

## Service or Full Stair Access

BILCO Service Stair access hatches are ideal for installations where frequent use may be expected. Permits easier movement of maintenance personnel, tools, and equipment. Available in galvanized steel, aluminum or stainless steel construction.



### Benefits

- Easy, one-hand operation
- Weathertight performance
- Energy efficient
- Installs quickly and easily
- Convenient and secure access to roof areas
- Durable construction
- Custom sizes and options readily available

### Features

- Engineered lift assistance
- Heavy-gauge construction
- Positive slam latch with interior and exterior padlock hasps
- Fully insulated and gasketed
- Corrosion resistant hardware
- Bilclip® Flashing System for ease of installation on single-ply roofing
- Pre-punched capflashing to receive the Bil-Guard® 2.0 Hatch Safety Railing System (see pages 14-15 for more information)

Log on to [www.BILCO.com](http://www.BILCO.com) to find a sales representative near you.



Type L



Type L-TB  
Thermally Broken  
R-20+ Insulation

### Product Options

BILCO Service Stair access roof hatches are available in galvanized steel, aluminum, stainless steel and copper construction to meet any job requirements.

#### Material

- Steel: 14 gauge (1.9mm) G-90 paint bond galvanized
- Aluminum: 11 gauge (2.3mm)
- Stainless Steel: 14 gauge (1.9mm) Type 304 stainless

#### Insulation

- 1" (25mm) fiberglass insulation in cover and 1" fiberboard insulation in curb
- 3" (75mm) Polyisocyanurate (R = 20.3) in cover and curb (Thermally Broken Models)

#### Finish

- Steel: Alkyd base red oxide primer
- Aluminum: Mil finish
- Stainless Steel: Bead blast finish
- See page 22 for custom finish options

#### Hardware

- Zinc plated/chromate sealed
- Type 316 stainless steel

### Specialty Roof Hatches *(see pages 12-13 for more information)*

- Daylighting with polycarbonate skylight
- Retrofit mounting
- Security Series

*See pages 22-23 for a complete list of curb, finish and other special options.*

TYPE	INCHES	MM	MATERIAL	INSULATION	THERMALLY BROKEN
L-20	30 x 96	762 x 2438	Steel	1" (25mm)	No
L-50	30 x 96	762 x 2438	Aluminum	1" (25mm)	No
L-50-TB	30 x 96	762 x 2438	Aluminum	3" (75mm)	Yes
L-90	30 x 96	762 x 2438	Stainless Steel	1" (25mm)	No

Type L-40 models are available in steel curb and aluminum cover