

# MODEL - 100-20

# 600 Series Hytrol Valve



- Reduced Cavitation Design
- Drip-Tight, Positive Seating Action
- Service Without Removal From Line
- Globe or Angle Pattern
- Every Valve Factory Tested

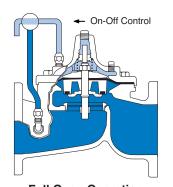
The Cla-Val Model 100-20 Hytrol Valve is a hydraulically operated, diaphragm actuated, globe or angle pattern valve. It consists of three major components: body, diaphragm assembly and cover. The diaphragm assembly is the only moving part.

The diaphragm assembly is guided top and bottom by a precision machined stem which utilizes a non-wicking diaphragm of nylon fabric bonded with synthetic rubber. A resilient synthetic rubber disc, retained on three and one-half sides by a disc retainer, forms a drip-tight seal with the renewable seat when pressure is applied above the diaphragm.

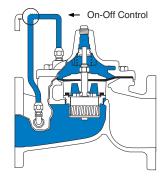
The reduced cavitation characteristics of the 100-20 Hytrol Valve is the basis for the Cla-Val 600 Series. The rugged simplicity of design and packless construction assure a long life of dependable, trouble-free operation. It's smooth flow passages and fully guided disc and diaphragm assembly assure optimum control when used in piping systems requiring remote control, pressure regulation, solenoid operation, rate of flow control or check valve operation.

Available in various materials and in a wide range of sizes, its applications are unlimited.

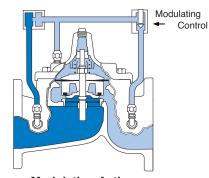
# **Principle of Operation**



**Full Open Operation** When pressure in the cover chamber is relieved to a zone of lower pressure, the line pressure at the valve inlet opens the valve, allowing full flow.



**Tight Closing Operation** When pressure from the valve inlet is applied to the cover chamber, the valve closes drip-tight.



**Modulating Action** The valve holds any intermediate position when operating pressure is equal above and below the diaphragm. Using a Cla-Val "Modulating" Control will allow the valve to automatically compensate for line pressure changes.

# **Specifications**

# Model 100-20

## **Available Sizes**

Pattern	Flanged						
	80, 100, 150, 200, 250, 300, 350, 400, 450, 500, 600, 750, 900, 1000, 1200 mm						
Angle	100, 150, 200, 250, 300, 450, 500 mm						

Pressure Ratings (Recommended Maximum Pressure - psi)

Value Dadu 9	Onver	Pressure Class						
Valve Body 8	Cover	Flanged						
Grade	Material	ANSI Standards*	150 Class	300 Class				
ASTM A536	Ductile Iron	B16.42	250	400				
ASTM A216-WCB	Cast Steel	B16.5	285	400				
UNS 87850	Bronze	B16.24	225	400				
Note: * ANSI standards are for flange dimensions only.								

Flanged valves are available faced but not drilled.

Valves for higher pressure are available; consult factory for details

# **Materials**

Component	Standard Material Combinations							
Body & Cover	Ductile Iron	Cast Steel	Bronze					
Available Sizes	80 -1200 mm	80 - 400 mm	80 - 400 mm					
Disc Retainer & Diaphragm Washer	Cast Iron	Cast Steel	Bronze					
Trim: Disc Guide, Seat & Cover Bearing	Bronze is Standard Stainless Steel is optional							
Disc	Buna-N <sup>®</sup> Rubber							
Diaphragm	Nylon Reinforced Buna-N® Rubber							
Stem, Nut & Spring	Stainless Steel							
· ·	or material options not listed consult factory. Cla-Val manufactures valves in more than 50 different alloys.							

# Options

#### Viton<sup>®</sup> Rubber Parts - suffix KB

Optional diaphragm, disc and o-ring fabricated with Viton<sup>®</sup> synthetic rubber. Viton<sup>®</sup> is well suited for use with mineral acids, salt solutions, chlorinated hydrocarbons, and petroleum oils; and is primarily used in high temperature applications up to 120° C. Do not use with epoxy coatings above 80° C.

### **Epoxy Coating - suffix KC**

The NSF/ANSI 61 fusion bonded epoxy coating option is for use with cast iron, ductile iron or steel valves. This coating is resistant to various water conditions, certain acids, chemicals, solvents and alkalies. epoxy coatings are applied in accordance with AWWA coating specifications C116-03.

Do not use with temperatures above 80° C.

#### Dura-Kleen® Stem - suffix KD

This stem is designed for applications where water supplies containing dissolved minerals create deposits that build-up on a standard stem and hamper valve operation. A patented, self-cleaning design on the stem allows all valve sizes to operate freely in the harshest conditions.

