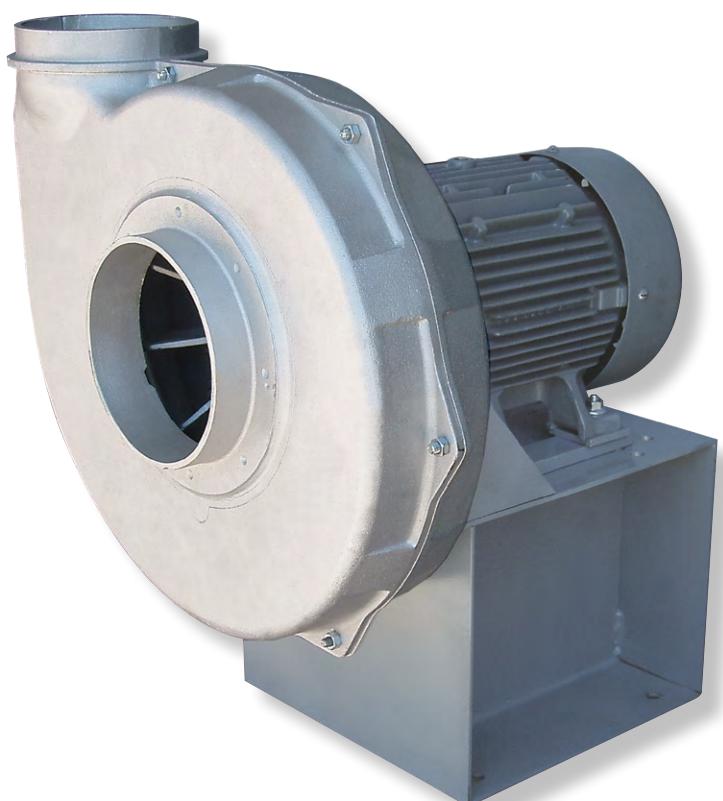




INDUSTRIAL PROCESS AND
COMMERCIAL VENTILATION SYSTEMS

CAST ALUMINUM PRESSURE BLOWERS

TPD | TPB



PRESSURE BLOWERS



Arrangement 4
TPD Cast Aluminum
Pressure Blower
Shown with Optional Weather
Hood with Screen



Radial Bladed Wheel - Type "R"



Backward Curved Wheel - Type "B"

Models

TPD | TPB

Twin City Fan & Blower's Cast Aluminum Pressure Blowers are the perfect choice for providing low volume, high pressure air for cooling, ventilating, and exhaust systems that handle dust, materials, or corrosive fumes. These direct drive (TPD) or belt driven (TPB) blowers feature heavy duty cast aluminum housings with cast aluminum wheels for extra long life and trouble-free service.

Performance Flexibility

Cast aluminum pressure blowers are available in seven housing sizes that can be fitted with multiple wheel and inlet configurations to meet any performance requirement. In the event that performance needs change, a simple change of the wheel and/or inlet can be made. These fans have been air and sound tested in Twin City Fan's AMCA accredited Test Laboratory.

Capabilities

- Seven housing sizes: 8", 9", 10", 12", 14", 15", and 18"
- Six inlet sizes: 4", 5", 6", 7", 8", and 10"
- Two wheel types: Radial Bladed and Backward Curved
- 81 unique housing, wheel and inlet combinations
- Airflow to 2,400 CFM
- Static pressures to 22" w.g.
- Arrangements 1, 4, 4HI, and 9 available
- Temperatures to 150°F for Arrangements 4 and 4HI and 200°F for Arrangements 1 and 9

Applications

- Laboratory fume hood exhaust
- Polishing and grinding machine dust removal
- Welding fume exhaust
- Combustion air supply
- Raw materials, waste, and fibers conveying
- Drying processes
- General exhaust applications

Wheel Types

Radial Bladed - Type "R"

Cast aluminum radial bladed wheels are designed for material handling applications and are inherently self-cleaning.

Backward Curved - Type "B"

Cast aluminum backward curved wheels are designed for clean air applications where low sound levels are a consideration.

CONSTRUCTION FEATURES

Corrosion Resistant

Cast aluminum construction requires no painting and provides for a maintenance free fan in moist air environments.

Spark Resistant

Cast aluminum wheels and housings meet AMCA Type B spark resistant requirements.

Self-Cleaning Wheels

Radial bladed wheels provide a self-cleaning, maintenance free design.

High Strength/Lightweight

Cast aluminum housings are lightweight and provide superior strength over other materials.

Split Housings

Housings are split and provide ease of maintenance.

Rotatable Housings

Housings are field rotatable to seven standard discharges.

Easy Duct Connections

Round inlet and outlets provide easy duct connections.

Reduced Noise Levels

Cast housings absorb sound and reduce noise levels.

Non-Magnetic

Aluminum is non-magnetic, making these fans ideal for electronic applications.

Bearings

200,000 hour average life bearings are provided on belt driven arrangements.

Motor Pedestals

Heavy-gauge steel motor pedestals provide rigidity. Not provided on Arrangement 4HI fans.

ARRANGEMENTS

Arrangement 1

Belt driven fan with the wheel overhung on the shaft. Fan bearings are mounted on a pedestal out of the airstream. Recommended for contaminated air applications or high temperature applications up to 200°F.

Arrangement 4

Direct drive fan with the wheel mounted directly to the motor shaft. Compact and easy to maintain design for applications where exact requirements are established. Maximum temperature is 150°F.

Arrangement 4HI

Arrangement 4 fan with the motor mounted in a vertical position without a motor pedestal.

Arrangement 9

Belt driven fan with the motor mounted on the side of the bearing pedestal. Designed for contaminated air applications or applications where temperatures will reach 200°F. Unit ships as a complete assembly with motor and drive mounted.



Arrangement 4
TPD Cast Aluminum
Pressure Blower
Shown w/optional
inlet & discharge
flanges



Arrangement 4HI
TPD Cast Aluminum
Pressure Blower

PRESSURE BLOWERS

Pneumatic conveying embraces both dust collecting and conveying. In a typical system the amount of material transported is low compared to the amount of air used. Usually, a large quantity of fast-flowing air is needed to assure entrainment of material. Consequently, the materials moved have little effect on the performance of the fan.

Where the sole purpose of the pneumatic system is to convey as much material as possible, different factors are involved.

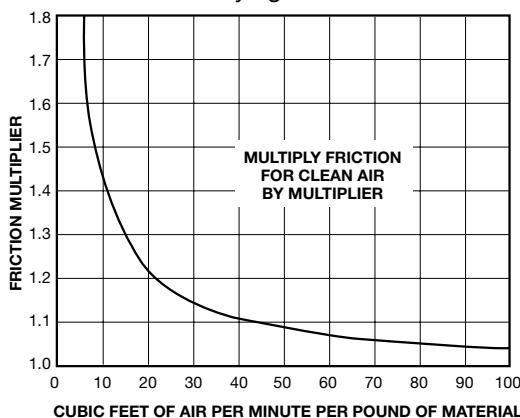
*Table 1. Dust Collecting & Fume Removal
Duct Velocities*

MATERIAL	VELOCITY (FPM)
BUFFING LINT, DRY	3000
BUFFING LINT, WET	4000
CARBON BLACK	3500
COTTON	3000
COTTON LINT	2000
GRAIN DUST	3000
GRINDING DUST	5000
JUTE DUST	3500
JUTE LINT	3000
METALLIZING BOOTH	3500
PAINT SPRAY	2000
SAWDUST, DRY	3000
SAWDUST, WET	4000
SHAVINGS, DRY	3000
SHAVINGS, WET	4000
SOLDERING FUMES	2000
WOOD FLOUR	2000
WOOL	4000

Table 2. Material Conveying Duct Velocities

MATERIAL	VELOCITY (FPM)
COTTON	4000
FLOUR	3500
GROUND FEED	5000
HEMP	4500
JUTE	4500
SAWDUST	4000
VEGETABLE PULP, DRY	4500
WOOD FLOUR	4000
WOOL	4500

Chart A. Friction For Conveying



Dust Collecting & Fume Removal

All airborne material, except fumes and the finest of dusts, will settle in ducts and fans if a minimum velocity is not maintained. In dust collecting, the air quantity is determined by the hood size and velocity, therefore it is usually most economical to maintain the lowest duct velocity that will keep the material in suspension. Raising the velocity raises the horsepower. For example, assume 1,000 CFM through a 12" pipe at 1,280 FPM with 0.2" resistance per 100 feet. Doubling the velocity while maintaining the same CFM would require an 8½" pipe at 1.2" resistance per 100 feet.

