thermistor embedded in each of the three windings providing proper thermal protection.

# Available Options

- + 20°F fan cycle with digital control (ambient temperatures at or above +20°F)
- 0°F fan cycle with digital control (ambient temperatures at or above 0°F)
- A20 flood control with receivers (ambient temperatures at or above +20°F)
- B20 flood control with receivers (ambient temperatures below +20°F, positive start feature)
- VFD compatible condenser fan motors with controller mounted
- Title 24 packages
- 850 RPM fan motors and optional low sound blades
- Special high air fan blades for high altitude locations
- Liquid line solenoid, mounted, with or without manual lift stem
- Liquid line drier (with or without replaceable core) & sight glass
- 3 valve bypass (liquid drier)
- Full port charging valve
- Hot gas discharge muffler
- Suction accumulator with or without heat exchanger
- Suction filter with or without replaceable core
- Suction vibrator, mounted
- Oil separator
- Oil stabilized gauges with manual shut off valves
- Control circuit transformer
- Convenience outlet (115v/15amp/with transformer)
- Unit circuit breaker with through-the-door operator
- Unit fused disconnect
- Painted cabinet
- Unit phase failure monitor
- Hot gas bypass
- Receiver insulation
- Compressor head cooling fan
- Cylinder unloading on most compressors
- Alarm circuit with dry contacts
- Adjustable guarantee off timer (GOT)
- Off/Pumpdown/Run switch
- Electrical door interlock
- Indicator lights
- Elapsed time meter
- Acrylic coated fin coil
- Contact your local Century Representative for other requested special options

## Nomenclature



## Cabinet

The rugged, industrial grade cabinet is constructed of heavy gauge, mill galvanized steel. Rigging holes are provided in the formed, full-perimeter channel base. Compressors are mounted low in the cabinet for ease of service.

## Condensers

Coils are seamless copper tube with die stamped aluminum plate fins, galvanized steel frames and tube sheets. Coils are computer selected for refrigeration applications to provide optimum heat transfer at a minimum T.D. Each unit is provided with a separate, sub-cooling circuit to maximize unit performance.

Condenser fan motors are industrial duty 1140 RPM, ball bearing, weather resistant, three phase with inherent electrical protection. Condenser fan blades are of finished aluminum with a corrosion-resistant coated hub.

Coils are mounted horizontally with fans arranged for draw through, vertical discharge air flow. Each fan assembly is equipped with a sturdy poly-coated steel fan guard.

## Liquid Receiver

Receivers are selected to provide pumpdown capacity, equivalent line length and a matching evaporator. Receivers smaller than 6 inches are U.L. listed. All larger receivers are ASME stamped. Each receiver is equipped with inlet and outlet ball valves, gauge port, and pressure relief device. Oversize receivers are available with or without, optional low ambient condenser flooding valves.

## Compressors

U.L. listed, semi-hermetic, energy efficient, Bitzer™ compressors are applied throughout the line. Each compressor is equipped with suction and discharge service valves with gauge ports, inherent three phase overload protection, oil level sight glass, crankcase heater, spring isolator

mounting, inline discharge vibrasorber and an auxiliary head cooling fan and/or oil cooler (where required.)

Bitzer™ compressors are famous for their low sound levels. Bitzer™ changes capacities within a frame size by changing their bore diameters rather than the length of the piston strokes. This gives Bitzer™ compressors an unsurpassed balance and precision that translates to low decibels. In addition, Bitzer™ compressors have a muffler built into each head that eliminates pulsations and reduces the sound levels even further.

Bitzer's™ centrifugal lubrication design employs a solid metal disc mounted to the crankshaft that distributes oil into a reservoir at the end of the shaft. The oil then flows through the shaft to the bearing surfaces.

## Controls

All condensing units are wired to operate on a standard pumpdown cycle. Run/pumpdown switch is provided as standard.

All electrical control components are enclosed within a heavy-gauge weatherproof, hinged panel to provide maximum weather protection and enhance service analysis.

All units have individually numbered control conductors. Also standard are adjustable, refrigeration grade, separate high and low pressure switches (high-manual reset); oil pressure failure switch (manual reset) where applicable; and an individually numbered terminal strip for field connections. Conductors and fusing are selected per N.E.C. standards. A generously-sized enclosure is provided with adequate space to accommodate a complete defrost control system, either factory mounted and wired or field provided. Notably all Century control components are selected to be readily available through refrigeration wholesalers throughout the country. O.E.M. type controls are judiciously avoided.

