



AUTOMATIC MULTI-CONTROL VALVE

MODEL MC-COSR-3/MC-COSR-16

CONTROLLER OPERATED AND MOTORIZED STEAM VALVE

Benefits

The MC-COSR multi control valve consists of the COSR pressure reducing valve and a motorized actuator. It is used to control either steam pressure or the temperature* of processes heated by steam.

1. Uniquely designed piston delivers stable secondary pressure, maintaining high accuracy during severe conditions of varying primary pressure and fluctuating flow rates.
2. Rapid response actuator with brushless DC servomotor allows precision control of the valve position for maintaining extremely accurate steam pressure even during adverse process conditions.
3. Allows highly responsive, high-speed process control when combined with the TLV SC-F71 controller.
4. Internal strainer for pilot valve extends maintenance-free service.
5. Sizes 3" & 4" have an internal noise silencer.
6. Designed with PTFE gaskets for inspection ease.

* MC-COSR-3 cannot be used for temperature control applications.



Specifications

Model		MC-COSR-3		MC-COSR-16		
Connection		Screwed	Flanged	Screwed	Flanged	
Size (in)		3/4, 1, 1 1/4, 1 1/2, 2	1 1/2, 2	1/2, 3/4, 1, 1 1/4, 1 1/2, 2	1, 1 1/2, 2, 3, 4,	
Body Material		Cast Iron				
Control Valve	Maximum Operating Pressure (psig) PMO	45		250		
	Maximum Operating Temperature (°F) TMO			428		
	Maximum Allowable Pressure (psig) PMA			250		
	Maximum Allowable Temperature (°F) TMA			428		
	Primary Pressure Range (psig)	15 – 45		30 – 250		
	Adjustable Differential Pressure (psi)	not applicable		10 – 120		
	Pressure Adjustment Range (psig)	1.5 – 7		5 – 210		
	Maximum Adjustable Secondary Pressure (psig)	7		84% of Primary Pressure (or Primary Pressure minus 10 psi, whichever is lower)		
	Minimum Adjustable Secondary Pressure (psig)	1.5		10% of Primary Pressure (or Primary Pressure minus 120 psi, whichever is higher) (except primary pressure 50 through 85 as shown in the capacity tables)		
	Minimum Adjustable Flow Rate	5% of rated flow rate for 1/2" – 2"; 10% of rated flow rate for 3" – 4"				
Accuracy of Regulation (psi) AOR	±1 (under steady flow conditions)					
Seat Leakage Rating	Less than 0.1% of Rated Flow Rate					
Fluid	Steam					
Actuator	Input	Valve Opening Input 4 – 20 mA DC (input impedance 250 Ω)				
	Power	Line Voltage	Free between 100 – 240 V AC (50/60 Hz)			
		Power Consumption	max. 75 VA			
		Insulation	Between power terminal and ground terminal: 500 V DC min. 100 MΩ			
		Withstand Voltage	Between power terminal and ground terminal: 1800 V AC for 1 second			
	Environment	Ambient Temperature	32 – 122 °F			
		Ambient Humidity	10 – 90 % RH (without dew)			
		Vibration Resistance	max. 0.5 G			
		Water Resistance	Rain-resistant			
	Others	Drive System	Positional control by DC brushless motor			
Thermal Protection		Built-in overcurrent protection circuit				
Open/Close Time		Fully closed → fully open: approximately 15 seconds				
Emergency Action		When operation signal input is cut off: fully closed When input power is cut off: held at position just before power cutoff				
Manual Operation	Possible with power OFF					