Some state codes give minimum velocities. Where no code applies, the figures shown in Table 1 may be used.

When choosing the fan size for a dust collecting system, be certain that the velocity at the fan inlet and outlet is not lower than the minimum velocity required to keep the dust suspended.

Material Conveying

The problem of inducing the material into a conveying system is often a difficult one. The best overall method is one that feeds the material into the airstream evenly by either mechanical or gravity means. It is often required that the fan pick the material up as well as convey it. One misbelief frequently encountered is that the ability of a system to pick up material is due to the fan's suction pressure. Suction in itself is useless. It is the velocity moving past the material that induces it to flow. For this reason, it is important not to plug up the entrance of the duct with material to be conveyed.

When figuring entrance loss to a conveying system, it should be remembered that where an appreciable amount of bulky material is to be moved, it may reduce the effective area of the inlet and thus increase the entrance velocity and loss.

Since the purpose of a conveying system is to move a lot of material (as contrasted to dust collecting), the ratio of material to air volume is quite important. Experience has established good minimum velocities for common materials and these are given in Table 2.

Wherever material is airborne, the fan must provide the energy to move the material. In small concentrations this is negligible, but in most conveying systems it is important. It is reflected as an increased resistance. Chart A gives the ratio of friction loss of the conveying system to the same system handling clean air.

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The material conveying capacity of a system varies as the square of the velocity since it is a function of the velocity pressure.

Belt Guard

OSHA belt guard covers the sheaves and belts, protecting personnel from moving drive parts. Solid sheet, painted steel construction.

Shaft & Bearing Guard

OSHA shaft and bearing guard protects personnel from moving drive parts. Features painted steel construction.

Inlet & Outlet Guards

Spiral wire type inlet and outlet guards, featuring an electrostatic zinc finish, are offered to protect personnel from the moving parts. Recommended for use when no ductwork is attached to the inlet and/or outlet. Not available on flanged connections.

Slide Gate Damper

Dampers feature cast aluminum frame with galvanized steel gate. Available on inlet or outlet. Slide gate type dampers provide manual adjustment of airflow and flexibility to meet any application.

Inlet Filter

Filters are recommended where heavy dust conditions exist. Filter housing constructed of carbon steel with baked enamel finish. Polyester, paper, or wire-mesh filter media available as well as a powder coated steel hood. Specify standard stub inlet of fan for mounting.

Inlet & Outlet Flange

Cast aluminum flanges mount to either the inlet or outlet. Punched flanges, matching ANSI 125/150, are available upon request. Outlet flange not available in downblast discharge configuration.

Shaft Seal

A shaft seal reduces leakage and protects the bearings and motor from a contaminated airstream. Shaft seals are heavy Teflon type secured to the inside of the fan housing.

Housing Drain

½" diameter drain connection with plug.



Belt, Shaft & Bearing Guard



Inlet/Outlet Screen



Slide Gate Damper



Inlet Filter

Silencer

Silencers are designed to reduce noise emanating from the fan inlet. Silencers are constructed of a 2-ply aluminum outer shell over acoustical absorption material and a perforated aluminum core. Silencer has slip-on design for easy mounting to inlet of fan. Not for use with standard inlet filter. Combination inlet filter/silencer is available upon request.

Weather Hood

Weather Hood with bird screen provides protection from the elements. The enamel-finished steel hood is available for the inlet or outlet.

PERFORMANCE DATA

Catalog Numbering System

To identify a specific fan for ordering or engineering specifications, it is necessary to show the complete information listed in the performance tables under the catalog number. Specify direct drive or belt drive in addition to the catalog number. All performance data is available in curve form upon request.

12 R 07 - 122

Housing Size _____

Wheel Design _____

Inlet Diameter _____

Wheel Diameter _____

PERFORMANCE DATA

TPD Direct Drive at 3450 RPM (60 Hz) – Radial Blade

SIZE	CATALOG NUMBER	SELECTOR NUMBER	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP	
			CFM	BHP														
8	08R04-070 08R04-080	08R04A 08R04B	279	0.30	233	0.26	141	0.24	129	0.23								
9	09R05-080 09R05-084 09R05-090 09R05-096 09R05-105	09R05A 09R05B 09R05C 09R05D 09R05E	386	0.39	343	0.36	286	0.32	163	0.25								
10	10R06-090 10R06-096 10R06-105 10R06-110 10R06-114	10R06A 10R06B 10R06C 10R06D 10R06E	573	0.69	500	0.63	425	0.57	321	0.49	420	0.71	323	0.62	362	0.83	300	0.67
12	12R07-105 12R07-110 12R07-114 12R07-120 12R07-122 12R07-130	12R07A 12R07B 12R07C 12R07D 12R07E 12R07F	1059	1.61	983	1.46	886	1.38	794	1.22	673	1.13	550	0.97	372	0.78		
14	14R06-122 14R06-130 14R07-122 14R07-130 14R08-122 14R08-130 14R06-140 14R07-140 14R06-146 14R08-140 14R07-146 14R08-146	14R06A 14R06B 14R07A 14R07B 14R08A 14R08B 14R06C 14R07C 14R06D 14R08C 14R07D 14R08D	1473	2.90	1388	2.72	1296	2.60	1206	2.44	1097	2.29	994	2.07	877	1.92	743	1.67
15	15R06-140 15R06-154 15R06-164 15R08-140 15R10-140 15R08-154 15R10-154 15R08-164 15R10-164	15R06A 15R06B 15R06C 15R08A 15R10A 15R08B 15R10B 15R08C 15R10C	2187	5.65	2111	5.51	2021	5.40	1903	5.14	1792	4.96	1713	4.73	1602	4.43	1469	4.05
18	18R06-140 18R08-140 18R06-164 18R06-180 18R08-164 18R08-180 18R10-164 18R10-180	18R06A 18R08A 18R06B 18R06C 18R08B 18R08C 18R10A 18R10C	1598	4.82	1543	4.69	1483	4.54	1424	4.40	1357	4.23	1286	4.05	1215	3.87	1133	3.67
12	12R07-120 12R07-122 12R07-130	12R07D 12R07E 12R07F	547	1.31	633	1.51	433	1.19	723	1.78	564	1.53						
14	14R07-122 14R08-122 14R06-122 14R06-130 14R08-130 14R07-130 14R06-140 14R07-140 14R08-140 14R06-146 14R07-146 14R08-146	14R07A 14R08A 14R06A 14R06B 14R08B 14R07B 14R06C 14R07C 14R06D 14R07D 14R08D	561	1.41	572	1.71	569	1.43	234	0.87	717	1.83	726	1.83	705	1.72	726	1.83
15	15R06-140 15R08-140 15R10-140 15R06-154 15R06-164 15R08-154 15R10-154 15R08-164 15R10-164	15R06A 15R08A 15R10A 15R06B 15R08B 15R10B 15R08C 15R10C	1325	3.81	1334	3.78	1360	3.76	1099	2.96	903	2.70	1179	3.05	1061	3.22	1172	3.46
18	18R06-140 18R08-140 18R10-140 18R06-164 18R06-180 18R08-164 18R10-164 18R08-180 18R10-180	18R06A 18R08A 18R10A 18R06B 18R06C 18R08B 18R10B 18R08C 18R10C	1049	3.46	1190	3.84	1234	3.81	1452	6.23	1409	6.00	1355	5.81	1094	3.49	1042	3.50