#### Delrin® Sleeved Stem - suffix KG

The Delrin<sup>®</sup> sleeved stem is designed for applications where water supplies contain dissolved minerals which can form deposits that build up on the valve stem and hamper valve operation. Scale buildup will not adhere to the Delrin<sup>®</sup> sleeve stem. Delrin<sup>®</sup> sleeved stems are not recommended for valves in continuous operation where differential pressures are in excess of 80 psi (50 mm and larger Hytrol valves).

#### Heavy Spring - suffix KH

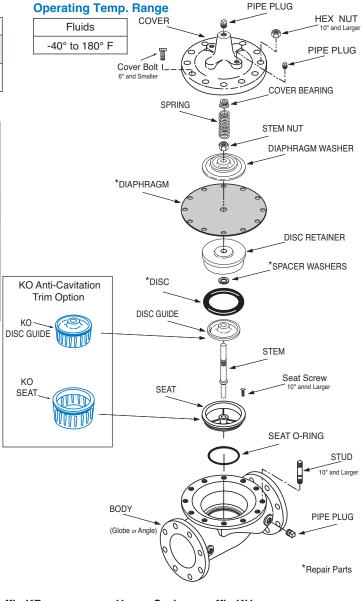
The heavy spring option is used in applications where there is low differential pressure across the valve, and the additional spring force is needed to help the valve close. This option is best suited for valves used in on-off (non-modulating) service.

#### Anti-Cavitation Trim - suffix KO

Anti-Cavitation Trim components consist of a stainless steel radial slotted disc guide and seat. This system is used when high differentials are present across the valve.

#### Water Treatment Clearance - suffix KW

This additional clearance is beneficial in applications where water treatment compounds can interfere with the closing of the valve. The smaller outside diameter disc guide provides more clearance between the disc guide and the valve seat. This option is best suited for valves used in on-off (non-modulating) service.



# **Functional Data**

#### Valve Size 80 100 150 200 250 300 350 400 450 500 600 750 900 1000 1200 mm. Gal./Min. (gpm.) 62 136 229 480 930 1458 1725 2110 3250 3400 4020 7900\* 11910\* 14500\* 15800 Globe Pattern Litres/Sec. (I/s.) 15 32.5 55 115 223 350 414 506 705 816 966 1895 2858 3483 3796 CV Factor Gal./Min. (gpm.) \_ 135 233 545 995 1620 \_ \_ CF\*\* CF\*\* \_ \_ \_ \_ Anale Pattern CF\*\* CF\*\* Litres/Sec. (I/s.) 32 56 389 \_ 132 239 \_ \_ \_ \_ \_ \_ \_ Feet (ft.) 293 251 777 748 621 654 750 977 983 1125 3005 2130 2862 4232 7028 Globe Equivalent Pattern 237.1 229 Meters (m.) 89.3 76.4 228.1 189.5 199.4 298 300 343 917 650 872 1290 2142 Length of 254 543 CF\*\* CF\*\* Feet (ft.) \_ 751 580 529 \_ Angle Pipe Pattern CF\*\* CF\*\* Meters (m.) 77.6 229 176.9 165 161 \_ \_ \_ \_ \_ \_ \_ \_ **Globe Pattern** 20.6 12.7 23.1 15.7 10.4 8.5 8.9 10.2 6.9 9.78 14.5 10.5 8.9 11.4 17.8 Κ Factor CF\*\* CF\*3 **Angle Pattern** 22.3 \_ 12.9 12.2 9.1 6.9 \_ \_ \_ \_ \_ \_ Fl. Oz \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ Liquid Displaced from 4.0 U.S. Gal. 0.32 1.26 2.51 .08 .17 4.0 9.6 9.6 29.0 42 90 90 .53 9.6 Cover Chamber ml \_ \_ \_ \_ \_ \_ \_ \_ \_ When Valve Opens Litres .12 .30 .64 2.0 4.8 9.5 15.1 15.1 36.2 36.2 36.2 110 197 340 340

\*\*Consult Factory

## C<sub>V</sub> Factor

Formulas for computing  $C_V$  Factor, Flow (Q) and Pressure Drop ( $\blacktriangle$ P):

$$C_{v} = \frac{Q}{\sqrt{\Delta P}}$$
  $Q = C_{v} \sqrt{\Delta P}$   $\Delta P = \left(\frac{Q}{C_{v}}\right)^{2}$ 

K Factor (Resistance Coefficient) The Value of K is calculated from the formula:  $K = \frac{894d}{C_v^2}^4$ (U.S. system units)

# Equivalent Length of Pipe

Equivalent lengths of pipe (L) are determined from the formula:  $L = \frac{Kd}{12 \text{ f}}$ 