<b>R-507a - High Temp</b>		<b>Model Numbers</b>							
		<b>ACNSB05H7</b>		<b>ACNSB06H7</b>		<b>ACNSB08H7</b>		<b>ACNSB09H7</b>	
Compressor Model Number		4FES-5		4EES-6		4DES-7		4CES-9	
Quantity of Compressors		1		1		1		1	
MCA <sup>1</sup> per unit	208 V	41.8		42.6		52.5		62.7	
	230 V	38.4		39.1		48.5		57.7	
	460 V	19.2		19.5		24.2		28.8	
	575 V	15.1		15.4		18.9		22.6	
Compressor RLA (each)	208 V	29.0		29.6		33.8		42.0	
	230 V	26.2		26.8		30.6		38.0	
	460 V	13.1		13.4		15.3		19.0	
	575 V	10.5		10.7		12.2		15.2	
Total Number of Condenser Fan Motors		1		1		2		2	
Size of Motor (HP)		1		1		1		1	
Diameter of Blade (in.)		28		28		28		28	
Condenser Fan Motor Amps (each)	208 V	4.6		4.6		4.6		4.6	
	230 V	4.6		4.6		4.6		4.6	
	460 V	2.3		2.3		2.3		2.3	
	575 V	1.6		1.6		1.6		1.6	
Receiver Size per circuit (in.)		8x42		8x42		8x42		8x42	
Receiver Capacity 80% Full per circuit (lbs.) <sup>2</sup>		65		65		65		65	
Unit Shipping Weight - Approximate (lbs.)		1,445		1,676		1,782		1,934	
Unit Operating Weight - Approximate (lbs.) <sup>4</sup>		1,400		1,631		1,738		1,889	
<b>Capacity Ratings</b>									
Ambient Temp.	LFT	Capacity	KW <sup>4</sup>	Capacity	KW <sup>4</sup>	Capacity	KW <sup>4</sup>	Capacity	KW <sup>4</sup>
<b>85° F</b>	20°F	43,289	5.47	53,943	6.62	65,450	8.75	78,132	10.27
	30°F	53,348	5.85	66,506	7.15	80,569	9.36	96,023	11.11
	35°F	58,924	6.03	73,396	7.41	88,967	9.64	105,952	11.52
	40°F	64,850	6.20	80,819	7.65	97,909	9.92	116,519	11.92
	55°F	84,537	6.67	104,761	8.33	127,813	10.67	150,082	13.05
<b>95° F</b>	20°F	39,155	5.72	48,728	6.92	59,361	9.13	70,712	10.70
	30°F	48,160	6.15	59,980	7.52	73,061	9.81	86,974	11.65
	35°F	53,152	6.35	66,216	7.80	80,617	10.14	96,010	12.11
	40°F	58,453	6.55	72,835	8.08	88,721	10.46	105,629	12.57
	55°F	76,456	7.08	94,884	8.86	116,305	11.33	136,746	13.88
<b>105° F</b>	20°F	34,911	5.92	43,432	7.17	53,139	9.46	63,274	11.08
	30°F	42,863	6.40	53,420	7.83	65,406	10.22	77,835	12.14
	35°F	47,274	6.63	58,901	8.15	72,172	10.59	85,972	12.65
	40°F	51,955	6.85	64,772	8.47	79,441	10.95	94,639	13.16
	55°F	67,809	7.45	84,754	9.34	104,141	11.95	123,337	14.64
<b>115° F</b>	20°F	30,565	6.09	38,014	7.37	46,865	9.73	55,741	11.42
	30°F	37,422	6.61	46,676	8.10	57,587	10.58	68,654	12.57
	35°F	41,250	6.86	51,512	8.45	63,559	10.98	-	-
	40°F	45,311	7.10	56,643	8.80	69,990	11.38	-	-
	55°F	-	-	-	-	-	-	-	-

\*Based on a 10° TD

1 - MCA (Minimum Circuit Ampacity) is calculated based on all concurrent loads applied to the circuit. (Largest load x 1.25 + 100% of all other loads including the control circuit.) Unit cooler amperages not included.

2 - Based on 80% full at 90°F ambient.

3 - KW is for the unit.

4- Operating weight reflects flooded refrigerant charge.

**NOTE:** Compressor amps are based on the maximum cataloged suction temperature for the condensing unit. Limiting the operation to this envelope is required via a MOP expansion valve or other means.

<b>R-507a - High Temp</b>		<b>Model Numbers</b>									
		<b>ACNSB10H7</b>		<b>ACNSB12H7</b>		<b>ACNSB15H7</b>		<b>ACNSB20H7</b>			
Compressor Model Number		4VE(S)-10		4TE(S)-12		4PE(S)-15		4NE(S)-20			
Quantity of Compressors		1		1		1		1			
MCA <sup>1</sup> per unit	208 V	63.3		75.4		89.7		113.4			
	230 V	58.2		69.2		82.6		104.4			
	460 V	29.1		34.6		41.3		52.2			
	575 V	22.8		27.2		32.3		40.8			
Compressor RLA (each)	208 V	42.5		52.2		59.9		75.2			
	230 V	38.4		47.2		54.2		68.0			
	460 V	19.2		23.6		27.1		34.0			
	575 V	15.4		18.9		21.7		27.2			
Total Number of Condenser Fan Motors		2		2		3		4			
Size of Motor (HP)		1		1		1		1			
Diameter of Blade (in.)		28		28		28		28			
Condenser Fan Motor Amps (each)	208 V	4.6		4.6		4.6		4.6			
	230 V	4.6		4.6		4.6		4.6			
	460 V	2.3		2.3		2.3		2.3			
	575 V	1.6		1.6		1.6		1.6			
Receiver Size per circuit (in.)		8x42		8x60		8x60		10x60			
Receiver Capacity 80% Full per circuit (lbs.) <sup>2</sup>		65		94		94		144			
Unit Shipping Weight - Approximate (lbs.)		2,145		2,315		2,442		2,786			
Unit Operating Weight - Approximate (lbs.) <sup>4</sup>		2,100		2,304		2,430		2,832			
<b>Capacity Ratings</b>											
Ambient Temp.		LFT		Capacity	KW <sup>4</sup>	Capacity	KW <sup>4</sup>	Capacity	KW <sup>4</sup>		
<b>85° F</b>	20°F			82,814	10.02	99,702	11.83	113,476	14.23	136,994	17.34
	30°F			102,890	10.87	123,373	12.89	141,090	15.49	169,723	18.73
	35°F			113,996	11.29	136,541	13.41	156,359	16.11	187,965	19.39
	40°F			125,921	11.69	150,573	13.92	172,751	16.71	207,572	20.03
	55°F			166,101	12.82	196,931	15.35	226,376	18.43	273,932	21.84
<b>95° F</b>	20°F			74,490	10.39	89,862	12.31	101,824	14.71	123,567	18.01
	30°F			92,678	11.36	111,353	13.52	126,798	16.14	153,327	19.58
	35°F			102,779	11.83	123,228	14.11	140,663	16.84	169,943	20.35
	40°F			113,640	12.30	135,982	14.69	155,572	17.52	187,686	21.10
	55°F			150,681	13.62	179,020	16.35	205,426	19.52	248,248	23.24
<b>105° F</b>	20°F			66,209	10.72	80,045	12.76	90,248	15.13	110,262	18.62
	30°F			82,575	11.79	99,349	14.09	112,568	16.72	136,941	20.38
	35°F			91,679	12.33	110,024	14.75	125,029	17.50	151,929	21.24
	40°F			101,393	12.85	121,512	15.40	138,457	18.27	167,795	22.10
	55°F			134,778	14.37	160,691	17.30	183,985	20.53	222,571	24.56
<b>115° F</b>	20°F			57,939	11.01	70,285	13.16	78,714	15.49	96,928	19.18
	30°F			72,482	12.19	87,321	14.62	98,482	17.22	120,639	21.11
	35°F			80,499	12.78	96,797	15.35	109,553	18.08	133,867	22.07
	40°F			89,251	13.36	107,022	16.07	121,374	18.94	148,005	23.02
	55°F			-	-	-	-	-	-	-	-

\*Based on a 10° TD

1 - MCA (Minimum Circuit Ampacity) is calculated based on all concurrent loads applied to the circuit. (Largest load x 1.25 + 100% of all other loads including the control circuit.) Unit cooler amperages not included.

