

# **PowerTrap**

## MODEL GP5C

#### SECONDARY PRESSURE DRAINER FOR PUMPING APPLICATIONS

#### **Benefits**

Pump with a linear inlet/outlet and low filling head. Ideal for low flow condensate removal from vented receivers situated at a low level in open systems.

- 1. No cavitation or seal leakage.
- 2. Non-electric design with durable compression spring for reliable performance.
- 3. Extremely low filling head. (min. 6")
- 4. Compact design and linear inlet/outlet reduce installation space, time and cost.
- Easy, inline access to internal parts simplifies cleaning and reduces maintenance costs.
- High-quality stainless steel internals and hardened working surfaces ensure reliability.
- 7. Float resists shock to 1600 psig.



### **Specifications**

Model			GP5C	
Body Material		Cast Iron	Cast Stainless Steel	
0	Pumped Medium Inlet & Outlet		Screwed	
Connection	Motive Medium & Pump Exhaust		Screwed	
Size (in)	Pumped Medium: Inlet × Outlet		1" × 1"	
	Motive Medium Inlet		1/2	
	Pump Exhaust Outlet		1/4	
Maximum Operating Pressure (psig) PMO		75	5	
Maximum Operating Temperature (°F) TMO		365		
Maximum Allowable Pressure (psig) PMA		150		
Maximum Allowable Temperature (°F) TMA		428		
Motive Medium Pressure Range (psig)		5 - 75		
Maximum Allowable Back Pressure		7 psi less than motive medium pressure used		
Volume of Each Discharge Cycle (gal)		Approximately 3/8		
Motive Medium*		Saturated Steam, Compressed Air, Nitrogen		
Pumped Medium**			Steam Condensate, Water	

<sup>\*</sup> Do not use with toxic, flammable or otherwise hazardous fluids.

Connections and sizes in bold are standard

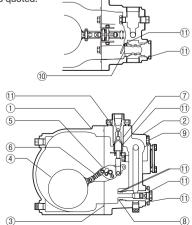
\*\* Do not use for fluids with specific gravities under 0.85 or over 1, or for toxic, flammable or otherwise hazardous fluids.

CAUTION To av

To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

ASTM/AISI\* No. Description JIS A126 CI.B Cast Iron FC250 1 Body Cast Stainless Steel A351 Gr.CF8M Cast Iron A126 CI.B FC250 2 Cover Cast Stainless Steel A351 Gr.CF8M (3) M Cover Gasket Fluorine Resin **PTFE** PTFE (4) F Float Stainless Steel AISI316L SUS316L Snap-action Unit Stainless Steel Snap-action Spring\* Stainless Steel SUS440C Stainless Steel AISI440C Intake-Exhaust Valve Unit Stainless Steel AISI440C SUS440C 8R4 Outlet Check Valve Unit Stainless Steel SUS304 AISI304 9R2 Exhaust Plug Stainless Steel 10R5 Inlet Check Valve Unit AISI304 SUS304 Stainless Steel 11 M Seal Set

When ordering a repair kit or other parts, it is recommended to order additional maintenance parts (M) as replacement gaskets may be required



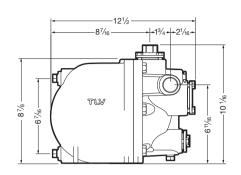
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<sup>\*</sup> Equivalent \*\* Also included in R3 (Snap-action Unit repair kit)
Replacement kits avaliable: (M) maintenance parts, (R1-R6) repair kits, (F) Float