Connections and sizes in bold are standard

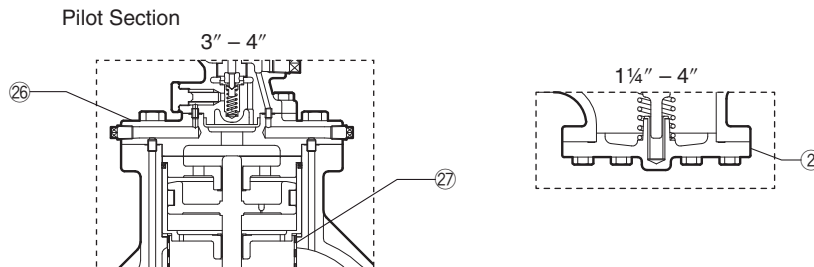
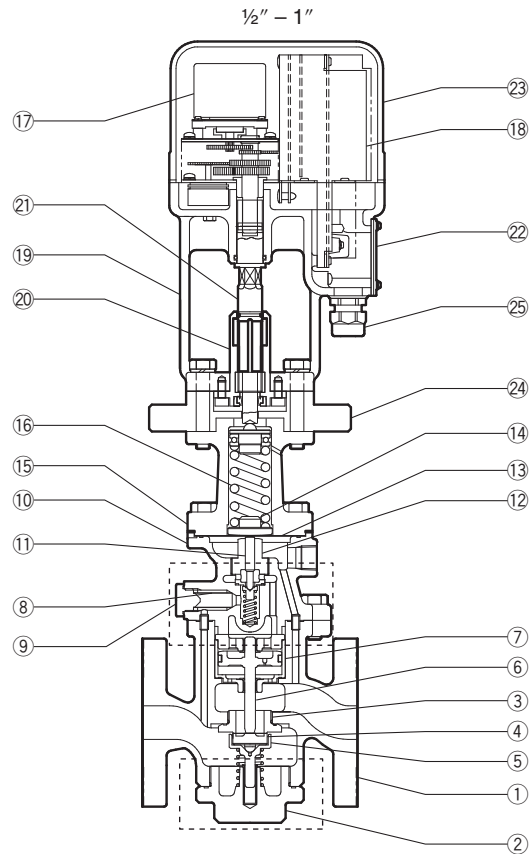


To avoid abnormal operation, accidents or serious injury, DO NOT use products outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

Configuration

No.	Description	Material
①	Main Body	Cast Iron
②	Cover Plug	1/2" - 1" Cast Iron
③	Cover	1 1/4" - 4" Cast Iron
④	Main Valve Seat	Stainless Steel
⑤	Main Valve	Stainless Steel
⑥	Main Valve Holder	Stainless Steel
⑦	Piston	Stainless Steel
⑧	Cylinder	Stainless Steel
⑨	Pilot Screen	Stainless Steel
⑩	Pilot Screen Holder	Carbon Steel
⑪	Pilot Body	Cast Iron
⑫	Pilot Valve Stem	Stainless Steel
⑬	Pilot Valve Seat	Stainless Steel
⑭	Diaphragm	Stainless Steel
⑮	Diaphragm Support	Brass
⑯	Spring Housing	Cast Iron
⑰	Coil Spring	Carbon Steel
⑱	Motor Unit	—
⑲	Drive Unit	—
⑳	Mounting Plate	Cast Iron
㉑	Adjustment Screw Guide	Stainless Steel
㉒	Adjustment Screw	Stainless Steel
㉓	Terminal Block Cover	Steel Plate
㉔	Motor Cover	Cast Aluminum
㉕	Insulation Plate	Non-Asbestos Cement
㉖	Cable Lock	Nylon
㉗	Pilot Cover	Cast Iron
㉘	Silencer	Stainless Steel

* Equivalent
 Configuration differs slightly depending on connection size.



Capacity Table MC-COSR-3

With external (factory standard) or internal (option) secondary pressure-sensing line or channel (lb/h)

(Parts to activate the internal pressure-sensing channel are available from TLV)

Primary Steam Pressure (psig)	Secondary (Set) Steam Pressure (psig)		Nominal Valve Size				
	External Line	Internal Channel (option)	3/4"	1"	1 1/4"	1 1/2"	2"
15 to less than 29	*7 - **1.5	*7	240	380	1100	1500	2100
	*7 - **1.5	*7	550	760	1100	1500	2100
29 - 45		6	540	750	1080	1450	2000
		4.5	530	730	1060	1400	1950
		3	340	540	830	1100	1450
		**1.5	220	400	620	840	1060

* Maximum adjustable secondary pressure ** Minimum adjustable secondary pressure

Capacity Table MC-COSR-16

With external (factory standard) or internal (option) secondary pressure-sensing line or channel (lb/h)

(Parts to activate the internal pressure-sensing channel are available from TLV)