2 - Based on 80% full at 90°F ambient.

3 - KW is for the unit.

4- Operating weight reflects flooded refrigerant charge.

**NOTE:** Compressor amps are based on the maximum cataloged suction temperature for the condensing unit. Limiting the operation to this envelope is required via a MOP expansion valve or other means.

<b>R-507a - High Temp</b>		<b>Model Numbers</b>									
		<b>ACNSB22H7</b>		<b>ACNSB25H7</b>		<b>ACNSB30H7</b>		<b>ACNSB33H7</b>			
Compressor Model Number		4JE-22		4HE-25		4GE-30		6JE-33			
Quantity of Compressors		1		1		1		1			
<b>MCA<sup>1</sup></b> per unit	208 V	114.2		135.8		162.2		182.6			
	230 V	105.1		124.6		149.0		167.9			
	460 V	52.6		62.3		74.5		83.9			
	575 V	41.1		48.9		58.4		65.7			
<b>Compressor RLA</b> (each)	208 V	75.9		93.1		110.6		123.2			
	230 V	68.6		84.2		100.0		111.4			
	460 V	34.3		42.1		50.0		55.7			
	575 V	27.4		33.7		40.0		44.6			
Total Number of Condenser Fan Motors		4		4		5		6			
Size of Motor (HP)		1		1		1		1			
Diameter of Blade (in.)		28		28		28		28			
<b>Condenser Fan Motor Amps</b> (each)	208 V	4.6		4.6		4.6		4.6			
	230 V	4.6		4.6		4.6		4.6			
	460 V	2.3		2.3		2.3		2.3			
	575 V	1.6		1.6		1.6		1.6			
Receiver Size per circuit (in.)		10x60		12x60		12x60		12x60			
Receiver Capacity 80% Full per circuit (lbs.) <sup>2</sup>		144		202		202		202			
Unit Shipping Weight - Approximate (lbs.)		2,921		3,377		3,538		3,903			
Unit Operating Weight - Approximate (lbs.) <sup>4</sup>		2,967		3,489		3,651		4,015			
<b>Capacity Ratings</b>											
<b>Ambient Temp.</b>		<b>LFT</b>		<b>Capacity</b>	<b>KW<sup>4</sup></b>	<b>Capacity</b>	<b>KW<sup>4</sup></b>	<b>Capacity</b>	<b>KW<sup>4</sup></b>		
<b>85° F</b>	20°F		152,754		19.01	180,270	21.78	205,902	25.73	226,024	28.16
	30°F		188,092		20.54	221,329	23.56	252,095	27.87	278,565	30.31
	35°F		207,583		21.29	243,888	24.44	277,588	28.92	307,603	31.34
	40°F		228,283		22.05	267,999	25.30	304,614	29.97	338,706	32.33
	55°F		296,369		24.24	347,211	27.83	390,700	33.05	441,160	35.09
<b>95° F</b>	20°F		137,966		19.73	163,274	22.65	186,406	26.70	204,373	29.21
	30°F		170,031		21.47	200,458	24.66	228,027	29.07	252,228	31.65
	35°F		187,779		22.34	220,943	25.65	251,083	30.24	278,777	32.82
	40°F		206,626		23.20	242,862	26.63	275,517	31.41	307,251	33.95
	55°F		269,952		25.72	315,999	29.53	354,662	34.87	402,970	37.15
<b>105° F</b>	20°F		123,127		20.35	146,120	23.40	166,524	27.54	182,479	30.10
	30°F		151,897		22.29	179,399	25.62	203,686	30.13	225,782	32.81
	35°F		167,907		23.25	197,814	26.73	224,097	31.42	249,847	34.12
	40°F		184,911		24.22	217,349	27.83	245,926	32.70	275,457	35.41
	55°F		242,644		27.09	283,784	31.07	318,619	36.50	362,755	39.06
<b>115° F</b>	20°F		108,106		20.85	128,528	24.03	146,405	28.24	160,461	30.82
	30°F		133,690		22.99	157,985	26.46	178,898	31.04	198,996	33.81
	35°F		147,805		24.06	174,318	27.67	196,846	32.44	220,565	35.26
	40°F		162,961		25.13	191,648	28.89	-	-	243,537	36.68
	55°F		-		-	-	-	-	-	-	-

\*Based on a 10° TD

1 - MCA (Minimum Circuit Ampacity) is calculated based on all concurrent loads applied to the circuit. (Largest load x 1.25 + 100% of all other loads including the control circuit.) Unit cooler amperages not included.

2 - Based on 80% full at 90°F ambient.

3 - KW is for the unit.

4- Operating weight reflects flooded refrigerant charge.

**NOTE:** Compressor amps are based on the maximum cataloged suction temperature for the condensing unit. Limiting the operation to this envelope is required via a MOP expansion valve or other means.

