

TECHNICAL DATA SHEET

ICS Series:

ICS-60

60 HP

Vertical Tubeless Steam Boiler



Fulton's Classic ICS boiler has been a reliable choice for steam applications for more than 70 years. The ICS features a highly efficient 2-pass design, which uses a downward cyclonic flame. The high velocity flue gases travel over a cylindrical grid of heat convection fins, transferring additional heat evenly to the water in the vessel. This contributes to high efficiencies while still maintaining a durable pressure vessel design, making the ICS a dependable boiler for a variety of applications.

STANDARD FEATURES:

- Vertical heat exchanger
- Thick wall construction
- Never needs re-tubing
- 150 PSIG maximum allowable working pressure
- Can be trimmed 15-150 PSIG
- Compact footprint
- Fully Modulating 2:1 turndown burner
- Fuels available: natural gas, propane, #2 oil
- Full factory fire test and control programming
- Operating and high pressure limit switches
- Two (2) low water cut off probes,
 - (1) with auto reset,
 - (1) with manual reset
- NEMA 1 enclosure with locking electrical panel
- CSD-1/CSA gas train
- Emergency-stop contacts
- 5 year pressure vessel warranty expandable up to 10 years**
- 1 year burner warranty

OPTIONS:

Stainless steel jacket

Conductivity based surface blowdown

Timer based bottom blowdown

Control panel with non-fused disconnect

High water overflow protection

Reflex type sight glass

Boiler alarm package

Boiler gauge kit

Remote E-stop

MM-150 ALWCO

MM-157 PWLCO and pump control

MM-193-7B PWLCO modulating level control

On/off motorized FW valve & 3-valve bypass

On/off FW solenoid valve

Differential pressure level control

Modbus integration gateway

BACnet integration gateway

Night setback/low pressure control

FM compliant fuel train components

High pressure gas train

Up to 300 psig design pressure

3-phase pump motor starter

PROJECT DETAILS:

| Project Name | |
|-----------------------|--|
| Date Submitted | |
| Fulton Representative | |

| City, State (Province) | |
|------------------------|--|
| Engineer of Record | |
| Contractor | |

LISTINGS & COMPLIANCE:

- ASME Section I
- UL approved to UL-795 (Gas) or UL-726 (#2 Oil)
- CSD-1 and CSA Controls and Fuel Train
- GAPS Compliant; Supersedes IRI

TRIM KIT ITEMS:

- ASME Safety Relief Valve
- Pressure Gauge
- Installation, Operation and Maintenance Manual
- Gauge Glass and Protector Rods
- Touch-up Spray Paint

NOTE:

Information provided in this document is based on standard boiler configurations only. Custom configurations may result in deviations.

** With engineering system per Fulton Warranty Statement



CAPACITIES: STANDARD NATURAL GAS: APPLIES TO ELEVATIONS UP TO 2,000 FT

| | ICS | ICS-60 |
|---|-----------|-----------|
| Data d Innovit at I link Five | BTU/hr | 2,511,000 |
| Rated Input at High Fire | kWh | 736 |
| | BTU/hr | 2,009,000 |
| Rated Output (At 0 psig operating pres- sure and 212F feedwater temperature) | Boiler HP | 60 |
| | lbs/hr | 2,070 |
| | kg/hr | 939 |
| | kWh | 589 |

CONNECTION SIZES:

| | ICS | ICS-60 |
|---|--------------|------------------------------|
| Steam Outlet | inches | 4 |
| Operating at >75 psig | mm | 102 |
| Steam Outlet | inches | 4 |
| Operating at <=75 psig | mm | 102 |
| Feedwater Inlet | inches | 1 |
| reedwater inlet | mm | 25 |
| Bottom Blowdown | inches | 1 1/2 |
| Bottom Blowdown | mm | 38 |
| High Water Protection | inches | 3/4 |
| | mm | 19 |
| Natural Gas Train Inlet | inches | 2 |
| | mm | 51 |
| Stack Connection | inches | 12 |
| | mm | 305 |
| Water Column Drain | inches | 1 |
| | mm | 25 |
| Surface Blowdown | inches mm | 3/4 19 |
| | 111111 | 10 |
| Sight Glass Drain | inches mm | 1/4 6 |
| | | U Company |
| Safety Valve Inlet x Outlet 15 psi trim | inches mm | (Qty 2) 1 1/2 x 2 38 x 51 |
| Onfoto Makes Interto. O. II. I | | 1 x 1 1/4 |
| Safety Valve Inlet x Outlet 150 psi trim | inches mm | 25 x 32 |
| | | 10 7 02 |



