

# High Performance Digital Gas Mass Flow Meters & Controllers

## FEATURES

- Measure and control gas mass flow rates up to 500 slpm
- Ideal for OEM, industry or research applications
- True linear performance provides high accuracy and great flexibility in multiple gases
- With Dial-A-Gas® Technology, you select from up to ten pre-programmed gases or substitute your own
- Unique Pilot Module (mounted or hand-held) lets you view and change critical control functions
- All control functions are also available from your PC or workstation via supplied SmartTrak 100 software
- 316 stainless steel construction
- Small footprint and great flexibility facilitates replacement of older MFM or MFC
- Factory calibration done with primary standards directly traceable to NIST
- Proprietary frictionless-hovering direct-acting control valve technology
- Single-sided 24 VDC input power reduces installation cost and complexity
- CE approved
- Choose from multiple analog or digital signals including: RS-232, RS-485, 4-20 mA, 0-5, 1-5, 0-10 VDC
- Digital communications protocols supported
  - Modbus

SmartTrak 100



## DESCRIPTION

**S**martTrak® 100 Series features unprecedented performance, user-friendly features, and flexibility. The 100 Series gives users the world's most linear sensor, smoother valve performance, more robust electronics and even more control over a wide range of functions. The result is a series of mass flow meters and controllers that demonstrates premium flow instrumentation which is easy to use.

The 100 Series is designed so that the physics are correct. Excellent performance results from a patented, inherently linear Laminar Flow Element (LFE) design, advanced platinum sensor technology, and Sierra's proprietary frictionless-hovering control valve.

The 100 Series is available with an innovative and user-friendly Pilot Module, a front-mounted or hand-held control device that allows users to Dial-A-Gas, change flow rate, modify engineering units or re-configure the instrument. With the Pilot Module, the user can set zero, span, and full scale for each of the 10 different gases independently to accommodate unexpected application or system design changes.

For the ultimate in performance, flexibility and value, SmartTrak is the smart choice.



[www.sierrainstruments.com](http://www.sierrainstruments.com)



## PERFORMANCE SPECIFICATIONS

### Accuracy

Standard:  $\pm 1.0\%$  of full scale including linearity under calibration conditions

### Dial-A-Gas

$\pm 1.0\%$  of full scale in all 10 standard gases (see chart below)

### Repeatability

$\pm 0.2\%$  of full scale

### Temperature Coefficient

$\pm 0.025\%$  of full scale per  $^{\circ}\text{F}$  ( $\pm 0.05\%$  of full scale per  $^{\circ}\text{C}$ ), or better

### Pressure Coefficient

$\pm 0.01\%$  of full scale per psi ( $\pm 0.15\%$  of full scale per bar), or better

### Response Time

2 seconds (typical) to within  $\pm 2\%$  of final value (includes settling time), faster or slower available upon request (controllers only).

## OPERATION SPECIFICATIONS

### Mass Flow Rates

M100L Low Flow: 0-10 sccm to 0-50 slpm

M100M Medium Flow: 0-20 slpm up to 0-200 slpm

M100H High Flow: 0-500 slpm full scale

C100L Low Flow: 0-10 sccm to 0-50 slpm

C100M Medium Flow: 0-20 slpm up to 0-200 slpm

C100H High Flow: 0-500 slpm full scale

Flow ranges specified are for an equivalent flow of nitrogen at 760 mm Hg and  $21^{\circ}\text{C}$  ( $70^{\circ}\text{F}$ ); other ranges in other units are available (e.g., nlpm, scfh, nm<sup>3</sup>/h, kg/h)

### Gases

Measures and controls all clean gases including corrosives and toxics; specify when ordering.

The following ten gases make up the Dial-A-Gas® feature of every SmartTrak instrument; up to nine alternate gases may be substituted.