<b>R-507a - High Temp</b>		<b>Model Numbers</b>						
		<b>ACNSB35H7</b>		<b>ACNSB40H7</b>		<b>ACNSB50H7</b>		
<b>Compressor Model Number</b>		6HE-35		6GE-40		6FE-50		
<b>Quantity of Compressors</b>		1		1		1		
<b>MCA<sup>1</sup> per unit</b>	<b>208 V</b>	194.7		223.5		272.1		
	<b>230 V</b>	178.8		204.8		248.8		
	<b>460 V</b>	89.4		102.4		124.4		
	<b>575 V</b>	70.1		80.5		98.1		
<b>Compressor RLA (each)</b>	<b>208 V</b>	132.9		155.9		194.8		
	<b>230 V</b>	120.2		141.0		176.2		
	<b>460 V</b>	60.1		70.5		88.1		
	<b>575 V</b>	48.1		56.4		70.5		
<b>Total Number of Condenser Fan Motors</b>		6		6		6		
<b>Size of Motor (HP)</b>		1		1		1		
<b>Diameter of Blade (in.)</b>		28		28		28		
<b>Condenser Fan Motor Amps (each)</b>	<b>208 V</b>	4.6		4.6		4.6		
	<b>230 V</b>	4.6		4.6		4.6		
	<b>460 V</b>	2.3		2.3		2.3		
	<b>575 V</b>	1.6		1.6		1.6		
<b>Receiver Size per circuit (in.)</b>		12x60		12x60		12x60		
<b>Receiver Capacity 80% Full per circuit (lbs.)<sup>2</sup></b>		202		202		202		
<b>Unit Shipping Weight - Approximate (lbs.)</b>		3,941		4,060		4,106		
<b>Unit Operating Weight - Approximate (lbs.)<sup>4</sup></b>		4,053		4,173		4,219		
<b>Capacity Ratings</b>								
<b>Ambient Temp.</b>		<b>LFT</b>	<b>Capacity</b>	<b>KW<sup>4</sup></b>	<b>Capacity</b>	<b>KW<sup>4</sup></b>	<b>Capacity</b>	<b>KW<sup>4</sup></b>
<b>85° F</b>	20°F		261,528	32.75	294,772	37.31	352,187	45.32
	30°F		320,301	35.42	359,062	40.53	421,561	49.65
	35°F		352,385	36.75	392,789	42.14	458,251	51.82
	40°F		386,864	38.02	427,423	43.73	496,677	53.96
	55°F		493,952	41.73	540,052	48.41	618,837	60.37
<b>95° F</b>	20°F		236,619	34.08	266,259	38.76	317,516	46.87
	30°F		289,720	37.06	324,024	42.29	380,867	51.56
	35°F		319,013	38.52	355,375	44.06	414,154	53.89
	40°F		350,039	39.97	387,061	45.80	448,512	56.23
	55°F		449,308	44.13	489,492	50.93	558,888	63.13
<b>105° F</b>	20°F		211,384	35.25	237,357	40.06	282,212	48.17
	30°F		258,980	38.53	288,569	43.89	339,630	53.21
	35°F		285,260	40.14	316,625	45.79	368,993	55.73
	40°F		313,088	41.73	346,147	47.69	399,229	58.25
	55°F		404,358	46.34	438,022	53.29	-	-
<b>115° F</b>	20°F		185,913	36.24	208,100	41.16	-	-
	30°F		227,762	39.81	-	-	-	-
	35°F		-	-	-	-	-	-
	40°F		-	-	-	-	-	-
	55°F		-	-	-	-	-	-

\*Based on a 10° TD

1 - MCA (Minimum Circuit Ampacity) is calculated based on all concurrent loads applied to the circuit. (Largest load x 1.25 + 100% of all other loads including the control circuit.) Unit cooler amperages not included.

2 - Based on 80% full at 90°F ambient.

3 - KW is for the unit.

4- Operating weight reflects flooded refrigerant charge.

**NOTE:** Compressor amps are based on the maximum cataloged suction temperature for the condensing unit. Limiting the operation to this envelope is required via a MOP expansion valve or other means.

<b>R-507a - High Temp</b>		<b>Model Numbers</b>									
		<b>ACNDB10H7</b>		<b>ACNDB12H7</b>		<b>ACNDB16H7</b>		<b>ACNDB18H7</b>			
<b>Compressor Model Number</b>		4FES-5		4EES-6		4DES-7		4CES-9			
<b>Quantity of Compressors</b>		2		2		2		2			
<b>MCA<sup>1</sup> per unit</b>	<b>208 V</b>	75.5		76.8		95.5		113.9			
	<b>230 V</b>	69.2		70.5		88.3		104.9			
	<b>460 V</b>	34.6		35.3		44.1		52.5			
	<b>575 V</b>	27.2		27.7		34.3		41.0			
<b>Compressor RLA (each)</b>	<b>208 V</b>	29.0		29.6		33.8		42.0			
	<b>230 V</b>	26.2		26.8		30.6		38.0			
	<b>460 V</b>	13.1		13.4		15.3		19.0			
	<b>575 V</b>	10.5		10.7		12.2		15.2			
<b>Total Number of Condenser Fan Motors</b>		2		2		4		4			
<b>Size of Motor (HP)</b>		1		1		1		1			
<b>Diameter of Blade (in.)</b>		28		28		28		28			
<b>Condenser Fan Motor Amps (each)</b>	<b>208 V</b>	4.6		4.6		4.6		4.6			
	<b>230 V</b>	4.6		4.6		4.6		4.6			
	<b>460 V</b>	2.3		2.3		2.3		2.3			
	<b>575 V</b>	1.6		1.6		1.6		1.6			
<b>Receiver Size per circuit (in.)</b>		8x42		8x42		8x42		8x42			
<b>Receiver Capacity 80% Full per circuit (lbs.)<sup>2</sup></b>		65		65		65		65			
<b>Unit Shipping Weight - Approximate (lbs.)</b>		3,089		3,396		3,646		3,948			
<b>Unit Operating Weight - Approximate (lbs.)<sup>4</sup></b>		2,937		3,244		3,494		3,797			
<b>Capacity Ratings</b>											
<b>Ambient Temp.</b>		<b>LFT</b>		<b>Capacity</b>	<b>KW<sup>4</sup></b>	<b>Capacity</b>	<b>KW<sup>4</sup></b>	<b>Capacity</b>	<b>KW<sup>4</sup></b>		
<b>85° F</b>	20°F		86,579		10.94	107,885	13.23	130,900	17.51	156,264	20.55
	30°F		106,695		11.70	133,011	14.29	161,138	18.72	192,046	22.23
	35°F		117,849		12.06	146,792	14.81	177,933	19.29	211,904	23.04
	40°F		129,701		12.41	161,639	15.30	195,818	19.84	233,039	23.84
	55°F		169,074		13.33	209,522	16.65	255,626	21.33	300,163	26.10
<b>95° F</b>	20°F		78,311		11.43	97,457	13.83	118,721	18.26	141,424	21.41
	30°F		96,320		12.30	119,961	15.03	146,122	19.62	173,949	23.30
	35°F		106,305		12.70	132,431	15.61	161,234	20.29	192,020	24.22
	40°F		116,907		13.10	145,670	16.17	177,441	20.92	211,258	25.13
	55°F		152,911		14.15	189,767	17.72	232,609	22.67	273,492	27.75
<b>105° F</b>	20°F		69,822		11.85	86,863	14.33	106,277	18.91	126,547	22.17
	30°F		85,726		12.80	106,840	15.66	130,813	20.44	155,669	24.27
	35°F		94,548		13.25	117,801	16.31	144,344	21.18	171,944	25.30
	40°F		103,910		13.69	129,544	16.94	158,881	21.89	189,278	26.32
	55°F		135,618		14.89	169,508	18.69	208,283	23.90	246,674	29.27
<b>115° F</b>	20°F		61,129		12.18	76,029	14.74	93,731	19.47	111,483	22.83
	30°F		74,843		13.22	93,352	16.19	115,174	21.15	137,309	25.13
	35°F		82,500		13.72	103,024	16.90	127,117	21.97	-	-
	40°F		90,622		14.20	113,286	17.59	139,980	22.76	-	-
	55°F		-		-	-	-	-	-	-	-

\*Based on a 10° TD

1 - MCA (Minimum Circuit Ampacity) is calculated based on all concurrent loads applied to the circuit. (Largest load x 1.25 + 100% of all other loads including the control circuit.) Unit cooler amperages not included.