TPD Direct Drive at 2850 RPM (50 Hz) – Radial Blade

SIZE	CATALOG NUMBER	SELECTOR NUMBER	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP	
			CFM	BHP														
8	08R04-070 08R04-080	08R04A 08R04B	212	0.16	124	0.15												
9	09R05-080 09R05-090 09R05-096 09R05-105	09R05A 09R05C 09R05D 09R05E	339	0.25	273	0.21												
10	10R06-090 10R06-096 10R06-105 10R06-110 10R06-114 10R06-120 10R06-122	10R06A 10R06B 10R06C 10R06D 10R06E 10R06F 10R06G	441	0.38	359	0.33	229	0.26	278	0.36			340	0.47				
12	12R07-105 12R07-110 12R07-114 12R07-120 12R07-122 12R07-130 12R07-140	12R07A 12R07B 12R07C 12R07D 12R07E 12R07F 12R07G	844	0.89	742	0.79	619	0.69	471	0.55	349	0.53						
14	14R06-122 14R07-122 14R06-130 14R08-122 14R07-130 14R08-130 14R06-140 14R07-140 14R06-146 14R08-140 14R07-146 14R08-146	14R06A 14R07A 14R06B 14R08A 14R07B 14R08B 14R06C 14R07C 14R06D 14R08C 14R07D 14R08D	1183	1.58	1079	1.44	961	1.36	834	1.16	692	1.04	514	0.86				
15	15R06-140 15R06-154 15R08-140 15R10-140 15R06-164 15R08-154 15R10-154 15R08-164 15R10-164	15R06A 15R06B 15R08A 15R10A 15R06C 15R08B 15R10B 15R08C 15R10C	1779	3.16	1677	3.01	1531	2.86	1425	2.66	1289	2.41	1122	2.14	933	1.91	687	1.46
18	18R06-140 18R08-140 18R06-164 18R10-140 18R06-180 18R08-164 18R10-164 18R08-180 18R10-180	18R06A 18R08A 18R06B 18R10A 18R06C 18R08B 18R10B 18R08C 18R10C	1117	2.29	1062	2.20	989	2.14	920	1.99	846	1.93	769	1.79	683	1.71	587	1.55
14	14R06-140 14R06-146 14R07-146 14R08-146	14R06C 14R06D 14R07D 14R08D	405	0.92	548	1.39												
15	15R06-154 15R08-154 15R06-164 15R10-154 15R08-164 15R10-164	15R06B 15R08B 15R06C 15R10B 15R08C 15R10C	1087	2.83	905	2.43	518	1.59										
18	18R06-164 18R06-180 18R08-164 18R10-164 18R08-180 18R10-180	18R06B 18R06C 18R08B 18R10B 18R08C 18R10C	1018	3.03	940	2.83	843	2.66	716	2.38	522	2.06	738	3.15	579	2.84	267	1.83

TPD Direct Drive at 3450 RPM (60Hz) – Backward Curved

SIZE	CATALOG NUMBER	SELECTOR NUMBER	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP	
			CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
9	09B05-102	09B05A	512	0.56	460	0.50	401	0.45	349	0.42	283	0.39	213	0.33				
10	10B06-102 10B06-110	10B06A 10B06B	605 727	0.77 1.04	544 678	0.70 0.99	477 633	0.64 0.96	398 582	0.58 0.87	294 503	0.52 0.79	128 425	0.42 0.70	301	0.59		
12	12B07-110 12B07-130	12B07A 12B07B	867 1283	1.07 2.53	802 1229	0.97 2.42	728 1153	0.97 2.35	638 1089	0.87 2.22	538 1010	0.80 2.14	419 941	0.70 2.01	177 861	0.51 1.92	790	1.77
14	14B06-130 14B07-130 14B08-130 14B06-140 14B07-140 14B08-140	14B06A 14B07A 14B08A 14B06B 14B07B 14B08B	1304 1348 1402 1580 1655 1723	2.44 2.43 2.46 3.81 4.01 4.04	1240 1274 1318 1510 1576 1646	2.32 2.32 2.36 3.64 3.79 3.86	1169 1196 1229 1435 1497 1564	2.26 2.25 2.28 3.53 3.67 3.73	1105 1127 1144 1360 1417 1483	2.14 2.11 2.13 3.35 3.47 3.55	1026 1051 1054 1280 1327 1394	2.07 2.03 2.05 3.22 3.35 3.45	944 959 964 1206 1242 1305	1.90 1.87 1.89 3.03 3.14 3.23	847 853 861 1126 1150 1205	1.77 1.76 1.77 2.90 3.00 3.06	735 742 759 1036 1065 1116	1.54 1.58 1.59 2.67 2.81 2.86
15	15B06-140 15B08-140 15B10-140 15B06-154 15B06-164 15B08-154 15B08-164 15B10-154 15B10-164	15B06A 15B08A 15B10A 15B06B 15B06C 15B08B 15B08C 15B10B 15B10C	1762 2090 2151 2040 2227 2663 2682 2786 2788	3.40 4.28 4.35 5.31 6.39 7.28 7.68 7.75 7.75	1678 1987 2035 1959 2171 2555 2614 2682 2726	3.51 4.06 4.12 5.11 6.27 7.02 7.53 7.47 7.56	1588 1865 1899 1872 2100 2426 2530 2567 2648	3.22 3.85 3.91 4.96 6.19 6.77 7.39 7.20 7.42	1484 1750 1894 1796 2023 2301 2450 2452 2566	2.98 3.53 3.67 4.71 6.01 6.43 7.15 6.82 7.20	1365 1600 1625 1696 1931 2173 2363 2323 2453	2.82 3.29 3.39 4.57 5.86 6.11 6.94 6.55 7.01	1245 1438 1449 1592 1701 2047 2264 2185 2343	2.62 2.98 2.97 4.41 5.60 5.71 6.64 6.12 6.74	1122 1255 1266 1511 1620 1790 2152 2036 2224	2.50 2.69 2.72 4.26 5.07 5.38 6.40 5.70 6.47	997 1077 1077 1437 1620 1790 2046 1887 2110	2.25 2.39 2.45 4.06 5.07 5.01 6.09 5.24 6.15
18	18B06-140 18B08-140 18B06-164 18B10-140 18B06-180 18B08-164 18B10-164 18B08-180 18B10-180	18B06A 18B08A 18B06B 18B10A 18B06C 18B08B 18B10B 18B08C 18B10C	1131 1497 1523 18810A 1581 2022 2190 2266 2532	2.70 3.66 5.41 3.77 6.27 7.31 7.97 8.99 10.34	1092 1441 1482 1503 1540 1980 2144 2218 2492	2.63 3.55 5.36 3.59 6.18 7.13 7.75 8.86 10.16	1033 1371 1437 1428 1495 1913 2072 2150 2432	2.61 3.46 5.30 5.50 6.19 7.01 7.63 8.69 10.07	974 1299 1398 1342 1450 1851 2006 2089 2380	2.53 3.31 5.18 3.30 6.04 6.78 7.45 8.46 9.91	907 1225 1349 1257 1406 1774 1929 2024 2304	2.51 3.16 5.16 3.18 5.99 6.66 7.30 8.30 9.49	857 1139 1308 1186 1367 1703 1857 1965 2234	2.40 2.97 5.07 2.95 5.89 6.39 7.07 8.07 9.02	800 1042 1250 1089 1328 1621 1781 1878 2183	2.38 2.85 4.95 2.88 5.88 6.22 6.82 8.00 8.96	723 954 1199 1005 1285 1549 1711 1797 2138	2.26 2.67 4.76 2.74 5.73 5.99 6.51 7.87 8.83
SIZE	CATALOG NUMBER	SELECTOR NUMBER	9" SP		10" SP		11" SP		12" SP		14" SP		16" SP		18" SP		20" SP	
			CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
12	12B07-130	12B07B	699	1.65	581	1.52	345	1.23										
14	14B06-130 14B08-130 14B07-130 14B06-140 14B07-140 14B08-140	14B06A 14B08A 14B07A 14B06B 14B07B 14B08B	583 598 611 937 966 1020	1.35 1.39 1.45 2.50 2.63 2.73	431 406 422 836 859 887	1.07 1.04 1.04 2.26 2.07 2.42			495 579 734	1.49 1.61 2.12								
15	15B10-140 15B06-140 15B08-140 15B06-154 15B06-164 15B08-154 15B10-154 15B08-164 15B10-164	15B10A 15B06A 15B08A 15B06B 15B06C 15B08B 15B10B 15B08C 15B10C	863 851 899 1339 1534 1647 1710 1928 1974	2.17 1.99 2.25 3.94 4.92 4.78 4.84 5.86 5.91	605 659 681 1241 1443 1507 1525 1803 1835	1.79 1.79 1.85 3.68 4.71 4.39 4.38 5.57 5.61	455 319 319 1123 1324 1359 1356 1632 1662	1.56 1.32 1.32 3.45 4.53 4.06 4.03 5.25 5.30			609 900 1182 1201 1465 1496	2.34 3.44 3.60 3.62 4.86 4.93						
18	18B06-140 18B08-140 18B10-140 18B06-164 18B08-164 18B10-164 18B08-180 18B10-180	18B06A 18B08A 18B10A 18B06B 18B08B 18B10B 18B08C 18B10C	630 848 907 1136 1467 1614 1730 2069	2.24 2.55 2.58 4.74 5.82 6.32 7.60 8.58	569 738 764 1078 1396 1523 1668 2006	2.06 2.38 2.38 4.65 5.64 6.06 7.28 8.27	458 586 559 999 1435 1520 1591 1924	1.92 2.18 2.16 4.55 5.50 5.86 7.04 7.92	353 441	1.72 1.91	764 990 1233 1520 1465 1496	4.19 5.03 5.30 6.73 6.46 4.93	608 841 1025 1173 1206 1137	3.96 4.53 4.90 5.03 4.20 4.20	394 692 460 528 706 635	3.42 4.03 3.61 3.82 2.91 2.91	543 543 543 543 718 718 1021	3.53 4.01 4.01 3.82 4.01 4.01 4.01 4.89