Dial-A-Gas Flow Rates			
Gas	Max Flow Rate (slpm) Low Flow Size	Max Flow Rate (slpm) Medium Flow Size	Max Flow Rate (slpm) High Flow Size
Air	50	200	1000
Argon (Ar)	69.9	279.6	1398
Carbon Dioxide (CO <sub>2</sub> )	36.8	147.4	737
Carbon Monoxide (CO)	50.1	200.4	1002
Methane (CH <sub>4</sub> )	37.7	150.8	754
Helium (He)	69.9	279.8	1399
Hydrogen (H <sub>2</sub> )	50	200.2	1001
Oxygen (O <sub>2</sub> )	49.9	199.6	998
Nitrogen (N <sub>2</sub> )	50.1	200.4	1002
Nitrous Oxide (N <sub>2</sub> O)	35.8	143.2	716

### Gas and Ambient Temperature

32 to 122 $^{\circ}\text{F}$  (0 to 50 $^{\circ}\text{C}$ )

### Standard Gas Pressure

500 psig (34.5 barg) maximum, burst tested to 750 psig (51.7 barg)

### Leak Integrity

5 X 10<sup>-9</sup> atm cc/sec of helium or better

### Power Requirements

(ripple should not exceed 100 mV peak-to-peak)

For Mass Flow Meters:

15-24 VDC  $\pm 10\%$ , (230 mA, regulated)

For Mass Flow Controllers:

C100L: 24 VDC  $\pm 10\%$  (500 mA, regulated)

C100M: 24 VDC  $\pm 10\%$ , (800 mA, regulated)

C100H: 24 VDC  $\pm 10\%$ , (1260 mA, regulated)

### Control Range For Controllers

5–100% of full scale flow; zero-flow cut-off at 1.9%.

### Output Signal

Analog:

Linear 4–20 mA, 500 ohms maximum loop resistance and one of the following (user selectable):

Linear 0–5 VDC, 1000 ohms minimum load resistance

Linear 0-10 VDC, 1000 ohms minimum load resistance

Linear 1-5 VDC, 1000 ohms minimum load resistance

### Command Signal

Analog signal (Impedance) choice of one:

Linear 4–20 mA (110 Ohm), 0–5 VDC (22K Ohm), 0-10 VDC (15.3K Ohm),

1-5 VDC (22K Ohm)

### Wetted Material

316 stainless steel or equivalent; 416 stainless steel;

Viton "O"-rings and valve seat standard;

other elastomers are available (consult factory)

High Pressure Version: Viton"O"-rings and polyamide valve seat

## DIGITAL SPECIFICATIONS

RS-232 standard with optional Compod:

RS-485 communication with Modbus RTU protocol allows digital multidrop networks

Available with optional LCD display

Internal gas flow totalizer with adjustable pulse output (available with CMDD, CMNR option only)

One analog input can be configured by user with MODBUS or included software for a wide variety of process controls



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® Nylon, Viton, Neoprene, Kalrez are registered trademarks of DuPont,

® Windows is a registered trademark of Microsoft

### Pressure Drop Across a Meter

Pressure must be above the values in the table below. Note that pressure increases with flow rate.

Minimum Pressure Drop for Air, Mass Flow Meters					
Flow Rate (slpm)	Pressure Drop in PSI (mbar)				
	Low Flow ¼ inch fittings (Standard)	Low Flow 3/8 inch fittings (Optional)	Medium Flow 3/8 or ½ inch fittings	High Flow Small Bore (100H) (std up to 500 slpm) ½ comp fittings	High Flow Large Bore (H1, H2) (std 501-1000 slpm) ¾ comp fittings
0.1	0.36 (24.5)	N/A	N/A	N/A	N/A
0.5	0.36 (24.5)	N/A	N/A	N/A	N/A
1	0.37 (25.4)	N/A	N/A	N/A	N/A
10	0.46 (31.7)	0.41 (28.6)	N/A	N/A	N/A
20	0.66 (45.7)	0.47 (32.7)	0.5 (34)	N/A	N/A
30	N/A	0.59 (40.9)	0.5 (34)	N/A	N/A
40	N/A	0.77 (53.3)	0.5 (34)	N/A	N/A
50	N/A	1.00 (68)	0.5 (34)	N/A	N/A
100	N/A	N/A	1.0 (68)	1.0 (68)	0.5 (34)
150	N/A	N/A	2.0 (136)	1.2 (81.6)	0.5 (34)
200	N/A	N/A	3.0 (204)	1.5 (102)	0.5 (34)
250	N/A	N/A	N/A	1.8 (122.4)	0.5 (34)
300	N/A	N/A	N/A	2 (136)	0.6 (40.8)
350	N/A	N/A	N/A	2.5 (170)	0.7 (47.6)
400	N/A	N/A	N/A	3 (204)	0.9 (61.2)
450	N/A	N/A	N/A	3.5 (238)	1.1 (74.8)
500	N/A	N/A	N/A	4 (272)	1.3 (88.4)
750	N/A	N/A	N/A	6 (408)*	3.0 (204)
1000	N/A	N/A	N/A	10 (680)*	5.0 (340)