2 - Based on 80% full at 90°F ambient.

3 - KW is for the unit.

4- Operating weight reflects flooded refrigerant charge.

**NOTE:** Compressor amps are based on the maximum cataloged suction temperature for the condensing unit. Limiting the operation to this envelope is required via a MOP expansion valve or other means.

<b>R-507a - High Temp</b>		<b>Model Numbers</b>																
		<b>ACNDB20H7</b>		<b>ACNDB24H7</b>		<b>ACNDB30H7</b>		<b>ACNDB40H7</b>										
<b>Compressor Model Number</b>		4VE(S)-10		4TE(S)-12		4PE(S)-15		4NE(S)-20										
<b>Quantity of Compressors</b>		2		2		2		2										
<b>MCA<sup>1</sup> per unit</b>	<b>208 V</b>	115.0		136.9		163.4		207.0										
	<b>230 V</b>	105.8		125.6		150.6		190.8										
	<b>460 V</b>	52.9		62.8		75.3		95.4										
	<b>575 V</b>	41.5		49.3		58.8		74.4										
<b>Compressor RLA (each)</b>	<b>208 V</b>	42.5		52.2		59.9		75.2										
	<b>230 V</b>	38.4		47.2		54.2		68.0										
	<b>460 V</b>	19.2		23.6		27.1		34.0										
	<b>575 V</b>	15.4		18.9		21.7		27.2										
<b>Total Number of Condenser Fan Motors</b>		4		4		6		8										
<b>Size of Motor (HP)</b>		1		1		1		1										
<b>Diameter of Blade (in.)</b>		28		28		28		28										
<b>Condenser Fan Motor Amps (each)</b>	<b>208 V</b>	4.6		4.6		4.6		4.6										
	<b>230 V</b>	4.6		4.6		4.6		4.6										
	<b>460 V</b>	2.3		2.3		2.3		2.3										
	<b>575 V</b>	1.6		1.6		1.6		1.6										
<b>Receiver Size per circuit (in.)</b>		8x42		8x60		8x60		10x60										
<b>Receiver Capacity 80% Full per circuit (lbs.)<sup>2</sup></b>		65		94		94		144										
<b>Unit Shipping Weight - Approximate (lbs.)</b>		4,462		4,804		5,138		5,900										
<b>Unit Operating Weight - Approximate (lbs.)<sup>4</sup></b>		4,311		4,719		5,053		5,930										
<b>Capacity Ratings</b>																		
<b>Ambient Temp.</b>		<b>LFT</b>		<b>Capacity</b>		<b>KW<sup>4</sup></b>		<b>Capacity</b>		<b>KW<sup>4</sup></b>								
<b>85° F</b>	20°F		165,628		20.05		199,403		23.66		226,953		28.46		273,988		34.68	
	30°F		205,780		21.75		246,745		25.79		282,180		30.98		339,447		37.45	
	35°F		227,993		22.58		273,081		26.82		312,718		32.22		375,931		38.79	
	40°F		251,841		23.38		301,147		27.84		345,502		33.42		415,145		40.07	
	55°F		332,203		25.65		393,862		30.70		452,753		36.86		547,864		43.67	
<b>95° F</b>	20°F		148,981		20.78		179,724		24.63		203,648		29.42		247,134		36.02	
	30°F		185,355		22.72		222,706		27.03		253,596		32.27		306,655		39.17	
	35°F		205,557		23.67		246,456		28.22		281,326		33.68		339,886		40.70	
	40°F		227,280		24.59		271,964		29.38		311,144		35.05		375,373		42.20	
	55°F		301,361		27.24		358,040		32.70		410,852		39.03		496,497		46.49	
<b>105° F</b>	20°F		132,418		21.44		160,089		25.52		180,497		30.26		220,524		37.24	
	30°F		165,150		23.59		198,698		28.18		225,136		33.43		273,883		40.76	
	35°F		183,357		24.65		220,048		29.51		250,058		35.00		303,858		42.48	
	40°F		202,785		25.71		243,024		30.81		276,914		36.54		335,591		44.20	
	55°F		269,555		28.74		321,381		34.60		367,971		41.07		445,142		49.11	
<b>115° F</b>	20°F		115,877		22.01		140,570		26.32		157,429		30.98		193,856		38.36	
	30°F		144,963		24.37		174,641		29.24		196,965		34.44		241,277		42.22	
	35°F		160,998		25.56		193,593		30.70		219,107		36.16		267,734		44.14	
	40°F		178,502		26.71		214,045		32.14		242,749		37.88		296,009		46.05	
	55°F		-		-		-		-		-		-		-		-	

\*Based on a 10° TD

1 - MCA (Minimum Circuit Ampacity) is calculated based on all concurrent loads applied to the circuit. (Largest load x 1.25 + 100% of all other loads including the control circuit.) Unit cooler amperages not included.

2 - Based on 80% full at 90°F ambient.

3 - KW is for the unit.

4- Operating weight reflects flooded refrigerant charge.

**NOTE:** Compressor amps are based on the maximum cataloged suction temperature for the condensing unit. Limiting the operation to this envelope is required via a MOP expansion valve or other means.