#### Fluid Velocity

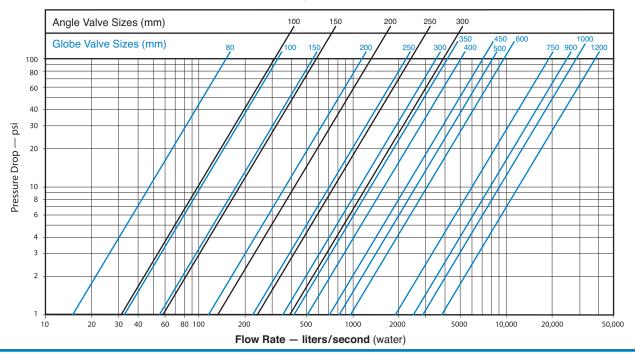
Fluid velocity can be calculated from the following formula:  $V = \frac{.4085 \text{ Q}}{\text{d}^2}$ 

# Where:

 $C_V = U.S.$  (gpm) @ 1 psi differential at 60° F water

- = (I/s) @ 1 bar (14.5 PSIG) differential at 15°C water
- **d** = inside pipe diameter of Schedule 40 Steel Pipe (inches)
- f = friction factor for clean, new Schedule 40 pipe (dimensionless) (from Cameron Hydraulic Data, 18th Edition, P 3-119)
- K = Resistance Coefficient (calculated)
- L = Equivalent Length of Pipe (feet)
- $\mathbf{Q}$  = Flow Rate in U.S. (gpm) or (l/s)
- V = Fluid Velocity (feet per second) or (meters per second)
- △ P = Pressure Drop in (psi) or (bar)

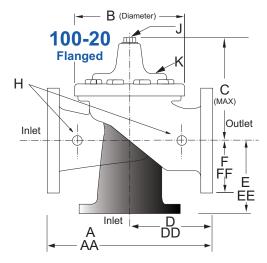
# Model 100-20 Flow Chart (Based on normal flow through a wide open valve)

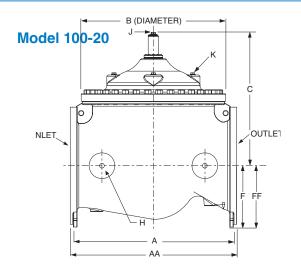


\*Estimated

Model 100-20

**Dimensions** 





Valve Size (mm)	80	100	150	200	250	300	350	400	450 <sup>†</sup>	500 <sup>†</sup>	600 <sup>†</sup>	750 <sup>†</sup>	900 <sup>†</sup>	1200 <sup>†</sup>
A 150 ANSI	260	353	451	543	660	762	870	889	1070	1219	1219	1607	1651	2235
AA 300 ANSI	279	368	473	568	695	800	908	930	1108	1260	1263	1619	1702	2302
B Diameter	168	232	292	400	508	600	698	711	900	900	900	1351	1422	1676
C Maximum	178	219	295	381	454	533	530	654	635	800	800	1116	1391	1499
D 150 ANSI	-	176	226	272	324	380	—	—	532	535	-	-	-	-
DD 300 ANSI	-	184	238	284	—	—	—	—	—	—	-	—	-	-
E 150 ANSI	-	140	171	184	205	349	—	—	402	405	-	—	-	-
EE 300 ANSI	-	148	184	197	—	—	—	—	—	—	—	—	-	-
F 150 ANSI	95	114	140	171	203	241	279	289	403	370	432	505	648	864
FF 300 ANSI	105	127	159	191	222	260	292	324	403	408	483	559	699	978
H NPT Body Tapping	0.375	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	2.00	2.00
J NPT Cover Center Plug	0.50	0.50	0.75	0.75	1.00	1.00	1.25	1.25	2.00	2.00	2.00	1.00	2.00	2.00
K NPT Cover Tapping	0.375	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	2.00	2.00
Stem Travel	15	20	28	43	58	71	86	86	114	114	114	165	191	216
Approx. Ship Weight (kgs)	20	39	89	150	284	409	568	627	681	1157	1249	2951	3876	5942
Approx. X Pilot System	331	381	686	762	839	915	915	1042	1016	1169	1397	1728	2007	2185
Approx. Y Pilot System	254	280	458	508	559	610	661	661	762	762	762	991	1016	1194
Approx. Z Pilot System	254	280	458	508	559	610	661	661	762	762	762	991	1067	1245

Note: The top two flange holes on valve sizes 900mm thru 1200mm are threaded to 1 1/2"-6 UNC.

CF\* - Consult Factory

<sup>†</sup>100-20 series Hytrol valves are equipped with flange feet for safety and convenience. Consult Cla-Val representative for details.

For assistance in selecting appropriate valve options or valves manufactured with special design requirements, please contact our Regional Sales Office or Factory.

# **Service and Installation**

Cla-Val Control Valves operate with maximum efficiency when mounted in horizontal piping with the main valve cover UP, however, other positions are acceptable. Due to component size and weight of 10 inch and larger valves, installation with cover UP is advisable. We recommend isolation valves be installed on inlet and outlet for maintenance. Adequate space above and around the valve for service personnel should be considered essential. A regular maintenance program should be established based on the specific application data. However, we recommend a thorough inspection be done at least once a year. Consult factory for specific recommendations.



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