FUEL REQUIREMENTS: PRESSURE REQUIREMENTS AT RATED INPUT

| | ICS | ICS-60 |
|--|-------------------|---------------------|
| Fuel Usage at Rated Input (Natural Gas)* | SCFH m³/hr | 2,511 71.1 |
| Fuel Usage at Rated Input (Propane)** | SCFH m³/hr | 1,005 28.5 |
| Fuel Usage at Rated Input (#2 Oil)*** | GPH Iph | 17.9 67.8 |
| `Maximum Gas Pressure | in W.C. | 13.8 |
| Propane | kPa | 3.4 |
| Minimum Gas Pressure | in W.C. | 11 |
| Propane | kPa | 2.7 |
| Maximum Gas Pressure | in W.C. | 13.8 |
| Natural Gas | kPa | 3.4 |
| Minimum Gas Pressure | in W.C. | 7 |
| Natural Gas | kPa | 1.7 |

^{*}SCFH based on 1,000 BTU/ft3

ELECTRICAL REQUIREMENTS GAS: APPLIES TO STANDARD BLOWER MOTOR AND CONTROL OPTION * Does not include feed pump starter *

| | ICS | | | ICS-6 | 60 | | |
|---------------------------------|--------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Electrical Supply | Volts ∅ <i>Hz</i> | 120 1 60 | 240 1 60 | 208 3 60 | 240 3 60 | 480 3 60 | 575 3 60 |
| Short Circuit Current Rating | Amps | 5,000 | 5,000 | 5,000 | 5,000 | 5,000 | 5,000 |
| NEMA Rating | | 1 | 1 | 1 | 1 | 1 | 1 |
| Full Load Amps (FLA) | Amps | 26 | 16 | 11.4 | 9.3 | 4.6 | 3.7 |

ELECTRICAL REQUIREMENTS OIL: APPLIES TO STANDARD BLOWER MOTOR AND CONTROL OPTION * Does not include feed pump starter *

| | ICS | | | ICS-6 | 60 | | |
|---------------------------------|--------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Electrical Supply | Volts ∅ <i>Hz</i> | 120 1 60 | 240 1 60 | 208 3 60 | 240 3 60 | 480 3 60 | 575 3 60 |
| Short Circuit Current Rating | Amps | 5,000 | 5,000 | 5,000 | 5,000 | 5,000 | 5,000 |
| NEMA Rating | | 1 | 1 | 1 | 1 | 1 | 1 |
| Full Load Amps (FLA) | Amps | 26 | 16 | 11.4 | 9.3 | 4.6 | 3.7 |



^{**}SCFH based on 2,500 BTU/ft3

^{***}GPH based on 140,000 BTU/gallon

WEIGHTS AND VOLUMES:

| | ICS | ICS-60 |
|---|---------|--------|
| D., . \ \ \ \ - \ \ - \ \ - \ \ - \ \ - \ \ - \ \ - \ \ - \ \ - \ \ - \ \ \ - \ \ \ - \ | lbs | 8,260 |
| Dry Weight | kg | 3,747 |
| Operating Weight at | lbs | 10,512 |
| Normal Working Level | kg | 4,768 |
| Water Volume at Normal | gallons | 270 |
| Working Level | liters | 1,022 |

VENTING REQUIREMENTS:

| | ICS | ICS-60 |
|------------------------|---------|--------|
| Typical Combustion Air | SCFM | 491 |
| Intake Flow Rate | m³/hr | 835 |
| Flue Gas Exhaust Flow | SCFM | 532 |
| Rate | m³/hr | 904 |
| Minimum Allowable | in W.C. | -0.04 |
| Draft Pressure | kPa | -0.01 |
| Maximum Allowable | in W.C. | -0.02 |
| Draft Pressure | kPa | -0.005 |

MINIMUM CLEARANCES: LOCAL CODES MAY SUPERSEDE FULTON REQUIREMENTS

| | ICS | ICS-60 |
|---|----------|---------------------|
| Side Clearance from Boiler Jacket: | in mm | 24 609 |
| Total Installed Height Required for Burner Removal: | in mm | 124 3,150 |

SOUND DATA: MEASUREMENTS TAKEN FROM FIVE FOOT FROM THE FRONT OF THE BOILER

| | ICS | ICS-60 |
|--------------------------|-----|--------|
| Sound Level at High Fire | dBa | 71 |

DIMENSIONS:

Refer to the Product Data Submittal Drawing for dimensions.



ICS-60-TDS_230720