<b>R-507a - High Temp</b>		<b>Model Numbers</b>											
		<b>ACNDB44H7</b>		<b>ACNDB50H7</b>		<b>ACNDB60H7</b>		<b>ACNDB66H7</b>					
<b>Compressor Model Number</b>		4JE-22		4HE-25		4GE-30		6JE-33					
<b>Quantity of Compressors</b>		2		2		2		2					
<b>MCA<sup>1</sup> per unit</b>	<b>208 V</b>	208.6		247.3		295.9		333.4					
	<b>230 V</b>	192.2		227.3		272.0		306.9					
	<b>460 V</b>	96.1		113.6		136.0		153.4					
	<b>575 V</b>	74.9		89.0		106.4		120.0					
<b>Compressor RLA (each)</b>	<b>208 V</b>	75.9		93.1		110.6		123.2					
	<b>230 V</b>	68.6		84.2		100.0		111.4					
	<b>460 V</b>	34.3		42.1		50.0		55.7					
	<b>575 V</b>	27.4		33.7		40.0		44.6					
<b>Total Number of Condenser Fan Motors</b>		8		8		10		12					
<b>Size of Motor (HP)</b>		1		1		1		1					
<b>Diameter of Blade (in.)</b>		28		28		28		28					
<b>Condenser Fan Motor Amps (each)</b>	<b>208 V</b>	4.6		4.6		4.6		4.6					
	<b>230 V</b>	4.6		4.6		4.6		4.6					
	<b>460 V</b>	2.3		2.3		2.3		2.3					
	<b>575 V</b>	1.6		1.6		1.6		1.6					
<b>Receiver Size per circuit (in.)</b>		10x60		12x60		12x60		12x60					
<b>Receiver Capacity 80% Full per circuit (lbs.)<sup>2</sup></b>		144		202		202		202					
<b>Unit Shipping Weight - Approximate (lbs.)</b>		5,872		6,688		7,132		7,922					
<b>Unit Operating Weight - Approximate (lbs.)<sup>4</sup></b>		5,902		6,851		7,295		8,085					
<b>Capacity Ratings</b>													
<b>Ambient Temp.</b>		<b>LFT</b>		<b>Capacity</b>		<b>KW<sup>4</sup></b>		<b>Capacity</b>		<b>KW<sup>4</sup></b>			
<b>85° F</b>	20°F	305,508		38.02		360,541		43.56		411,803		51.46	
	30°F	376,184		41.08		442,658		47.11		504,191		55.73	
	35°F	415,166		42.59		487,776		48.88		555,176		57.84	
	40°F	456,566		44.10		535,998		50.61		609,228		59.93	
	55°F	592,737		48.49		694,421		55.66		781,400		66.11	
<b>95° F</b>	20°F	275,932		39.47		326,547		45.30		372,812		53.40	
	30°F	340,061		42.95		400,915		49.31		456,053		58.15	
	35°F	375,559		44.67		441,887		51.30		502,167		60.48	
	40°F	413,253		46.39		485,724		53.26		551,034		62.81	
	55°F	539,905		51.44		631,999		59.05		709,324		69.75	
<b>105° F</b>	20°F	246,253		40.69		292,241		46.79		333,048		55.08	
	30°F	303,794		44.58		358,797		51.24		407,373		60.25	
	35°F	335,815		46.51		395,628		53.45		448,193		62.84	
	40°F	369,822		48.44		434,697		55.66		491,851		65.40	
	55°F	485,289		54.17		567,568		62.14		637,238		72.99	
<b>115° F</b>	20°F	216,211		41.70		257,055		48.07		292,809		56.47	
	30°F	267,381		45.98		315,969		52.93		357,796		62.08	
	35°F	295,610		48.12		348,635		55.35		393,692		64.88	
	40°F	325,922		50.26		383,296		57.77		-		-	
	55°F	-		-		-		-		-		-	

\*Based on a 10° TD

1 - MCA (Minimum Circuit Ampacity) is calculated based on all concurrent loads applied to the circuit. (Largest load x 1.25 + 100% of all other loads including the control circuit.) Unit cooler amperages not included.

2 - Based on 80% full at 90°F ambient.

3 - KW is for the unit.

4- Operating weight reflects flooded refrigerant charge.

**NOTE:** Compressor amps are based on the maximum cataloged suction temperature for the condensing unit. Limiting the operation to this envelope is required via a MOP expansion valve or other means.

<b>R-507a - High Temp</b>		<b>Model Numbers</b>					
		<b>ACNDB70H7</b>		<b>ACNDB80H7</b>		<b>ACNDB100H7</b>	
<b>Compressor Model Number</b>		6HE-35		6GE-40		6FE-50	
<b>Quantity of Compressors</b>		2		2		2	
<b>MCA<sup>1</sup> per unit</b>	<b>208 V</b>	355.2		407.0		494.5	
	<b>230 V</b>	326.7		373.5		452.7	
	<b>460 V</b>	163.3		186.7		226.3	
	<b>575 V</b>	127.8		146.5		178.2	
<b>Compressor RLA (each)</b>	<b>208 V</b>	132.9		155.9		194.8	
	<b>230 V</b>	120.2		141.0		176.2	
	<b>460 V</b>	60.1		70.5		88.1	
	<b>575 V</b>	48.1		56.4		70.5	
<b>Total Number of Condenser Fan Motors</b>		12		12		12	
<b>Size of Motor (HP)</b>		1		1		1	
<b>Diameter of Blade (in.)</b>		28		28		28	
<b>Condenser Fan Motor Amps (each)</b>	<b>208 V</b>	4.6		4.6		4.6	
	<b>230 V</b>	4.6		4.6		4.6	
	<b>460 V</b>	2.3		2.3		2.3	
	<b>575 V</b>	1.6		1.6		1.6	
<b>Receiver Size per circuit (in.)</b>		12x60		12x60		12x60	
<b>Receiver Capacity 80% Full per circuit (lbs.)<sup>2</sup></b>		202		202		202	
<b>Unit Shipping Weight - Approximate (lbs.)</b>		8,653		8,706		8,970	
<b>Unit Operating Weight - Approximate (lbs.)<sup>4</sup></b>		8,816		8,869		9,134	
<b>Capacity Ratings</b>							
<b>Ambient Temp.</b>	<b>LFT</b>	<b>Capacity</b>	<b>KW<sup>4</sup></b>	<b>Capacity</b>	<b>KW<sup>4</sup></b>	<b>Capacity</b>	<b>KW<sup>4</sup></b>
<b>85° F</b>	20°F	523,055	65.50	589,545	74.61	704,374	90.64
	30°F	640,602	70.84	718,124	81.06	843,122	99.30
	35°F	704,771	73.50	785,577	84.28	916,502	103.63
	40°F	773,728	76.05	854,847	87.46	993,353	107.92
	55°F	987,903	83.46	1,080,103	96.83	1,237,675	120.74
<b>95° F</b>	20°F	473,238	68.16	532,517	77.53	635,031	93.73
	30°F	579,440	74.13	648,048	84.58	761,733	103.13
	35°F	638,026	77.05	710,750	88.11	828,307	107.79
	40°F	700,078	79.94	774,123	91.60	897,024	112.45
	55°F	898,617	88.26	978,983	101.86	1,117,776	126.25
<b>105° F</b>	20°F	422,768	70.51	474,714	80.12	564,424	96.33
	30°F	517,960	77.06	577,138	87.79	679,260	106.43
	35°F	570,520	80.27	633,249	91.59	737,987	111.46
	40°F	626,177	83.46	692,293	95.39	798,458	116.50
	55°F	808,717	92.69	876,045	106.58	-	-
<b>115° F</b>	20°F	371,825	72.49	416,200	82.32	-	-
	30°F	455,524	79.63	-	-	-	-
	35°F	-	-	-	-	-	-
	40°F	-	-	-	-	-	-
	55°F	-	-	-	-	-	-