Primary Steam Press. (psig)	Secondary (Set) Steam Pressure (psig)		Nominal Valve Size							
	External Line	Internal Channel (option)	½"	¾"	1"	1¼"	1½"	2"	3"	4"
30	*20	**20	200	365	590	860	1335	2070	4730	7125
	16	16	235	425	680	950	1470	2280	5215	7850
	**5 – 14	14	240	440	700	980	1515	2350	5370	8085
		9	105	285	680	950	1470	2275	5200	7835
		**5	95	245	645	900	1390	2155	4930	7425
40	*30	**30	205	370	595	980	1515	2350	5365	8080
	25	25	275	500	800	1115	1730	2680	6125	9220
	**5 – 20	20	295	535	855	1195	1850	2870	6560	9875
		12	145	520	825	1150	1780	2760	6305	9500
		*5	105	285	745	1045	1615	2505	5725	8620
50	*40	**40	225	410	660	1080	1675	2595	5930	8925
	30	30	335	605	970	1360	2100	3255	7440	11205
	**5 – 25	25	350	635	1020	1420	2200	3410	7790	11730
		15	215	575	930	1300	2010	3115	7120	10725
		**5	120	310	815	1140	1770	2740	6265	9435
60	*50	**50	245	440	715	1175	1820	2815	6435	9695
	45	45	285	520	835	1370	2120	3285	7505	11300
	40	40	370	670	1075	1500	2325	3600	8230	12395
	**5 – 30	30	405	735	1175	1645	2545	3945	9010	13570
	18	340	650	1040	1455	2255	3495	7985	12025	
		**5	125	335	875	1220	1890	2935	6695	10085
75	*63	**63	290	530	855	1400	2170	3365	7685	11575
	60	60	320	580	930	1530	2370	3670	8390	12635
	50	50	445	810	1300	1815	2810	4350	9945	14975
	**5 – 38	38	485	880	1410	1970	3050	4730	10805	16270
	23	415	735	1180	1645	2550	3955	9035	13605	
		**5	130	375	915	1275	1985	3070	7015	10560
85	*71	**71	390	705	1135	1585	2455	3800	8685	13080
	70	70	400	725	1165	1630	2520	3905	8930	13445
	50	50	525	950	1520	2125	3290	5100	11655	17550
	**5 – 42	42	540	980	1570	2195	3400	5270	12040	18130
	25	450	770	1240	1735	2685	4165	9515	14325	
		**5	135	385	930	1300	2015	3130	7160	10795
100	*84	**84	445	805	1300	1810	2805	4345	9930	14955
	80	80	485	880	1415	1975	3060	4740	10825	16305
	60	60	600	1085	1740	2435	3770	5840	13340	20090
	**10 – 50	50	620	1120	1805	2520	3900	6045	13815	20805
	30	545	860	1380	1930	2990	4630	10585	15940	
		**10	150	495	950	1325	2050	3180	7270	10950
125	*105	**105	545	985	1590	2220	3435	5325	12165	18315
	100	100	595	1075	1730	2415	3740	5800	13250	19950
	80	80	710	1290	2075	2900	4490	6955	15890	23930
	**13 – 63	63	750	1360	2190	3060	4735	7340	16775	25260
	35	515	915	1470	2065	3180	4945	11300	17020	
		**13	180	555	910	1270	1970	3050	6970	10500
150	*126	**126	645	1170	1880	2625	4060	6295	14390	21665
	125	125	655	1190	1910	2665	4130	6400	14620	22015
	100	100	825	1495	2405	3355	5195	8050	18400	27705
	**30 – 75	75	885	1605	2580	3600	5575	8640	19745	29735
	50	840	1515	2425	3405	5270	8140	18665	27995	
		**30	420	745	1215	1705	2635	4085	9330	14000
175	*147	**147	740	1350	2170	3030	4690	7270	16610	25010
	145	145	760	1385	2225	3110	4815	7465	17060	25690
	120	120	935	1695	2730	3810	5895	9140	20885	31445
	**55 – 88	88	1015	1840	2965	4140	6405	9930	22690	34170
	70	805	1475	2385	3325	5145	7960	18220	27330	
		*55	645	1150	1850	2570	3990	6160	14200	21170
200	*168	**168	840	1530	2460	3435	5315	8240	18825	28350
	150	150	990	1795	2885	4030	6240	9675	22105	33290
	130	130	1085	1970	3170	4430	6855	10625	24275	36560
	**80 – 100	100	1150	2080	3350	4680	7240	11225	25650	38625
		**80	875	1575	2540	3570	5505	8530	19665	29350
225	*189	**189	940	1710	2750	3840	5940	9210	21045	31690
	175	175	1060	1930	3100	4330	6705	10395	23750	35770
	150	150	1200	2180	3500	4885	7565	11730	26795	40350
	**105 – 111	111	1280	2325	3740	5220	8085	12530	28630	43115
		**105	1180	2125	3405	4755	7350	11430	26100	39285
250	*210	**210	1040	1890	3040	4240	6570	10180	23265	35035
	150	150	1375	2495	4015	5605	8680	13450	30735	46285
	**130	**130	1405	2555	4110	5735	8885	13770	31460	47380