Note: Tested at 21°C, outlet at ambient pressure

\*Larger fittings recommended for these flow rates, as small fittings reduce overall performance

### Differential Pressure Requirement for Controllers

Minimum Differential Pressure Requirement for Air, Mass Flow Controllers					
Flow Rate (slpm)	Pressure Drop in PSI (mbar)				
	Low Flow ¼ inch fittings (Standard)	Low Flow 3/8 inch fittings (Optional)	Medium Flow 3/8 or ½ inch fittings	High Flow Small Bore (100H) (std up to 500 slpm) ½ comp fittings	High Flow Large Bore (H1, H2) (std 501-1000 slpm) ¾ comp fittings
0.1	1 (68)	1 (68)	N/A	N/A	N/A
1	1.5 (102)	1.28 (87)	N/A	N/A	N/A
10	6 (408)	3.8 (258)	N/A	N/A	N/A
20	12 (816)	6.6 (449)	1 (68)	N/A	N/A
30	15 (1020)	9.4 (639)	1.2 (82)	N/A	N/A
40	30 (2040)	12.2 (830)	1.6 (110)	N/A	N/A
50	40 (2720)	15 (1020)	2 (136)	N/A	N/A
100	N/A	N/A	5 (340)	1.5 (102)	1.0 (68)
150	N/A	N/A	10 (680)	2 (136)	1.0 (68)
200	N/A	N/A	15 (1020)	4.5 (306)	1.0 (68)
250	N/A	N/A	N/A	5.5 (374)	1.5 (102)
300	N/A	N/A	N/A	6.5 (442)	2.0 (136)
350	N/A	N/A	N/A	8.5 (578)	3.0 (204)
400	N/A	N/A	N/A	10.5 (714)	4.0 (272)
450	N/A	N/A	N/A	13 (884)	5.0 (340)
500	N/A	N/A	N/A	15 (1020)	6.0 (408)
750	N/A	N/A	N/A	N/A	15 (1020)
1000	N/A	N/A	N/A	N/A	20 (1360)

Note: Tested at 21°C, outlet at ambient pressure

\*Larger fittings recommended for these flow rates as ¼ inch fittings reduce overall performance;



Hand-Held Pilot Module

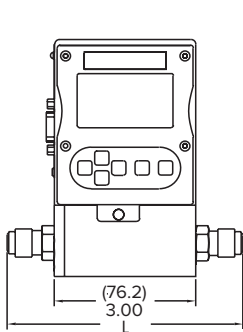
PHYSICAL DIMENSIONS

All dimensions are in inches with (mm) in brackets. Certified drawings are available on request.