TPD Direct Drive at 2850 RPM (50 Hz) – Backward Curved

SIZE	CATALOG NUMBER	SELECTOR NUMBER	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP	
			CFM	BHP														
9	09B05-102	09B05A	402	0.30	338	0.26	265	0.23	184	0.19								
10	10B06-102	10B06A	474	0.43	401	0.37	296	0.32	139	0.25								
	10B06-110	10B06B	580	0.58	529	0.53	455	0.48	361	0.41	203	0.31						
12	12B07-110	12B07A	691	0.59	609	0.55	493	0.48	362	0.40								
	12B07-130	12B07B	1044	1.40	960	1.29	878	1.24	787	1.12	692	1.05	596	0.96	443	0.86		
	12B07-140	12B07C	1083	1.67	995	1.52	901	1.45	816	1.32	717	1.24	625	1.09	522	1.01	386	0.84
14	14B06-130	14B06A	1051	1.34	973	1.24	888	1.20	790	1.06	672	0.98	511	0.79	301	0.56		
	14B07-130	14B07A	1084	1.34	996	1.24	905	1.18	805	1.05	677	0.98	530	0.85				
	14B08-130	14B08A	1125	1.36	1023	1.25	915	1.19	809	1.06	684	0.99	526	0.82				
	14B06-140	14B06B	1277	2.11	1193	1.96	1096	1.86	1006	1.70	907	1.59	793	1.40	658	1.24	480	0.98
	14B07-140	14B07B	1334	2.19	1244	2.04	1140	1.93	1037	1.76	928	1.65	821	1.47	685	1.29	516	0.95
	14B08-140	14B08B	1393	2.23	1300	2.07	1195	1.98	1090	1.82	971	1.68	861	1.52	698	1.33	506	0.99
15	15B06-140	15B06A	1423	1.88	1320	1.79	1189	1.64	1044	1.46	895	1.38	737	1.11	502	0.99		
	15B08-140	15B08A	1692	2.36	1550	2.14	1396	1.94	1209	1.67	986	1.44	776	1.25	514	1.00		
	15B10-140	15B10A	1736	2.41	1579	2.18	1423	2.01	1220	1.68	998	1.49	753	1.22				
	15B06-154	15B06B	1655	2.94	1554	2.76	1455	2.61	1325	2.47	1228	2.37	1126	2.20	1001	2.05	837	1.78
	15B06-164	15B06C	1820	3.56	1741	3.45	1639	3.36	1531	3.17	1383	2.93	1284	2.76	1165	2.63	1032	2.43
	15B08-154	15B08B	2157	4.04	2015	3.79	1857	3.55	1707	3.23	1548	2.96	1388	2.69	1212	2.43	1024	2.08
	15B10-154	15B10B	2260	4.30	2131	4.03	1982	3.79	1822	3.46	1643	3.12	1448	2.74	1217	2.42	1047	2.12
	15B08-164	15B08C	2188	4.29	2099	4.13	1995	3.99	1884	3.74	1749	3.54	1617	3.30	1451	3.10	1250	2.77
	15B10-164	15B10C	2278	4.32	2196	4.16	2081	4.02	1949	3.80	1806	3.58	1658	3.33	1477	3.12	1275	2.81
18	18B06-140	18B06A	918	1.50	859	1.44	781	1.43	715	1.34	639	1.32	539	1.23	445	1.15	317	0.98
	18B08-140	18B08A	1214	2.04	1140	1.92	1047	1.83	951	1.66	837	1.57	722	1.42	575	1.32	398	1.09
	18B10-140	18B10A	1274	2.08	1186	1.94	1079	1.83	989	1.65	876	1.59	768	1.44	586	1.32		
	18B06-164	18B06B	1240	3.03	1192	2.95	1138	2.91	1086	2.84	1018	2.75	951	2.64	872	2.61	783	2.47
	18B06-180	18B06C	1289	3.50	1239	3.45	1182	3.41	1135	3.31	1084	3.29	1030	3.18	965	3.13	903	3.00
	18B08-164	18B08B	1652	4.07	1587	3.92	1503	3.80	1416	3.59	1319	3.46	1229	3.27	1134	3.17	1038	2.99
	18B10-164	18B10B	1791	4.44	1719	4.27	1630	4.17	1543	3.98	1451	3.78	1352	3.55	1238	3.39	1138	3.17
	18B08-180	18B08C	1852	5.03	1783	4.87	1703	4.73	1631	4.54	1529	4.48	1442	4.29	1359	4.07	1273	3.82
	18B10-180	18B10C	2075	5.78	2016	5.64	1939	5.49	1854	5.10	1791	5.02	1724	4.83	1637	4.61	1544	4.27



Wheel Diameter: 8.00" O.D. Inlet = 4"

