

**TYPE 1 CUT-OFF WHEELS FOR STATIONARY CUT-OFF TOOLS**
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Size	Thickness	Arbor Size	Abrasive Type	Application	Max RPM	Pack Quantity	Part No.
12"	3/32"	1"	A36P	General Purpose – Metal	4,365	10 Pack	49-94-1220
14"	3/32"	1"	A36P	General Purpose – Metal (Double Reinforced)	4,365	5 Pack	49-94-1405
14"	3/32"	1"	A36P	Metal Stud	4,365	10 Pack	49-94-1410
14"	3/32"	1"	A36P	General Purpose – Metal (Single Reinforced)	4,365	5 Pack	49-94-1415

**TYPE 27 CUT-OFF WHEELS**
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Size	Thickness	Arbor Size	Abrasive Type	Application	Max RPM	Pack Quantity	Part No.
4-1/2"	0.045"	7/8"	A60T	Metal/Stainless Grinding	13,580	25 Pack	49-94-4505
5"	0.045"	7/8"	A60T	Metal/Stainless Grinding	13,580	25 Pack	49-94-5005
6"	0.045"	7/8"	A60T	Metal/Stainless Grinding	10,185	25 Pack	49-94-6305

**TYPE 27 GRINDING WHEELS**
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Size	Thickness	Arbor Size	Abrasive Type	Application	Max RPM	Pack Quantity	Part No.
4-1/2"	1/8"	5/8"-11	A30S	Pipeline – Light Grinding/Cutting	13,580	5 Pack	49-94-4525
4-1/2"	1/8"	7/8"	A30S	Pipeline – Light Grinding/Cutting	13,580	10 Pack	49-94-4510
4-1/2"	1/4"	5/8"-11	A24R	Metal/Stainless Grinding	13,580	5 Pack	49-94-4515
4-1/2"	1/4"	5/8"-11	ZA24R	Metal Grinding	13,580	5 Pack	49-94-4585
4-1/2"	1/4"	7/8"	A24R	Metal/Stainless Grinding	13,580	10 Pack	49-94-4520
4-1/2"	1/4"	7/8"	C24T	Concrete Grinding	13,580	10 Pack	49-94-4570
4-1/2"	1/4"	7/8"	ZA24R	Metal Grinding	13,580	10 Pack	49-94-4580
5"	1/8"	7/8"	A30S	Pipeline – Light Grinding/Cutting	12,225	10 Pack	49-94-5010
5"	1/4"	7/8"	A24R	Metal/Stainless Grinding	12,225	10 Pack	49-94-5020
5"	1/4"	7/8"	ZA24R	Metal/Stainless Grinding	12,225	10 Pack	49-94-5080
5"	1/4"	7/8"	C24T	Concrete Grinding	12,225	10 Pack	49-94-5730
6"	1/8"	5/8"-11	A30S	Pipeline – Light Grinding/Cutting	10,185	5 Pack	49-94-6360
6"	1/4"	5/8"-11	A24R	Metal/Stainless Grinding	10,185	5 Pack	49-94-6330
6"	1/4"	7/8"	A24R	Metal/Stainless Grinding	10,185	10 Pack	49-94-6340
7"	1/8"	5/8"-11	A30S	Pipeline – Light Grinding/Cutting	8,600	5 Pack	49-94-7015
7"	1/8"	5/8"-11	ZA24R	Pipeline – Light Grinding/Cutting	8,600	5 Pack	49-94-7075

**TYPE 27 GRINDING WHEELS**

Size	Thickness	Arbor Size	Abrasive Type	Application	Max RPM	Pack Quantity	Part No.
7"	1/4"	5/8"-11	A24R	Metal/Stainless Grinding	8,600	5 Pack	49-94-7025
7"	1/4"	5/8"-11	ZA24R	Metal Grinding	8,600	5 Pack	49-94-7085
7"	1/4"	7/8"	A24R	Metal/Stainless Grinding	8,600	10 Pack	49-94-7020
9"	1/4"	5/8"-11	A24R	Metal/Stainless Grinding	6,600	10 Pack	49-94-9025
9"	1/4"	5/8"-11	ZA24R	Metal Grinding	6,600	10 Pack	49-94-9085
9"	1/8"	5/8"-11	A30S	Metal Grinding	6,600	10 Pack	49-94-9015
9"	1/4"	5/8"-11	C24T	Concrete Grinding	6,600	10 Pack	49-94-9735

**ABRASIVES ACCESSORIES**
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Description	Pack Quantity	Part No.
Spanner Wrench and Lock Nut Kit	1 Pack	48-03-1050
Fixtec Tool-free 5/8"-11 Grinder Flange Nut	1 Pack	49-40-2783
7/8" Type 27 Non-Threaded Hub Adapter	1 Pack	48-03-1000
M10-1.25 to 5/8"-11 Threaded Arbor Adapter	1 Pack	48-03-1005

**ANNULAR CUTTERS**
**HIGH SPEED STEEL ANNULAR CUTTERS**
**OVERVIEW**

Dual alternating tooth geometry and thin-wall construction help MILWAUKEE's High Speed Steel Annular Cutter cut up to 15% faster than the competition. With 20% thinner walls, the cutter displaces less material for the same size hole, giving you fast, burr-free holes in anything from sheet metal to thick steel plate. MILWAUKEE's proprietary high-speed steel with three hardness zones minimizes breakage and helps the bit last longer. It comes with a 3/4" Weldon shank, which is ideal for use with most small magnetic drill presses and large magnetic drill presses with the correct arbor.


**FEATURES**

- 15% Faster Cutting: Thinner wall construction displaces less material
- Long Lasting: Proprietary steel with three hardness zones reduces breakage and extends bit life
- Versatile Design: One retractable pilot pin works for all 1" sizes and another works for all 2" sizes