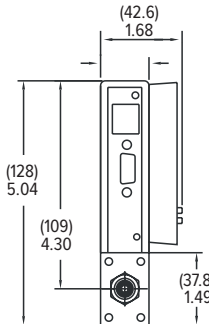
Fittings	Dimension L						
	Length with Fittings in Inches (mm)						
	C100L, M100L	C100M	M100M 100 High Pressure	M100H	M100H1, H2	C100H	C100H, H2
1/8 compression	4.84 (123)	NA	NA	NA	NA	NA	NA
1/4 compression	5.02 (128)	6.52 (167)	6.02 (154)	NA	NA	NA	NA
3/8 compression	5.14 ( 132)	6.64 (170)	6.14 (157)	NA	NA	NA	NA
1/2 compression	5.3 ( 135)	6.80 (174)	6.30 (162)	8.29 (229)	NA	10.37 (266)	NA
1/4 VCO	4.56 (117)	6.06 (155)	5.56 (143)	NA	NA	NA	NA
1/2 VCO	5.00 (128)	6.50 (167)	6.00 (154)	8.56 (220)	NA	10.01 (257)	NA
3/4 VCO	NA	NA	NA	NA	8.78 (225)	NA	11.28
1/4 VCR	4.88 (125)	6.38 (164)	5.88 (151)	NA	NA	NA	NA
1/2 VCR	5.18 (133)	6.68 (171)	6.18 (158)	8.98 (230)	NA	10.43 (267)	NA
6 mm compression	5.04 (129)	6.54 (168)	6.04 (155)	NA	NA	NA	NA
10 mm compression	5.20 (133)	6.70 (172)	6.20 (159)	NA	NA	NA	NA
12 mm compression	5.38 (138)	6.88 (176)	6.38 (164)	8.90 (228)	NA	10.35 (265)	NA
1/4 FNPT	4.85 (124)	6.35 (163)	5.85 (150)	NA	NA	NA	NA
3/8 FNPT	5.00 (128)	6.50 (167)	6.00 (154)	NA	NA	NA	NA
1/2 FNPT	NA	NA	NA	9.14 (234)	NA	10.59 (272)	NA
3/4 FNPT	NA	NA	NA	NA	9.30 (238)	NA	11.80
3/4 compression	NA	NA	NA	9.24 (237)	9.18 (235)	10.69 (274)	11.68
1 inch compression	NA	NA	NA	NA	9.52 (244)	NA	12.02

All dimensions are in inches with [mm] in brackets. Certified drawings are available on request.