Catalog Number = 08R04-080

Selector Number = 08R04A

Size 8 TPB Belt Driven – Radial Blade

VOLUME CFM	0.5" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP	
	RPM	BHP	RPM	BHP																
50	1240	0.01	1725	0.03	2107	0.05	2427	0.08	2714	0.10	2970	0.14	3207	0.17	3425	0.20	3634	0.24	3830	0.29
100	1458	0.02	1853	0.04	2187	0.06	2483	0.09	2751	0.12	3003	0.15	3235	0.19	3450	0.23	3658	0.28	3853	0.32
150	1757	0.04	2111	0.07	2405	0.10	2658	0.12	2897	0.15	3121	0.19	3334	0.22	3532	0.27	3728	0.31	3912	0.36
200	2129	0.08	2411	0.11	2680	0.14	2918	0.18	3139	0.21	3339	0.26	3527	0.30	3708	0.34	3882	0.38		
250	2597	0.15	2750	0.17	2985	0.21	3207	0.26	3413	0.30	3605	0.34	3786	0.39	3953	0.43				
300	3073	0.26	3171	0.28	3325	0.31	3516	0.35	3713	0.40	3894	0.45								
350	3555	0.39	3641	0.41	3723	0.44	3863	0.48	4031	0.53										

Wheel Diameter: 9.00" O.D. Inlet = 5"

Catalog Number = 09R05-090

Selector Number = 09R054

Size 9 TPB Belt Driven – Radial Blade

VOLUME CFM	1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP		6" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP												
50	1526	0.02	1870	0.04	2159	0.06	2417	0.09	2647	0.12	2858	0.15	3052	0.17	3239	0.20	3414	0.24	3740	0.32
100	1577	0.03	1892	0.05	2168	0.07	2449	0.09	2477	0.11	2686	0.14	2889	0.17	3076	0.20	3255	0.23	3423	0.28
150	1724	0.05	2003	0.07	2249	0.09	2607	0.15	2797	0.17	2983	0.21	3155	0.24	3321	0.28	3475	0.32	3744	0.35
200	1910	0.07	2171	0.09	2398	0.12	2607	0.15	2797	0.17	2983	0.21								
250	2126	0.10	2361	0.13	2574	0.16	2773	0.19	2956	0.22	3128	0.27	3287	0.30	3440	0.34	3592	0.38	3876	0.46
300	2372	0.15	2576	0.18	2771	0.21	2956	0.26	3132	0.29	3297	0.33	3449	0.37	3601	0.41	3743	0.45	4007	0.53
350	2663	0.22	2818	0.26	2990	0.29	3162	0.33	3326	0.37	3478	0.41	3628	0.45	3774	0.50	3911	0.54		
400	2985	0.32	3081	0.35	3232	0.38	3387	0.42	3534	0.46	3684	0.51	3822	0.55	3957	0.60				
450	3310	0.44	3399	0.47	3483	0.49	3630	0.54	3767	0.58	3897	0.63	4029	0.68						
500	3639	0.59	3721	0.62	3798	0.65	3880	0.68	4012	0.73										
550	3971	0.78																		

Wheel Diameter: 10.625" O.D. Inlet = 6"

Catalog Number = 10R06-105

Selector Number = 10R06A

Size 10 TPB Belt Driven – Radial Blade

VOLUME CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP	
	RPM	BHP	RPM	BHP																
100	1298	0.04	1819	0.10	2223	0.17	2559	0.26	2860	0.34	3127	0.44	3378	0.54	3607	0.65	3826	0.78	4030	0.90
200	1432	0.07	1866	0.13	2260	0.21	2597	0.32	2898	0.42	3165	0.54	3415	0.65	3644	0.79	3862	0.92		
300	1681	0.12	2066	0.21	2383	0.31	2669	0.41	2935	0.51	3203	0.64	3452	0.78	3682	0.92	3901	1.05		
400	2000	0.23	2314	0.33	2618	0.45	2866	0.56	3104	0.69	3327	0.82	3541	0.95	3737	1.02	3938	1.20		
500	2330	0.39	2600	0.50	2862	0.62	3118	0.78	3337	0.91	3534	1.00	3731	1.19	3912	1.33				
600	2649	0.59	2944	0.77	3143	0.87	3363	0.97	3587	1.17	3792	1.33	3971	1.52						
700	2985	0.88	3271	1.03	3491	1.24	3653	1.33	3841	1.51	4030	1.67								
800	3325	1.20	3596	1.43	3831	1.69	4002	1.85												
900	3668	1.65	3919	1.90																

Wheel Diameter: 12.25" O.D. Inlet = 7"

Catalog Number = 12R07-122

Selector Number = 12R07A

Size 12 TPB Belt Driven – Radial Blade

VOLUME CFM	2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP														
100	1518	0.08	1855	0.14	2136	0.21	2387	0.29	2610	0.38	2819	0.46	3010	0.56	3193	0.66	3361	0.77	3679	0.95
200	1555	0.11	1890	0.18	2169	0.27	2419	0.36	2642	0.45	2851	0.55	3041	0.66	3225	0.78	3394	0.90	3712	1.10
300	1636	0.16	1943	0.26	2209	0.35	2458	0.45	2680	0.55	2887	0.66	3076	0.78	3257	0.90	3426	0.98	3745	1.26
400	1781	0.24	2050	0.34	2290	0.44	2521	0.55	2727	0.67	2928	0.81	3117	0.94	3298	1.05	3465	1.16	3781	1.46
500	1940	0.36	2200	0.47	2420	0.58	2627	0.69	2815	0.82	3008	0.97	3184	1.06	3352	1.24	3508	1.37	3823	1.53
600	2116	0.50	2358	0.63	2574	0.78	2770	0.91	2946	0.99	3120	1.16	3279	1.28	3440	1.46	3596	1.60	3889	1.96
700	2304	0.68	2528	0.83	2734	0.99	2926	1.13	3099	1.26	3263	1.45	3414	1.57	3564	1.77	3705	1.90	3977	2.25
800	2478	0.89	2720	1.07	2902	1.19	3088	1.41	3257	1.57	3419	1.79	3566	1.94	3710	2.14	3843	2.29		
900	2669	1.10	2898	1.37	3093	1.54	3257	1.73	3420	1.91	3578	2.15	3724	2.35	3865	2.58	3997	2.76		
1000	2880	1.45	3073	1.68	3278	1.93	3449	2.17	3594	2.33	3742	2.57	3886	2.79	4025	3.05				
1100	3094	1.86	3267	2.09	3450	2.34	3636	2.66	3786	2.87	3922	3.09								
1200	3310	2.34	3477	2.60	3628	2.80	3809	3.15	3972	3.45										
1300	3530	2.88	3690	3.18	3834	3.40	3984	3.70												
1400	3753	3.54	3906																	

Wheel Diameter: 14.00" O.D. Inlet = 7"

Catalog Number = 14R07-140

Selector Number = 14R07A

Size 14 TPB Belt Driven – Radial Blade

VOLUME CFM	2" SP		4" SP		6" SP		8" SP		10" SP		12" SP		14" SP		16" SP		18" SP		20" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
200	1362	0.10	1908	0.22	2328	0.37	2683	0.54	2994	0.72	3276	0.92	3536	1.08	3777	1.30	4004	1.53		
400	1476	0.22	1974	0.42	2374	0.61	2727	0.84	3039	1.01	3321	1.25	3581	1.49	3822	1.75				
600	1682	0.41	2120	0.67	2481	0.97	2812	1.20	3106	1.49	3370	1.78	3626	2.09	3867	2.43				
800	1939	0.70	2326	1.00	2656	1.34	2956	1.72	3222	2.11	3483	2.50	3725	2.88	3952	3.27				
1000	2209	1.10	2576	1.49	2872	1.95	3147	2.37	3401	2.81	3640	3.29	3860	3.78						
1200	2514	1.72	2834	2.25	3123	2.67	3369	3.24	3609	3.74	3829	4.23								
1400	2846	2.62	3106	3.13	3381	3.71	3625	4.22	3841	4.89										
1600	3187	3.80	3399	4.26	3646	5.01	3884	5.61												
1800	3532	5.28	3727	5.83	3924	6.45														

Wheel Diameter: 15.50" O.D. Inlet = 8"