\*Based on a 10° TD

1 - MCA (Minimum Circuit Ampacity) is calculated based on all concurrent loads applied to the circuit. (Largest load x 1.25 + 100% of all other loads including the control circuit.) Unit cooler amperages not included.

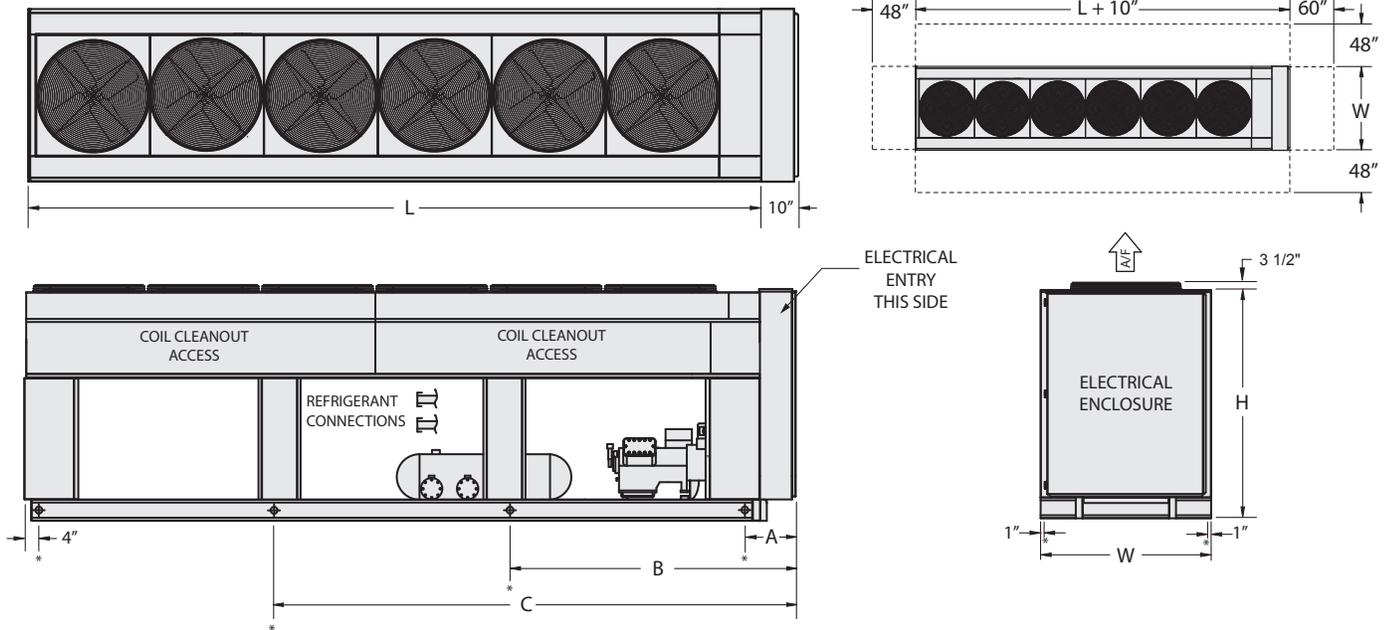
2 - Based on 80% full at 90°F ambient.

3 - KW is for the unit.

4- Operating weight reflects flooded refrigerant charge.

**NOTE:** Compressor amps are based on the maximum cataloged suction temperature for the condensing unit. Limiting the operation to this envelope is required via a MOP expansion valve or other means.