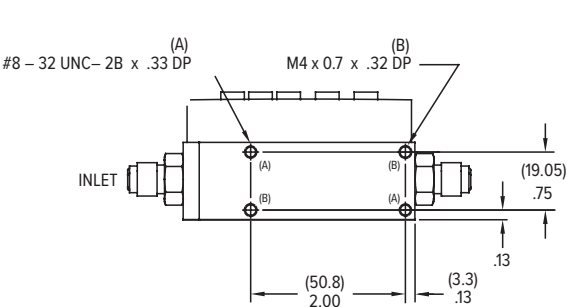
M100L & C100L Front



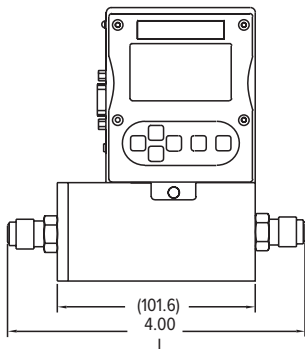
M100L & C100L Inlet



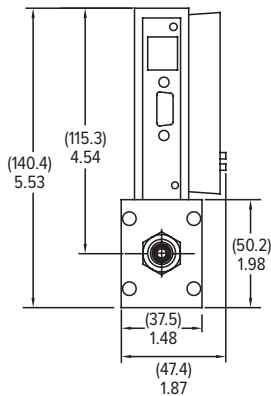
M100L & C100L Bottom



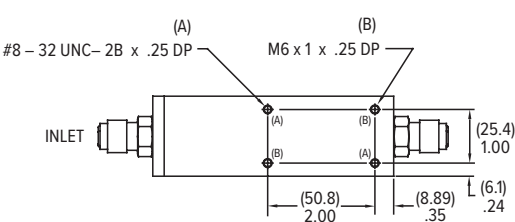
M100M Front View



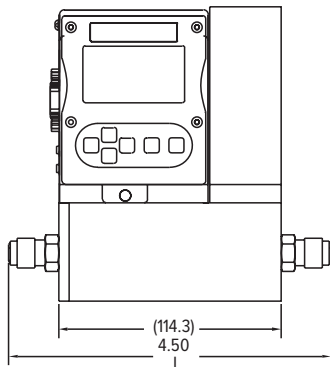
M100M Inlet



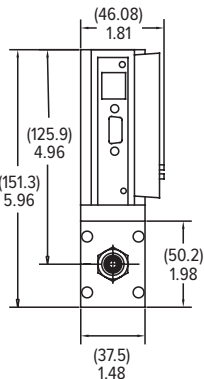
M100M Bottom



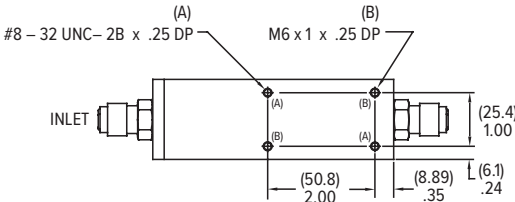
C100M Front



C100M Inlet

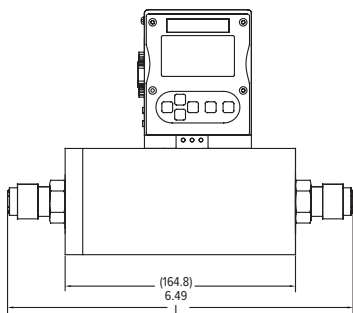


C100M Bottom

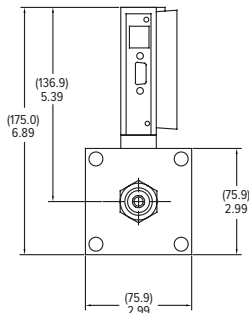


All dimensions are in inches with [mm] in brackets. Certified drawings are available on request.