Catalog Number = 15R08-154

Selector Number = 15R08A

Size 15 TPB Belt Driven – Radial Blade

VOLUME CFM	2" SP		4" SP		6" SP		8" SP		10" SP		12" SP		14" SP		16" SP		18" SP		20" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
200	1207	0.12	1702	0.29	2082	0.47	2402	0.68	2684	0.91	2940	1.11	3177	1.40	3397	1.71	3603	2.04	3798	2.39
400	1245	0.20	1728	0.45	2103	0.71	2420	0.95	2702	1.26	2957	1.57	3192	1.91	3410	2.26	3614	2.61	3809	2.98
600	1324	0.33	1773	0.62	2136	0.95	2451	1.27	2730	1.65	2982	2.05	3213	2.47	3428	2.90	3632	3.34	3826	3.79
800	1454	0.51	1853	0.87	2196	1.20	2495	1.62	2763	2.05	3015	2.53	3246	3.02	3461	3.52	3663	4.04	3854	4.57
1000	1585	0.75	1973	1.13	2280	1.57	2567	2.06	2822	2.56	3063	3.08	3286	3.62	3495	4.17	3697	4.76		
1200	1714	1.03	2103	1.54	2401	2.05	2653	2.57	2906	3.15	3136	3.74	3347	4.35	3550	4.96	3745	5.59		
1400	1871	1.46	2233	2.04	2531	2.64	2782	3.24	3004	3.85	3220	4.49	3431	5.17	3628	5.86	3813	6.55		
1600	2035	2.00	2361	2.65	2660	3.34	2913	4.03	3134	4.71	3334	5.40	3520	6.08	3712	6.85				
1800	2208	2.64	2506	3.41	2792	4.15	3042	4.94	3264	5.70	3464	6.48	3648	7.25	3820	8.01				
2000	2387	3.44	2663	4.33	2920	5.12	3174	5.97	3394	6.85	3595	7.70	3779	8.56						
2200	2571	4.41	2826	5.39	3066	6.28	3302	7.19	3525	8.11	3724	9.08								
2400	2758	5.55	2998	6.59	3224	7.62	3434	8.57	3653	9.59	3855	10.60								
2600	2947	6.87	3171	7.97	3385	9.15	3589	10.20	3783	11.24										
2800	3138	8.40	3351	9.58	3552	10.86	3746	12.05												

Wheel Diameter: 18.00" O.D. Inlet = 8"

Catalog Number = 18R08-180

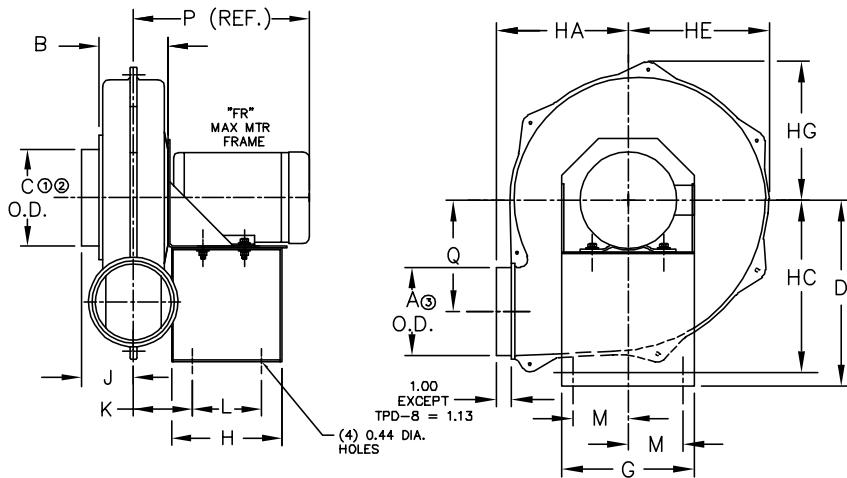
Selector Number = 18R08A

Size 18 TPB Belt Driven – Radial Blade

VOLUME CFM	4" SP		6" SP		8" SP		10" SP		12" SP		14" SP		16" SP		18" SP		20" SP		22" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
200	1447	0.28	1771	0.45	2044	0.64	2286	0.87	2503	1.06	2704	1.32	2890	1.58	3065	1.86	3231	2.15	3389	2.46
400	1468	0.44	1782	0.68	2054	0.96	2296	1.19	2513	1.49	2713	1.80	2899	2.12	3073	2.45	3239	2.79	3396	3.14
600	1547	0.65	1832	0.97	2085	1.26	2317	1.61	2527	1.97	2724	2.36	2910	2.76	3085	3.17	3250	3.59	3408	4.03
800	1701	0.95	1937	1.29	2164	1.68	2375	2.10	2577	2.55	2761	3.00	2940	3.47	3109	3.94	3268	4.42	3421	4.91
1000	1889	1.45	2103	1.85	2298	2.27	2478	2.70	2662	3.21	2834	3.72	3002	4.26	3163	4.82	3316	5.38	3461	5.95
1200	2085	2.10	2291	2.60	2471	3.08	2636	3.56	2796	4.08	2945	4.60	3099	5.19	3249	5.80	3391	6.43	3530	7.06
1400	2295	3.00	2485	3.54	2659	4.11	2817	4.67	2963	5.23	3104	5.80	3241	6.41	3371	7.02	3497	7.64		
1600	2515	4.14	2690	4.73	2853	5.36	3007	6.01	3149	6.66	3282	7.30	3408	7.94	3530	8.59				
1800	2752	5.62	2904	6.23	3056	6.90	3202	7.60	3340	8.34	3470	9.08	3593	9.80						
2000	2995	7.42	3129	8.06	3269	8.78	3405	9.53	3535	10.30										
2200	3240	9.58	3366	10.30	3487	11.01	3617	11.84												
2400	3489	12.15	3608	12.94																



Direct Drive – Arrangement 4



①TPB-14 ALSO AVAILABLE WITH 6" AND 8" INLETS
 ②TPB-15 AND TPB-18 ALSO AVAILABLE WITH 6" AND 10" INLETS
 ③ALL MODELS, DISCHARGE FLANGE NOT AVAILABLE FOR DOWN BLAST POSITION.

NOTES:

01. CW SHOWN, CCW SIMILAR BUT OPPOSITE
02. SEE AC1001220 FOR INLET FLANGE AND OPTIONAL OUTLET FLANGE DIMENSIONS.
- *03. NOMINAL INLET & OUTLET DIAMETER

