Hach BioTector B3500ul Online TOC Analyzer



Applications

- Petrochemical Industry
- Power
- RO Water



Precise, low-level TOC measurement that you can trust

Changes in water quality for ultra pure applications are disruptive to plant operations. Accurate, on-line analysis is important to protect critical equipment that depends on ultra pure water resources. Leading manufacturers know that it is critical to analyse for contaminates precisely at ppb levels to maintain water quality. Reliability and effective oxidation of large samples ensures that manufacturers can trust the results reported by the BioTector B3500ul analyzer. With a full picture of organic contaminants in critical water applications manufacturers make water treatment decisions more efficiently.

The Hach[®] BioTector B3500ul provides reliable and accurate TOC analysis at ppb levels for ultrapure water applications. The patented two stage advanced oxidation technology behind the BioTector thoroughly, and reliably oxidizes samples for valuable real-time water analysis.

Maximum uptime for your process

With uptime certified at 99.86% and and two short, scheduled maintenance events per year, you will not be missing critical process information when you need it the most.

Instant and long term savings

Reduce the costs related to water re-treatment, and save on operational expenses. On-line TOC analysis enables maximum water reuse and keeps critical water resources at their best to maximize the lifetime of high-value capital equipment.



Technical Data*

Parameter TOC, TIC, TC, VOC, after correlation COD, BOD

Measurement Method Infrared measurement of CO₂ after

oxidation

Oxidation Method Patented Two-Stage Advanced

Oxidation Process (TSAO) using

Hydroxyl Radicals

Range 0 - 5000 μg/L C

Multi-Stream Up to 2 process streams and grab

sample

Repeatability $\pm 2 \%$ of reading or $\pm 10 \mu g/L C$,

whichever is greater

Cycle Time TOC from 5 minutes, depending on

application

Communication Modbus RTU, Modbus TCP/

IP & Profibus (when the Profibus option is selected, the digital output signals are sent through the Profibus converter with its specific

communication protocol)

Except for Zone 1 certification then

Modbus RTU, Modbus TCP/IP & Modbus TCP/IP Redundant is available

Protection Class IP44, standard fan cooled, maximum

ambient temperature 45 °C

IP54, air cooled, maximum ambient

temperature 35 °C

IP54, vortex cooled, maximum

ambient temperature 50 °C **EExp / Hazardous**Certification options are available

to European Standards, (ATEX Zone 1, Zone 2), North American Standards (Class I Division 2) and

IECEx Zone 1

Sample Inlet Temperature

2 - 60 °C (36 - 140°F)

Ambient Temperature 5 - 45 °C (41 - 113 °F)

Cooling and heating options are

available.

Humidity 5 - 85 % (non-condensing)

Particle Size Up to 100 μm

Data Storage Previous 9999 analysis data on

screen in the microcontroller memory and storage of data archive for the lifetime of the analyser in the SD/MMC card.

Previous 99 fault data on screen in the microcontroller memory and storage of fault data archive for the lifetime of the analyser in the

SD/MMC card.

Display High contrast 40 character x 16 line

backlit LCD with LED backlight

User Interface Microcontroller with membrane

keyboard

115 V AC/230 V AC

Power Requirements

(Voltage)

Power Requirements (Hz) 50/60 Hz

Service Interval 6 months service intervals **Dimensions (H x W x D)** 1000 mm x 500 mm x 320 mm

Weight 50 kg

*Subject to change without notice.

Principle of Operation

TIC

Acid is added to lower the pH so that inorganic carbon is sparged off as $\rm CO_2$. This is also measured to ensure the Total Inorganic Carbon (TIC) is not carried over into the TOC.

Oxidation

Location

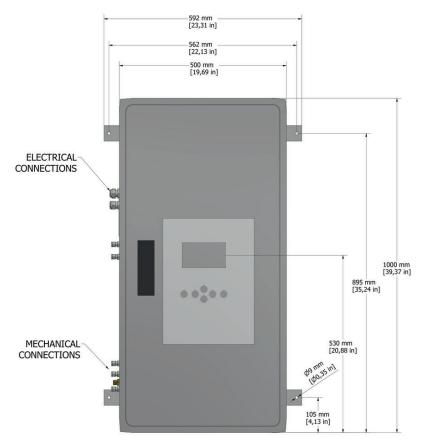
BioTectors's patented oxidation method (TSAO) efficiently oxidizes the organic carbon in the sample to $\rm CO_2$. TSAO utilizes hydroxyl radicals generated within the analyzer by combining oxygen, which passes through the ozone generator, with sodium hydroxide.

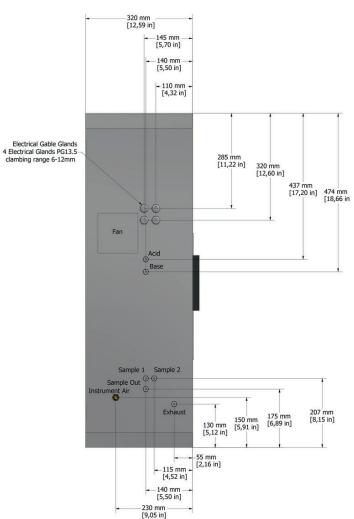
TOC

To remove CO_2 from the oxidized sample, the pH of the sample is lowered again. The CO_2 is sparged and measured by the specially developed NDIR CO_2 analyzer. The result is displayed as Total Organic Carbon (TOC).



Dimensions





DOC053.53.35110.Apr20

Order Information*

Instruments

B5EBAA152EAC2 Hach BioTector B3500ul TOC analyzer, 0 - 5 mg/L C, 1 stream, grab sample, 115 V AC **B5EBAA152EAF2** Hach BioTector B3500ul TOC analyzer, 0 - 5 mg/L C, 2 streams, grab sample, 115 V AC

There are additional options available. Please contact Hach for more details.

Accessories

19-COM-160 BioTector Compressor 115 V / 60 Hz **19-COM-250** BioTector Compressor 230 V / 50 Hz

10-SMC-001 Air supply filter pack

19-KIT-123 Six months spare part kit for BioTector B3500

19-BAS-031 BioTector sample overflow chamber

Reagents

2985562 BioTector base reagent 1.2 N sodium hydroxide

25255061 BioTector acid reagent 1.8 N sulfuric acid containing 80 mg/L Mn

*Part numbers may vary by country.



With Hach Service, you have a global partner who understands your needs and cares about delivering timely, high-quality service you can trust. Our Service Team brings unique expertise to help you maximize instrument uptime, ensure data integrity, maintain operational stability, and reduce compliance risk.

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