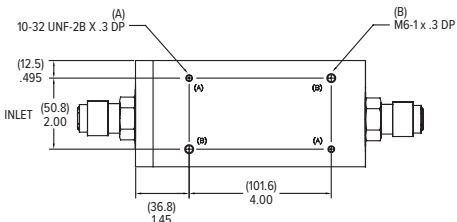
M100H Front View



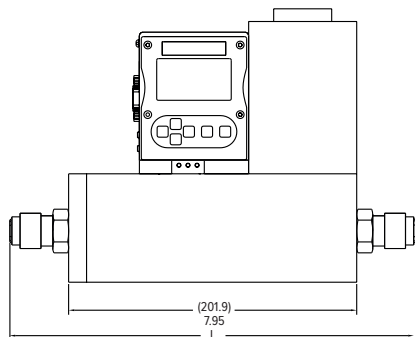
M100H Side View



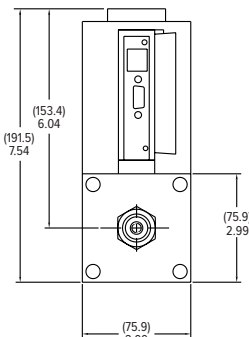
M100H Bottom View



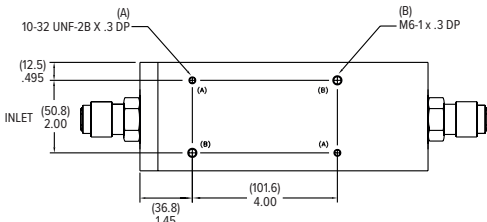
C100H Front Veiw



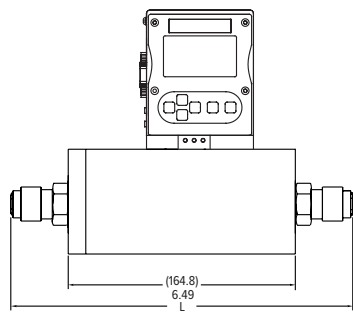
C100H Side View



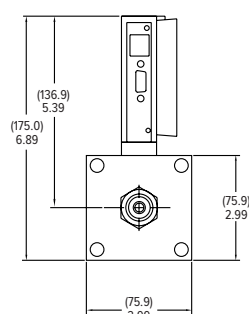
C100H Bottom View



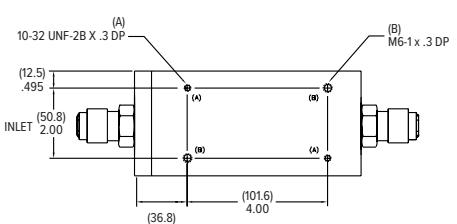
M100H1, H2 Front View



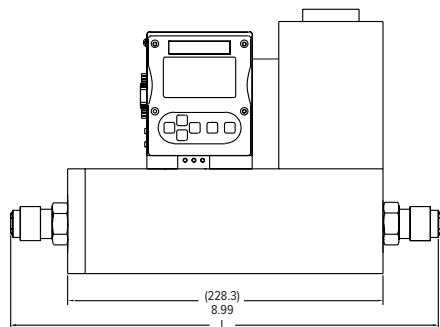
M100H1, H2 Side View



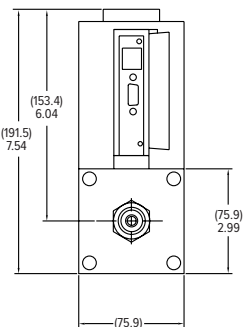
C100H1, H2 Bottom View



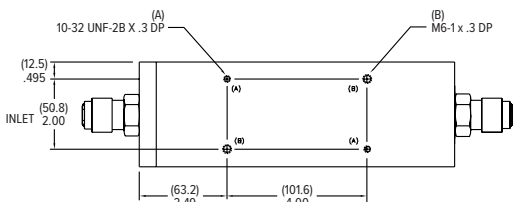
C100H1, H2 Front View

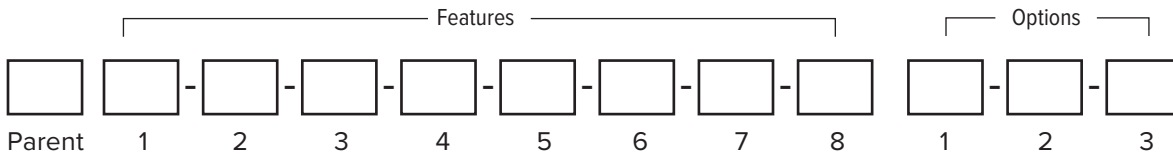


C100H1, H2 Side View



C100H1, H2 Bottom





Instructions: To order a 100 please fill in each number block by selecting the codes from the corresponding features below and following pages.

Parent Number	
<b>M100</b>	Mass Flow Meter, Digital High Performance with Multiple Gas Capability (Dial-A-Gas <sup>®</sup> )
<b>C100</b>	Mass Flow Controller, Digital High Performance with Multiple Gas Capability (Dial-A-Gas <sup>®</sup> )

Feature 1: Flow Body Size*			
<b>M100L</b>	Low flow meter: 0-10 sccm up to 0-50 slpm	<b>C100L</b>	Low flow controller: 0-10 sccm up to 0-50 slpm.
<b>M100M</b>	Medium flow meter: 0-20 slpm up to 0-200 slpm	<b>C100M</b>	Medium flow controller: 0-20 slpm up to 0-200 slpm
<b>M100H</b>	High flow meter: 0-500 slpm full scale	<b>C100H</b>	High flow controller: 0-500 slpm full scale

Note: All slpm flow ranges also available in nlpm \*Flow bodies are sized for Air flow rates. Other gases must be converted to equivalent air flow. Use K-Factor and size accordingly. \*\*You must select Low Flow Calibration under "Options" for 0-20 sccm full scale flow range or less. \*\*\*For higher flows contact pricing.

Feature 2: Pilot Module Display	
<b>NR</b>	No display/interface.
<b>DD</b>	Pilot Module Display/Interface mounted on the enclosure
<b>RD</b>	Remote Display Pilot Module Display/Interface. Includes 10 foot (3 meter) CAT 5 cable. Optional cables up to 50 feet may be used. May be used with digicomms but not simultaneously
<b>CMNR</b>	Compod with RS-485 Modbus communication mounted on the enclosure
<b>CMDD</b>	Compod with RS-485 Modbus communication and Display mounted on the enclosure

Note: Only one option may be selected for Feature 2.  
For all options in Feature 2, no pilot module with Compod.