* Maximum adjustable secondary pressure ** Minimum adjustable secondary pressure

Cv Values

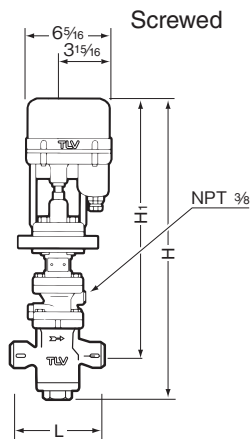
	Nominal Valve Size							
	1/2"*	3/4"	1"	1 1/4"	1 1/2"	2"	3"*	4"*
Cv (US)	3.8	6.9	11.1	15.5	24.0	37.2	85	128
Kvs (DIN)	3.3	5.9	9.5	13.3	20.6	31.9	72.9	110
Cv (UK)	3.2	5.7	9.2	12.9	20.0	31.0	70.8	107

* MC-COSR-16 only



The Cv values shown are for the valve in the full fail open position. These values are not to be used for MC-COSR sizing, and instead may be used as one of the factors in calculations for safety valve selection.

Dimensions



• MC-COSR-3 Screwed* (in)

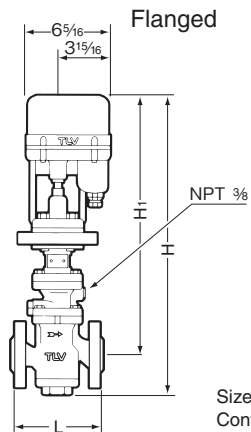
Size	L	H	H ₁	W	Weight (lb)
3/4	6 7/8	22 15/16	20 1/8	3 7/16	33
1	7 1/2		20	3 11/16	35
1 1/4	8 11/16	24	20 7/16	5	44
1 1/2					46
2	10 1/4	25 1/16	21 1/2	6 3/16	57

* NPT, other standards available

• MC-COSR-16 Screwed* (in)

Size	L	H	H ₁	W	Weight (lb)
1/2	6 7/8	22 15/16	20 1/8	3 7/16	32
3/4					33
1	7 1/2	24	20	3 11/16	35
1 1/4					44
1 1/2	8 11/16	24	20 7/16	5	46
2					57

* NPT, other standards available



• MC-COSR-3 Flanged (in)

Size	L		H	H ₁	W	Weight* (lb)
	Connects to ASME Class					
	125FF	250RF				
1 1/2	8 1/4	8 3/4	24	20 7/16	5	53
2	9 3/4	10 1/4	25 1/16	21 1/2	6 3/16	71

Other standards available, but length and weight may vary
* Weight is for Class 250 RF

• MC-COSR-16 Flanged (in)

Size	L		H	H ₁	W	Weight* (lb)
	Connects to ASME Class					
	125FF	250RF				
1	6 15/16	7 3/8	22 15/16	20	3 11/16	41
1 1/2	8 1/4	8 3/4	24	20 7/16	5	53
2	9 3/4	10 1/4	25 1/16	21 1/2	6 3/16	71
3	14 3/8	15 1/16	30 5/8	25	8 11/16	146
4	17 1/16	17 11/16	33 3/4	26 7/16	10 7/16	225

Other standards available, but length and weight may vary
* Weight is for Class 250 RF

Size 1/2" - 1" shown.
Configuration of larger sizes differs slightly.



DO NOT DISASSEMBLE OR REMOVE THIS PRODUCT WHILE IT IS UNDER PRESSURE.
Allow internal pressure of this product to equal atmospheric pressure and its surface to cool to room temperature before disassembling or removing. Failure to do so could cause burns or other injury. READ INSTRUCTION MANUAL CAREFULLY.

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Manufacturer
TLV CO., LTD.
Kakogawa, Japan
is approved by LRQA Ltd. to ISO 9001/14001