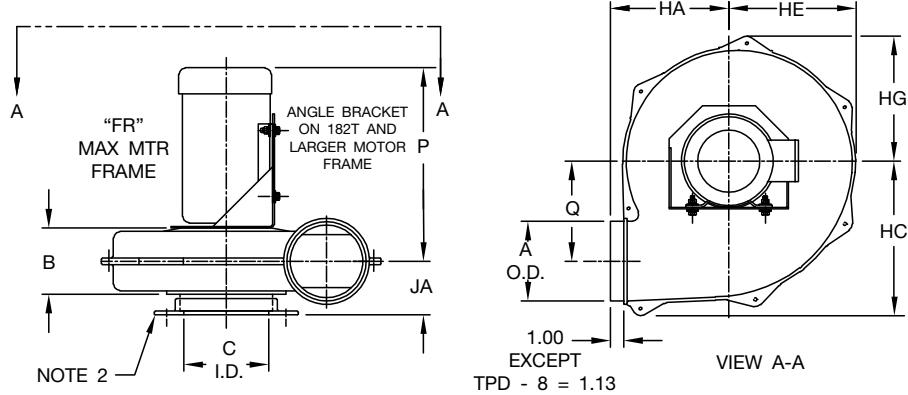
HOUSING SIZE	DIMENSIONS (IN.)																
	A** ③	B	C** ①②	D	FR	G	H	HA	HC	HE	HG	J	K	L	M	P	Q
TPD-8	4.00	3.88	4.00	8.56	56C	7.00	7.13	5.75	7.13	5.69	4.88	2.88	3.19	5.00	2.75	13.38	4.31
TPD-9	4.00	4.00	5.00	10.44	56C	7.00	7.88	7.44	8.94	7.25	6.50	3.13	3.38	5.75	2.75	13.56	5.63
				11.88	143-145TC	9.00	8.00		8.00	7.75	6.50		4.19	5.00	3.75	14.19	
TPD-10	5.00	5.00	6.00	10.44	56C	7.00	7.88	8.00	10.25	9.44	7.75	3.38	3.56	5.75	2.75	13.94	6.56
				11.88	143-145TC	9.00	8.00		8.00	7.75	6.50		4.25	5.00	3.75	14.56	
TPD-12	6.00	6.00	7.00	11.88	143-145TC	9.00	8.00	9.00	11.38	9.63	9.44	3.75	4.63	5.00	3.75	14.25	7.25
				182-184T	12.00	11.75	8.00		9.00	11.38	9.63		4.63	5.00	3.75	14.88	
TPD-14	6.00	6.00	7.00	15.19	143-145T	12.00	11.75	9.81	12.13	10.38	10.06	4.25	5.50	8.75	4.94	15.13	8.06
					182-184T	12.00	11.75		10.38	10.06	9.81		4.63	5.00	3.75	16.50	
					213-215T	12.00	11.75		11.00	13.00	11.44	10.81	5.50	8.75	4.94	19.81	
TPD-15	8.00	8.00	8.00	15.19	182-184T	12.00	11.75	11.00	13.00	11.44	10.81	4.88	6.13	8.75	4.94	17.32	7.88
					213-215T	12.00	11.75		11.00	13.00	11.44	10.81	6.13	8.75	20.63		
					254-256T	16.50	16.00		16.00	16.00	16.00	16.00	13.00	8.75	25.19		
TPD-18	6.00	8.00	8.00	15.19	182-184T	12.00	11.75	11.50	14.56	12.75	12.25	4.25	5.63	8.75	4.94	16.69	10.69
					213-215T	12.00	11.75		11.50	14.56	12.75	12.25	5.63	8.75	20.00		
					254-256T	16.50	16.00		16.00	16.00	16.00	16.00	13.00	8.75	24.56		

AC1001217E

DISCHARGE POSITION	TOP HORIZONTAL	BOTTOM HORIZONTAL	UP BLAST	DOWN BLAST	TOP 45° DOWN	BOTTOM 45° UP	TOP 45° UP
ROTATION	CLOCKWISE →						
	COUNTER CLOCKWISE →						

NOTE: Arrangement 1 - Less Motor
Arrangement 9 - With Motor

Direct Drive – Arrangement 4HI



① TPD-14 ALSO AVAILABLE WITH 5.50" AND 7.50" INLETS

② TPD-15 AND TPD-18 ALSO AVAILABLE WITH 5.50" AND 9.69" INLETS

NOTES:

01. CW SHOWN, CCW SIMILAR BUT OPPOSITE

02. SEE AC1001220B FOR INLET FLANGE AND OPTIONAL OUTLET FLANGE DIMENSIONS.

*03. NOMINAL OUTLET DIAMETER

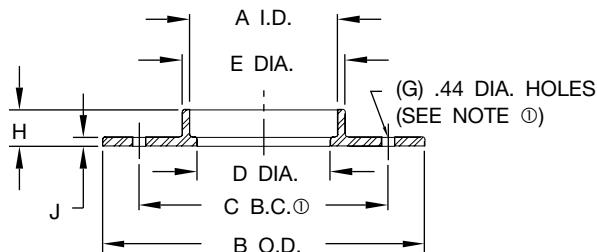
HOUSING SIZE	DIMENSIONS (IN.)	
	FR	P
TPD-8	56C	13.38
TPD-9	56C	13.56
TPD-10	143-145TC	14.19
	56C	13.94
	143-145TC	14.56
	56C	14.25
TPD-12	143-145TC	14.88
	182-184T	16.25
	143-145T	15.13
TPD-14	182-184T	16.50
	213-215T	19.80
TPD-15	182-184T	17.32
	213-215T	20.63
TPD-18	182-184T	16.69
	213-215T	20.00

HOUSING SIZE	DIMENSIONS (IN.)								
	A*	B	C ^{①②}	HA	HC	HE	HG	JA	Q
TPD-8	4.00	3.88	3.63	5.75	7.13	5.69	4.88	3.25	4.31
TPD-9	4.00	4.00	4.56	7.44	8.94	7.25	6.50	3.44	5.63
TPD-10	5.00	4.19	5.50	8.00	10.25	9.44	7.75	3.69	6.56
TPD-12	6.00	4.94	6.44	9.00	11.38	9.63	9.44	4.06	7.25
TPD-14	6.00	5.75	6.44	9.81	12.13	10.38	10.06	4.56	8.06
TPD-15	8.00	6.88	7.50	11.00	13.00	11.44	10.81	5.19	7.88
TPD-18	6.00	5.63	7.50	11.50	14.56	12.75	12.25	4.56	10.69

AC1001219F

ACCESSORIES

Inlet & Outlet Flange



SIZE	DIMENSIONS (IN.)								
	A	B	C	D	E	G	H	J	
4	4.06	9.00	7.50	3.69	4.56	4.00	1.25	0.34	
5	5.06	11.00	8.50	4.56	5.56	4.00	1.25	0.31	
6	6.06	11.00	9.50	5.50	6.56	4.00	1.38	0.31	
7	7.06	11.00	9.00	6.44	7.69	8.00	1.25	0.34	
8	8.06	13.50	11.75	7.50	8.63	8.00	1.28	0.31	
10	10.06	16.00	14.25	9.69	10.56	8.00	1.34	0.38	

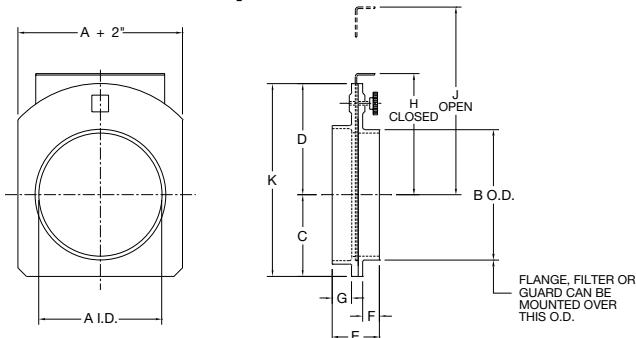
AC1001220B

NOTE:

① Holes will not be drilled unless customer specifies. If drilled per std. dims shown, holes will be on centerline unless otherwise specified. Custom hole patterns available at additional charge.

01. Discharge flanges not available on downblast discharge configurations.

Slide Gate Damper



NOTE:

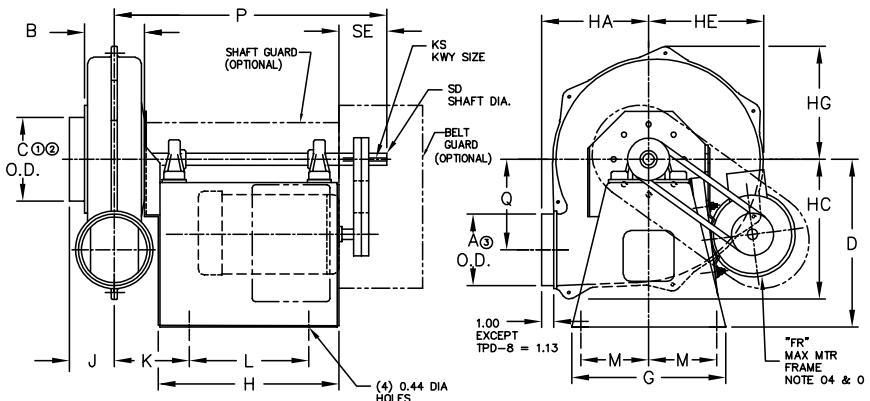
01. Slide Damper Gate not available on downblast or bottom angular down discharge positions.