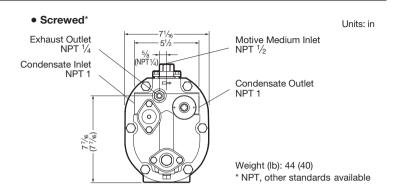


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### **Dimensions**



Note: All Plug Holes are NPT 3/8 () is for Stainless Steel



## **Discharge Capacity**

Filling Head: 6" from Grade

Inlet Pip	e Size	1"	
Inlet Che	ck Valve	Built-in	
Outlet Ch	eck Valve	Built-in	
Motive I	Medium	Air	Steam
Motive Medium Inlet Pressure (Pm) (psig)	Total Lift or Back Press. (P <sub>2</sub> ) (psig)	lb/h	lb/h
	5	390	320
	15	350	280
	25	300	230
75	35	260	190
	50	200	140
	65	140	80
	68	120	70
	5	370	310
	15	330	270
65	25	280	220
65	35	230	180
	50	170	120
	58	130	80
	5	350	300
	15	300	250
50	25	240	200
	35	190	130
	43	150	100
	5	320	270
35	15	250	200
33	25	180	140
	28	170	120
	5	290	240
25	10	240	210
	18	190	150
15	5	250	200
13	8	210	160

#### Correction Factor

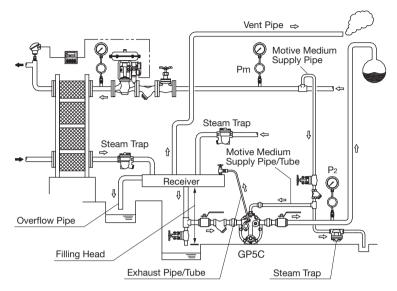
For GP5C installed with filling head other than 6" (minimum)

Filling Head from Grade	Correction Factor	
40"	2.82	
30"	2.60	
20"	2.33	
16"	2.13	
12"	1.94	
8"	1.50	
6"	1.00	

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### **Illustration of Filling Head and Pressures**



The discharge capacity is determined by the motive medium, motive medium pressure (Pm) and back pressure (P2).

Make sure that:
Discharge Capacity × Correction Factor
> Required Flow Rate

For explanation purposes only, not intended as an installation design.

#### NOTE:

- GP5C should be used in an open system in which the receiver is open to the atmosphere.
- Motive medium pressure minus back pressure must be greater than 7 psi.
- The motive medium supply pipe diameter should be at least 1", and the motive medium supply pipe/tube and its fittings/valves should have an inner diameter of at least 1/4".
- A 40 mesh or finer strainer must be installed at the motive medium and pumped medium inlets.

## **Receiver Sizing Table**

The receiver must have a capacity sufficient to store the condensate produced during the PowerTrap operation and discharge. A receiver that must handle the condensate both as a liquid and as flash steam will generally be larger than a receiver that handles condensate only as a liquid, and should separate one from the other so that only condensate is sent to the PowerTrap. When supercooled condensate is pumped, there may be cases in which hardly any flash steam is produced.

## 1. Size of Receiver; flash steam is involved (Length: 3.5 ft)

Flash steam up to Receiver diameter (lb/h) (in)		Vent pipe diameter (in)	Overflow pipe diameter	
50	3	1	Overflow pipe diameter should be equal to or greater than the condensate inlet pipe diameter.	
75	4	1½		
100	4	2	Diameter for receiver must be equal to or more than 3× the overflow pipe diameter.	
200	6	21/2		

## 2. Size of Receiver; flash steam is not involved (Length: 3.5 ft)

Amount of condensate (lb/h)	Receiver diameter (in)	
75 or less	1	
200	11/2	
400	11/2	
600	2	
800	21/2	
1000	3	

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Reservoir length can be reduced by 50% when the motive medium pressure (Pm) divided by back pressure (P₂) equals 2 or greater (when Pm ÷P₂ ≥ 2).



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Memo:



DO NOT DISASSEMBLE OR REMOVE THIS PRODUCT WHILE IT IS UNDER PRESSURE.

Allow internal pressure of this product to equal atmospheric pressure and its surface to cool to room temperature before disassembling or removing. Failure to do so could cause burns or other injury. READ INSTRUCTION MANUAL CAREFULLY.

## **TLV:** CORPORATION

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