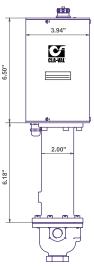


- MODEL - CDHS-34

Electronic Actuated Rate of Flow Pilot Control

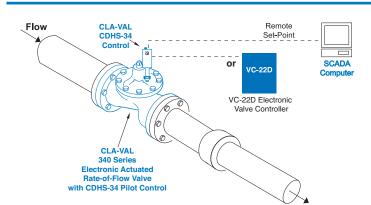




- Simplified Remote Valve Set-Point Control
- 12-24 VDC Input Power
- Isolated Input
- Reverse Polarity Protection
- Reliable Hydraulic Operation
- IP-68 Submersible

The Cla-Val Model CDHS-34 Electronic Actuated Differential Pressure Pilot Control provides remote set-point adjustment and accurate differential pressure control for rate of flow control on Cla-Val 340 Series Control Valves. Remote set-point command signals can be from any SCADA-type control system using analog 4-20 mA signal, by contact closure for cc/ccw rotation or through Modbus RTU. A precision orifice plate installed with valve creates differential pressure used for rate of flow control by the CDHS-34. Operating on 12 to 24 VDC and consuming very little power, it is an ideal control system for remote valve sites that may even be solar powered. Existing manually-set Cla-Val 40 Series Rate-of-Flow control valves can be retrofitted with CDHS-34 to add remote set-point control. Verification of differential pressure and corresponding flow rate may be sent to SCADA system from customer supplied differential pressure sensor attached to orifice plate.

The CDHS-34 consists of a hydraulic pilot and integral controller that accepts a 4-20 mA remote set-point and positions the pilot to maintain a maximum pressure differential at orifice plate and corresponding flow rate within preset limits. Pressure differential settings are linear between these settings. Special USB connector cable and free downloadable software can be used to change built-in electronic range limits for differential pressure and corresponding flow rate. Internal setting can also be changed through Modbus. Continuous internal monitoring of actuator position results in smooth transitions between pilot set-points with no backlash or dithering. When power or control input fail, the CDHS-34 pilot remains in automatic hydraulic control assuring system stability under all conditions.



Typical Applications

The CDHS-34 Is installed on Cla-Val 340 Series valves to maintain flow rate and allow the flow rate to be changed from a remote location. It is also an effective solution for lowering costs associated with "confined space" requirements by eliminating the need for entry in valve structure for set-point adjustment. Additional pilot controls, hydraulic and/or electronic, are also available to perform multiple functions to fit exact system requirements.

CDHS-34 Purchase Specifications

The Electronic Actuated Rate of Flow Control Pilot shall have an integral hydraulic pilot and electronic controller contained in a IP-68 rated submersible enclosure to provide interface between remote telemetry and valve set-point control. It will compare a remote analog command signal with an internal position sensor signal and adjust the hydraulic pilot control spring mechanism to a new set-point position. Remote analog signal input shall be isolated and reverse polarity protected. 4-20 mA actuator position feedback output shall be supplied standard. A second command control input shall be from dry-contact switch closure for clockwise or counter clockwise actuator rotation.

If power fails, the control pilot valve shall continue to control main valve to last set-point command. If the Remote Set-Point signal is lost the actuator is programmable to go to either the 4mA, Last, or 20mA command set-point. No mechanical adjustments shall be necessary to the actuator. The low and high position range adjustment shall be accomplished only with valve manufacturer's components and instructions to be supplied in a separate kit. The assembly shall be supplied with 30 feet of cable.

The Electronic Actuated Rate of Flow Pilot Control shall be Cla-Val Model CDHS-34 as manufactured by Cla-Val, Newport Beach, CA.

Pilot Control Subassembly Specifications

Adjustment Range

70 to 480 inches H2O Differential

End Connection

3/8" NPT

Temperature Range

Water: to 180°F

Materials

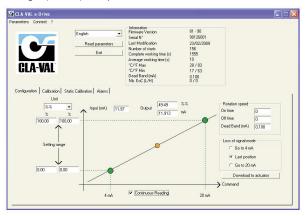
Pilot Control: Bronze ASTM B62 Trim:Stainless Steel Type 303 Rubber:Buna-N® Synthetic Rubber

Available with optional Stainless Steel or Monel materials at additional cost. Consult factory for details Note: Available with Remote Sensing for orifice upstream,

specify CDHS-34A Note: Total Shipping Weight: 8 Lbs.

Options:

Re-ranging software - free download from www.cla-val.com.
 Ranging software makes it easy to set low (4mA) and high (20mA) set-point limits.



 USB connection cable required when changing range parameters or restoring range parameters after servicing pilot control subassembly.

CDHS-34 Electronic Actuator Specifications

Supply Power Input: 12V to 24V DC

No Load draw: 50 mA Max. Load draw: 250 mA

Remote Command Inputs: • 4-20mA, analog signal

(isolated and reverse-polarity protected)

• 2x Dry contact closure (CW/CCW)

Modbus RTU

Position Feedback Signal: 4-20 mA

Alarm Output: Dry-contact closure (High/Low) or Modbus

Speed of Rotation: Adjustable On/Off time, max 6 rpm

Diagnostic: LED Indicator

Loss of Power: Actuator will remain in last commanded

position.

Loss of Signal Position: Programmable - 4 mA, Last, or 20 mA

Electrical Connections: Single, 30 feet of permanently attached

cable with color-coded power supply and

signal wires

Mechanical Specifications:

Environmental

Protection Class: IP-68 (Temporary submersible) Ambient Temperature: 15° to 150° F (-10° to 65° C)

Materials

Electronics Enclosure: Anodized Aluminum Coupling Assembly: Stainless Steel

Gear Train: Stainless Steel, permanently lubricated

When Ordering, Please Specify

1. Catalog No. CDHS-34 (Orifice Downstream)

CDHS-34A (Orifice Upstream)

2. Materials Pilot Control

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