SIZE	DIMENSIONS (IN.)				
	A	B	C	D	E
4	4.06	3.94	3.25	4.50	2.69
5	5.06	4.94	3.50	5.50	2.56
6	6.06	5.94	4.00	5.50	2.69
7	7.06	6.94	4.50	5.50	2.88
8	8.06	7.94	5.00	6.75	2.81
10	10.06	9.94	6.00	8.00	3.06

SIZE	DIMENSIONS (IN.)				
	F	G	H	J	K
4	1.00	1.06	5.63	9.00	7.75
5	1.13	0.88	6.13	10.50	9.00
6	1.06	1.00	6.25	11.50	9.50
7	1.13	1.13	6.25	12.50	10.00
8	1.00	1.19	7.75	15.00	11.75
10	1.31	1.00	9.00	18.50	14.00

AC1001221A

Belt Drive – Arrangements 1 & 9



- ①TPB-14 ALSO AVAILABLE WITH 6" AND 8" INLETS
 ②TPB-15 AND TPB-18 ALSO AVAILABLE WITH 6" AND 10" INLETS
 ③ALL MODELS, DISCHARGE FLANGE NOT AVAILABLE FOR DOWN BLAST POSITION.

NOTES:

01. CW SHOWN, CCW SIMILAR BUT OPPOSITE
02. SEE AC1001220 FOR OPTIONAL INLET FLANGE AND OUTLET FLANGE DIMENSIONS.
- **03. NOMINAL INLET & OUTLET DIMENSIONS
04. ARR.1-LESS MOTOR
ARR.9-WITH MOTOR
05. STANDARD MOTOR IS ON RIGHT (AS SHOWN) REGARDLESS OF ROTATION. LEFT SIDE OPTIONAL

HOUSING SIZE	DIMENSIONS (IN.)									
	A** ⑤	B	C** ①②	D	G	H	HA	HC	HE	HG
TPB-8	4.00	3.88	4.00	14.00	12.88	14.75	5.75	7.13	5.69	4.88
TPB-9	4.00	4.00	5.00	14.00	12.88	14.75	7.44	8.94	7.25	6.50
TPB-10	5.00	4.19	6.00	14.00	12.88	14.75	8.00	10.25	9.44	7.75
TPB-12	6.00	5.00	7.00	18.00	17.50	17.75	9.00	11.38	9.63	9.44
TPB-14	6.00	5.75	7.00	18.00	17.50	17.75	9.81	12.13	10.38	10.06
TPB-15	8.00	6.88	8.00	23.00	19.00	24.25	11.00	13.00	11.44	11.81
TPB-18	6.00	5.63	8.00	23.00	19.00	24.25	11.50	14.56	12.75	12.25

HOUSING SIZE	DIMENSIONS (IN.)									
	J	K	L	M	P	Q	SE	SD	KS	FR
TPB-8	2.88	5.38	10.00	5.69	21.13	4.13	3.00	0.75	.19 x .09	56-145T
TPB-9	3.13	5.81	10.00	5.69	21.31	5.63	3.00	0.75	.19 x .09	56-145T
TPB-10	3.38	5.88	10.00	5.69	21.44	6.56	3.00	0.75	.19 x .09	56-145T
TPB-12	3.75	6.25	13.00	8.00	25.25	7.25	4.00	1.00	.25 x .13	56-215T
TPB-14	4.25	6.75	13.00	8.00	25.81	8.06	4.00	1.44	.38 x .19	56-215T
TPB-15	4.88	7.38	19.50	8.63	32.94	7.88	4.00	1.44	.38 x .19	182-256T
TPB-18	4.25	6.88	19.50	8.63	32.44	10.69	4.00	1.69	.38 x .19	182-256T

AC1001218F





Models

TPD | TPB

Furnish and install Model TPD/TPB Cast Aluminum Pressure Blowers, as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota. Fans shall be of the size and arrangement as indicated in the fan schedule.

HOUSINGS — All housings shall be heavy duty cast aluminum construction. All units shall be built with an adjustable discharge housing which can be field rotated to any of the eight standard positions.

WHEELS — The wheel shall be of the radial bladed backplate or backward curved design, and shall be cast aluminum construction. Wheels shall be suitable for exhaust purposes where low volume and high pressure applications exist.

BEARINGS — Bearings on belt driven units shall be selected to have a minimum average life of 200,000 hours (L-10 minimum life of 40,000 hours) based on AFBMA rating designations. The bearings shall be pillow block type, heavy duty, anti-friction, self-aligning ball bearings.

SHAFTS — Fan shafts on belt drive units shall be per AISI 1040 or 1045 hot rolled steel, accurately turned, ground, polished, and ring-gauged for accuracy. Shafts shall be sized so that the first critical speed will be at least 1.40 times the maximum operating speed.

MOTORS — Fan motors shall be foot-mounted or C-Face NEMA Design B, standard industrial, continuous duty, ball bearing, variable torque type suitable for operation on voltage, phase and hertz, as listed in the fan schedule. Motor bearings shall have a minimum L-10 life, as defined by AFBMA, of at least 40,000 hours (200,000 hours average life). For arrangement 4, size 8-12 blower motors must be C-face with feet only. On arrangement 4 size 15 & 18, the minimum motor frame is 182T.

BALANCING — Prior to shipment all fans shall be completely assembled and test run as a unit at the operating speed. Final balance of the completed fan assembly shall be taken by electronic equipment. Records of the vibration readings in the axial, vertical, and horizontal planes shall be maintained and a written copy of this record shall be available upon request.

SUBMITTALS — Submittals for approval of equipment shall include copies of outline drawings and pressure-volume performance curves showing point of operation.

ACCESSORIES — The fans shall be supplied with the following optional accessories:

- Drain with Plug
- Flanged Inlet (Punching Optional)
- Flanged Outlet (Punching Optional)
- Inlet or Outlet Guard
- Inlet Filter
- Inlet Silencer
- Slide Gate Damper (Inlet or Outlet)
- OSHA Belt Guard (Arr. 1 or 9)
- OSHA Shaft and Bearing Guard (Arr. 1 or 9)
- Teflon Shaft Seal
- Floor Mount Isolators, RIS
- Floor Mount Isolators, Spring
- Weather Hood (Inlet or Outlet)
- CE Mark

Fan Weights Without Motor

ARRANGEMENT	Size 8	Size 9	Size 10	Size 12	Size 14	Size 15	Size 18
4	30	35	40	50	85	105	115
4HI	25	30	35	44	77	96	105
1 and 9	85	90	110	120	175	205	220

Motor Weights

FRAME	48	56	143T	145T	182T	184T
ODP	30	33	35	44	66	68
TEFC	30	33	35	44	67	75

INDUSTRIAL PROCESS AND COMMERCIAL VENTILATION SYSTEMS

CENTRIFUGAL FANS | UTILITY SETS | PLENUM & PLUG FANS | INLINE CENTRIFUGAL FANS
MIXED FLOW FANS | TUBEAXIAL & VANEAXIAL FANS | PROPELLER WALL FANS | PROPELLER ROOF VENTILATORS
CENTRIFUGAL ROOF & WALL EXHAUSTERS | CEILING VENTILATORS | GRAVITY VENTILATORS | DUCT BLOWERS
RADIAL BLADED FANS | RADIAL TIP FANS | HIGH EFFICIENCY INDUSTRIAL FANS | PRESSURE BLOWERS
LABORATORY EXHAUST FANS | FILTERED SUPPLY FANS | MANCOOLERS | FIBERGLASS FANS | CUSTOM FANS



TWIN CITY FAN & BLOWER
WWW.TCF.COM

5959 TRENTON LANE N | MINNEAPOLIS, MN 55442 | PHONE: 763-551-7600 | FAX: 763-551-7601

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