# ACNSB Dimensions

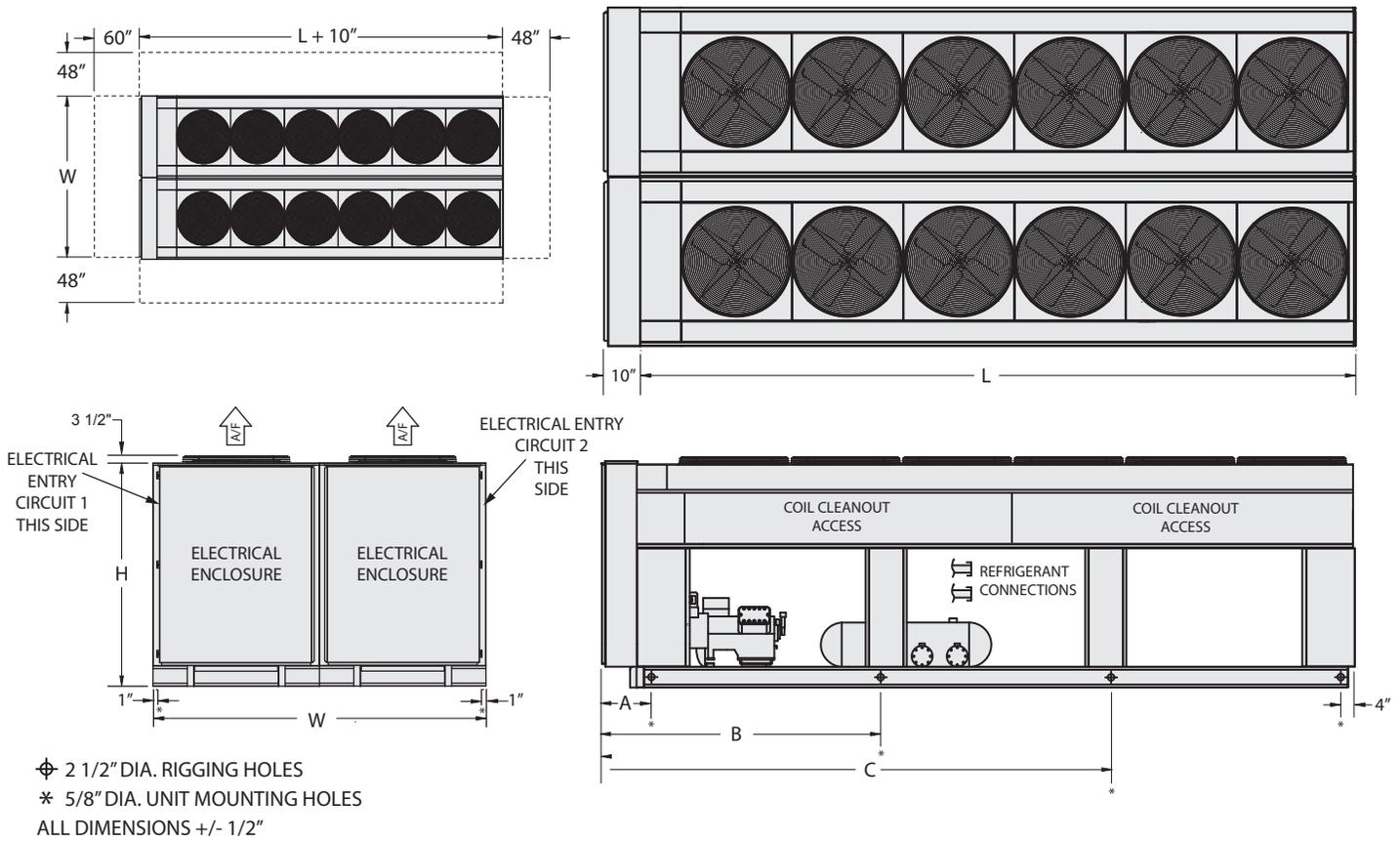


⌀ 2 1/2" DIA. RIGGING HOLES  
 \* 5/8" DIA. UNIT MOUNTING HOLES  
 ALL DIMENSIONS +/- 1/2"

## High Temp Models

Unit Model	L	W	H	A	B	C
ACNDB10H	78	97	65	4	-	-
ACNDB12H	78	97	65	4	-	-
ACNDB16H	78	97	65	4	-	-
ACNDB18H	110	97	65	4	55	-
ACNDB20H	110	97	65	4	55	-
ACNDB24H	110	97	65	4	55	-
ACNDB30H	110	97	65	4	55	-
ACNDB40H	142	97	65	4	71	-
ACNDB44H	142	97	65	4	71	-
ACNDB50H	174	97	65	4	61	113
ACNDB60H	174	97	65	4	61	113
ACNDB66H	206	97	65	4	71.5	134.5
ACNDB70H	206	97	65	4	71.5	135
ACNDB80H	206	97	65	4	71.5	134.5
ACNDB100H	206	97	65	4	71.5	135

# ACNDB Dimensions



## High Temp Models

Unit Model	L	W	H	A	B	C
ACNDB10H	78	97	65	4	-	-
ACNDB12H	78	97	65	4	-	-
ACNDB16H	78	97	65	4	-	-
ACNDB18H	110	97	65	4	55	-
ACNDB20H	110	97	65	4	55	-
ACNDB24H	110	97	65	4	55	-
ACNDB30H	110	97	65	4	55	-
ACNDB40H	142	97	65	4	71	-
ACNDB44H	142	97	65	4	71	-
ACNDB50H	174	97	65	4	61	113
ACNDB60H	174	97	65	4	61	113
ACNDB66H	206	97	65	4	71.5	134.5
ACNDB70H	206	97	65	4	71.5	135
ACNDB80H	206	97	65	4	71.5	134.5
ACNDB100H	206	97	65	4	71.5	135

<sup>1</sup> All dimensions in inches

## Product Benefits:

### **Adaptability-**

Century systems go where others can't. Your Century system is engineered to meet your specific project application and job requirements in-house with no need for modification in the field. With Century's extensive inventory of components, your order can be shipped when you need it.

### **Durability-**

Your Century system will be built with heavy gauge construction and the highest quality components to optimize efficiency for the life expectancy of your system. Century systems are engineered for **Time Tested Toughness.**

### **Serviceability-**

Your Century system will have easily accessible components and appropriate fin spacing to allow for easy maintenance. Century systems are engineered to be serviceable with a minimal amount of OEM components. A large inventory of replacement parts ensures professional, reliable service throughout the lifetime of your Century system.

### **Reduced Total Cost of Ownership-**

The adaptability, durability, and serviceability of your Century system results in reduced installation costs, maintenance costs, and utility costs throughout the lifetime of your system. Century systems are designed for customers requiring long-term, dependable systems.

## The current refrigeration market...

### **Commercial Refrigeration**

- Shipped from stock
- No modifications available; one size fits all equipment
- Lightweight construction
- Convenience store and restaurant applications
- Options/kits shipped loose for field assembly/installation
- Cheaper, lower quality materials

### **Industrial Refrigeration**

- Central refrigeration plant
- Dedicated mechanical rooms
- Stationary Engineer requirements
- PLC (Microprocessor) controls
- Steel construction
- Requires extensive piping in the field

now  
presenting...

## **Comdustrial™ Refrigeration**

***Comdustrial™ Refrigeration Systems are the ideal balance of the commercial and industrial refrigeration markets.***

- Industrial quality equipment in Commercial capacity ranges
- Built-to-order refrigeration systems with exceptional lead times
- Professionally represented by systems oriented Sales Representatives
- Systems based approach to your application
- Project specific submittal packages and drawings
- Quality materials for long-term equipment life



4492 Hunt St - Pryor, OK 74361 - (918) 825-7222 - Fax (800) 264-5329

**[www.century-refrigeration.com](http://www.century-refrigeration.com)**

We reserve the right to change or revise specifications and product design in connection with any feature of our products. Such changes do not entitle the buyer to corresponding changes, improvements, additions or replacement for equipment previously sold or shipped.