Feature 3: Inlet / Outlet Fittings			
<b>1</b>	1/8-inch compression. For low flow bodies. (maximum 5 slpm)	<b>9</b>	1/2-inch VCR. For all flow bodies up to 500 slpm. Above 500 slpm contact factory.
<b>2</b>	1/4-inch compression (standard up to 30 slpm). For low flow bodies (maximum 50 slpm)	<b>10</b>	6 mm Compression. For low flow bodies. (maximum 50 slpm)
<b>3</b>	3/8-inch compression (standard for 30 to 300 slpm). For low and medium bodies. (maximum 300 slpm)	<b>11</b>	10 mm Compression. For low and medium bodies. (maximum 300 slpm)
<b>4</b>	1/2-inch compression For all flow bodies up to 500 slpm. Above 500 slpm contact factory.	<b>12</b>	12 mm Compression. For all flow bodies up to 500 slpm. Above 500 slpm contact factory.
<b>5</b>	1/4-inch VCO. For low flow bodies (maximum 50 slpm)	<b>13</b>	1/4-FNPT adapter bushing (maximum 200 slpm). For low and med flow bodies.
<b>6</b>	1/2-inch VCO. For low and medium flow bodies	<b>14</b>	3/8-FNPT. For low and med flow bodies only.
<b>7</b>	3/4-inch VCO. For H high flow bodies only.	<b>15</b>	1/2 -FNPT. For high flow bodies up to 500 slpm.
<b>8</b>	1/4-inch VCR. For low flow bodies. (maximum 50 slpm)	<b>17</b>	3/4-inch compression. For H flow bodies only.

Feature 4: Flow Body Elastomers			
<b>OV1</b>	Viton <sup>®</sup> (standard)	<b>90D-L</b>	90D Viton <sup>®</sup> for CO <sub>2</sub> only
<b>OV1-F</b>	Viton <sup>®</sup> (Required for phosphine only)	<b>90D-M</b>	90D Viton <sup>®</sup> for CO <sub>2</sub> only
<b>ON1</b>	Neoprene <sup>®</sup>	<b>90D-H</b>	90D Viton <sup>®</sup> for CO <sub>2</sub> only

Note: Consult factory for other elastomers.



Feature 5: Valve Seat (MFC only)			
SV1	Viton®	VX1 (low flow only)	ValFlex™ required for CO <sub>2</sub>
SK1	Kalrez® (or equivalent for low flow bodies)	VX2 (medium flow only)	ValFlex™ required for CO <sub>2</sub>
SK2	Kalrez® (or equivalent for medium flow bodies)	VX3 (high flow only)	ValFlex™ required for CO <sub>2</sub>

Note: VX1, VX2, VX3; Consult factory, Use CO2 Elastomer Compatibility Concentration vs. Pressure application tool to determine required elastomers for MFC valve seat..

Feature 7: Output Signal	
V1	0-5 VDC and 4-20 mA linear output signals
V2	1-5 VDC and 4-20 mA linear output signals
V3	0-10 VDC and 4-20 mA linear output signals

Note: Alternate among V1, V2, V3 with Pilot Module display/interface or SmartTrak Software

Feature 8: External Setpoint Signal (MFC only)	
S0	Pilot Module/RS-232 (standard for Pilot Module/digital operation)
S2	1-5 VDC, linear
S4	4-20 mA , linear

Note: Alternate among S0, S2, S4 with Pilot Module display/interface or SmartTrak Software.

Feature 6: Input Power	
PV2	24 VDC for all instruments (standard)

Option 1: Special Cals	
A1	High accuracy calibration, +/- 0.5% of FS at calibration conditions A1 Accuracy Statement Highest Accuracy Calibration; +/- 0.5% of F.S. (at operating conditions) only applies to the single gas used during calibration; Also includes 10 point linearization on actual gas. A1 Operating Conditions: Flow range: up to 50 slpm or nlpm ( valid from 10 to 100% of the calibrated range)  Gases: Air, Nitrogen, Helium, or Argon Pressure: up to 34.5 barg (500 psig) Temperature range: 10°C to 30°C (50°F to 86°F) Orientation: horizontal only
GS	Gas substitution: One or more gases or mixtures may be substituted for 9 of the standard Dial-A-Gas gases. See application data sheet for specifics.
LF	Low flow calibration for all C100L and M100L; required for 0 to 10 sccm -0 to 20 sccm full scale calibrations or less.

Note: A1 option only available on a low flow body (M100L or C100L).

For other operating conditions contact factory.

Option 2: Certificates	
MC	Material Certificates--US Mill certs on all wetted flow body parts
CC	Certificate of Conformance
CO	Stamped Certificate of Origin

Option 3: O2 Cleaning	
O2C	O2 Cleaning. Includes certification. Product cleaned for O2 service. Inspected with Ultra-Violet light and double-bagged prior to shipment

